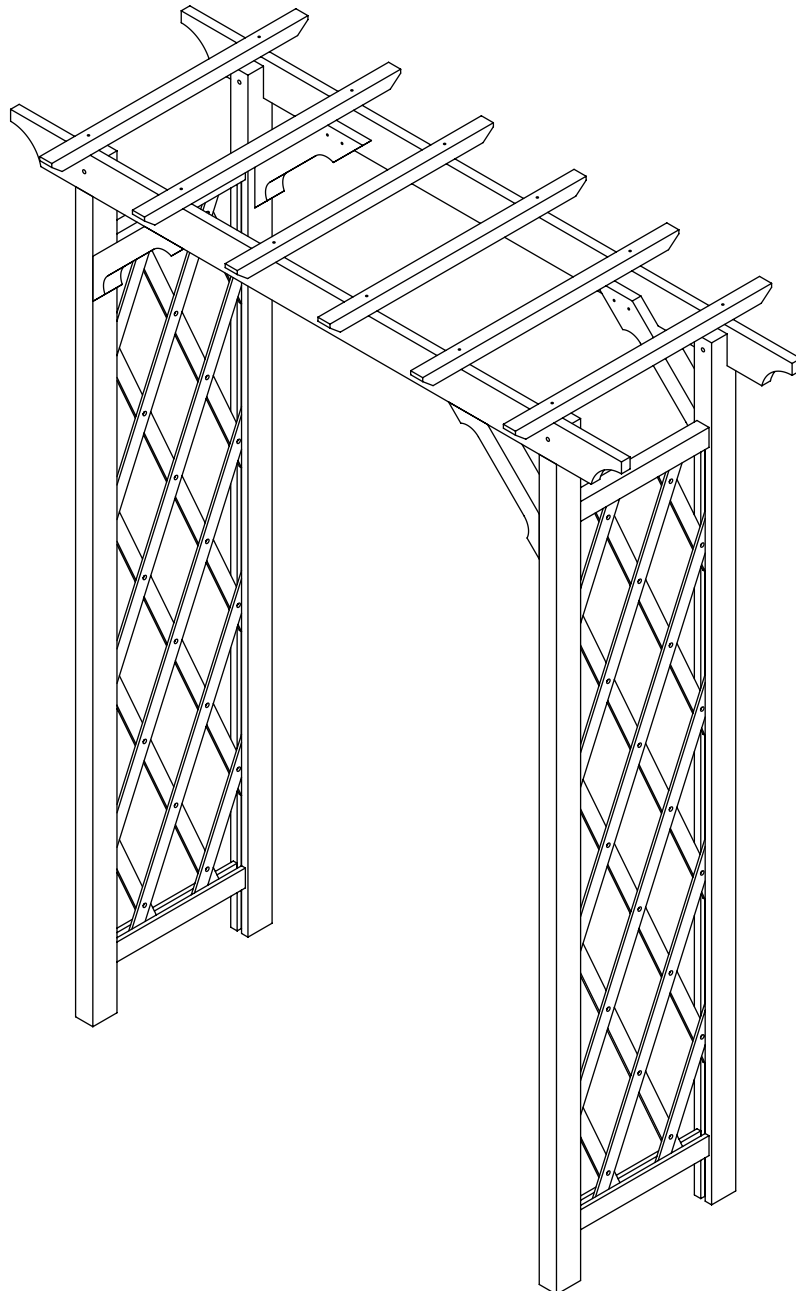




**ASSEMBLY
GUIDE**

Heartwood Arbor

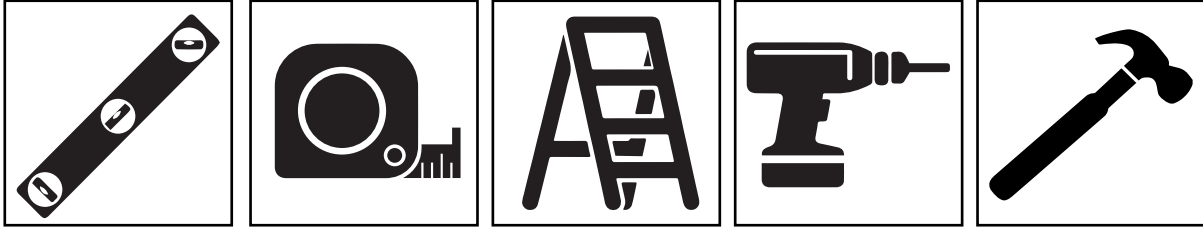
VA68897



GETTING STARTED

First off, allow us to say thank you for the investment you have made in our fine Arbor. This Arbor is designed to be assembled and installed ideally by two people with basic carpentry knowledge and tools. Do not attempt alone, especially during the installation stage. When assembling components, place on a non-abrasive surface (ie: shipping box) to avoid scratching. We recommend a 15' x 15' area for unobstructed assembling. You should not need to use excessive force when assembling any components.

TOOLS YOU WILL NEED



TOOLS YOU MAY NEED

- Framing Square

CAUTION 

PLEASE ACKNOWLEDGE THAT THERE SHOULD BE NO OTHER MATERIALS OR OBJECTS HUNG ONTO THE RAFTERS OR BEAMS!

Please take the time to read this instruction guide thoroughly prior to the construction of your arbor. If you have any questions, feel free to contact our technical dept by calling
North America: 1 800 282 9346 (Mon to Fri 8:00 A.M. to 5:00 P.M. EST).

