

## FITTING INSTRUCTIONS - NOTICE DE POSE - MONTAGE HANDLEIDING - MONTAGEANLEITUNG ISTRUZIONI DI MONTAGGIO - INSTUCCIONES DE MONTAJE

- The Securefold SF9 intermediate pivot set shown in Diagram 1, should be fitted to the pivot door approximately mid way between the SF1 top and bottom pivot assemblies. The SF9 hinge must be positioned on the same centre line as the SF1 top and bottom pivot hinge bodies.
- Route the door and drill the pilot holes as shown on Diagram 2. Fit the hinge body using the five screws provided.
- Prepare the frame for the opening by drilling a  $\varnothing 12$ mm hole (as shown in Diagram 3), ensuring that the centre point of the hole is 20mm lower than the bottom of the hinge body as shown on Diagram 4. Rebate the frame support plate, if required.
- Screw the frame support plate on to the opening frame preparation, as shown in Diagram 3.
- Fit the pivot door into position using the SF1 pivot set.
- Fit the SF9 cover sleeve on to the SF9 hinge body and drop the hinge strap bolt into position, as shown in Diagram 4.
- Screw the threaded link arm fully into the frame support plate. The centre of the threaded hole in the link arm should be positioned to receive the strap bolt. Screw the strap bolt in to the link arm until there is a 2mm gap between the head of the strap bolt and the hinge body, as shown in Diagram 4.
- Adjust the SF9 pivot set to ensure the clearance between the pivot door and the frame is uniform (Diagram 5).

Note: These fitting instructions should be used in conjunction with the Securefold Fitting Instructions

