

Blundstone[®]

TASMANIA AUSTRALIA · 1870

**Pull-on comfort
since 1870.**

**Blundstone
Work & Safety 2023**

UNISYNC



A tradition of comfort & safety.

Blundstone Work & Safety boots first reported for work back in 1870 and they haven't missed a day since.

We've been working job sites around the world learning how to minimize foot injuries and maximize foot comfort. The result is a boot series that's light and easy but packs serious safety. CSA-approved safety!

Blundstone Collection **NEW** Styles

Work & Safety



#162



#163



#164



#180



#181



#167



#168



#169



#165



#960
NEW



#962
NEW



#968
NEW

Non-Safety



#558



#068





CSA certifies safety, but even that adds comfort.

The marks and certifications below declare that Blundstone Work & Safety boots are tested and proven to meet CSA high standards for safe performance under virtually any job scenario. That's comfort. That's Blundstone.



CSA GREEN TRIANGLE

The CSA Green Triangle indicates sole puncture protection with Grade 1 protective toe to withstand impacts up to 125 joules. Sole puncture protection is designed to withstand a force of not less than 1200 Newtons (270 pounds).



CSA WHITE RECTANGLE

The CSA White Rectangle with orange Greek letter omega - Ω - indicates soles that provide resistance to electric shock. Such certified footwear contains a sole and heel design assembly that, at the point of manufacturing, has electrical insulating properties to withstand 18,000 Volts and a leakage current not exceeding 1mA for 60 seconds.



MET GUARD

The Metatarsal Protection symbol indicates protection for the metatarsal bones on the top of the foot when working around heavy objects. Toe protection is required for all metatarsal protective footwear.

PROTECTION KEY: Look for icons for each boot that correspond to a specific type of protection.

| | | | | | | | | | |
|----------------------|---------------|--------------------------|----------------------|--------------------|----------------|----------------------|---------------|-----------------------|-----------------|
| | | | | | | | | | |
| MET GUARD PROTECTION | STEEL TOE CAP | ELECTRIC SHOCK RESISTANT | 140°/300°C RESISTANT | PUNCTURE RESISTANT | SLIP RESISTANT | OIL + ACID RESISTANT | WEATHER-PROOF | ORG FAT/OIL RESISTANT | SPS MAX COMFORT |





Work & Safety XFR Series.

Muddy hills, slippery loading ramps and greasy stair treads demand new Blundstone Work & Safety XFR. The XFR deep-lug rubber soles grip and hold for great stability and focus on task. Being highly resistant to the destructive efforts of oil, acid and organic fats, and able to withstand temperature up to 300° Celsius, XFR soles grab every last day of service life out of the boot.



Premium weatherproof leather upper.

Extreme puncture protection. Metal-free puncture protection is lightweight & flexible. Offers optimum penetration resistance.

Oil, acid, organic fat & electric shock resistant sole.

SPS MAX XRD® Technology at the forefoot for added shock absorption.

CSA Grade 1 protective toe cap.

Removable anti-bacterial Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.

Molded TPU toe guard.

Rubber outsole is highly resistant to hydrolysis and microbial attack. Heat resistant to 300°C.

Nylon shank – ensures correct step flex point, assists with torsional stability.

Rubber outsole provides slip-resistance through a combination of design, tread pattern & soling material.

Materials & specifications

- Rubber outsole provides slip-resistance through a combination of design, tread pattern and soling material
- The sole material is resistant to most chemicals encountered in a variety of situations underfoot such as oil, acid, and organic fat. Heat resistant to 300 °C
- Premium quality weatherproof leather safety boot
- Moulded TPU toe guard for added protection
- Low density shock absorbing polyurethane midsole with anti-bacterial agent

- SPS MAX - XRD® Technology in the forefoot strike zones for increased impact protection
- Removable Comfort Arch footbed with arch support and the revolutionary XRD® Technology for greater impact absorption and comfort
- Nylon shank—ensures correct step flex point, assists with torsional stability
- Electrical hazard resistant
- CSA approved toe and underfoot puncture protection





