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LID > LOK 100555 INSTALLATION INSTRUCTIONS

AUTOMATIC CABLE (LID > LOK) WITH TAB



Shown above is the Automatic **LID > LOK** 100555.



Start by welding the front of the tab, which should be parallel to the banding. Tack weld the 100555 to the banding with the front tab flush to the front banding, as shown above.



Tack weld the right arm back plate to the edge of the container, as shown above. Make sure it is welded in the same position as the left side.



Using the front of the container as your level, cut the 1" O.D. pipe the exact length you need, and tack the pipe to the right arm as shown above. Make sure that the arms are vertical, allowing the pipe to move up and down freely.



Tack weld the other side of the pipe to the left arm, as shown above.



Once you are happy with the movement of the container lock, weld firmly into place. The cable loop, bar lock arm, and padlock should have a very tight fit. You want to ensure the end of the cable loop meets up with the bar lock arm and tension can be felt when applying the padlock.

For lids that overhang on the front or sides please call 1-800-778-2217 so we can go over alternative options with you