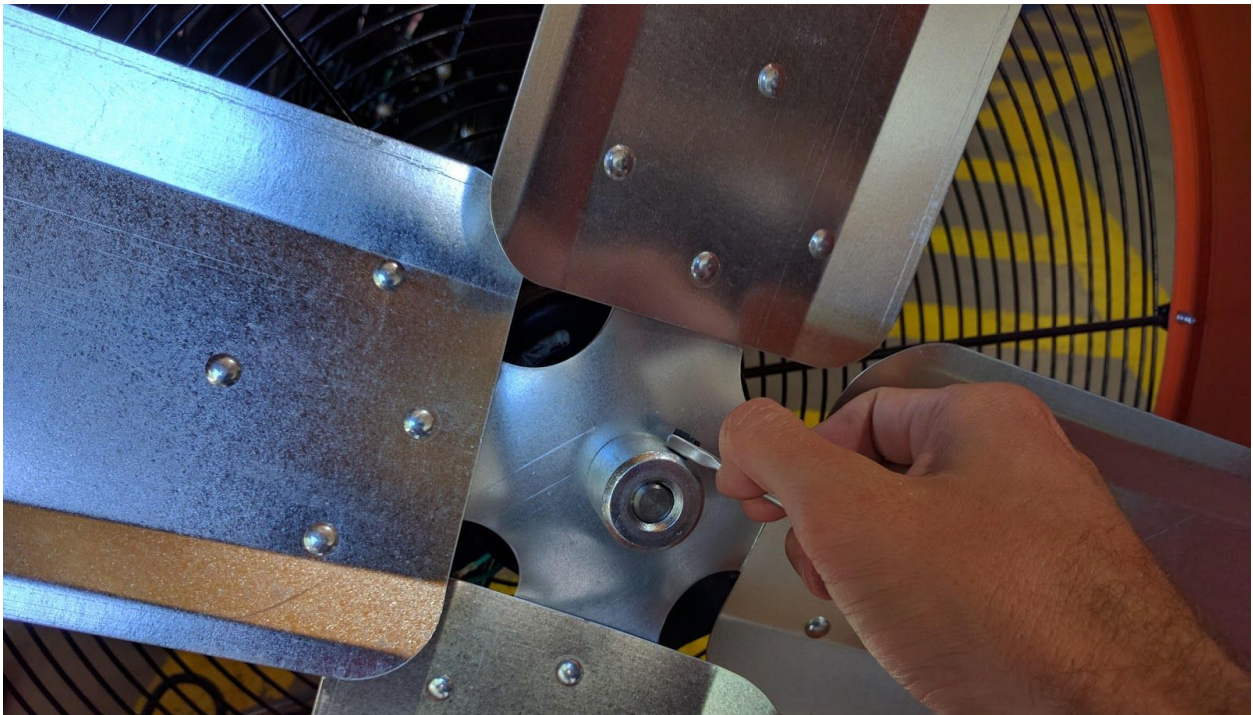


XE420 Replacement Guide

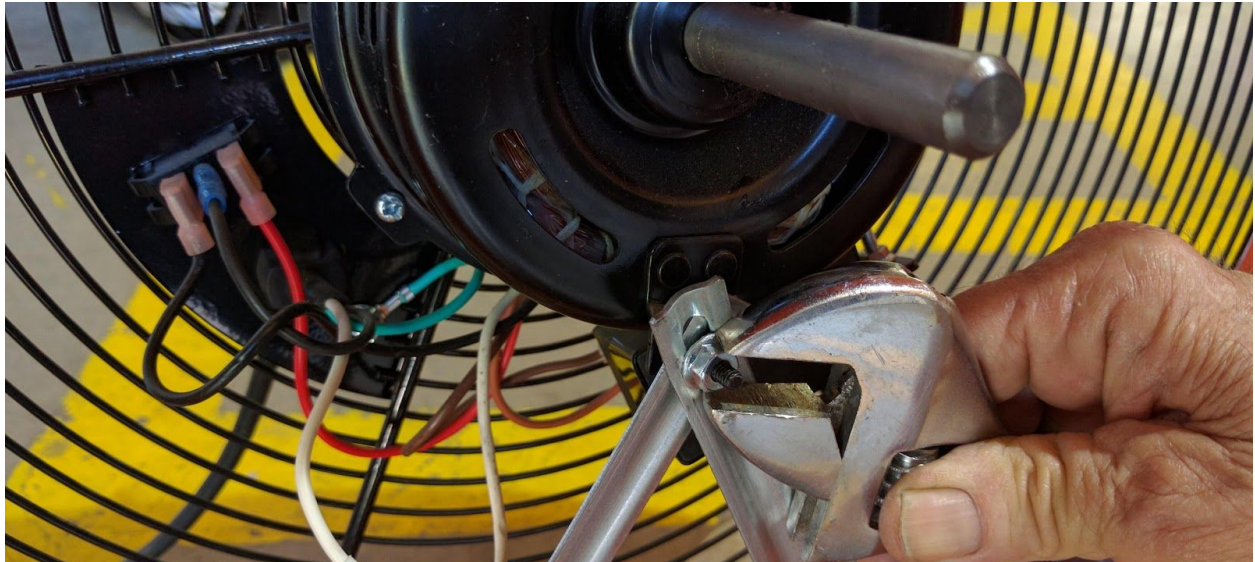
Ensure the fan is unplugged from any power source. Remove front grille screws using a 5/16" wrench, socket or driver.



