

# TECHNICAL DATA SHEET

PN: BXCM-10104

WARNING

Cancer and Reproductive Harm
www.P65Warnings.ca.gov

BLOX Racing Honda B-Series - High Speed Lift Tuner Series Camshafts

#### **APPLICATIONS**

HONDA B-SERIES DOHC VTEC

### PRODUCT DISCLAIMER - PLEASE READ CAREFULLY

Some products may not be legal in CA for use on pollution controlled vehicles, except those that have been exempt by the California Air Resource Board (CARB). These products have been designed and are intended for off-road use only. These non-exempt products may affect the vehicle's OEM warranty and/or insurance policies. It is the buyer's sole responsibility to check with local and state vehicular codes for compliance.

- FOR PROPER INSTALLATION PLEASE REFER TO THE FACTORY SERVICE MANUAL OR USE A QUALIFIED AUTOMOTIVE TECHNICIAN OR MECHANIC
- IMPROPER INSTALLATION AND TUNING CAN RESULT IN MAJOR ENGINE DAMAGE

### **SETTING SUGGESTIONS**

The following settings provide a basic guideline for installation and tuning. Final performance results will vary based on quality of engine tuning and other performance parts used in conjunction.

#### !! WARNING!!

- UPGRADED VALVE SPRINGS AND RETAINERS <u>REQUIRED</u>
  - DO NOT USE OVERSIZED VALVES
- ALWAYS DOUBLE-CHECK PISTON-TO-VALVE CLEARANCE
- HIGH PERFORMANCE CAMSHAFTS WILL PUT GREATER STRESS ON VALVETRAIN COMPONENTS WHICH MAY CAUSE FASTER WEAR

Camshaft Specifications: DO NOT INCREASE LOBE SEPERATION

## INTAKE / EXHAUST

- LOBE CENTERS 106+4 CAM DEGREES
- VALVE OVERLAP 80 CRANK DEGREES

# MEASUREMENTS TAKEN AT 0.050" VALVE RISE INTAKE CAM

- VALVE OPENING 25.5 'BTDC
- LOBE CENTERLINE 102 'ATDC
- VALVE CLOSURE 49.5 'ABDC
- DURATION 255 CRANK DEGREES
- LOBE LIFT 0.309"
- VALVE LIFT 0.496"

#### **EXHAUST CAM**

- VALVE OPENING 58 'BBDC
- LOBE CENTERLINE 110 'BTDC
- VALVE CLOSURE 18 'ATDC
- DURATION 256 CRANK DEGREES
- LOBE LIFT 0.309"
- VALVE LIFT 0.494"

VALVE SETTINGS: SET ON COLD MOTOR

Intake: 0.008" Exhaust: 0.009"

INITIAL FUEL PRESSURE SETTINGS:

+3 to +5 PSI

INITIAL CAM GEAR SETTINGS:

Intake:  $+1^{\circ}$  to  $+2^{\circ}$ 

Exhaust: 0°

**INITITIAL IGNTION SETTTINGS:** 

16° to 17° (advanced)

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