

| Version 9.4 | Revision Date: 10/09/2020 | • | DS Number: 336519-00043 | Date of last issue: 02/27/2020 Date of first issue: 02/27/2017 | | | |
|----------------|------------------------------|------|---|---|--|--|--|
| SECTIO | SECTION 1. IDENTIFICATION | | | | | | |
| Pro | duct name | : | Opteon™ XP10 (| Opteon™ XP10 (R-513A) Refrigerant | | | |
| Pro | duct code | : | D15437191 | | | | |
| SD | S-Identcode | : | 130000051352 | | | | |
| Ма | nufacturer or supplier's | det | ails | | | | |
| Co | Company name of supplier | | The Chemours Company FC, LLC | | | | |
| Address | | : | 1007 Market Street Wilmington, DE 19801 United States of America (USA) | | | | |
| Tel | Telephone | | 1-844-773-CHEM (outside the U.S. 1-302-773-1000) | | | | |
| Em | ergency telephone | : | 5 | ncy: 1-866-595-1473 (outside the U.S. 1-302- nsport emergency: +1-800-424-9300 (outside 527-3887) | | | |
| Re | commended use of the o | cher | nical and restricti | ons on use | | | |
| Ree | commended use | : | Refrigerant | | | | |
| Re | strictions on use | : | Consumer use, F | or professional users only. | | | |

SECTION 2. HAZARDS IDENTIFICATION

| GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200) | | | | | |
|---|---|--|--|--|--|
| Gases under pressure | : | Liquefied gas | | | |
| Simple Asphyxiant | | | | | |
| GHS label elements | | | | | |
| Hazard pictograms | : | | | | |
| Signal Word | : | Warning | | | |
| Hazard Statements | : | H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation. | | | |
| Precautionary Statements | : | Storage: P410 + P403 Protect from sunlight. Store in a well-ventilated place. | | | |



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Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

| Chemical name | CAS-No. | Concentration (% w/w) |
|-----------------------------|----------|-----------------------|
| 2,3,3,3-Tetrafluoropropene# | 754-12-1 | 56 |
| 1,1,1,2-Tetrafluoroethane# | 811-97-2 | 44 |

Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

| General advice | : | In the case of accident or if you feel unwell, seek medical ad- vice immediately. When symptoms persist or in all cases of doubt seek medical advice. |
|---|---|--|
| If inhaled | : | If inhaled, remove to fresh air. Get medical attention if symptoms occur. |
| In case of skin contact | : | Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately. |
| In case of eye contact | : | Get medical attention immediately. |
| If swallowed | : | Ingestion is not considered a potential route of exposure. |
| Most important symptoms and effects, both acute and delayed | : | May cause cardiac arrhythmia. Other symptoms potentially related to misuse or inhalation abuse are Cardiac sensitization Anaesthetic effects Light-headedness Dizziness confusion Lack of coordination Drowsiness Unconsciousness Skin contact may provoke the following symptoms: Irritation Swelling of tissue Itching Discomfort Redness Eye contact may provoke the following symptoms tearing |



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| | | | | Redness Discomfort Contact with liquid and frostbite. | d or refrigerated gas can cause cold burns | | |
| | Protect | ion of first-aiders | : | No special precautions are necessary for first aid responders. | | | |
| | Notes to physician | | : | Because of possible disturbances of cardiac rhythm, ca- techolamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with spe- cial caution. | | | |
| SEC | SECTION 5. FIRE-FIGHTING MEASURES | | | JRES | | | |
| | Suitable | e extinguishing media | : | Not applicable Will not burn | | | |
| | Unsuita media | able extinguishing | : | Not applicable Will not burn | | | |
| | Specific fighting | c hazards during fire | : | | pustion products may be a hazard to health. rises there is danger of the vessels bursting por pressure. | | |
| | Hazard ucts | ous combustion prod- | : | Hydrogen fluoride Fluorine compour Carbon oxides carbonyl fluoride | | | |

| Specific extinguishing meth- : ods | Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area. |
|------------------------------------|--|
| Special protective equipment : | Wear self-contained breathing apparatus for firefighting if necessary. |
| for fire-fighters | Use personal protective equipment. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protec- : tive equipment and emer- gency procedures | Evacuate personnel to safe areas. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. Follow safe handling advice (see section 7) and personal pro- tective equipment recommendations (see section 8). |
|---|--|
| Environmental precautions : | Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. |
| Methods and materials for : | Ventilate the area. |