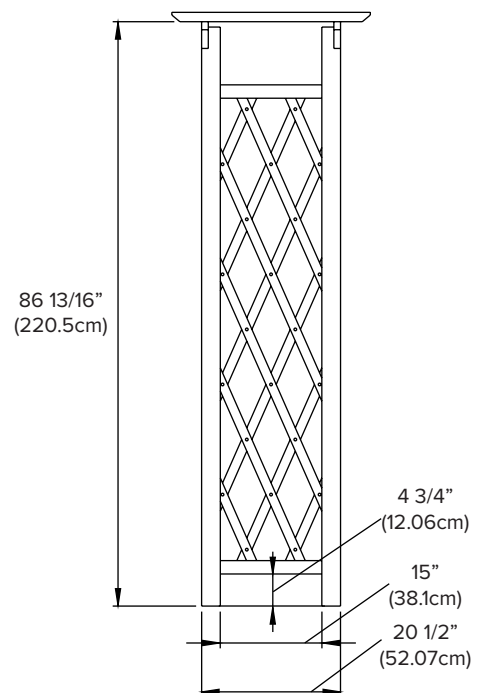
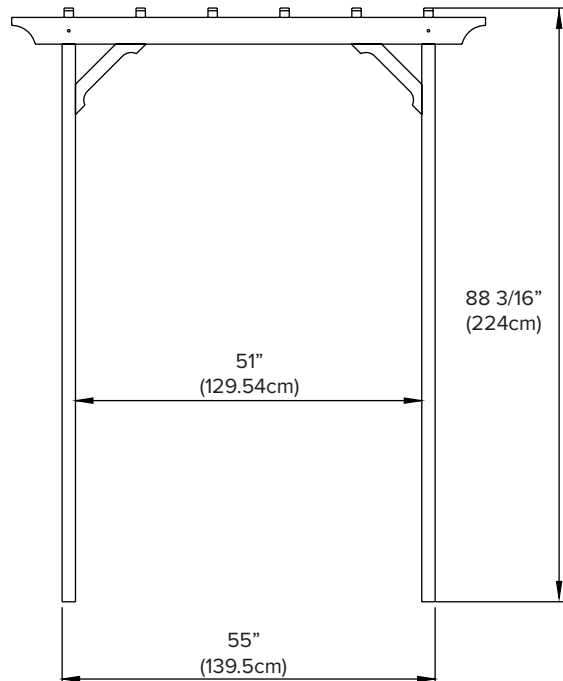
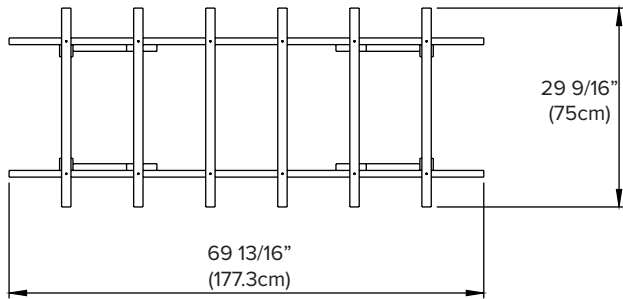
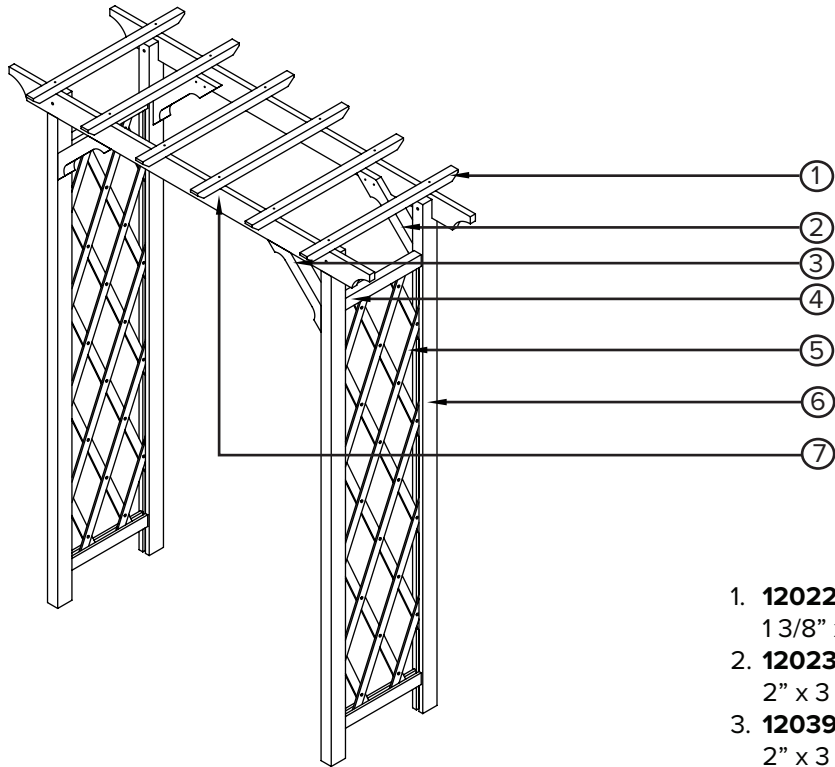
The logo for Vita, featuring the word "vita" in a bold, dark green, lowercase sans-serif font. Above the letter "i" is a stylized green leaf with three smaller leaves branching out from its top.

wearevita.com

IN THIS GUIDE

| | |
|---|-----------|
| MATERIALS OVERVIEW | 4 |
| MATERIALS BREAKDOWN | 5 |
| HAMMER T-NUTS INTO ALL FOUR POSTS | 6 |
| ATTACHING ONE RAIL, TWO POSTS AND LATTICE TOGETHER | 7 |
| ATTACHING SECOND RAIL TO LATTICE AND POST | 8 |
| ATTACHING SUPPORT BEAMS TO POSTS | 9 |
| ATTACHING BRACES TO SUPPORT BEAMS | 10 |
| ATTACHING FILTERS TO SUPPORT BEAMS | 11 |
| ATTACHING METAL STAKES TO POSTS | 12 |
| SECURING ARBOR INTO GROUND | 13 |
| OPTION 2 (STEP 1): DISTANCE BETWEEN WOOD POSTS | 14 |
| OPTION 2 (STEP 3): SECURING ARBOR INTO CONCRETE FOOTINGS | 15 |

