

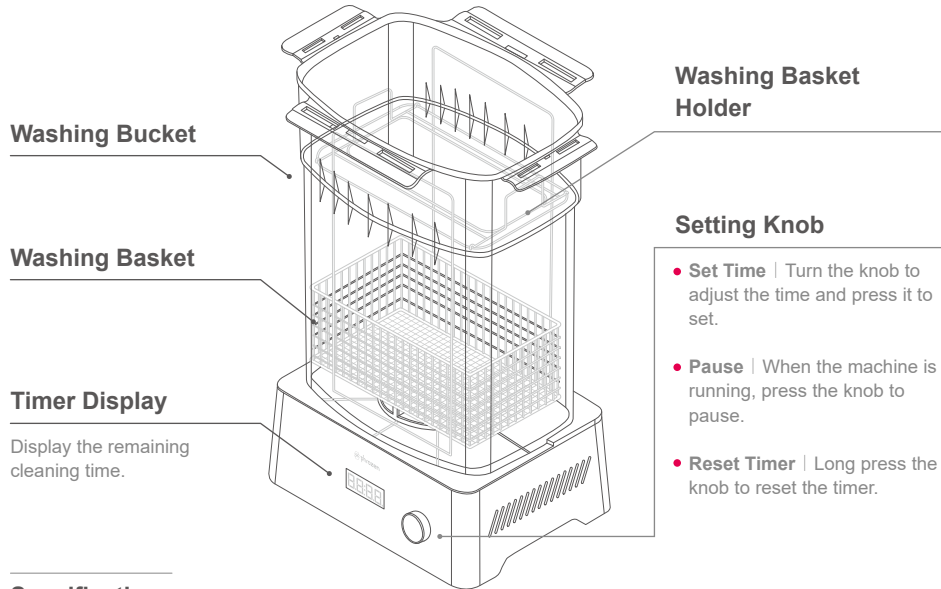


# Phrozen Wash & Cure Kit User Guide

## Washing Station Post Printing Cleaner



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### Specifications

**Control Mode :** Knob + Button

**Rated Power :** 48W

**Input :** 24 VDC

**Product Dimension :** 27.7 x 20.7 x 46.7 cm

**Washing Bucket Volume :** 8 L

**Maximum Model Size :** 21.8 x 12.3 x 23.5 cm

**Weight :** 3.5 kg

**Timer :** 0 - 30 minutes

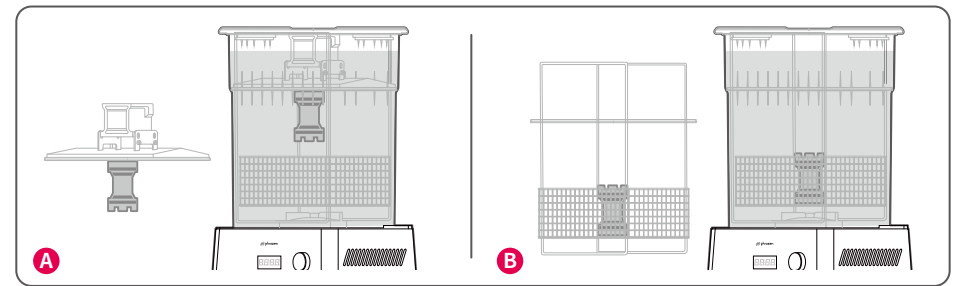
## 01 Before You Start

- | Place the machine on a clean and level surface.
- | Put the washing basket into the bucket.
- | Please make sure to wear protective goggles, gloves, masks, and long-sleeved clothing when handling the machine.
- | Pour in an appropriate amount of alcohol (95%) or other cleaning fluid (Phrozen Wash).
- | Cover the bucket when the machine is in use to avoid splashing and objects falling.
- | Keep the bucket covered to avoid alcohol evaporation when the machine is not in use.

## 02 Instructions

- 1 After printing is completed **A** hang the building plate with prints on the cleaning basket (if the building plate is smaller than 7", use the basket holder). **B** For building plate over 10" put the prints straight into the cleaning basket.
- 2 Turn the knob to adjust the time and press to set. It is recommended that each cleaning time should not exceed 30 seconds as overcleaning might damage the prints.
- 3 After the timer stops, lift the basket vertically and take out the prints.
- 4 Leave prints to dry or use an air gun to accelerate the drying process.
- 5 For hollow and more complicated models, please make sure the prints are clean. If any residual resin was found, repeat steps 2-5.
- 6 After the cleaning process is completed, put prints into the curing machine to cure.

