

TM EPSILON

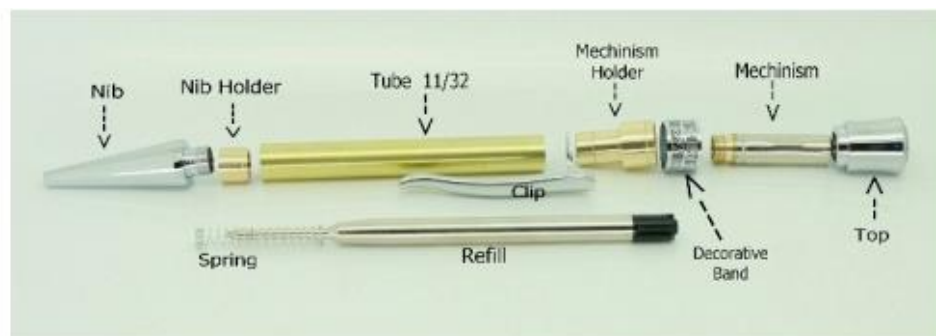


Drill Bit required: 11/32

Bushings required: TM EPSILON

Turning:

Turn the pen blank down to the diameter of the TM EPSILON bushings. These bushings are two different sizes. The largest one is for the finial end of your pen and the smaller one for the nib.



Assembly

1. Press the threaded nib holder into the small end of your blank.
2. Screw the nib into the nib holder.
3. Slide the clip over the small end of the threaded mechanism holder and press this into the large end of your blank.
4. Press on the decorative band.
5. Place the spring onto the refill if it is not already in place.
6. Drop the refill into the pen and screw in the transmission.
7. Place the top/cap onto the exposed end of the mechanism.