



CAMPANIA
INTERNATIONAL

CAST STONE COLLECTION



THE X BENCH



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Campania employs a talented group of artists who create original copyrighted designs that blend old world traditions with a uniquely American sensibility. They are designed, molded, poured, stained, and packaged by hand.

Campania's cast stone pieces are manufactured with a high density cast stone mix, resulting in a PSI (pounds per square inch) strength of approximately 7,500. The natural materials used in our mix are sourced locally. Our cast stone products can qualify for LEED MR 5.1 and /or MR 5.2 credits as applicable to your project.

All of our cast stone products are available in 11 exclusive patinas in addition to natural cast stone. We hand apply each patina in a multi-step process. Our patinas are designed to replicate the look of naturally aged materials and will not prevent the natural aging process. Any cast stone item with a patina will weather naturally in an outdoor environment.

Our full collection of cast stone pieces include: planters, urns, pedestals, large estate fountains, wall fountains, garden fountains, tables, benches, garden statues, Asian accents, finials, birdbaths and other accents.

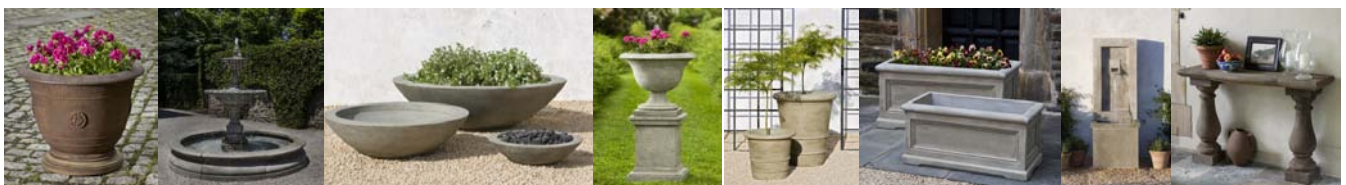
CAMPANIA CAST STONE TABLES, BENCHES, AND ACCENTS

- Hand-made in the USA by Campania
- High density 7,500 PSI cast stone
- Natural materials locally sourced
- Can qualify for LEED MR 5.1 and MR 5.2 credits
- Strong and durable for outdoor use
- Ages naturally over time
- Available in 11 exclusive patinas, and natural concrete
- All recommended commercial products and CAD files can be viewed at www.campaniainternational.com/projects
- Full line can be viewed online at www.campaniainternational.com



CAST STONE TABLES, BENCHES, AND ACCENTS GENERAL CARE

Always place any Campania product on a solid level foundation and not directly on grass, soil, or an uneven surface. Proper winter care is recommended for all Campania cast stone tables, benches, and accents for protection in environments with potential freeze-thaw cycles. If the items remain in contact with the ground surface over the winter, the freeze-thaw cycles may cause the base to crack or crumble.



Specifications

Item #	Item Description	Dimensions (L x W x H)	Weight (lbs)
BE-111	The X Cast Stone Bench	48 x 17 x 16	253



Shown in (AS)

Materials

Locally sourced sand, stone, cement, add mixtures
High density 7,500 PSI cast stone

Colors

Available in Natural (NA) No Patina Applied

8 Patinas: Alpine Stone (AS), Greystone (GS), Verde (VE), English Moss (EM), Copper Bronze (CB), Aged Limestone (AL), Brownstone (BR), Travertine (TR)

3 Acid Stain Patinas: Pietra Vecchia (PV), Ferro Rustico (FR), Terra Nera (TN)

Warranty

Campania provides a limited 3-year warranty for damages occurring during normal product usage. For more information or for warranty claims, please call us at 215-541-4330.

Care and Maintenance

Always place any Campania product on a solid level surface and not directly on grass, soil, or an uneven surface.

Proper winter care is recommended for all Campania cast stone tables, benches, and accents for protection in environments with potential freeze-thaw cycles. If the items remain in contact with the ground surface over the winter, the freeze-thaw cycles may cause the base to crack or crumble.

Packaging

Our tables, benches, and accents are packaged with 95% recyclable material, including cardboard and 100% reusable natural wood Excelsior.



CAMPANIA Patinas

Campania's cast stone products are available in a choice of three exclusive (3) acid stains and eight (8) exclusive natural pigment stains in addition to natural cast stone. All of our patinas and acid stains are hand applied in a multi-step process, producing uniquely beautiful original pieces. Designed to replicate the look of naturally aged materials, the patinas will not prevent the natural aging process that occurs in an outdoor environment.

Campania's acid stains (a mixture of water, metallic salts, and muriatic acid) penetrate the surface and react chemically with elements in the cast stone, producing a rich saturated stain that resists flaking or peeling.

Like stains for wood, each piece will accept our patinas in varying degrees of intensity, creating natural variations that add character and distinction to every piece. Even when applied with the same process, no two pieces will look exactly alike due to the composition of the cast stone, and the varying age of the pieces. Rather than creating uniform stains, our approach gives our products their unique beauty and appeal.

Due to the hand-application process and photography, actual colors may vary slightly from those depicted in these examples. Please consult our catalog photos and our website for examples of variations of our patinas.



Alpine Stone (AS)



Greystone (GS)



Verde (VE)



Copper Bronze (CB)



English Moss (EM)



Aged Limestone (AL)



Brownstone (BR)



Travertine (TR)



Pietra Vecchia (PV)*



Ferro Rustico (FR)*



Terra Nera (TN)*



Natural (NA)

* Denotes Acid Stain