MATERIALS OVERVIEW



1. **12022 - Filters (x6)**
1 3/8" x 1" x 29 3/16" (3.50cm x 2.54cm x 75cm)
2. **12023 - Brace Right (x2)**
2" x 3 1/8" x 17 7/16" (5cm x 8cm x 44.3cm)
3. **12039 - Brace Left (x2)**
2" x 3 1/8" x 17 7/16" (5cm x 8cm x 44.3cm)
4. **12024 - Rail (x4)**
1 3/8" x 2" x 15 7/8" (3.50cm x 5cm x 40.32cm)
5. **12025 - Lattice (x2)**
75 1/2" x 4" (191.76cm x 11cm)
6. **12026 - Post (x4)**
2" x 2 3/4" x 85 1/4" (5cm x 7cm x 216.50cm)
7. **12027 - Support Beam (x2)**
1" x 4" x 69 13/16" (2.5cm x 10cm x 177.3cm)

MATERIALS BREAK DOWN

- 1**

**12022-
FILTERS
(X6)**
- 2**

**12023- BRACE
RIGHT
(X2)**
- 3**

**12039- BRACE
LEFT
(X2)**
- 4**

**12024-
RAIL
(X4)**

- 5**

**12025- LATTICE
(X2)**
- 6**

**12026 -
POST
(X4)**
- 7**

**12027- SUPPORT
BEAM
(X2)**
- 8**

**12006- METAL
STAKE
(X4)**

- 9**

**20061 - BOLT, WASHER, T-NUT 2 3/4"
(6.98CM) (X4)**

- 10**

**20062 - SCREW A - 3 1/2" (8.89M)
(X8)**

- 11**

**20056- SCREW B - 2 3/8" (6CM)
(X16)**

- 12**

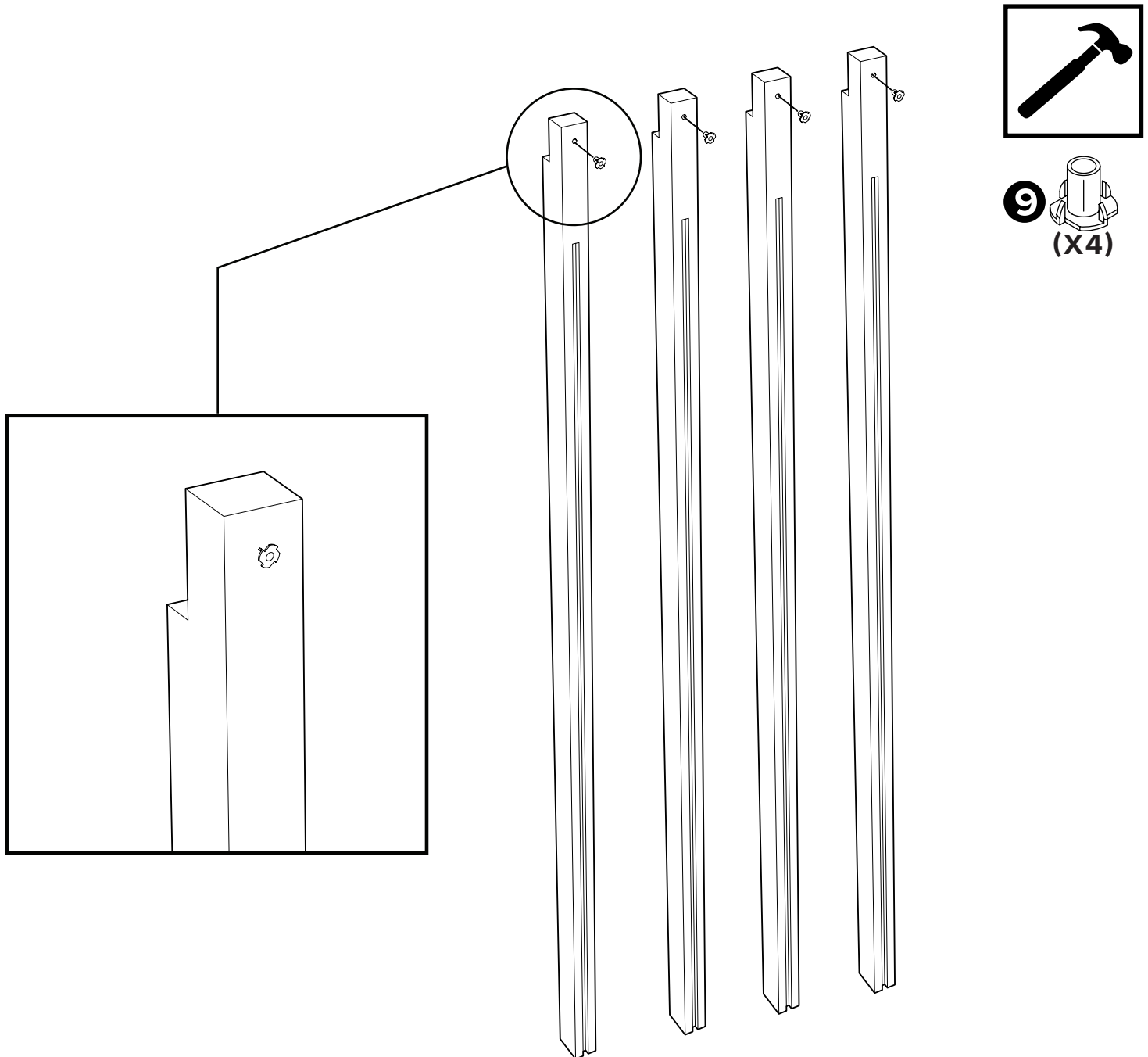
**20063- SCREW C - 1 3/4" (4.5CM)
(X12)**