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| conta | ainment and cleaning up | | sal of this materia ployed in the clea which regulations Sections 13 and | regulations may apply to releases and dispo- il, as well as those materials and items em- nup of releases. You will need to determine are applicable. 15 of this SDS provide information regarding ational requirements. |
| SECTION | 7. HANDLING AND ST | OR | AGE | |
| Tech | nical measures | : | | ated for cylinder pressure. Use a backflow ce in piping. Close valve after each use and |
| Local | I/Total ventilation | : | Use only with ade | equate ventilation. |
| Advic | e on safe handling | : | practice, based o sessment Wear cold insulat Valve protection o remain in place u piped to use poin Use a check valve zardous back flow Prevent backflow Use a pressure re to lower pressure Close valve after or force fit connee Prevent the intrus Never attempt to Do not drag, slide Use a suitable ha Keep away from | ance with good industrial hygiene and safety in the results of the workplace exposure as- ing gloves/ face shield/ eye protection. caps and valve outlet threaded plugs must inless container is secured with valve outlet t. e or trap in the discharge line to prevent ha- v into the cylinder. into the gas tank. educing regulator when connecting cylinder (<3000 psig) piping or systems. each use and when empty. Do NOT change ctions. ison of water into the gas tank. lift cylinder by its cap. |
| Cond | litions for safe storage | : | vent falling or bein Separate full cont Do not store near Avoid area where Keep in properly Keep in a cool, w Keep away from | ainers from empty containers. combustible materials. salt or other corrosive materials are present. abeled containers. ell-ventilated place. |
| Mate | rials to avoid | : | | |



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| | | | | Substances and r flammable gases Explosives Acutely toxic subs | |
| | Recom peratur | mended storage tem- e | : | < 126 °F / < 52 °C | |
| | Storage | e period | : | > 10 y | |
| | Further age sta | information on stor- bility | : | The product has a | an indefinite shelf life when stored properly. |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| Components | CAS-No. | Value type (Form of exposure) | Control parame- ters / Permissible concentration | Basis |
|----------------------------|----------|-------------------------------------|--|---------|
| 2,3,3,3-Tetrafluoropropene | 754-12-1 | TWA | 500 ppm | US WEEL |
| 1,1,1,2-Tetrafluoroethane | 811-97-2 | TWA | 1,000 ppm | US WEEL |

Ingredients with workplace control parameters

| Engineering measures | : | Ensure adequate ventilation, especially in confined areas. |
|----------------------|---|--|
| | | Minimize workplace exposure concentrations. |

Personal protective equipment

| Respiratory protection | : | General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazar- dous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection. |
|-----------------------------|---|--|
| Hand protection Material | : | Low temperature resistant gloves |
| Remarks | : | Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to che- micals of the aforementioned protective gloves with the glove |



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| | | | Wash hands before breaks and at the end of kthrough time is not determined for the pro- gloves often! |
| Eye p | protection | | wing personal protective equipment: stant goggles must be worn. |
| Skin a | and body protection | : Skin should be | e washed after contact. |
| Prote | ctive measures | : Wear cold insu | ulating gloves/ face shield/ eye protection. |
| Hygie | ene measures | eye flushing sy king place. When using do | chemical is likely during typical use, provide ystems and safety showers close to the wor- o not eat, drink or smoke. inated clothing before re-use. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance | : | Liquefied gas |
|---|-------------|---|
| Color | : | colorless |
| Odor | : | slight, ether-like |
| Odor Threshold | : | No data available |
| рН | : | No data available |
| Melting point/freezing point | : | No data available |
| Initial boiling point and boiling range | : | -20.6 °F / -29.2 °C |
| | | |
| Flash point | : | Not applicable |
| Flash point Evaporation rate | : | Not applicable > 1 (CCL4=1.0) |
| · | : | >1 |
| Evaporation rate | :: | > 1 (CCL4=1.0) Will not burn |
| Evaporation rate Flammability (solid, gas) | : : : | > 1 (CCL4=1.0) Will not burn 15 mm/s |

