



CAMPANIA  
INTERNATIONAL

## CAST STONE COLLECTION



### BEAUFORT FOUNTAIN



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## CAST STONE COLLECTION

Campania employs a talented group of artists who create original copyrighted designs that blend old world traditions with a uniquely American sensibility. They are designed by hand, molded by hand, poured by hand, stained by hand, and packaged by hand.

Campania's cast stone pieces are manufactured with a high density cast stone mix, resulting in a PSI (pounds per square inch) strength of approximately 7,500. The natural materials used in our mix are sourced locally. Our cast stone products can qualify for LEED MR 5.1 and /or MR 5.2 credits as applicable to your project.

All of our cast stone products are available in 11 exclusive patinas in addition to natural cast stone. We hand apply each patina in a multi-step process. Our patinas are designed to replicate the look of naturally aged materials and will not prevent the natural aging process. Any cast stone item with a patina will weather naturally in an outdoor environment.

Our full collection of cast stone pieces include: planters, urns, pedestals, large estate fountains, wall fountains, garden fountains, tables, benches, garden statues, Asian accents, finials, birdbaths and other accents.

### CAMPANIA CAST STONE FOUNTAINS

- Hand-made in the USA by Campania
- High density 7,500 PSI cast stone
- Natural materials locally sourced
- Can qualify for LEED MR 5.1 and MR 5.2 credits
- Strong and durable for outdoor use
- Ages naturally over time
- Available in 11 exclusive patinas and natural (no patina applied)
- Many Sizes and Design Options: Traditional, Classic, Contemporary, Modern, and Transitional Styles
- Estate size fountain and basin systems, wall fountains, garden fountains
- Auto-refill devices, lights, and fountain covers available through Campania
- Pump Kits included
- All recommended commercial products and CAD files can be viewed at [www.campaniainternational.com/projects](http://www.campaniainternational.com/projects)
- Full line can be viewed online at [www.campaniainternational.com](http://www.campaniainternational.com)



### CAST STONE FOUNTAIN GENERAL CARE

Always place any Campania product on a solid level surface and not directly on grass, soil, or an uneven surface.

Proper winter care is recommended for all Campania cast stone fountains for protection in environments with potential freeze-thaw cycles.

- Drain Fountains and make sure that the basins are completely dry.
- If possible, remove pump, rubber stoppers, drainpipes, finials, and other small components for storage indoors. Note that stoppers or drainpipes are removed to allow drainage in the event water accumulates in any basin. Compression stoppers may be left on the pump cord for easier assembly next season.

If this is not possible

- Cover fountain with an appropriately sized fountain cover, available from Campania, making sure that water will not accumulate in the basin or other fountain components and freeze.
- Check fountain periodically to insure that cover is secure and water is not accumulating in any fountain component.



# FT-153 Beaufort Fountain (17 pieces) COMPONENTS AND PARTS LIST

Revised October 22, 2015



FT-115A  
8"W x 17"H  
35 Lbs



FT-114D  
32"W x 9.5"H  
116 lbs



FT-114E  
12.5"W x 16.25"H  
60 lbs



FT-114F  
47"W x 6.5"H  
3 lbs



FT-124F  
47"W x 6.5"H  
327 lbs



FT-114H  
15.5"W x 18"H  
150 lbs



FT-239J  
20" x 12" H  
242 Lbs



FT-239L  
8.25"L x 1.75"W x 6.5" H  
8 Lbs



(FGB-2020)  
90"W x 10"H  
260 lbs



FT-124K (8 pcs)  
38"L x 9"W x 15"H  
282 lbs

**Pump Kit Parts List**

PK800 pump (1)  
 PK500 pump (1)  
 3' length of 3/4" Clear Vinyl tubing (1)  
 3' length of 5/8" Clear Vinyl tubing (1)  
 (Preassembled)  
 Approx. 60" length of 1/2" Black Non-Kink tubing (2)  
 Hose clamps (5)  
 Rubber band (1)  
 Plumbers Putty (2)  
 Wedges (6)  
 #10 rubber stopper with wide hole (1)  
 9" length of 1 1/2" PVC pipe to use as stand pipe (1)  
 Metal plug for hole in side of basin (1)

**Note – Hose clamps may be used for restrictor flow**

**Tools you will need**

Level 

Tape measure 



**This fountain holds approximately 240 gallons of water.**

**This fountain takes cover – FTNCOV-MED and it will not cover the basin**

**PLEASE NOTE: COMPONENTS ARE NOT SHOWN TO SCALE.**



# FT-153 Beaufort Fountain

## (17 pieces)

### ASSEMBLY INSTRUCTIONS

Revised October 22, 2015

#### **PROFESSIONAL INSTALLATION IS RECOMMENDED FOR THIS FOUNTAIN!**

1. Make sure you are assembling your fountain on a level surface.
2. This fountain will need to be installed on a surface capable of holding a minimum of 5100 pounds in approximately a 65 square foot area.
3. Make sure that all components are centered and leveled before installing the next component.
4. Feed the pump cord through the hole in the basin (FGB-2020) leaving enough cord length inside basin to work with the pump (approx 3-4 feet).
5. Wrap a piece of putty around both cords together where you will be placing the stopper.



