

# ZETA

Drill Bit required – 9mm

Bushings required – Bushings- ZETA

## Turning Diameters

Turn the pen blank down to 12.0mm on both ends of the tube.

## Assembly

Layout the parts as shown below.

1. Press the end cap into the brass tube.
2. Press the writing tip into the brass tube which has been turned down to 12.0mm
3. Assemble the end cap as shown below.
4. Unscrew the writing tip and slide the Parker Style refill into the pen then screw the writing tip into the coupler to complete the pen.