- 13**

**20064- SCREW D - 1 1/4" (3.18CM)
(X8)**

Step 1

HAMMER T-NUTS INTO ALL FOUR POSTS

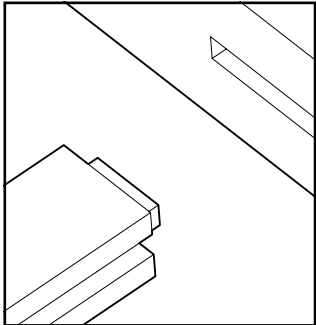


Step 2

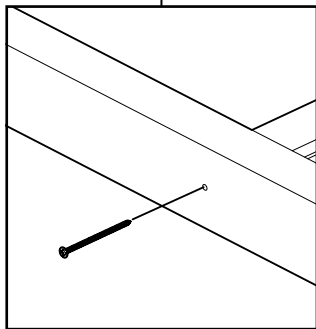
ATTACHING ONE RAIL, TWO POSTS AND LATTICE TOGETHER



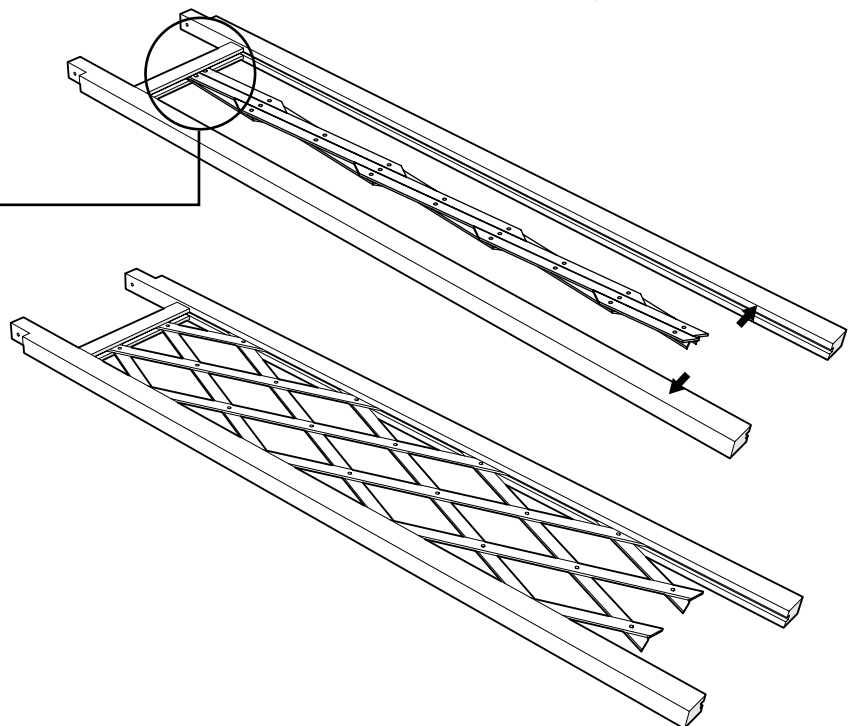
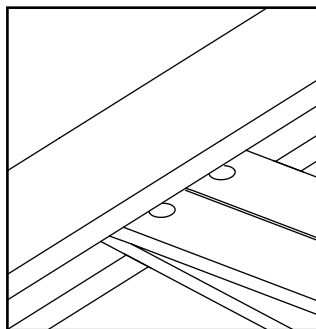
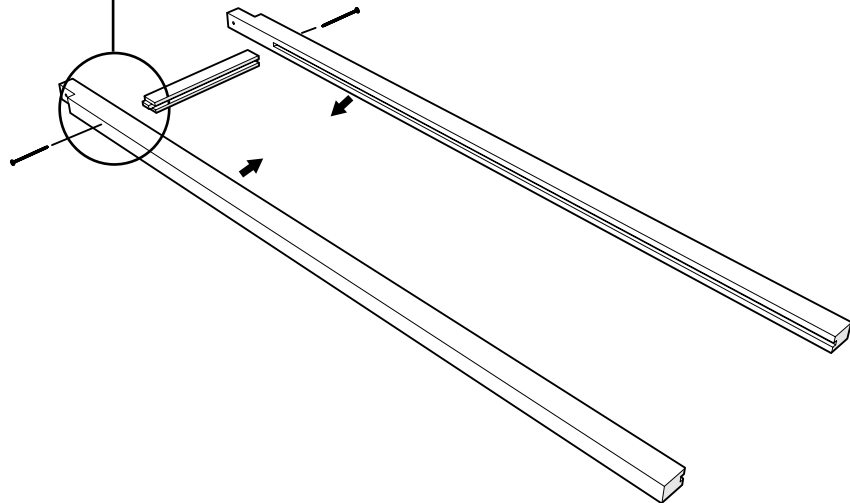
10 3 1/2" (8.89CM) (X2)



