

BLOXRACING

INSTALLATION GUIDE

PN: BXPT-10505

BLOX Racing Oil Pan Baffle Kit



APPLICATIONS

2002-2006 Acura RSX Type-S

Other K-series engines including K20 K24 builds will require the following OE Honda parts:

- RSX-S oil pan: PN 1200-PRB-000
- RSX-S oil pump: PN 15100-PRB-A01
- RSX-S chain: PN 13441-PCX-004
- RSX-S chain guide: PN 13460-PNC-004

PLEASE READ BEFORE INSTALLING PRODUCT

- Always make sure engine has been turned off and has cooled down
- Always make sure engine or vehicle is secured safely on jack stands
- Always use the proper tools, safety equipment, and wear proper clothing

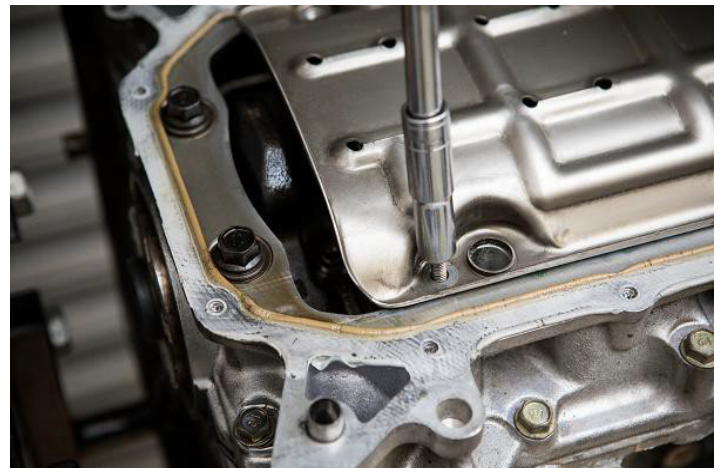
Note: For reference, BLOX Racing chose to use an engine that was already out of the vehicle to illustrate the general installation procedure. BLOX Racing recommends installing this product on an engine stand (or equivalent) or from underneath the engine while the vehicle is on a lift.



1. Make sure the oil has been completely drained. It will be required to remove the oil pan to install this product.
2. Remove the bolts that secure the oil pan to the engine block



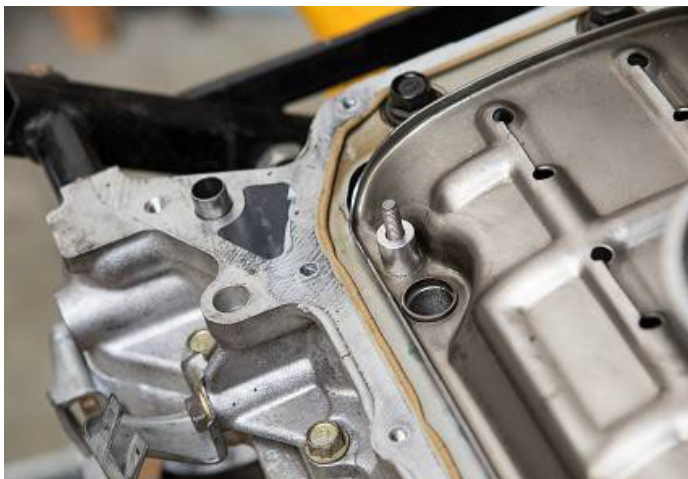
3. Once the oil pan has been removed, safely set it aside taking caution not to spill or drip oil on to your floor.
4. You can use this time to wipe away any excess oil.



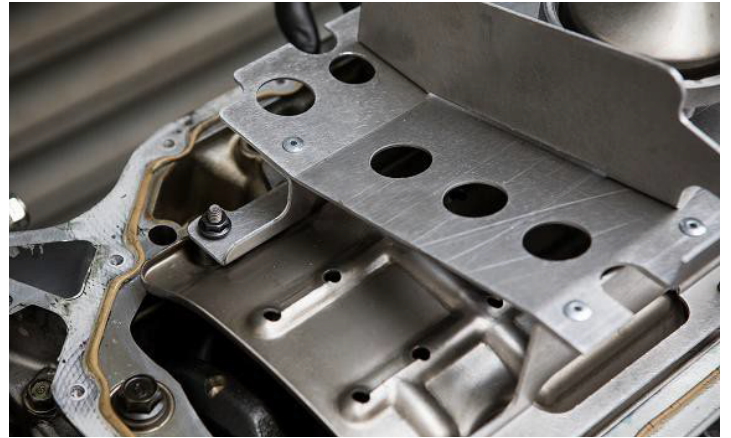
5. Remove the bolts securing the factory windage tray to the block.
6. Leave the factory windage tray in place.



7. Using the provided hardware, locate the (6) studs. Notice that each are threaded at both ends. Next, locate the provided tube of Loctite.
8. Apply Loctite to each stud on the end with the short threads.
9. Carefully insert each stud in to the bolt holes.



10. Slide one spacer on to the stud, followed by a push nut retainer. If you are working from underneath the vehicle, the push nut retainer will prevent the washer from falling off the stud. Repeat for each remaining stud location.
11. At this point, please make sure all studs, washers and retainers have been properly installed.



12. Locate the oil baffle and install over studs, washers and retainers. Carefully slide the large opening over the oil pick up. There is no need to disassemble the actual baffle. It is secured by rivets.

13. Locate the nuts in the provided hardware kit and use to secure the baffle on to the windage tray. Tighten nuts.



14. Locate oil pan and clean the mating surface of old gasket material on the pan and block.

15. Apply Hondabond or equivalent gasket sealant to oil pan and reinstall using factory bolts.

16. At this point make sure there are no remaining hardware.

17. Refill engine with recommended amount of high quality engine oil.