IN HOUSE





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single desk



ASSEMBLY PROCEDURE

- Attach the foot assemblies to the bottom of the electric actuators using the M6 \times 35 bolts provided in the fittings kit

- Stand the leg assemblies up and attach the sheet metal beam and top hats with M6 \times 15mm bolts supplied in the fitting's kits

NOTE: It is critical that only the supplied bolts are used to ensure the correct operation

• Ensure that all bolts are tightened securely to maintain desk stability

• If fitting the optional cable tray, slot the hanging brackets into the corresponding slots and secure with screws provided in the cross rails as shown

• Turn the whole assembly upside down and lay it on top of the upturned desktop. Secure the frame to the desktop with a choice of M6 \times 15 bolts or woodscrews provided in the fittings kit

• Offer the electric control box up into the beam at the centre point, insert and bend tab to secure

NOTE: it is also critical that the control box is screwed to the underside of the desktop (through the upper beam) to ensure the correct operation of the collision detection system

• Connect each actuator to the control box with the motor cables and insert the control switch before installing the mains power cable. Beam cable clips can be fitted to tidy up loose or hanging cables

• Secure the control switch to the underside of the desktop in the desired location, ensuring the wire is fed through a suitable hole in the beam

• On first start up it is necessary o calibrate the actuators by holding both buttons on the control switch for6 seconds after the frame reaches the bottom of its stroke