**Parts Included**

**Tools Required**

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**IMPORTANT!**

**PLEASE READ THIS GUIDE THOROUGHLY BEFORE BEGINNING INSTALLATION.**

IT IS STRONGLY RECOMMENDED THAT INSTALLATION BE PERFORMED BY AT LEAST 2 ADULTS. FAILURE TO DO SO MAY RESULT IN PRODUCT DAMAGE AND/OR PERSONAL INJURY.

**PLEASE SAVE THESE INSTRUCTIONS FOR DISASSEMBLY OR RECONFIGURATION.**

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*1500 wide table only*
To attach the stiffener to worksurface follow the below procedure.

**Step 3 (for 1500 wide table only)**

- Attach legs with worksurface upside down

**Note**

- The screws are NOT piloted. These screws are field drilled.

**Tools Required**

- Phillips Bit
- 5mm Allen Key
- Power Driver

**Rectangular table assembly Instructions**

1. **Attach top plate to the leg, with two M8 flat head machine screws.**

2. **There are 2 ways to mount the plate to the leg:**
   - A. Creased edge facing outward
   - B. Finish by installing additional flat head screws in marked locations that face outward.

3. **To attach legs to the worksurface follow the below procedure.**

   - **Step 1**
     - Install remaining pan head screws in an alternating pattern.
   - **Step 2**
     - Attach legs with worksurface upside down
   - **Step 3**
     - Locate stiffener with pilot holes on the ends. Place end cap over the end holes and install together with Tapping Screw #10 Pan Head
   - **Step 4**
     - Tighten screws until snug plus 1/2 turn.

*For 1500 wide table only*