960 **NEW**

**Work & Safety XFR
Wheat**

Sizes Women's 6 to Men's 15
Height 6 Inches



962 **NEW**

**Work & Safety XFR
Waxy Rustic Brown**

Sizes Women's 6 to Men's 15
Height 6 Inches



968 **NEW**

**Work & Safety XFR
Black**

Sizes Women's 6 to Men's 15
Height 6 Inches



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|---------------|--------------------------|-----------------|--------------------|----------------|----------------------|---------------|-----------------------|-----------------|
| | | | | | | | | |
| STEEL TOE CAP | ELECTRIC SHOCK RESISTANT | 300°C RESISTANT | PUNCTURE RESISTANT | SLIP RESISTANT | OIL + ACID RESISTANT | WEATHER-PROOF | ORG FAT/OIL RESISTANT | SPS MAX COMFORT |

Work & Safety Series.

Blundstone work boots just make the job a little easier. This pull-on, kick-off safety boot is weather resistant with a heat, slip, oil, acid and electric shock-resistant sole. XRD® Technology footbeds with patented Blundstone SPS (Shock Protection System) MAX softens even the hardest surfaces for all-day comfort and support, even on concrete. CSA-approved.



Premium weatherproof leather upper and elastics.

SPS MAX XRD® Technology in the heel and strike zones.

Removable Comfort Classic premium footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.

TPU outsole is highly resistant to hydrolysis and microbial attack. Heat resistant to 140°C.

Nylon shank – ensures correct step flex point, assists with torsional stability.

Extreme puncture protection. Metal-free puncture protection is lightweight & flexible. Offers optimum penetration resistance.

Oil, acid, organic fat & electric shock resistant sole.

CSA Grade 1 protective toe cap.

Molded TPU toe guard.

Durable TPU outsole provides slip-resistance.

Materials & specifications

- Weatherproof leather is 2.5 mm thick, yet 'breathes' for absolute comfort
- Dual density PU midsole and TPU outsole: Slip, heat, oil, acid and electric shock-resistant. Injection molded soles join seamlessly to the leather uppers with no adhesives to fail or stitching to rot
- CSA Grade 1 toe caps protect against crushing and drop hazards
- Metal-free underfoot puncture protection is lightweight and flexible offering optimum penetration resistance
- CSA-approved toe and underfoot puncture protection



180

Work & Safety
Waxy Rustic Brown

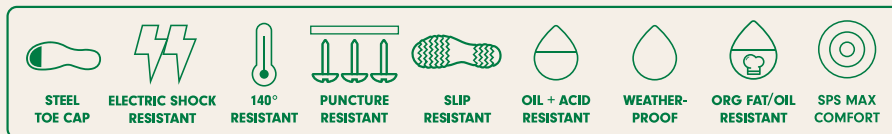
Sizes Women's 6 to Men's 14
Height 6 Inches



181

Work & Safety
Waxy Rustic Black

Sizes Women's 6 to Men's 14
Height 6 Inches





162

Work & Safety
Stout Brown

Sizes Women's 6 to Men's 14
Height 6 Inches



163

Work & Safety
Black

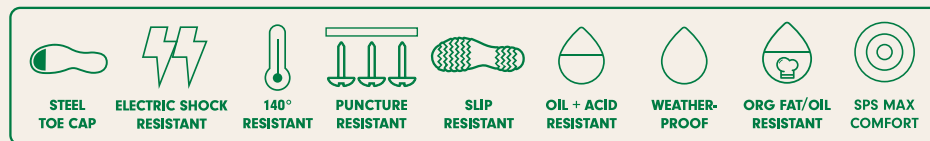
Sizes Women's 6 to Men's 14
Height 6 Inches



164

Work & Safety
Crazy Horse Brown

Sizes Women's 6 to Men's 14
Height 6 Inches





167

**Work & Safety Rubber Toe Cap
Stout Brown**

Sizes Women's 7 to Men's 14
Height 6 Inches



168

**Work & Safety Rubber Toe Cap
Black**

Sizes Women's 7 to Men's 14
Height 6 Inches












169

**Work & Safety Rubber Toe Cap
Crazy Horse Brown**

Sizes Women's 7 to Men's 14
Height 6 Inches



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|---|---|--|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |  |
| STEEL TOE CAP | ELECTRIC SHOCK RESISTANT | 140° RESISTANT | PUNCTURE RESISTANT | SLIP RESISTANT | OIL + ACID RESISTANT | WEATHER-PROOF | ORG FAT/OIL RESISTANT | SPS MAX COMFORT |

Work & Safety Met Guard.