6. Fit cords into stopper.
7. Place a piece of putty inside the length of the slit in the stopper.



8. Wrap putty around outside of stopper ensuring that the slit and the cord hole are covered and sealed.
9. Press stopper firmly into the hole of basin.
10. Loosely wrap cords up in the center of the basin.
11. Place the pump cover fountain base (FT-239J) over the pumps and the cords.
  - a. For best results, use a tape measure to center the pump cover.
12. Place the large pedestal (FT-114H) on top of the base.
13. Place the large bowl (FT-124F) on top of the large pedestal.
14. Place the standpipe inside the hole of the large bowl.
15. Insert both 60" length of 1/2" non kink tubing through the pipe onto the bottom of the base.
  - a. NOTE: Make sure to feed the clear vinyl end of the tubing assembly down into the basin.
16. Fold the end of one of the lengths of tubing down over the edge of the standpipe.
17. Secure that tubing by placing the rubber band over the tubing and pipe so that the tubing opening points down into the bowl.
18. Place a hose clamp over the end of the tubing down inside the basin that does not have the clear vinyl assembly and connect it to the PK500 pump. Tighten the hose clamp to ensure a good seal.
19. Insert the remaining tubing coming out of the standpipe up through the pedestal (FT-114E) and place the pedestal over the standpipe in the center of the large bowl.
20. Place a hose clamp over the top end of the tubing and connect that end of the tubing to the bottom of the middle bowl (FT-114D). Tighten the hose clamp to ensure a good seal.
21. Place the middle bowl down onto the middle pedestal.
22. Place the finial (FT-115A) in the middle bowl by lowering the hole over the copper pipe protruding from the bowl.
23. In the bottom of the basin, connect the 3/4" clear vinyl tubing onto the pump water outlet of the PK800.
24. Cover the middle pedestal pump access with the pump cover door (FT-114F).
25. Cover the pump access in the bottom base with the pump cover door (FT-124J).
26. Insert the basin plug into the side wall of the large basin.
27. Fill the basin with approximately 240 gallons of water.
28. Place the copings around the basin working all eight of them in at the same time to ensure they will all fit.
  - a. Fitting them one at a time will prevent the last one from fitting.

**NOTE: DO NOT RUN FOUNTAIN WITHOUT SUFFICIENT WATER. IF THE PUMP IS ALLOWED TO RUN DRY, IT CAN DAMAGE THE PUMP.**

# FT-153 Beaufort Fountain (17 pieces)

Revised October 22, 2015

## **WINTER CARE AND GENERAL FOUNTAIN INSTRUCTIONS**

### **- W I N T E R   C A R E -**

Fountain bowls/tops and other fountain components, which collect water, should not be left outside in the winter since any component, which fills with water and freezes may crack. Likewise components such as pedestals, which remain in a basin, filled with water, which then freezes, may also crack or crumble. Ideally, therefore, a fountain should always be stored indoors or in a dry protected place such as a covered porch away from the elements. However, if a fountain must be left outside:

- (1) Remove pump, rubber stoppers, drainpipes, finials, and other small components for storage indoors. Note that stoppers or drainpipes are removed to allow drainage in the event water accumulates in any basin.
- (2) Raise fountain base from ground with wood strips so that base will not freeze to the ground surface.
- (3) Cover or wrap the fountain with burlap or other absorbent material (old blanket or towel) and then cover securely with plastic, making sure that water will not accumulate in the basin or other fountain component and freeze;
- (4) Check fountain periodically to insure that plastic is secure and water is not accumulating in any fountain component.

### **- G E N E R A L   F O U N T A I N   T I P S -**

Install fountains on a level surface. You will need a properly grounded 110-volt (AC only) GFCI protected receptacle near the fountain for your pump. All pumps are submersible and must be completely underwater to function properly. Test all pumps and adjust to full output prior to assembly. It is not recommended that fountains be placed directly on grass or dirt. Position the channel opening at the base of each fountain toward the electrical outlet to be used since the pump cord will be threaded through this opening.

For more Campania product information visit [www.campaniainternational.com](http://www.campaniainternational.com)

**All of our cast stone is proudly**



**Made in USA**

# CAMPANIA Patinas

Campania's cast stone products are available in a choice of three exclusive (3) acid stains and eight (8) exclusive natural pigment stains in addition to natural cast stone. All of our patinas and acid stains are hand applied in a multi-step process, producing uniquely beautiful original pieces. Designed to replicate the look of naturally aged materials, the patinas will not prevent the natural aging process that occurs in an outdoor environment.

Campania's acid stains (a mixture of water, metallic salts, and muriatic acid) penetrate the surface and react chemically with elements in the cast stone, producing a rich saturated stain that resists flaking or peeling.

Like stains for wood, each piece will accept our patinas in varying degrees of intensity, creating natural variations that add character and distinction to every piece. Even when applied with the same process, no two pieces will look exactly alike due to the composition of the cast stone, and the varying age of the pieces. Rather than creating uniform stains, our approach gives our products their unique beauty and appeal.

*Due to the hand-application process and photography, actual colors may vary slightly from those depicted in these examples. Please consult our catalog photos and our website for examples of variations of our patinas.*



Alpine Stone (AS)



Greystone (GS)



Verde (VE)



Copper Bronze (CB)



English Moss (EM)



Aged Limestone (AL)



Brownstone (BR)



Travertine (TR)



Pietra Vecchia (PV)\*



Ferro Rustico (FR)\*



Terra Nera (TN)\*



Natural (NA)

\* Denotes Acid Stain

## Specifications

Item #	Item Description	Dimensions (L x W x H)	Base Dimensions (L x W)	Weight (lbs)
REFILL #10	Fountain Refill Device with Stopper	6 x 3 x 5	6 x 3	3
REFILL #7	Fountain Refill Device with Stopper	6 x 3 x 5	6 x 3	3



## Specifications

Item #	Item Description	Dimensions (Diameter x H)	Weight (lbs)	Fits Fountains Up To <small>H or D x H</small>
FTNCOV-SM	Fountain Cover Small	28 x 13	2	20
FTNCOV-MED	Fountain Cover Medium	64 x 27	3	40
FTNCOV-LG	Fountain Cover Large	70 x 34	4	35 x 65
FTNCOV-XLG	Fountain Cover Extra Large	84 x 36	4.5	55 x 65