**Note :** Regularly replace 95% alcohol (cleaning fluid) for optimum results.



### Warning

- | Please disconnect the power before cleaning or replacing alcohol (cleaning fluid).
- | **DO NOT** pour resins or other liquid except alcohol (cleaning fluid) into the cleaning bucket.
- | Avoid direct contact with skin to prevent allergies.
- | In case of contact with resin and alcohol (cleaning fluid), please rinse immediately with plenty of water.
- | **DO NOT** remove prints from the bucket when the machine is running.
- | The included power cord set packaged with the main unit cannot be used with electrical equipment other than the specified device.



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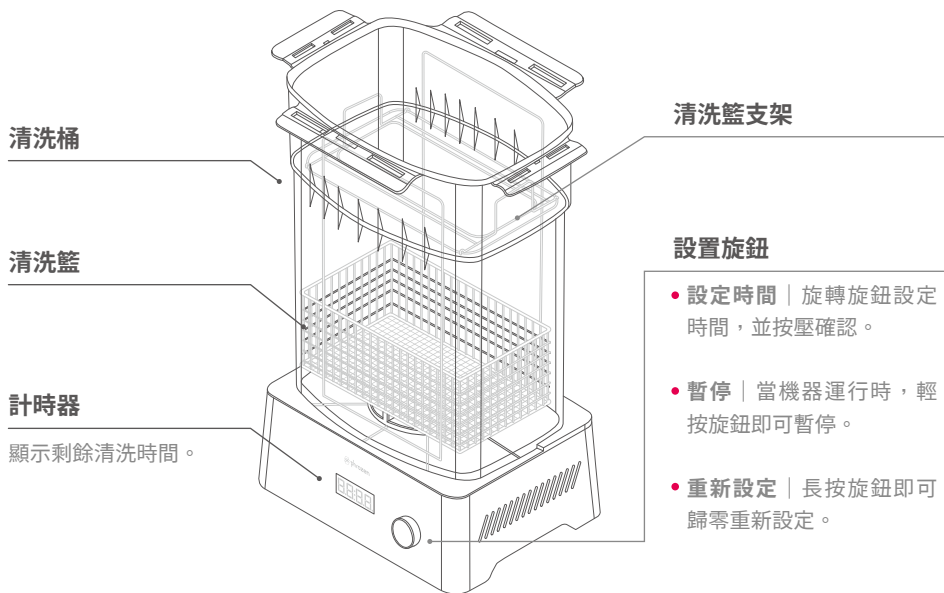
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# Phrozen Wash & Cure Kit 使用說明

## Washing Station 後處理清洗機



其他語言版本



### 規格

控制方式	旋鈕 + 按鈕
額定功率	48W
輸入電壓	24 VDC
機器尺寸	27.7 x 20.7 x 46.7 公分

清洗桶容量	8 公升
最大模型尺寸	21.8 x 12.3 x 23.5 公分
機器淨重	3.5 公斤
可設置時間	0 - 30 分鐘

## 01 使用前須知

- 將清洗機放置於空氣流通且乾淨的水平面。
- 將清洗籃放置於清洗機中，並連接電源。
- 配戴護目鏡、手套、口罩與長袖衣物等個人防護設備。
- 倒入適量95%酒精或其他清洗劑（如：Phrozen Wash）。

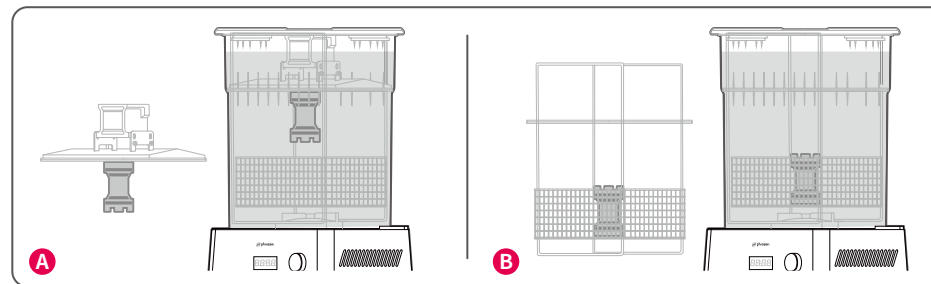


- 機器使用中請蓋上蓋子，避免異物掉落與避免液體噴濺。
- 機器使用後請蓋上蓋子，避免酒精揮發。

## 02 使用步驟

- 列印完成後 **A** 將載台連同模型直接吊掛於清洗籃（若使用7吋以下載台可搭配支架使用）。  
**B** 若載台過大（超過10吋），可以將模型鏟下後再放入清洗籃。
- 旋轉旋鈕設定時間，並按壓確認。建議每次清洗不超過30秒，若清洗過久可能會造成模型損壞。
- 清洗完畢後，將籃子垂直提起並取出模型。
- 將物件靜置晾乾或使用氣槍吹乾。
- 檢查模型是否清洗乾淨，鏽空或複雜模型容易有樹脂殘留，可重複步驟2-5將模型清洗乾淨為止。
- 確認模型清洗乾淨，即可將模型放入固化機中固化。