Met Guards offer significantly more protection for the metatarsal bones (running across the top of the foot), and remain comfortably flexible until point of impact. Serious rubber toe caps over Grade 1 CSA protective toe cap increase boot life. Sturdy leather flaps shield side elastics from sparks and spills. Bulletproof Kevlar stitching holds it all together.



Materials & specifications

- Weatherproof leather is 2.5 mm thick, yet 'breathes' for absolute comfort
- XRD® Met Guard Protection. Absorbs 90% of the shock of impact hit after hit keeping the delicate bones at the top of the foot safe and protected
- CSA Grade 1 toe caps protect against crushing and drop hazards
- Metal-free underfoot puncture protection is lightweight and flexible offering optimum penetration resistance
- CSA approved toe and underfoot puncture protection



165

**Work & Safety Met Guard
Black**

Sizes Women's 7 to Men's 14
Height 6 Inches



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|----------------------|---------------|--------------------------|----------------|--------------------|----------------|----------------------|---------------|-----------------------|-----------------|
| | | | | | | | | | |
| MET GUARD PROTECTION | STEEL TOE CAP | ELECTRIC SHOCK RESISTANT | 140° RESISTANT | PUNCTURE RESISTANT | SLIP RESISTANT | OIL + ACID RESISTANT | WEATHER-PROOF | ORG FAT/OIL RESISTANT | SPS MAX COMFORT |



Uniform Dress & Classic.

A Blundstone boot for jobs where a full safety boot is not required, but comfort is a must. The Blundstone black Dress or Classic boot provides light, dry and all-day comfort and over-the-ankle support. Blundstone soles soften every step to reduce lower body fatigue and impact on bones and joints. An ideal work boot for jobs requiring non-safety toe boots.



#558

**Classic
Black**

Sizes Women's 6 to Men's 14
Height 6 Inches



#068

**Dress
Black**

Sizes Women's 6 to Men's 13
Height 6 Inches

Blundstone Boot Accessories.



Comfort Classic Footbed

Comfort Classic EVA removable footbed with XRD® Technology in the heel pad and the forefoot.

Suitable for most Blundstone styles.

Sizes:

2-3 | 4-5 | 6-7 | 8-9 | 10-11 | 12-13 (Trim to fit)



Comfort Arch Footbed

The Comfort Arch footbed features XRD® Technology inserts in the forepart to absorb up to 90% of the impact as you walk. This premium insole provides unmatched comfort.

Suitable for Work & Safety XFR and well used boots.

Sizes:

5-7 | 8-10 | 11-13 (Trim to fit)

Here's what the experts say.

“ I work outside in sun, rain and snow and these boots have held up brilliantly and I’m really rough on my boots. They don’t leave me fatigued at the end of the day because they are so extremely light and comfortable to wear. ”

- Jake S.











“ Would never buy another pair of typical work boots. These boots always surpass my expectations. All I can say to Blundstone is: don't change the quality of your boots, please keep doing what you're doing. ”

- Rob C.