SAFETY DATA SHEET



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|----------------|--|---|--------------------------|---|--|--|
| | | | None. | | | |
| Vapo | r pressure | : | 7,063.6 hPa (77 | °F / 25 °C) | | |
| Relat | Relative vapor density | | 3.83 (Air = 1.0) | | | |
| Relat | ive density | : | 1.17 (77 °F / 25 °C) | | | |
| | Solubility(ies) Water solubility | | No data availabl | e | | |
| | Partition coefficient: n- octanol/water | | Not applicable | | | |
| Autoi | gnition temperature | : | : No data available | | | |
| Deco | mposition temperature | : | No data availabl | e | | |
| Visco Vi | osity scosity, kinematic | : | Not applicable | | | |
| Explo | osive properties | : | Not explosive | | | |
| Oxidi | zing properties | : | The substance of | or mixture is not classified as oxidizing. | | |
| Partic | cle size | : | Not applicable | | | |
| | | | | | | |

SECTION 10. STABILITY AND REACTIVITY

| Reactivity | : | Not classified as a reactivity hazard. | |
|---|---|--|--|
| Chemical stability | : | Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions. | |
| Possibility of hazardous reac- tions | : | Can react with strong oxidizing agents. | |
| Conditions to avoid | : | This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other | |



| ersion 4 | Revision Date: 10/09/2020 | SDS Number: 1336519-00043 | Date of last issue: 02/27/2020 Date of first issue: 02/27/2017 | | | | | |
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| | | purposes. Heat, flames | s and sparks. | | | | | |
| Incompatible materials | | Avoid impurities (e.g. rust, dust, ash), risk of decomposition. Incompatible with acids and bases. Incompatible with oxidizing agents. Oxygen Peroxides peroxide compounds Powdered metals | | | | | | |
| Hazaı produ | dous decomposition | : No hazardo | : No hazardous decomposition products are known. | | | | | |
| ECTION | 11. TOXICOLOGICAL | INFORMATION | | | | | | |
| Inhala Skin o | nation on likely route ation contact ontact | s of exposure | | | | | | |
| Acute | e toxicity | | | | | | | |
| | | | | | | | | |
| Not cl | assified based on avail | lable information. | | | | | | |
| | assified based on avail ponents: | lable information. | | | | | | |
| Comp | | | | | | | | |
| <u>Com</u> r 2,3,3, | oonents: | :: : LC50 (Rat): : | > 405800 ppm | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim | ne: 4 h | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl | ne: 4 h | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC | ne: 4 h nere: gas CD Test Guideline 403 | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed | ne: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl | ne: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | :: : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca | ne: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | :: : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm | ne: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | :: : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | :: : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl | ne: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl Remarks: Ca Cardiac sens | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas ardiac sensitization sitisation threshold limit (Dog): > 559,509 mg/m ³ | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl Remarks: Ca Cardiac sens Test atmospl | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas ardiac sensitization sitisation threshold limit (Dog): > 559,509 mg/m ³ here: gas | | | | | |
| <u>Com</u> r 2,3,3, | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl Remarks: Ca Cardiac sens Test atmospl | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas ardiac sensitization sitisation threshold limit (Dog): > 559,509 mg/m ³ | | | | | |
| <u>Com</u> 2,3,3, Acute | <u>oonents:</u> 3-Tetrafluoropropene | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl Remarks: Ca Cardiac sens Test atmospl | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas ardiac sensitization sitisation threshold limit (Dog): > 559,509 mg/m ³ here: gas | | | | | |
| <u>Comr</u> 2,3,3, Acute 1,1,1, | oonents: 3-Tetrafluoropropene inhalation toxicity | : : LC50 (Rat): : Exposure tim Test atmospl Method: OEC No observed Test atmospl Remarks: Ca Lowest obse 120000 ppm Test atmospl Remarks: Ca Cardiac sens Test atmospl Remarks: Ca | he: 4 h here: gas CD Test Guideline 403 adverse effect concentration (Dog): 120000 pp here: gas ardiac sensitization rved adverse effect concentration (Dog): > here: gas ardiac sensitization sitisation threshold limit (Dog): > 559,509 mg/m ³ here: gas | | | | | |