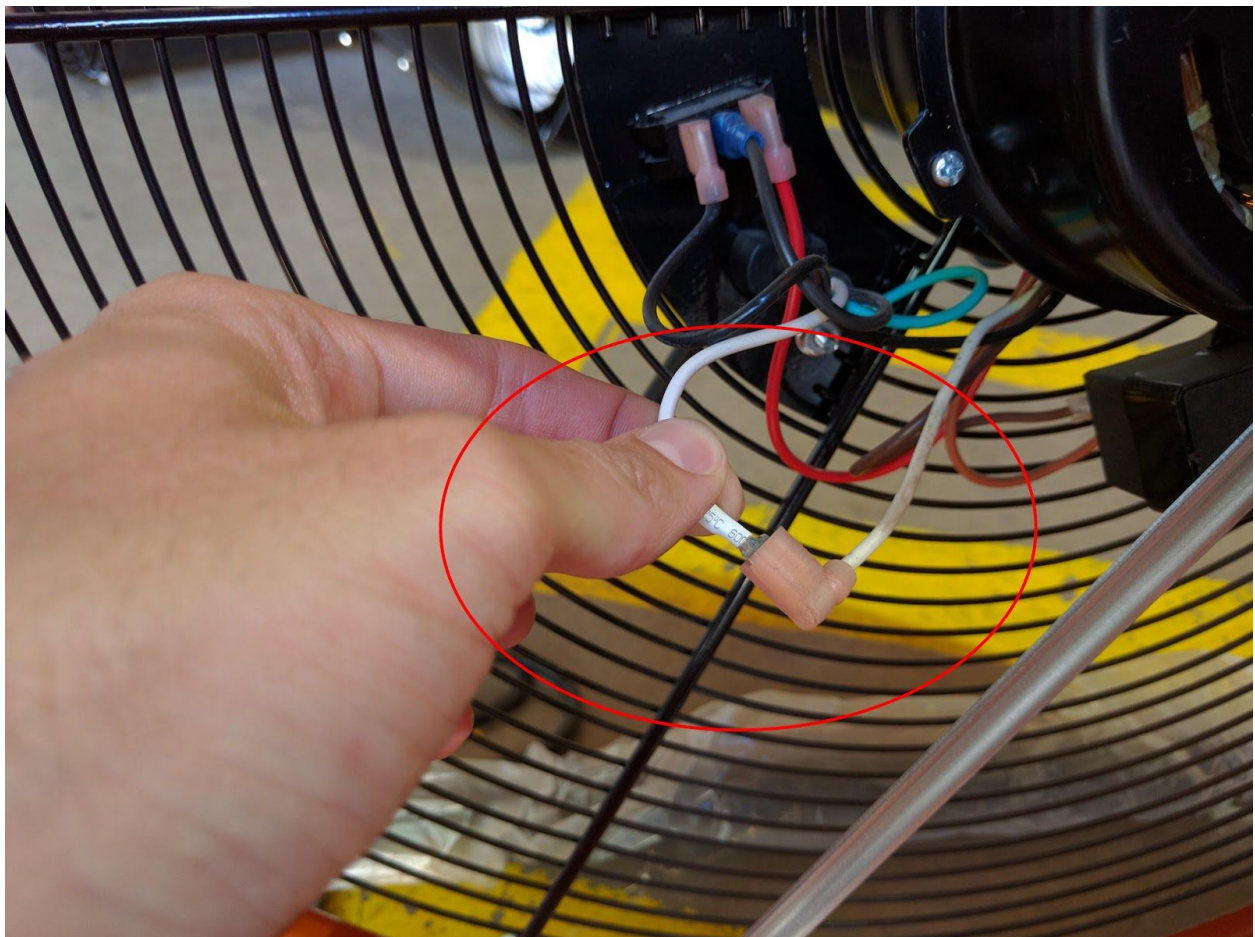
Remove the set screw that holds the fan blade in place on the motor shaft using a 5/16" box end wrench.



Remove nut that holds motor braces on the motor using a Crescent Wrench or 11/32" wrench, socket or driver. Move the motor braces off of the threaded stud on the front of the motor.



