

INSTALLATION GUIDE

PN: BXCC-00101

ALUMINUM RADIATOR - 92-00 HONDA CIVIC



APPLICATIONS

1992-2000 Honda Civic, Del Sol

NOTE (1): Ideal for B-series or H-series engine swaps (32mm inlet and outlet).

NOTE (2): Will fit SOHC engines if factor radiator hoses are stretched onto radiator inlet and outlet.

PRODUCT CONTENTS (some items may not be used in the installation process)

- High performance, aluminum radiator (1/2 core, 2-row)
- High pressure radiator cap (1.3 bar)
- Radiator drain plug

REQUIRED ITEMS

- Hand tools, floor jack
- Bucket
- Anti-freeze, coolant and/or water. Mixture will be dependent on regional location and/or suggested recommendations. **NOTE (3):** It is highly recommended to purchase and use a BLOX Racing high performance slim fan kit in place of the

bulky and heavier stock fan shroud.

CAUTION • CAUTION • CAUTION • CAUTION • ALLOW VEHICLE'S ENGINE AND COOLANT TO COOL SIGNIFICANTLY BEFORE INSTALLING BLOX RACING ALUMINUM RADIATOR

The following steps are guidelines to install the BLOX Racing aluminum radiator. It is always highly recommended to have a trained professional perform the installation.

- Locate the radiator's drain plug. Open the drain plug and let coolant drain into bucket. Using a floor jack to help angle the vehicle is optional.
- Remove the radiator cap and upper radiator hose.
- Remove the lower radiator hose.

NOTE (4): For automatic transmissions, remove the transmission oil cooler lines. Please refer to factory service manual for proper removal procedures.

- Unbolt the radiator bracket(s) from the upper radiator support(s).
- Unplug the factory fan(s) and uninstall the coolant overflow tank (if applicable). Remove radiator from the engine bay.
- Remove the factory fan shroud from radiator.
- Re-install the factory fan shroud or aftermarket cooling fan onto BLOX Racing aluminum radiator.
- Position the BLOX Racing aluminum radiator back into the lower radiator support. Bolt on the radiator stay(s) back onto the upper radiator support.
- Plug fan back in. Re-install coolant overflow tank (if applicable).
- Re-install lower and upper radiator hoses.

NOTE (5): Depending on the vehicle application, the factory hose may be smaller than BLOX Racing aluminum radiator opening

NOTE (6): If there is difficulty re-installing the radiator hoses, please use silicone lubricant. Hoses can also be placed in hot water to help them re-expand.

- Fill the BLOX Racing aluminum radiator with coolant. Please refer to the factory service manual for recommended antifreeze, coolant and/or water ratio.
- With the radiator cap off, the coolant system must be bled of any air.
- Start engine and turn on the heater.
- Squeeze upper radiator hose to bleed any air from system. Keep filling radiator with coolant.
- · Caution as upper radiator hose will become hot.
- Once air is out of system, cap radiator and check for any leaks.