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| | | | Test atmospher | dverse effect concentration (Dog): 40000 ppn re: gas iac sensitization |
| | | | ppm Test atmospher | ed adverse effect concentration (Dog): 80000 re: gas y cause cardiac arrhythmia. |
| | | | Test atmospher | sation threshold limit (Dog): 334,000 mg/m³ re: gas y cause cardiac arrhythmia. |
| Acute | dermal toxicity | : | Assessment: Th toxicity | ne substance or mixture has no acute derma |
| _ | corrosion/irritation assified based on availa | ble | information. | |
| Comp | oonents: | | | |
| 2,3,3, Resul | 3-Tetrafluoropropene: t | : | No skin irritatior | 1 |
| 1,1,1,1, Resul | 2-Tetrafluoroethane: | : | No skin irritatior | ı |
| Not cl | us eye damage/eye irri assified based on availa ponents: | | | |
| 2,3,3, Resul | 3-Tetrafluoropropene: t | : | No eye irritation | 1 |
| 1,1,1, Resul | 2-Tetrafluoroethane: t | : | No eye irritatior | 1 |
| Respi | iratory or skin sensitiz | atic | on | |
| | sensitization assified based on availa | ble | information. | |
| - | i ratory sensitization assified based on availa | ble | information. | |
| Comp | oonents: | | | |
| | 3-Tetrafluoropropene: s of exposure t | : | Skin contact negative | |



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| | | Tetrafluoroethane: of exposure | : | Skin contact | |
| | Result | | : | negative | |
| | Routes Species Result | of exposure | : | Inhalation Rat negative | |
| | Routes Species Result | of exposure | : | Inhalation Humans negative | |
| | | ell mutagenicity ssified based on availa onents: | ıble | information. | |
| | | Tetrafluoropropene: | | | |
| | | xicity in vitro | : | Test Type: Bacter Method: OECD Te Result: positive | ial reverse mutation assay (AMES) est Guideline 471 |
| | | | | Test Type: Chrom Method: OECD Te Result: negative | osome aberration test in vitro est Guideline 473 |
| | Genoto | xicity in vivo | : | Test Type: Mamm cytogenetic assay Species: Mouse Application Route Method: OECD To Result: negative | : inhalation (gas) |
| | | | | Test Type: In vivo Species: Rat Application Route Method: OECD To Result: negative | |
| | | | | Test Type: Mamm cytogenetic assay Species: Rat Application Route Method: OECD Te Result: negative | í inhalation (gas) |
| | Germ c Assess | ell mutagenicity - ment | : | Weight of evidenc cell mutagen. | e does not support classification as a germ |
| | 1,1,1,2- | Tetrafluoroethane: | | | |
| | | xicity in vitro | : | Test Type: Bacter Method: OECD Te Result: negative | ial reverse mutation assay (AMES) est Guideline 471 |



