How to use the EasyThreed 3D Printer

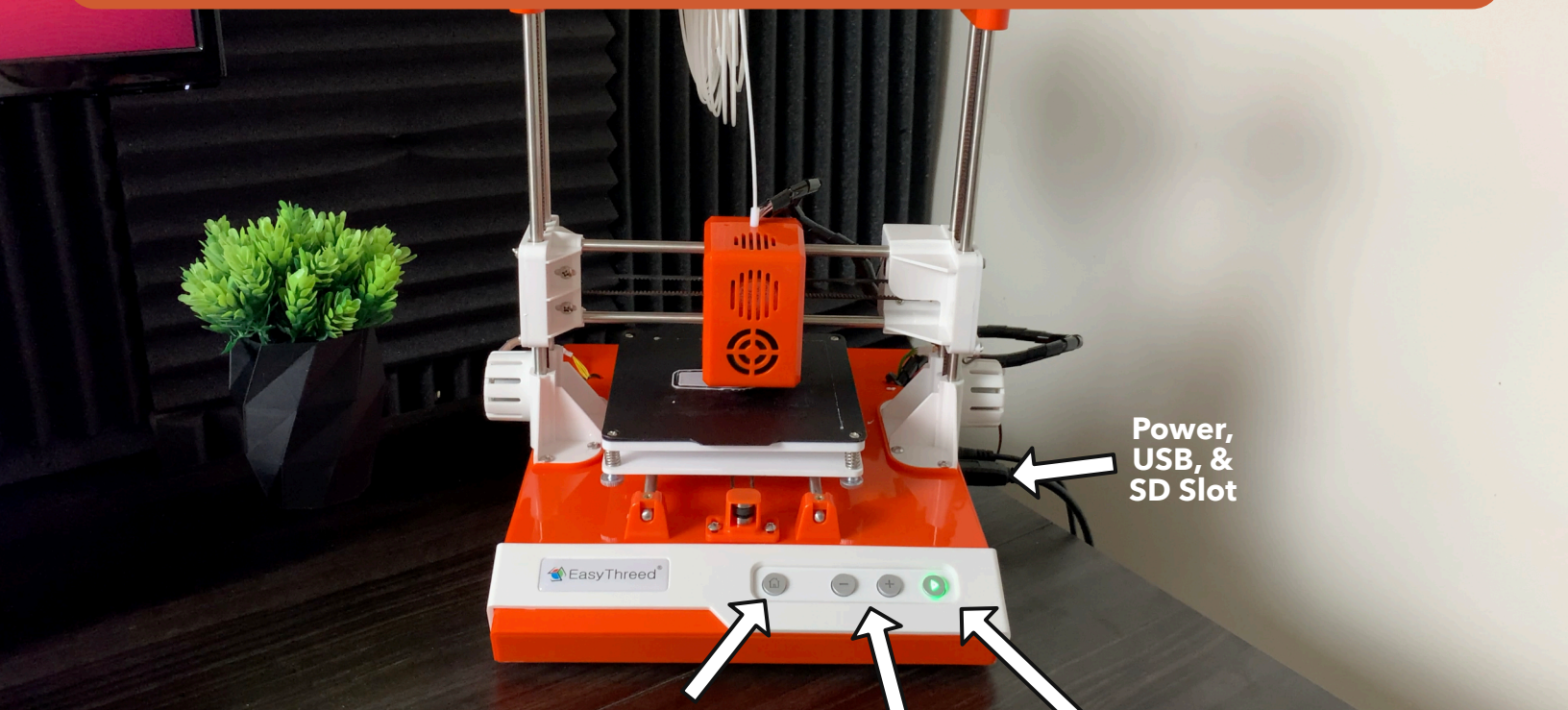Power, USB, & SD Slot

Moves extruder to home position

Load and Unload filament
(You will need to wait a while for the extruder to heat up)

Print from SD card

Instructions:

1. **Plug in USB to computer (& power into printer)**

2. **Add Printer in Cura. (add "custom FFF" printer. Change "Extruder 1" material diameter to 1.75. All other default settings are fine)**

3. **Download and import any STL file**

4. **Check bed level (adjust the screws until first layer adheres nicely.) Use Active bed leveling file on www.3DPrinterAcademy.com**

5. **Slice (Set profile to 0.2mm layer height in Cura)**

6. **Click "Print via USB" in Cura**