18" Unit Caster Installation:

- 2 Swivel Casters
- 2 Ridged Casters
- 16 Bolts

Insert the casters through the holes located on the bottom of the unit. Ridged casters should be inserted beside each other, never an angle from each other. Secure casters with the bolts that are provided. <u>DO NOT OVER</u> <u>TIGHTEN BOLTS.</u> Use only the bolts provided (1/4"-20x3/8"). Bolts that are longer could puncture through the plastic base and cause the water to leak out.

