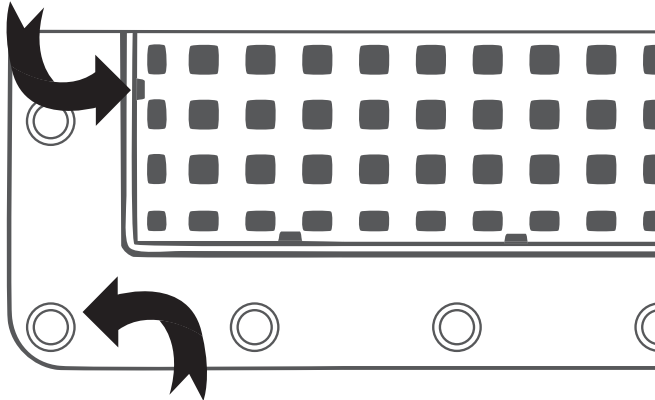


SETTING UP YOUR HD PRESS

- 1 Upon Arrival: Check HD Press for shipping damage. In case of shipping damage, contact us ASAP.
- 2 Prepare and install heatsink. Drill holes as needed (recommend 1/16" or smaller). Place heatsink in vacuum press grid between the spacing nubs.

SPACING NUBS



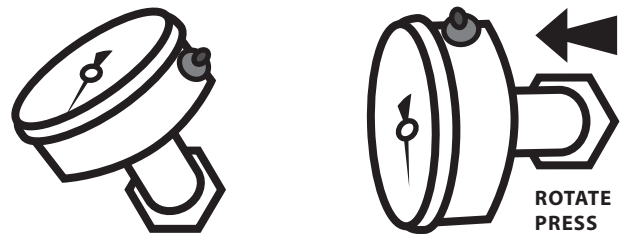
MAGNET WELL

- 3 Ensure membrane is clean. Attach membrane with magnets. Open press and insert magnets in magnet wells on front row and corners of press. Align membrane with press edges. Gently close lid and reopen. Membrane should drape in place. Attach additional magnets to secure.
- 4 Convert fitting on vacuum pump to easy connect fitting included.



Remove the inlet fitting on your vacuum pump. Install easy connect 1/2" or 3/8" depending on pump.

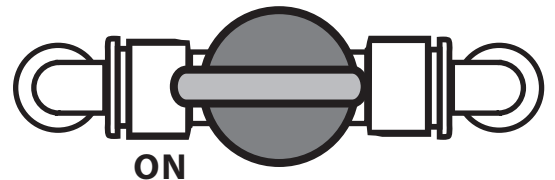
- 5 Insert easy connect tubing to converted vacuum pump fitting (press hose firmly into fittings until well seated). Attach other end of tubing to fitting on back of press next to hinge.
- 6 To ensure gauge accuracy, vent before use. Rotate press upright until black rubber plug on gauge is completely level (prevent leaks). Gently pinch plug. Wait 15 seconds, and release. Gauge should read "0". Wipe excess oil. **DO NOT ROTATE GAUGE FITTING.**



OPERATING YOUR HD PRESS

- 1 **ON** - Turn on vacuum pump. Rotate valve on right side of press to open position.

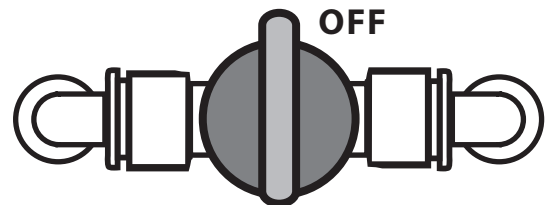
VENT



ON

- 2 **OFF** - Rotate valve to closed position. Press vent button on right side of press to release pressure and open lid.

VENT



OFF

TROUBLESHOOTING

If press does not hold vacuum check that all fittings and hoses are firmly seated. If issues persist, please contact us.



Video instructions available on Youtube!
CHANNEL NAME - HDINDUSTRIALDESIGN

HD INDUSTRIAL DESIGN

WWW.HDINDUSTRIALDESIGN.COM
281.547.0330

PACKAGE CONTENTS

VACP-2424

- ① 1/2" NPT ELBOW
- ① 3/8" NPT ELBOW
- ① HEATSINK BOARD
- ① MEMBRANE
- ②⑨ MAGNETS
- ③ FEET OF TUBING

VACP-3624

- ① 1/2" NPT ELBOW
- ① 3/8" NPT ELBOW
- ① HEATSINK BOARD
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- ③⑤ MAGNETS
- ③ FEET OF TUBING