1



2



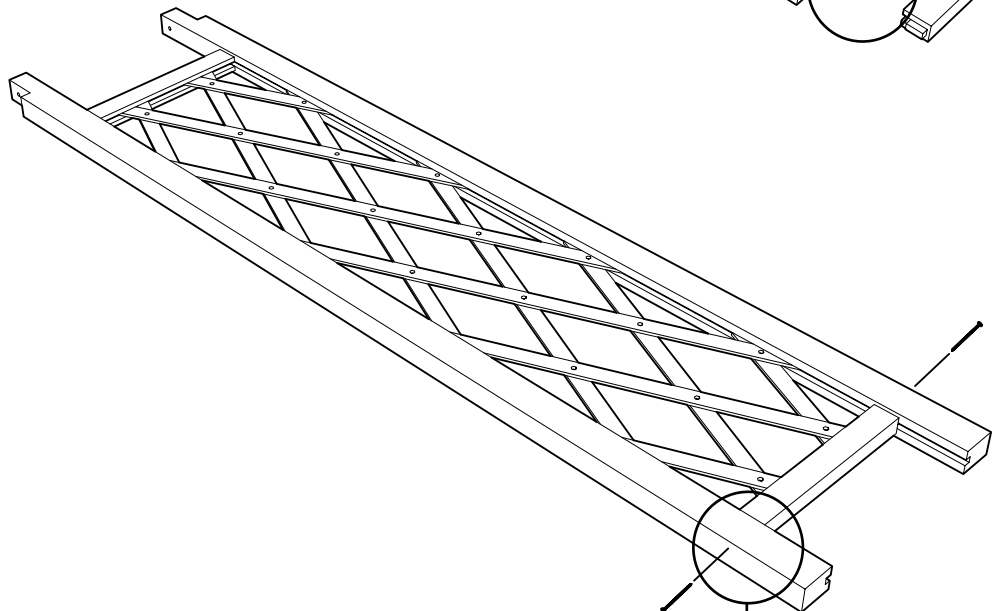
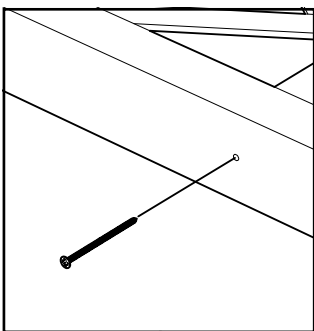
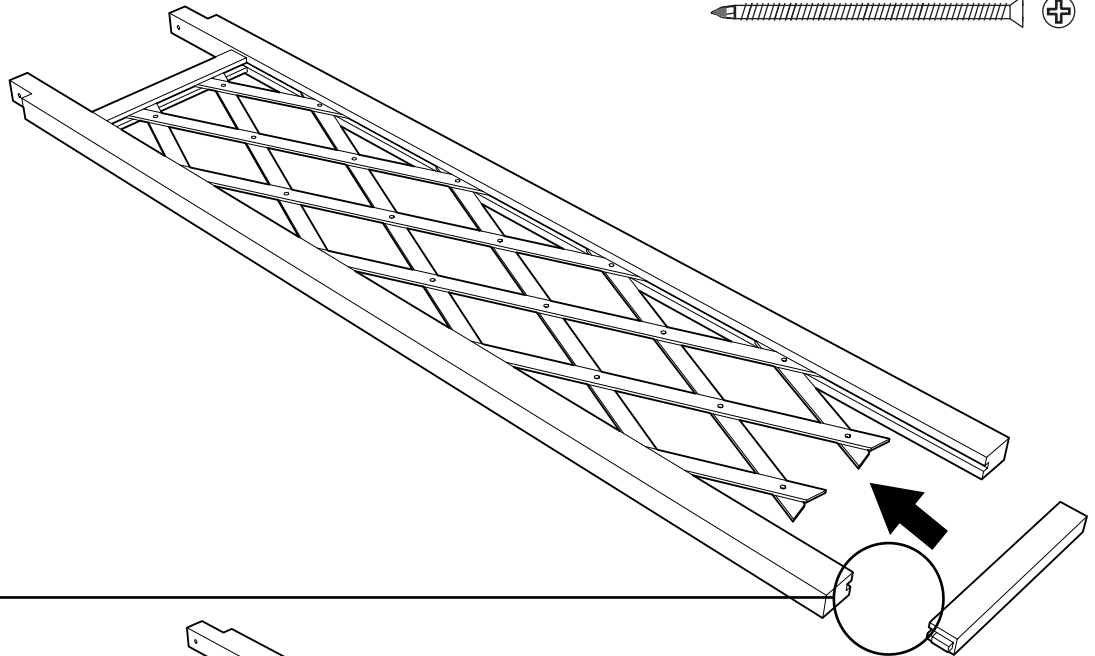
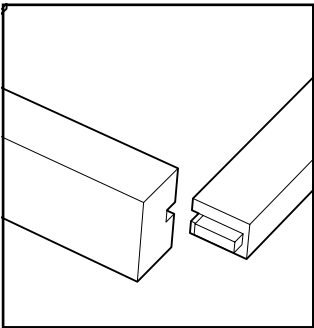
Step 3

ATTACHING SECOND RAIL TO LATTICE AND POST

Repeat steps 2 and 3 for second arbor panel



10 3 1/2" (8.89CM) (X2)



