

Hard Cover Binding Tips



Pro-Bind 2000 Perfect Binding is as easy as...

Measure the **thickness** of the sheets to be bound and select the **exact size Hard Cover**.



1 Square up the loose sheets and position them in the spine of the Hard Cover. Jog the papers so that they rest completely in the book, flush against the back spine.



2 Place the hard cover in the Pro-Bind 2000. Be certain that the spine of the hard cover is square and flat against the heating plate.



3 Push the Hard Cover Button. When the audible tone sounds, remove the hard cover and **immediately** place the Hard Cover into the Crimper to complete the binding process.

Pro-Bind Hard Cover Crimper



1 Immediately place Hard Cover into Crimper to crease spine and complete the binding process. Let cool in crimper before opening book.



2 Open front and back covers and bend back 180 degrees before opening.

NOTE: For successful binding of a thermal hard cover you should first crease the hard cover book by running your fingers along each side of the center spine creating a square channel for your book block to rest in. **The interior spine size** (width of the center glue strip) and the **thickness of the book block** (the total quantity of insert pages) **must match**. Over or under filling will cause the spine to not sit square against the heating element of any binding machine. This will result in either under or over heated spines, which may cause weak binds, rounded or crinkled spines or discoloration of artwork or laminate along the spine edge. The covers are designed to work properly filled to the exact capacity; as such, Pro-Bind will not be responsible for binding issues related to the improper use of the covers.