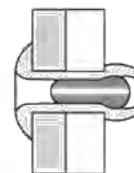
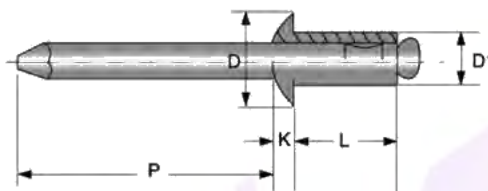


BREAKSTEM RIVET RAS SERIES

Head Type	Dome Head
Material (body / mandrel)	5052 Aluminium Alloy / Steel
Finish (body / mandrel)	Polished / Zinc Plate



Dimensions in millimetres.

Part Number	Rivet Diameter (D1) nom.	Hole Size	Length (L) max.	Grip Range	Mandrel Length (P) Min.	Head Diameter (D) max.	Head Thickness (K) max.	Standard Strength (kN) typ.	
								Shear	Tensile
RAS32	2.4 3/32"	2.5 ~ 2.6	6.4	0.5 ~ 3.0	25.4	4.8	0.81	0.31	0.36
RAS34			9.5	3.0 ~ 5.0					
RAS36			12.7	6.0 ~ 9.0					
RAS41	3.2 1/8"	3.3 ~ 3.4	5.4	0.5 ~ 2.0	27	6.4	1.02	0.53	0.67
RAS42			7.0	2.0 ~ 4.0					
RAS43			8.6	3.0 ~ 5.0					
RAS44			10.2	5.0 ~ 7.0					
RAS45			11.7	6.0 ~ 8.0					
RAS46			13.3	8.0 ~ 10.0					
RAS48			16.5	11.0 ~ 13.0					
RAS410			19.7	14.0 ~ 16.0					
RAS52			4.0 5/32"	4.1 ~ 4.2					
RAS53	9.2	3.0 ~ 5.0							
RAS54	10.8	4.0 ~ 6.0							
RAS56	14.0	8.0 ~ 10.0							
RAS58	17.1	11.0 ~ 13.0							
RAS510	20.3	14.0 ~ 16.0							
RAS516	29.8	24.0 ~ 26.0							
RAS62	4.8 3/16"	4.9 ~ 5.0	8.3	2.0 ~ 3.0	27	9.5	1.52	1.16	1.43
RAS63			9.8	2.0 ~ 4.0					
RAS64			11.4	4.0 ~ 6.0					
RAS66			14.6	7.0 ~ 9.0					
RAS68			17.8	10.0 ~ 12.0					
RAS610			21.0	13.0 ~ 16.0					
RAS612			24.1	16.0 ~ 19.0					
RAS614			27.3	19.0 ~ 22.0					
RAS616			30.5	21.0 ~ 25.0					
RAS618			33.7	24.0 ~ 28.0					
RAS622			40.0	33.0 ~ 35.0					
RAS82	6.4 1/4"	6.5 ~ 6.6	9.5	1.0 ~ 3.0	32	12.7	2.03	2.05	2.50
RAS84			12.7	3.0 ~ 5.0					
RAS86			15.9	5.0 ~ 8.0					
RAS88			19.1	9.0 ~ 12.0					
RAS810			22.2	13.0 ~ 15.0					
RAS812			25.4	15.0 ~ 18.0					
RAS814			28.6	18.0 ~ 21.0					
RAS816			31.8	21.0 ~ 24.0					
RAS818			34.9	25.0 ~ 28.0					

PLEASE NOTE – NOT ALL STYLES & SIZES ARE HELD IN STOCK AT ALL TIMES. PLEASE CONTACT US TO CHECK AVAILABILITY. MINIMUM ORDER QUANTITIES APPLY.

Dafra Fastening Systems - Rivets Rivnuts & Tooling

1/7 Jarrah Drive, Braeside, VIC 3195

P: 03 9555 6872 | F: 03 9555 0803

E: sales@dafra.com.au | W: dafra.com.au