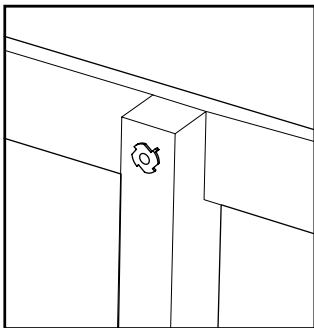
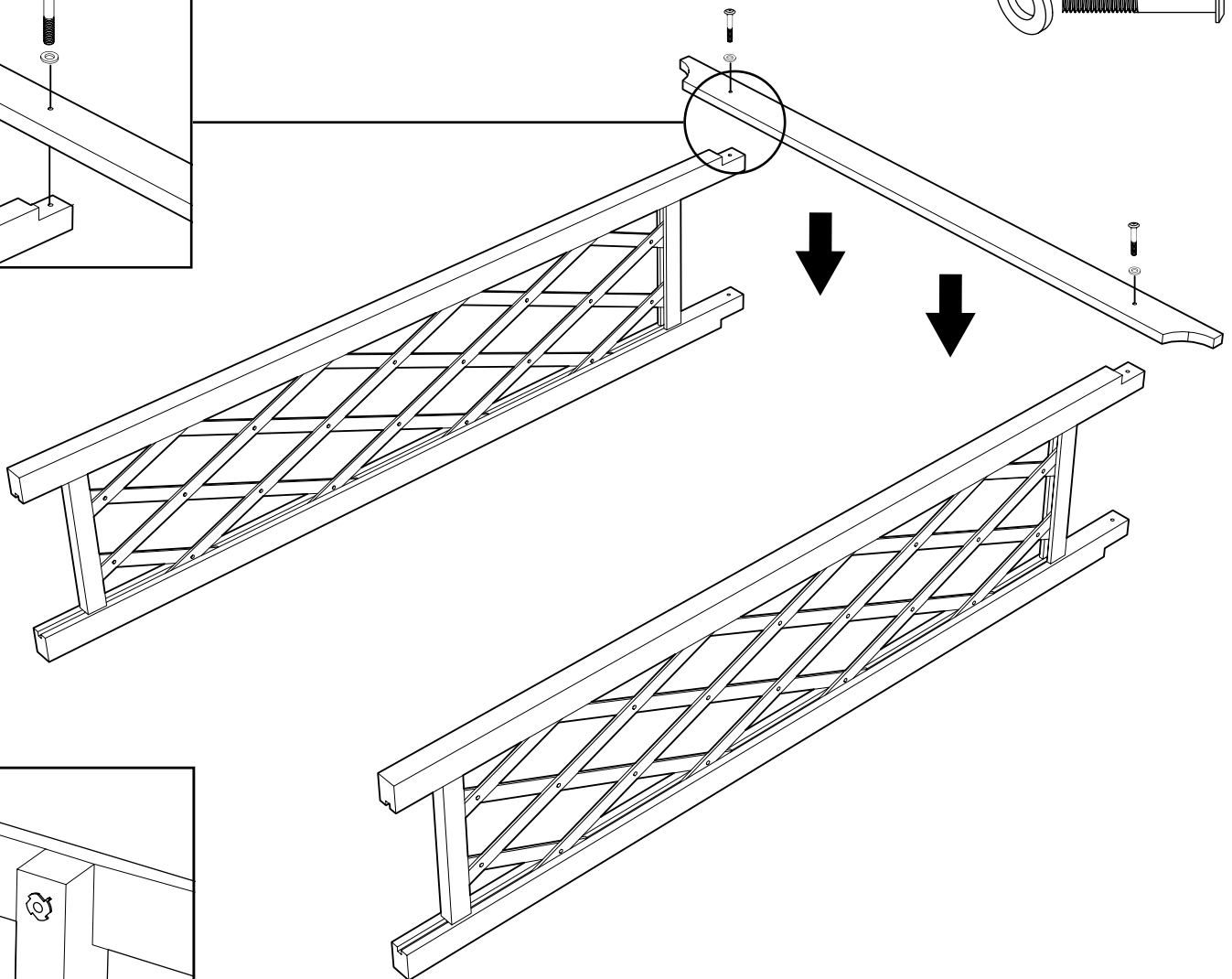
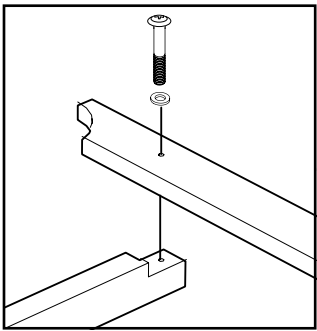
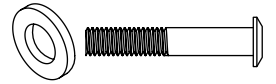
Step 4

ATTACHING SUPPORT BEAMS TO POSTS

Repeat for second beam



⊙ 2 3/4" (6.98CM) (X4)



Step 5

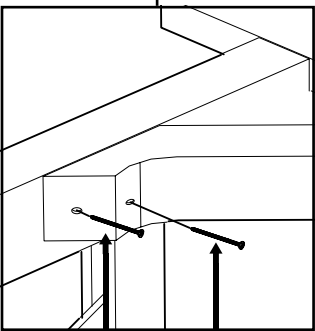
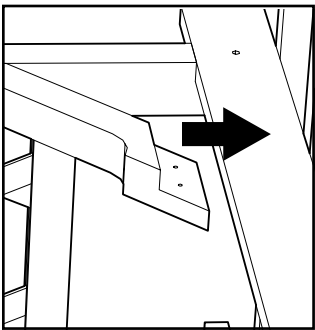
ATTACHING BRACES TO SUPPORT BEAMS



12 1 3/4" (4.5CM) (X12)

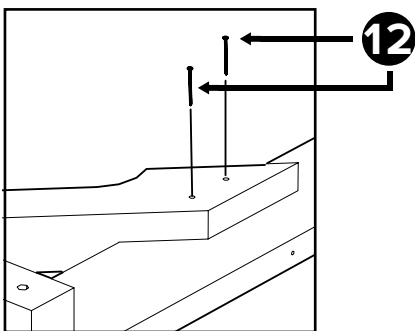
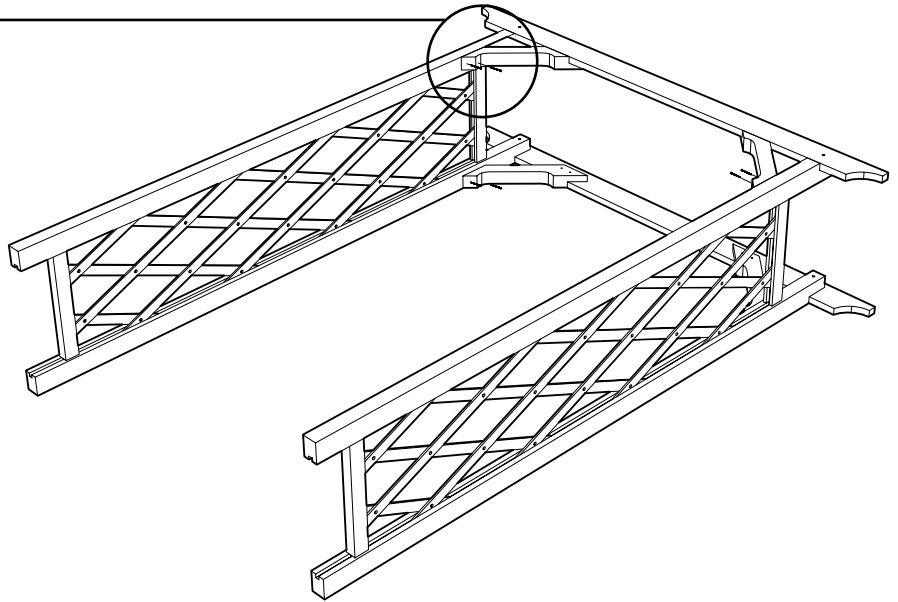