“ I wear these 50+ hours a week at my job and the SPS in the footbed saves my feet. No sore feet at the end of the day and less pressure on my knees. They aren't super bulky so I can wear them anywhere. Would recommend them to anyone. ”

- Jessica

Let's get technical.

| | | | |
|--|---|---|--|
|  <p>STEEL TOE CAP</p> | <p>STEEL TOE CAP Broad-fitting 200 Joule impact-resistant Type 1 steel toe cap.</p> |  <p>SLIP RESISTANT</p> | <p>SLIP RESISTANT The sole has been proven compliant to the relevant safety standard regarding slip resistance.</p> |
|  <p>ELECTRIC SHOCK RESISTANT</p> | <p>ELECTRIC SHOCK RESISTANT Capable of withstanding the application of 18,000V at 60Hz for 1 minute.</p> |  <p>OIL + ACID RESISTANT</p> | <p>OIL + ACID RESISTANT Outsole is resistant to most chemicals found in industrial environments.</p> |
|  <p>140°/300° C RESISTANT</p> | <p>140° / 300° RESISTANT The sole is heat resistant to temperatures up to 140°C or 300°C resistant depending on style.</p> |  <p>WEATHER-PROOF</p> | <p>WEATHERPROOF LEATHER Premium leather treated to provide extra weatherproofing properties.</p> |
|  <p>PUNCTURE RESISTANT</p> | <p>PUNCTURE RESISTANT Protects against sharp objects penetrating the sole.</p> |  <p>ORG FAT/OIL RESISTANT</p> | <p>ORGANIC FAT + OIL RESISTANT Outsole resistant to organic fats and oils.</p> |
|  <p>MET GUARD PROTECTION</p> | <p>MET GUARD PROTECTION Protects the metatarsal bones against impact and crush injuries.</p> |  <p>SPS MAX COMFORT</p> | <p>SPS MAX COMFORT Provides impact resistance, support and enhances underfoot comfort.</p> |

Commonly asked questions.

“Are Blundstone Work & Safety boots water resistant?”

Our weatherproof leather is as water resistant as any leather can be, while still allowing the foot to breathe. If properly cared for, the leather will prevent most water penetration, keeping your feet dry. Blundstone Work & Safety boots are a unique construction with a limited number of seams which means there are few places for water to get in.

“Do Blundstone Work & Safety boots come in half sizes?”

Yes, however, the half size fitting offers more width not more length.

“Are Blundstone Work & Safety boots slip resistant?”

Yes. All Blundstone Work & Safety boot soles are heat, slip, oil and acid resistant.

“Do Blundstone Work & Safety boots provide electric shock resistance?”

Yes. However, shock resistance deteriorates rapidly in a wet environment and with wear.

“Do Blundstone Work & Safety boots come with a warranty?”

Yes! All Blundstone products are fully guaranteed against defects in materials and workmanship. Our warranty does not guarantee or imply an expectation of service life. In simpler terms, Blundstone products are not guaranteed for a specific amount of time. We fix what we can, and replace what we cannot. All warranty queries must be submitted from the customer's original place of purchase, or through [blundstone.ca/warranty](https://www.blundstone.ca/warranty). “We stand by our products, and have been doing so since 1870.”

Find your perfect fit.

Women's

| | | | | | | | | | | |
|-------------|---|---|-----|---|-----|---|-----|----|------|----|
| CAN/US Size | 6 | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 |
| UK/AUS Size | 3 | 4 | 4.5 | 5 | 5.5 | 6 | 6.5 | 7 | 7.5 | 8 |

Men's

| | | | | | | | | | | | | | | |
|-------------|---|-----|---|-----|---|-----|----|------|----|------|----|----|----|----|
| CAN/US Size | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | 11.5 | 12 | 13 | 14 | 15 |
| UK/AUS Size | 6 | 6.5 | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | 12 | 13 | 14 |

Blundstone Rule of Toe:

Women, please subtract 3 sizes from your Canadian size.

Men, please subtract 1 size from your Canadian size.

Length is the most important element when fitting Blundstone boots. It's normal for there to be a slight amount of heel lift in the boot. The boots will never stretch in length. With wear it's common to find some “give” over the top of the boot, with the exception of where the steel toes are located. If the fit is initially tight on the top of your feet – be patient, it should stretch with some wear.

*All Blundstone Work & Safety boot styles are unisex.
This size conversion chart provides a simple guideline.
Boot colour may not appear exactly as shown.*



**Contact your Unisync
representative for more details.**
www.unisyncgroup.com

UNISYNC