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|--|---|---|--|
| | | | hromosome aberration test in vitro CD Test Guideline 473 ive |
| Genotoxicity in vivo | | cytogenetic a Species: Mou Application R | use oute: inhalation (gas) CD Test Guideline 474 |
| | | mammalian I Species: Rat Application R | nscheduled DNA synthesis (UDS) test with ver cells in vivo oute: inhalation (gas) CD Test Guideline 486 ive |
| | cell mutagenicity - sment | : Weight of evi cell mutagen | dence does not support classification as a gern |
| Not cl | n ogenicity assified based on ava | ilable information. | |
| Not cl <u>Comp</u> | assified based on ava ponents: | | |
| Not cl <u>Comp</u> 2,3,3,; Resul | assified based on ava ponents: 3-Tetrafluoropropene | e: : negative | dence does not support classification as a car- |
| Not cl <u>Comp</u> 2,3,3,; Resul | assified based on ava ponents: 3-Tetrafluoropropene t | e: : negative | dence does not support classification as a car- |
| Not cl. <u>Comp</u> 2,3,3,5 Result Carcir ment 1,1,1,5 | assified based on ava ponents: 3-Tetrafluoropropend t nogenicity - Assess- 2-Tetrafluoroethane: | e: : negative : Weight of evi cinogen | dence does not support classification as a car- |
| Not cl. Comp 2,3,3, Result Carcir ment 1,1,1,2 Specie Applic Expose Metho | assified based on ava conents: 3-Tetrafluoropropene t nogenicity - Assess- 2-Tetrafluoroethane: es sation Route sure time od | e: : negative : Weight of evi cinogen : Rat : inhalation (ga : 2 Years : OECD Test (| us) |
| Not cl. <u>Comp</u> 2,3,3, Result Carcir ment 1,1,1,1, Specia Applic Expose Methor Result | assified based on ava conents: 3-Tetrafluoropropene t nogenicity - Assess- 2-Tetrafluoroethane: es sation Route sure time od | e: : negative : Weight of evi cinogen : Rat : inhalation (ga : 2 Years : OECD Test (: negative | us) |
| Not cl. <u>Comp</u> 2,3,3,5 Result Carcin ment 1,1,1,5 Specie Applic Expose Methor Result Carcin | assified based on ava <u>conents:</u> 3-Tetrafluoropropend t nogenicity - Assess- 2-Tetrafluoroethane: es ration Route sure time od t nogenicity - Assess- No ingredie | e: : negative : Weight of evicinogen : Rat : inhalation (ga : 2 Years : OECD Test C : negative : Weight of evictinogen nt of this product present | as) Guideline 453 |
| Not cl. <u>Comp</u> 2,3,3,5 Result Carcin ment 1,1,1,5 Specie Applic Expose Methor Result Carcin ment | assified based on ava onents: 3-Tetrafluoropropend t nogenicity - Assess- 2-Tetrafluoroethane: es ation Route sure time od t nogenicity - Assess- No ingredie identified as No compon | e: : negative : Weight of evi cinogen : Rat : inhalation (ga : 2 Years : OECD Test (: negative : Weight of evi cinogen nt of this product pressible | as) Guideline 453 dence does not support classification as a car- esent at levels greater than or equal to 0.1% is or confirmed human carcinogen by IARC. resent at levels greater than or equal to 0.1% is |

Reproductive toxicity

Not classified based on available information.



| ents: etrafluoropropene: n fertility n fetal development | : | Species: Rat Application Rou Method: OECD Result: negative | generation reproduction toxicity study te: inhalation (gas) Test Guideline 416 | | |
|---|---|---|--|--|--|
| n fertility | : | Species: Rat Application Rou Method: OECD Result: negative | te: inhalation (gas) Test Guideline 416 | | |
| | : | Species: Rat Application Rou Method: OECD Result: negative | te: inhalation (gas) Test Guideline 416 | | |
| n fetal development | : | Test Type: Pren | | | |
| | | Test Type: Prenatal development toxicity study (teratogenic Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative | | | |
| tive toxicity - As- | : | | nce does not support classification for repro No effects on or via lactation | | |
| etrafluoroethane: | | | | | |
| n fertility | : | Application Rou | te: Inhalation | | |
| n fetal development | : | reproduction/de Species: Rabbit Application Rou Method: OECD | te: inhalation (gas) Test Guideline 414 | | |
| | : | : Weight of evidence does not support classification for repro- ductive toxicity | | | |
| ale exposure | | | | | |
| | ble | information. | | | |
| ents: | | | | | |
| etrafluoropropene: | | | | | |
| exposure | : | inhalation (gas) No significant health effects observed in animals at conce tions of 20000 ppmV/4h or less | | | |
| etrafluoroethane: | | | | | |
| exposure | : | | ealth effects observed in animals at concent pmV/4h or less | | |
| | ents: etrafluoropropene: f exposure ent etrafluoroethane: f exposure ent ent | n fertility : n fetal development : t t t t t t t t t t t t t | fertility : Species: Mouse Application Rout Result: negative fetal development : Test Type: Com reproduction/dev Species: Rabbit Application Rout Method: OECD Result: negative tive toxicity - As- : Weight of evider ductive toxicity ngle exposure ified based on available information. ents: etrafluoropropene: f exposure : inhalation (gas) ent : No significant he tions of 20000 p etrafluoroethane: f exposure : inhalation (gas) ent : No significant he tions of 20000 p | | |