11 2 3/8" (6CM) (X4)

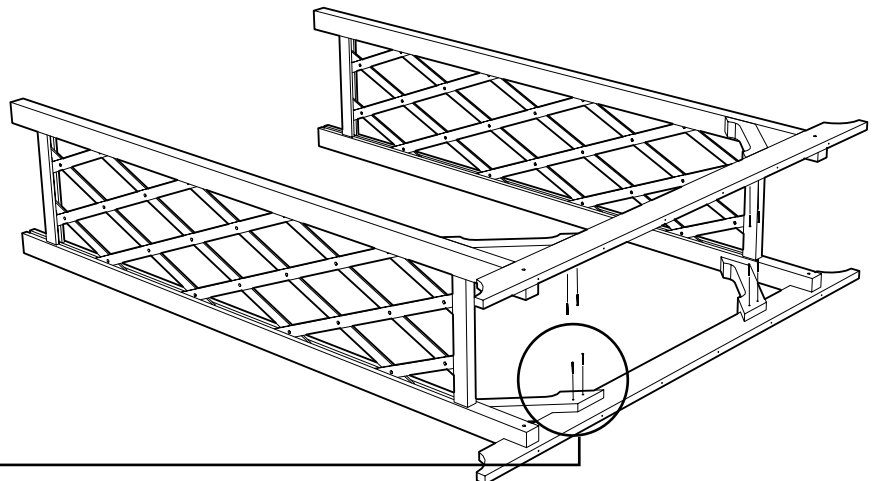


12

11

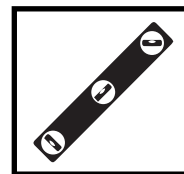


12

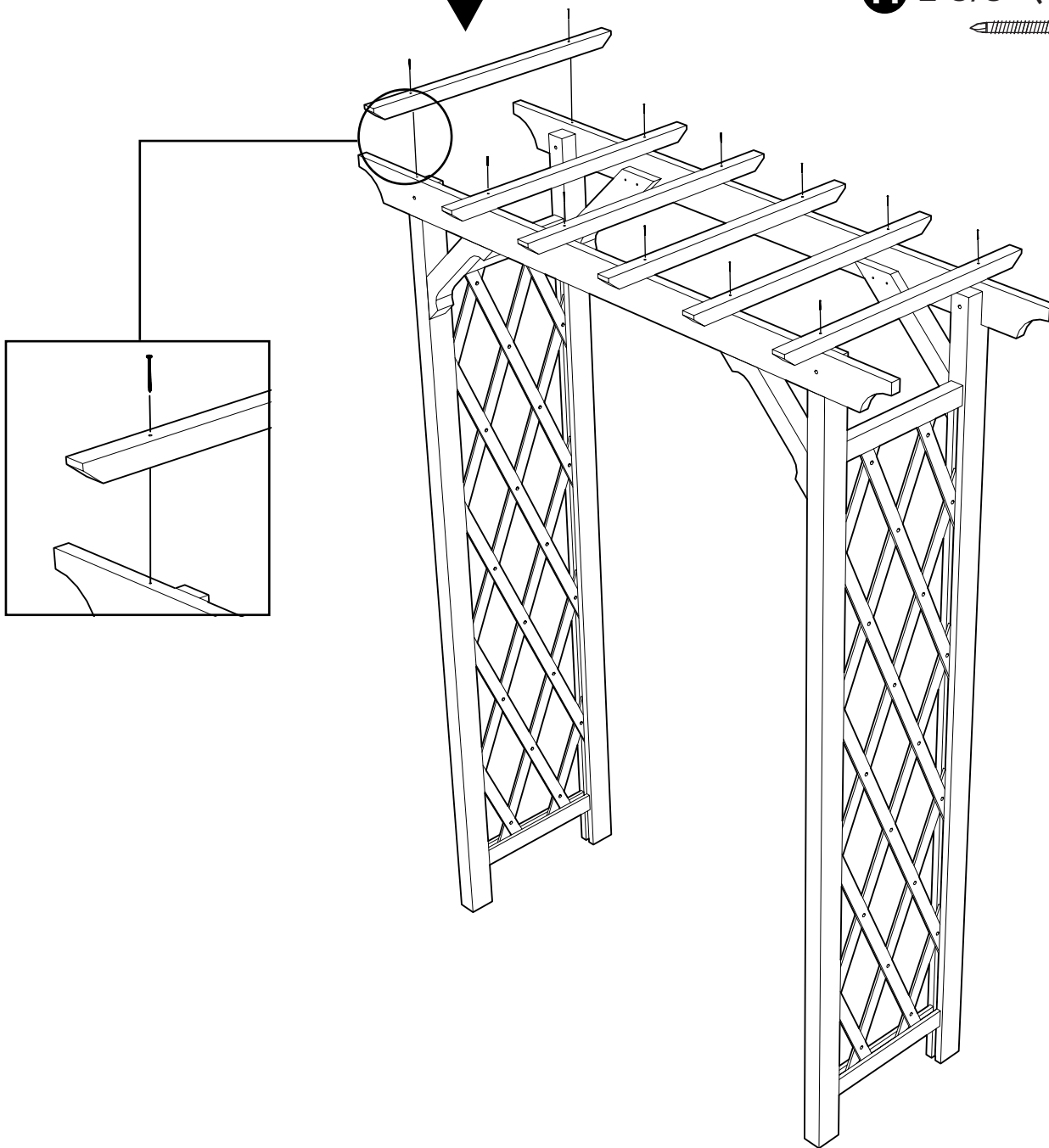


Step 6

ATTACHING FILTERS TO SUPPORT BEAMS



11 2 3/8" (6CM) (X12)