Disconnect the white wire from motor to power cord.



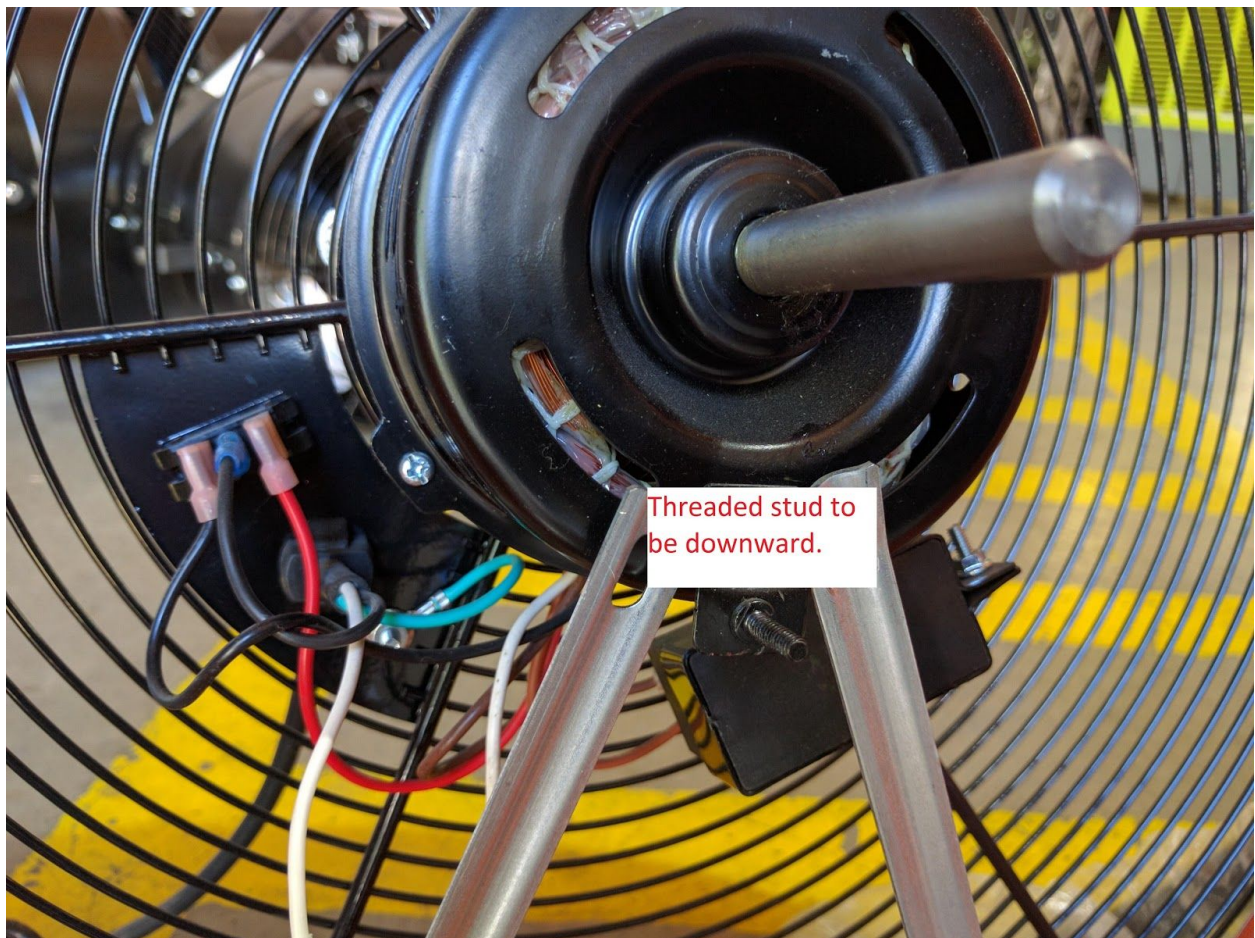
Disconnect the red and black wires from the motor on the outermost terminals of the switch.



Loosen and remove the nuts that hold the motor to the rear grille using a Crescent Wrench or 11/32" wrench, socket or driver.



Replace the motor with the new XE420 ensuring that the threaded stud on the front of the motor is in the downward, or 6 o'clock, position.



Reconnecting the motor:

Replace and tighten the nuts that hold the motor to the rear grille.

Replace the motor braces on the threaded stud on the front of the motor and replace and tighten the nut that holds them in place.

Reconnect the Black and Red wire from the new XE420 to the switch terminals with the Black wire furthest away from the motor.

Reconnect the White wire from the motor to the White wire from the power cord.

Reattach the fan blade to the shaft of the motor and tighten the set screw of the fan blade to prevent it from falling off.

Reattach the front grille onto the fan using the six screws that were removed earlier.