| /ersion 9.4 | Revision Date: 10/09/2020 | SDS Number: 1336519-00043 | Date of last issue: 02/27/2020 Date of first issue: 02/27/2017 | | | | |
|----------------|---------------------------------------|--|--|--|--|--|--|
| <u>Com</u> | ponents: | | | | | | |
| 2,3,3, | 3-Tetrafluoroproper | ne: | | | | | |
| | es of exposure ssment | : No significant h | inhalation (gas) No significant health effects observed in animals at concentra tions of 250 ppmV/6h/d or less. | | | | |
| 1,1,1, | 2-Tetrafluoroethane | : | | | | | |
| | es of exposure ssment | : No significant h | inhalation (gas) No significant health effects observed in animals at concentr tions of 250 ppmV/6h/d or less. | | | | |
| Repe | ated dose toxicity | | | | | | |
| <u>Com</u> | ponents: | | | | | | |
| 2,3,3, | 3-Tetrafluoroproper | ne: | | | | | |
| | EL EL cation Route sure time | : Rat, male and f : 50000 ppm : >50000 ppm : inhalation (gas) : 13 Weeks : OECD Test Gu | | | | | |
| 1,1,1, | 2-Tetrafluoroethane | : | | | | | |
| | EL EL cation Route sure time | : 50000 ppm : >50000 ppm : inhalation (gas) : 2 y | : >50000 ppm : inhalation (gas) | | | | |
| Aspir | ration toxicity | | | | | | |
| - | lassified based on av | ailable information. | | | | | |
| Com | ponents: | | | | | | |
| | 3-Tetrafluoroproper | | | | | | |
| 1.1.1 | 2-Tetrafluoroethane | : | | | | | |
| | spiration toxicity class | | | | | | |
| ECTION | 12. ECOLOGICAL II | NFORMATION | | | | | |
| Ecoto | oxicity | | | | | | |
| | - | | | | | | |
| Com | ponents: | | | | | | |

2,3,3,3-Tetrafluoropropene:

Toxicity to fish

: LC50 (Cyprinus carpio (Carp)): > 197 mg/l



| rsion | Revision Date: 10/09/2020 | | 0S Number: 36519-00043 | Date of last issue: 02/27/2020 Date of first issue: 02/27/2017 |
|----------------------------------|------------------------------------|-----|---|--|
| | | | Exposure time: 96 Method: OECD To | |
| | to daphnia and other invertebrates | : | EC50 (Daphnia m Exposure time: 48 Method: OECD Te | |
| Toxicity to algae/aquatic plants | | : | EC50 (Selenastru Exposure time: 72 Method: OECD Te | |
| | | | NOEC (Selenastr Exposure time: 3 Method: OECD To | |
| 1.1.1.2- | Tetrafluoroethane: | | | |
| Toxicity | | : | Exposure time: 96 | hus mykiss (rainbow trout)): 450 mg/l ∂ h on (EC) No. 440/2008, Annex, C.1 |
| | to daphnia and other invertebrates | : | Exposure time: 48 | agna (Water flea)): 980 mg/l 3 h on (EC) No. 440/2008, Annex, C.2 |
| Toxicity plants | to algae/aquatic | : | : ErC50 (green algae): > 100 mg/l Exposure time: 96 h Remarks: Based on data from similar materials | |
| Persist | ence and degradabil | ity | | |
| <u>Compo</u> | nents: | | | |
| 2,3,3,3- | Tetrafluoropropene: | | | |
| Biodegr | adability | : | Result: Not readily Method: OECD To | y biodegradable. est Guideline 301F |
| 1,1,1,2- | Tetrafluoroethane: | | | |
| Biodegr | adability | : | Result: Not readily Method: OECD To | y biodegradable. est Guideline 301D |
| Bioacc | umulative potential | | | |
| <u>Compo</u> | onents: | | | |
| | Tetrafluoropropene: Imulation | : | Remarks: Bioaccu | umulation is unlikely. |
| Partitior octanol/ | n coefficient: n- /water | : | log Pow: 2 (77 °F | / 25 °C) |
| | | | | |

