Phrozen 3D Printer Web operation manual

× Please do not use non-English name for the file name

Phrozen 3D Printer : Via web page can upload files and change resin parameters for printing related settings. Web browser link machine touch screen IP

Web uploadfile

🕖 phrozen	and the second	PLATES PROFILE WIH	Ver 2.0
Together, We make the fu	Plates uture		
FILE			
select file			
NAME			
UPLOAD FILE			

Select PLATES to enter the upload file page

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Appleozen	← → × 个 🦲 > 本機 > 本機磁碟(D:) > test2 > 2019071717_resin_xy_test	▼ 8 提号 2019071717_resin_xy_t	
prilozen	組合管理 ▼ 新冶資料夾	× □ Ø	PROFILE WIFT Ver 2.0
FILE			
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ID Name	E_0 (S (C)) この様式(C) (NCV-SERVER) (Z) 愛 (Deigen (NCV-SERVER) (Z))		Delete
1 xy_test_S4K.phz	偏素发展(N): resin_xy_test.pht	◇ 所有概定 ◇	V
		翻载(O) 数语	

Select the .phz file to be printed

🕖 phrozen		PLATES	PROFILE	WIFI	Ver 2.0
FILE					
select file resin_xy_test.phz					
NAME					
resin_xy_test.phz					
UPLOAD FILE					
24%					

Upload file

🕖 phrozen	PLATES	PROFILE	WIFI	Ver 2.0
upload file, please walt				

Uploading screen

3. Change resin parameters

<i>Phrozen</i> Together, We make the	Profile e future	PLATES PROFILE WIFI Ver 2.0
Number of la	ayers	
	Burn Layer	Normal Layer
Resin Profile	Burn Layer	Normal Layer
ID Name Thickness(mm Down Speed	Delay(ms) Layers Cure(ms) Height(mm) Up Sp	eed Cure(ms) Height(mm) Up Speed Edit
Profile name C.05 300 Resin Name Layer thickness Dela light	0 6 30000 4 200 ayed turn on the 30 seconds per layer t Number of layers	
Resin Profile	Burn Layer	Normal Layer
ID Name Thickness(mm Down Speed D	Delay(ms) Layers Cure(ms) Height(mm) Up Speed	Cure(ms) Height(mm) Up Speed Edit
1 (DEFAULT) 50micro,8Sk 0.05 300 1	1000 4 60000 6 150	7000 5 150 150 UPDATE

After setting new resin parameters, select ADD to add resin parameters.

- * Note : the unit 1000 is 1 second.
- 4. Change the resin parameters of the printed file

🕖 phr	ozen				PLATES PROFILE	WIFI Ver 2.0
18	xy_test_S4K.phz		121	PRINT	UPDATE	DELETE
19	xy_test_s4k_xym.phz		121	PRINT	DEFAULT GCODE •	DELETE
20	bree4k.phz	A	2914	PRINT	50g v	DELETE
21	sf40mm.phz		846	PRINT	50g v	DELETE
	resin_xy_test.phz	*		PRINT	DEFAULT GCODE DEFAULT GCODE (DEFAULT) 50micro,8Sec test ressin 14s	DELETE
					tr250 waxiike 50g	

Æ	phroze	n				PLATES	PROFILE	WIFI	Ver 2.0
	18	xy_test_S4K.phz		121	PRINT	UPDATE		DELETE	
		xy_test_s4k_xym.phz		121	PRINT	DEFAULT GCODE		DELETE	
	20	bree4k.phz	A	2914	PRINT	50g •		DELETE	
	21	sf40mm.phz		846	PRINT	50g VPDATE			
		resin_xy_test.phz	*	121	PRINT	tr250		DELETE	

After selecting the resin parameters which you want to print, press UPDATE

5. After the change is completed. The model can be printed by web page or machine

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