**提醒：**95%酒精（Phrozen Wash）為消耗品，需定期更換以維持清潔效果。



## 注意 事項

- 清潔清洗機前或更換清洗液體（酒精、Phrozen Wash或水）前請務必斷開電源。
- 除上述清洗液體外，請勿將樹脂或其他液體倒入清洗桶中，以避免機器損毀。
- 請避免樹脂或清洗液體直接觸碰皮膚，可能引起過敏反應。
- 若不慎接觸樹脂和清洗液體，請用大量清水立即洗淨。
- 請勿在機器運作時，拿取桶中物件。
- 機台附帶的電源線組只能與指定的電器設備一同使用，不得與其他電器設備搭配使用。



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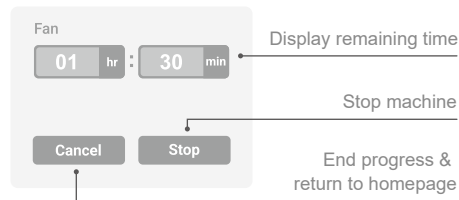
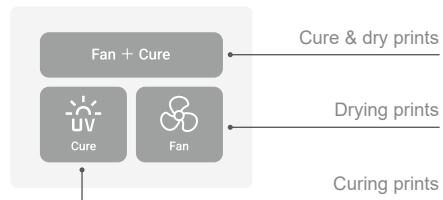
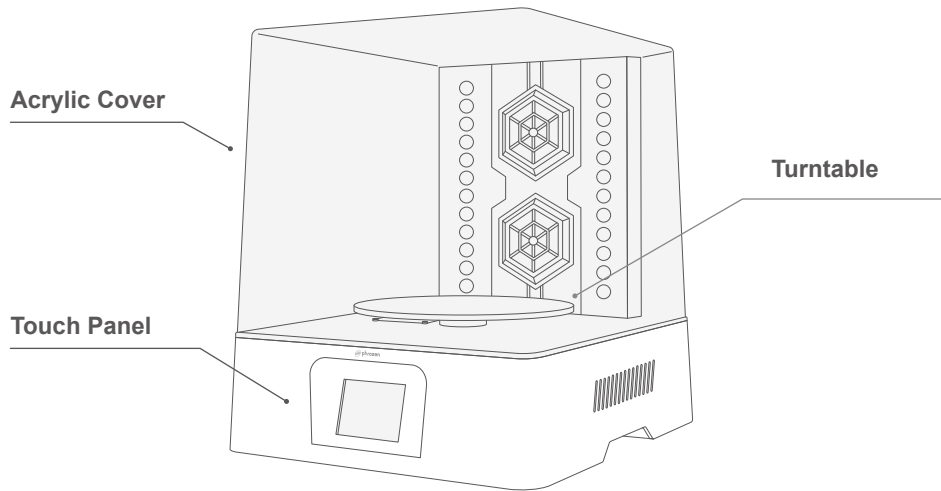


# Phrozen Wash & Cure Kit User Guide

Curing Station Post UV Cure Lamp



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## Specifications

Rated Power : 48W

Input : 24 VDC

Product Dimension : 35.4 x 30.9 x 36.8 cm

Turntable Size : Ø19.6 cm

Maximum Model Size : Ø25 x 23.5 cm

Weight : 3.9 kg

Timer : 0-2 hours

LED Wavelength : 405 nm

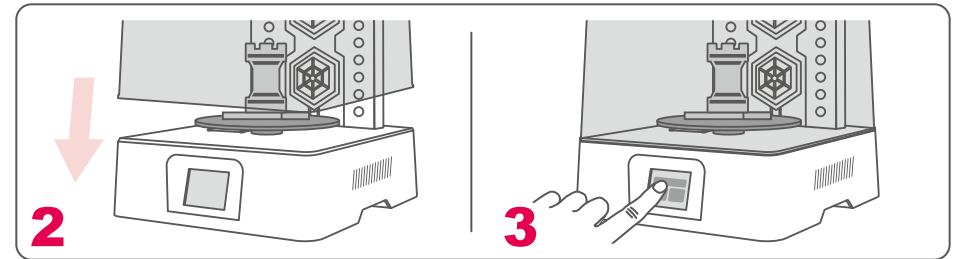
## 01 Before You Start

- Place the machine on a clean and level surface.
- Install the turntable into the machine and connect the power.
- Please make sure to wear protective goggles when handling the machine.
- Do not remove or lift the acrylic cover when the machine is running.