SAFETY DATA SHEET



| ersion 4 | Revision Date: 10/09/2020 | | Number: 519-00043 | Date of last issue: 02/27/2020 Date of first issue: 02/27/2017 |
|---|--|---|--|--|
| | ion coefficient: n- ol/water | : lo | og Pow: 1.06 | |
| | lity in soil ata available | | | |
| Othe | r adverse effects | | | |
| | ata available | | | |
| ECTION | 13. DISPOSAL CONS | IDERA | TIONS | |
| - | osal methods e from residues | : C | Dispose of in a | ccordance with local regulations. |
| Conta | aminated packaging | h E | andling site fo | ers should be taken to an approved waste r recycling or disposal. e vessels should be returned to the supplier e specified: Dispose of as unused product. |
| ECTION | | | | |
| | | | | |
| Intern | national Regulations | | | |
| Interr UNR ⁻ | national Regulations | | | |
| Interr UNR ⁻ UN ni | national Regulations | : L : F | IN 1078 REFRIGERAN | T GAS, N.O.S. luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Interr UNR ⁻ UN ni Prope Class | national Regulations TDG umber er shipping name | : L : F (: 2 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 | luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Interr UNR ⁻ UN ni Prope Class | national Regulations TDG umber er shipping name ng group | : L : F : 2 : N | IN 1078 EFRIGERAN 2,3,3,3-Tetraf | luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Interr UNR UN ni Prope Class Packi | national Regulations TDG umber er shipping name ng group s | : L : F : 2 : N | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b | luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Intern UN ni Prope Class Packi Label IATA | national Regulations TDG umber er shipping name ng group s -DGR D No. | : L : F (: 2 : N : 2 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope | national Regulations TDG umber er shipping name ng group s -DGR D No. er shipping name | : L : F : 2 : N : 2 : L : F (| IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope | national Regulations TDG umber er shipping name ng group s -DGR D No. er shipping name | : L : F (: 2 : N : 2 : L : F (: 2 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Intern UN ni Prope Class Packi Label IATA VN/IE Prope Class Packi | national Regulations TDG umber er shipping name ng group s -DGR o No. er shipping name ang group | : L : F : 2 : N : 2 : L : F (: 2 : N | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 lot assigned b | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope Class Packi Label Packi aircra | national Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng group s ng group s ng group s | : U : F (: 2 : N : 2 : N : 2 : N : 2 : N : 2 : N : 2 : 1 : 2 : 1 : 2 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 | IN 1078 2FRIGERAN 2,3,3,3-Tetraf 2 lot assigned b .2 IN 1078 defrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope Class Packi Label Packi aircra Packi | national Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng group s ng group s ng group s | : U : F (: 2 : N : 2 : N : 2 : N : 2 : N : 2 : N : 2 : 1 : 2 : 1 : 2 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope Class Packi Label Packi aircra Packi ger ai | national Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code | : U : F (: 2 : N : 2 : N : 2 : N : 2 : N : 2 : 2 : 2 : 2 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf 2 lot assigned b .2 IN 1078 efrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope Class Packi Label Packi aircra Packi ger ai UN ni | national Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code umber | : L : F (: 2 : N : 2 : L : F (: 2 : N : N : 2 : 2 : 2 : 2 : L | IN 1078 EFRIGERAN 2,3,3,3-Tetraf 2 lot assigned b .2 IN 1078 efrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 00 IN 1078 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, non-toxic Gas |
| Intern UNR UN ni Prope Class Packi Label Prope Class Packi Label Packi aircra Packi ger ai UN ni Prope | Anational Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code umber er shipping name | : L : F : 2 : N : 2 : L : F : 2 : N : 2 : 2 : L : F : (; | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Efrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 00 IN 1078 EFRIGERAN 2,3,3,3-Tetraf | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation |
| Intern UNR UN ni Prope Class Packi Label Prope Class Packi Label Packi aircra Packi ger ai UN ni Prope | Anational Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code umber er shipping name | : L : F : 2 : N : 2 : L : F : 2 : N : 2 : 2 : L : F ; (; : 2 : 2 : L : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 00 IN 1078 EFRIGERAN 2,3,3,3-Tetrafl .2,3,3,3-Tetrafl .2 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation y, non-toxic Gas |
| Intern UNR UN ni Prope Class Packi Label IATA UN/IE Prope Class Packi aircra Packi ger ai UN ni Prope Class Packi | Anational Regulations TDG umber er shipping name ang group s -DGR D No. er shipping name ang group s ng group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code umber er shipping name ang group | : L : F : 2 : N : 2 : N : 2 : N : 2 : N : 2 : N : 2 : 1 : 1 : 2 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 00 IN 1078 REFRIGERAN 2,3,3,3-Tetrafi .2 lot assigned b | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation y, non-toxic Gas |
| Intern UNR UN ni Prope Class Packi Label Prope Class Packi Label Packi aircra Packi ger ai UN ni Prope | national Regulations TDG umber er shipping name ang group s -DGR o No. er shipping name ang group s ng group s ng instruction (cargo ft) ng instruction (passen- ircraft) G-Code umber er shipping name ang group s | : L : F : 2 : N : 2 : N : 2 : N : 2 : N : 2 : N : 2 : 1 : 1 : 2 : 1 : 1 : 1 : 2 : 1 : 1 : 2 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 : 1 | IN 1078 EFRIGERAN 2,3,3,3-Tetraf .2 lot assigned b .2 IN 1078 Refrigerant gas 2,3,3,3-Tetraf .2 lot assigned b lon-flammable 00 00 IN 1078 EFRIGERAN 2,3,3,3-Tetrafl .2,3,3,3-Tetrafl .2 | luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation s, n.o.s. luoropropene, 1,1,1,2-Tetrafluoroethane) y regulation y, non-toxic Gas |



