



SAFETY DATA SHEET

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 23-Sep-2016

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STRATASYS REVISION: No information available

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s) SDS-06997

Denmark PR No. N/A

Product Name MakerBot Tough PLA

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use 3D Printing

Uses advised against Do not use in printers where temperatures exceed 250 °C

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

Manufacturer Address

MakerBot Industries LLC
One MetroTech Center, 21st Floor
Brooklyn, NY 11201
USA
1 347 334 6800

For further information, please contact

Company Phone Number 1 347 334 6800

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone

- +49 722 97772280 - Europe - Multi lingual response
- +49 722 97772281 - Global – English Language response
- +1 978 495 5580 - USA – Multi-lingual response
- +85 2 975 70887 - Asia Pacific - Multi lingual response
- +61 2 8011 4763 - Australia - Multi lingual response
- +86 15626070595 - China - Chinese response

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]
EUH210 - Safety data sheet available on request

2.3. Other hazards

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Titanium Dioxide (Bound)	236-675-5	13463-67-7	1 - 5	No data available	No data available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	No hazards which require special first aid measures. Move to fresh air in case of accidental inhalation of vapors or decomposition products. Get medical attention.
Eye contact	No hazards which require special first aid measures. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if symptoms occur.
Skin contact	No hazards which require special first aid measures. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	IF SWALLOWED. Rinse mouth thoroughly with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Molten material may cause thermal burns.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment
Unsuitable extinguishing media	No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Avoid generation of dust. Fine dust dispersed in air may ignite. Vapors or dust may form explosive mixtures with air.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.
For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.
Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.
Prevention of secondary hazards Handle in accordance with good industrial hygiene and safety practice.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom	France	Spain	Germany
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³	TWA: 10 mg/m ³	TWA: 10 mg/m ³	-
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Titanium Dioxide (Bound) 13463-67-7	-	TWA: 10 mg/m ³	-	-	TWA: 6 mg/m ³
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Titanium Dioxide (Bound) 13463-67-7	TWA: 5 mg/m ³ STEL 10 mg/m ³	TWA: 3 mg/m ³	STEL: 30 mg/m ³ TWA: 10.0 mg/m ³ TWA: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection When handling hot material, use heat resistant gloves.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State @20°C	Solid
Appearance	Monofilament
Odor	Slight.
Color	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known

Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	Greater than 250C	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density VALUE	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity Stable under recommended storage conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

 Sensitivity to Mechanical Impact None.

 Sensitivity to Static Discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Dust formation. Temperatures above 250 °C / 482 °F.

10.5. Incompatible materials

Incompatible materials Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Aldehydes. Combustion: oxides of carbon.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

- Inhalation** Specific test data for the substance or mixture is not available.
- Eye contact** Specific test data for the substance or mixture is not available.
- Skin contact** Specific test data for the substance or mixture is not available.
- Ingestion** Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms No information available.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 24,524.00 mg/kg

Component Information

Chemical name	Oral LD50	LD50/dermal/rat - NO UNITS (Wizards mg/kg)	Inhalation LC50
Titanium Dioxide (Bound)	> 10000 mg/kg (Rat)		

Delayed and immediate effects as well as chronic effects from short and long-term exposure

- Skin corrosion/irritation** No information available.
- Serious eye damage/eye irritation** No information available.
- Respiratory or skin sensitization** No information available.
- Germ cell mutagenicity** No information available.
- Carcinogenicity** No information available.
- Reproductive toxicity** No information available.
- STOT - single exposure** No information available.
- STOT - repeated exposure** No information available.
- Aspiration hazard** No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity

Unknown aquatic toxicity Contains 0.012 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Not applicable.

Section 14: TRANSPORT INFORMATION

IMDG

- 14.1 UN/ID no Not regulated
- 14.2 Proper Shipping Name Not regulated
- 14.3 Hazard Class Not regulated
- 14.4 Packing group Not regulated
- 14.5 Marine pollutant Not applicable
- 14.6 Special Provisions None
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

- 14.1 UN/ID no Not regulated
- 14.2 Proper Shipping Name Not regulated
- 14.3 Hazard Class Not regulated

14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****European Union**

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA Ceiling TWA (time-weighted average) Maximum limit value STEL * STEL (Short Term Exposure Limit) Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
	Calculation method

Revision Date 23-Sep-2016

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

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End of Safety Data Sheet

Product Brand MAKERBOT