

SOFT PRINT 3.0

Description Very soft and stretchable PU TRANSPARENT heat transfer material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent inks. Attention: there are two layers of transparent film coupled over the carrier. Suitable for white or very light colored fabrics only.

Average film thickness : **90 micron**
Average thickness after transfer: **45 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND GX-24)
Blade: **new at 45°**
Minimum cutting pressure: **70 gf**
Transfer setup
Temperature: **155 °C (310°F)**
Time: **15 seconds**
Pressure: **medium (3÷4 bar)**

Procedure Before the first use, we recommend to preheat the lower plate for 15 sec at 155°C

Mirror print. Wait at least one hour before weeding, to let the ink dry.
Cut and weed out the excessive material paying attention to remove both layers
Place the print on the fabric with its polyester backing
Heat apply
Remove the support hot or warm

Certifications The product is REACH compliant.

Suitable textiles White or light colored: cotton, polyester, and blends of these materials or Elastan (not suited for treated and dye sublimation fabrics). Suggested for stretchable fabrics.

Washing instructions Wait **24h** after the heat transfer – do not wash with coloured textiles or use colour catcher sheets
60°C - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **no**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.