## 02 Instructions

- Make sure the model has been thoroughly cleaned without any residual resin before curing.
- Place the model on the turntable and put the acrylic cover into place.
- Select CURE, FAN, or FAN + CURE according to your needs.
- Input the required time and press ENTER. Timer settings are available for up to two hours.
- Please take out the model after the curing process ends.

**Note :** Cured model might reach higher temperatures; please remove it carefully.



## Warning

- Disconnect the power cable before performing maintenance.
- DO NOT** take off the acrylic cover while the machine is running.
- Avoid direct contact of resin and other cleaning fluid with skin to prevent allergies.
- In case of contact with resin and alcohol (cleaning fluid), please rinse immediately with plenty of water.
- The included power cord set packaged with the main unit cannot be used with electrical equipment other than the specified device.



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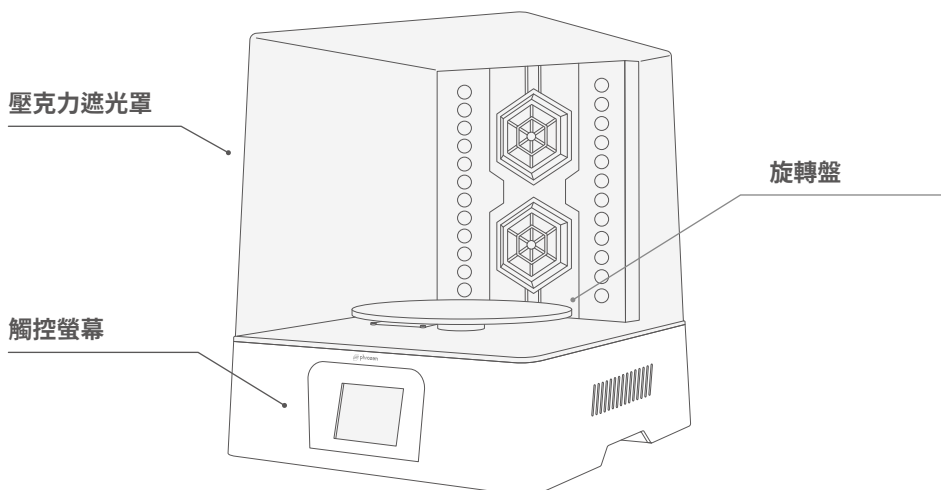


## Phrozen Wash & Cure Kit 使用說明

Curing Station 後處理固化機



其他語言版本



### 規格

額定功率 48W  
輸入電壓 24 VDC  
機器尺寸 35.4 x 30.9 x 36.8 公分  
轉盤尺寸 Ø19.6 公分

最大模型尺寸 Ø25 x 23.5 公分  
機器淨重 3.9 公斤  
可設置時間 0-2 小時  
LED波長 405 nm

## 01 使用前須知

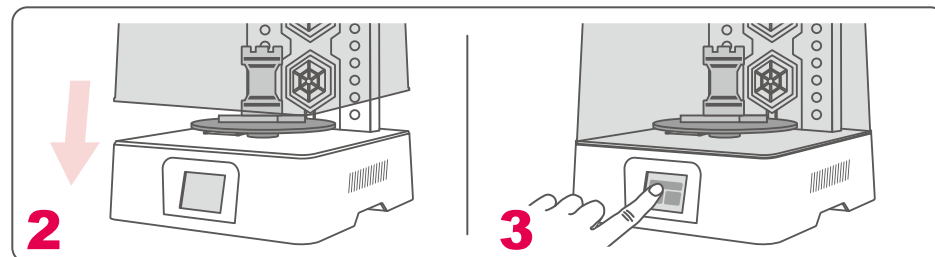
- 將清洗機放置於空氣流通且乾淨的水平面。
- 將旋轉盤安裝至固化機內並連接電源。
- 配戴護目鏡等個人防護設備。
- 機器使用中請勿移動或開啟壓克力遮光罩。



## 02 使用步驟

- 檢查模型是否清洗乾淨，表面無殘留樹脂。
- 將模型平均放入旋轉盤上，並確實蓋好壓克力遮光罩。
- 可依據需求分別點選「Cure」、「Fan」或「Fan + Cure」。
- 輸入設定的時間後點選「Enter」，時間設置最多為2小時。
- 當機器運轉完畢後將模型取出。

**提醒：**固化後的模型會有溫度，請小心拿取。



## 注意 事項

- 機器進行保養前請務必斷開電源。
- 請避免在機器運行中將壓克力遮光罩開啟。
- 請避免樹脂或酒精等清洗液體直接觸碰皮膚，可能引起過敏反應。
- 若不慎接觸樹脂或酒精等清洗液體，請用大量清水立即洗淨。
- 機台附帶的電源線組只能與指定的電器設備一同使用，不得與其他電器設備搭配使用。



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