

BLOXRACING

INSTALLATION GUIDE

PN: BXBS-10501

BLOX Racing Tuner Series Front Brake Upgrade Kit



APPLICATIONS

1990-1991 Honda Civic EX sedan
1990-1993 Acura Integra
1992-1995 Honda Civic EX sedan
1993-1995 Honda Civic EX coupe
1994-1995 Honda Civic Si
1994-2001 Acura Integra (except Type-R)
1994-1996 Honda Civic LX sedan
1996-2000 Honda Civic EX coupe, sedan (except HB)
1999-2000 Honda Civic Si coupe
2001-2005 Honda Civic EX
2002-2003 Honda Civic Si
2005 Honda Civic DX, HX, VP
2007-2013 Honda Fit base model, Sport
2008-2013 Honda Fit LX
2012-2013 Honda Fit EX

INCOMPATIBLE APPLICATIONS

1992-2001 Honda Prelude
1996-2000 Honda Civic CX/DX/HX/LX (non-ABS)
1997-2001 Acura Integra Type-R

PRODUCT INCLUDES

4-piston Calipers
High Performance Brake Pads
Brake Rotors

The following part numbers reference individual parts or sets:

BXBS-10500 4-piston Calipers + Pads
BXBS-10100 4-piston Calipers (set)
BXBS-10000 High Performance Brake Pads:
BXBS-10200 Brake Rotors (set)
BXBS-10050 4-piston Caliper (single)
BXBS-10150-L Brake Rotor (driver side)
BXBS-10150-R Brake Rotor (passenger side)

Other brake related systems available:

BXFL-10112 Compact Brake Master Cylinder (universal)
BXFL-10115 Brake Master Cylinder for 1998-2001 Acura
Integra (non-ABS)

INSTALLATION OF THIS PRODUCT SHOULD BE PERFORMED BY A TRAINED PROFESSIONAL OR EXPERIENCED MECHANIC TO ENSURE PROPER OPERATION AND FUNCTION OF THE BRAKE SYSTEM. ALWAYS USE SAFETY PRECAUTIONS AND CORRECT AUTOMOTIVE TOOLS.



Step 1: Disassemble the brake system by removing the calipers and lines. It is recommended that the lines be replaced with new or steel braided hoses.



Step 2: Disassemble and remove the brake rotors. Remove any material from the hub faces. Clean the areas with brake cleaner or degreaser.



Step 3: Place the new BLOX Racing front rotor on to hub, making sure it sits and fits flush against the axle hub. Make sure rotor slots are facing correct direction.



Step 4: Mount the new BLOX Racing front caliper. Use “red” Loctite® 271 on the bolt threads. Torque to 60 ft/lbs.



Step 5: Slide the new BLOX Racing brake pads into place. Make certain that the friction material is facing the rotor. Install the brake pad retainer clip. Connect brake hose.

Double-check brake line clearance by turning steering wheel lock-to-lock and making sure clearance is provided for suspension travel and movement.

Bleed brakes according to OEM instructions and recommendations. Always test brake pedal pressure and check for leaks.

Repeat steps for opposite side.