Opteon[™] XP10 (R-513A) Refrigerant

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

| UN/ID/NA number | : | UN 1078 |
|----------------------|---|---|
| Proper shipping name | : | Refrigerant gases, n.o.s. |
| | | (2,3,3,3-Tetrafluoropropene, 1,1,1,2-Tetrafluoroethane) |
| Class | : | 2.2 |
| Packing group | : | Not assigned by regulation |
| Labels | : | NON-FLAMMABLE GAS |
| ERG Code | : | 126 |
| Marine pollutant | : | no |
| Marine pollutant | : | no |

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

| SARA 311/312 Hazards | : | Gases under pressure Simple Asphyxiant |
|----------------------|---|---|
| SARA 313 | : | This material does not contain any chemic |

 This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

| Pennsylvania Right To Know | | |
|----------------------------|---|---------------------------|
| 2,3,3,3-Tetrafluoropropene | | 754-12-1 |
| 1,1,1,2-Tetrafluoroethane | | 811-97-2 |
| International Regulations | | |
| Montreal Protocol | : | 1,1,1,2-Tetrafluoroethane |

Additional regulatory information

2,3,3,3-Tetrafluoropropene 754-12-1 The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product. See 40 CFR § 721.10182



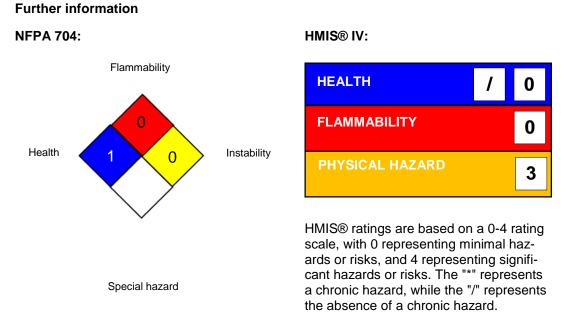


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This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION



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Chemours[™] and the Chemours Logo are trademarks of The Chemours Company. Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

| US WEEL | : | USA. Workplace Environmental Exposure Levels (WEEL) |
|---------------|---|---|
| US WEEL / TWA | : | 8-hr TWA |

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation: DOT - Department of Transportation: DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemi-



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cals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

| Sources of key data used to compile the Material Safety Data Sheet | : | Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen- cy, http://echa.europa.eu/ |
|--|---|--|
| Revision Date | : | 10/09/2020 |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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