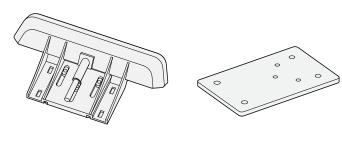
HermanMiller

Programmable Switch Assembly and Attachment Instructions

Parts Included



Switch (1)

Switch Plate (1)

How to assemble your switch.





3/4" Long Self Tapping Screws (3)



On Square Edge Surfaces:

Step 1

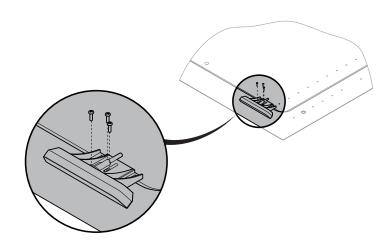
1.1 Locate switch at desired location.



2.1

1

Mark and drill 2 pilot holes, 0.5" deep. Attach the switch to surface with (2) 0.75" long self tapping screws.





On Thin Edge Surfaces:

Option 1:

Step 3

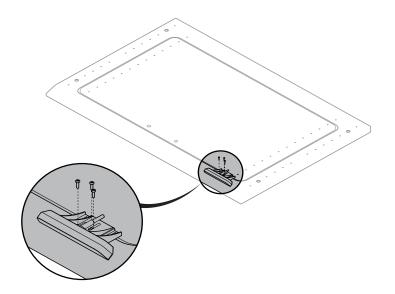
3.1

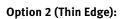
Locate switch in desired location, so that attaching screws will be located on thickest part of the surface.

Step 4

4.1

Mark and drill 3 pilot holes, 0.5" deep. Attach the switch to surface with (3) 0.75" long self tapping screws.





(To Extend Switch Forward)

Step 5

5.1

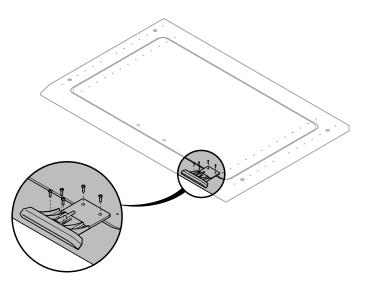
Attach switch to supplied plate with (3) machine screws. Locate switch at desired location at front of surface.

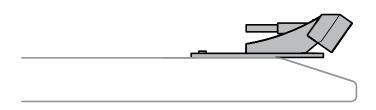
Step 6

6.1

2

Mark and drill 2 pilot holes, 0.5" deep. Use (2) 0.75" self tapping screws to attach palte to thicker part of surface.





On Eased Edge Surfaces:

Option 1:

Step 7

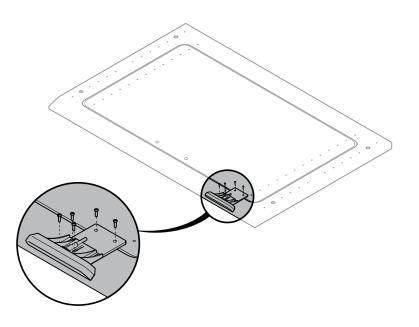
7.1

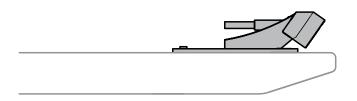
Attach switch to supplied plate with (3) machine screws. Locate switch at desired location at front of surface.

Step 8

8.1

Mark and drill 2 pilot holes, 0.5" deep. Use (2) 0.75" long self tapping screws to attach plate to thicker part of surface.





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