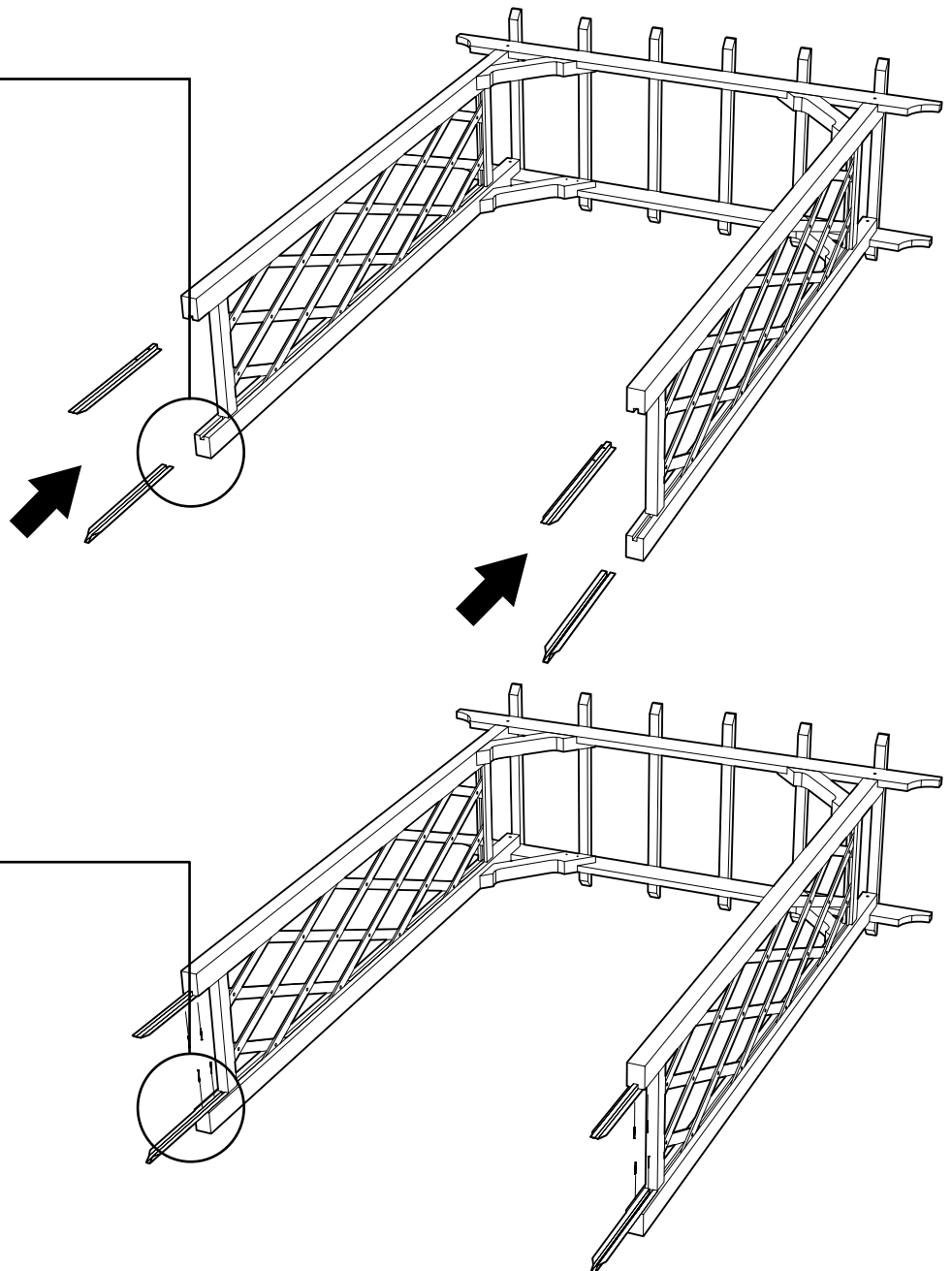
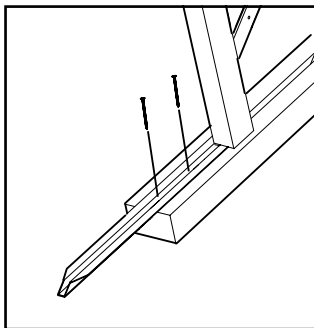
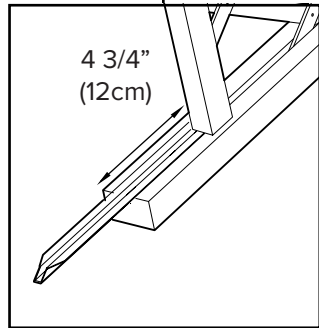
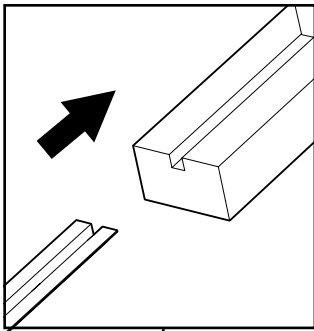


Step 7

ATTACHING METAL STAKES TO POSTS



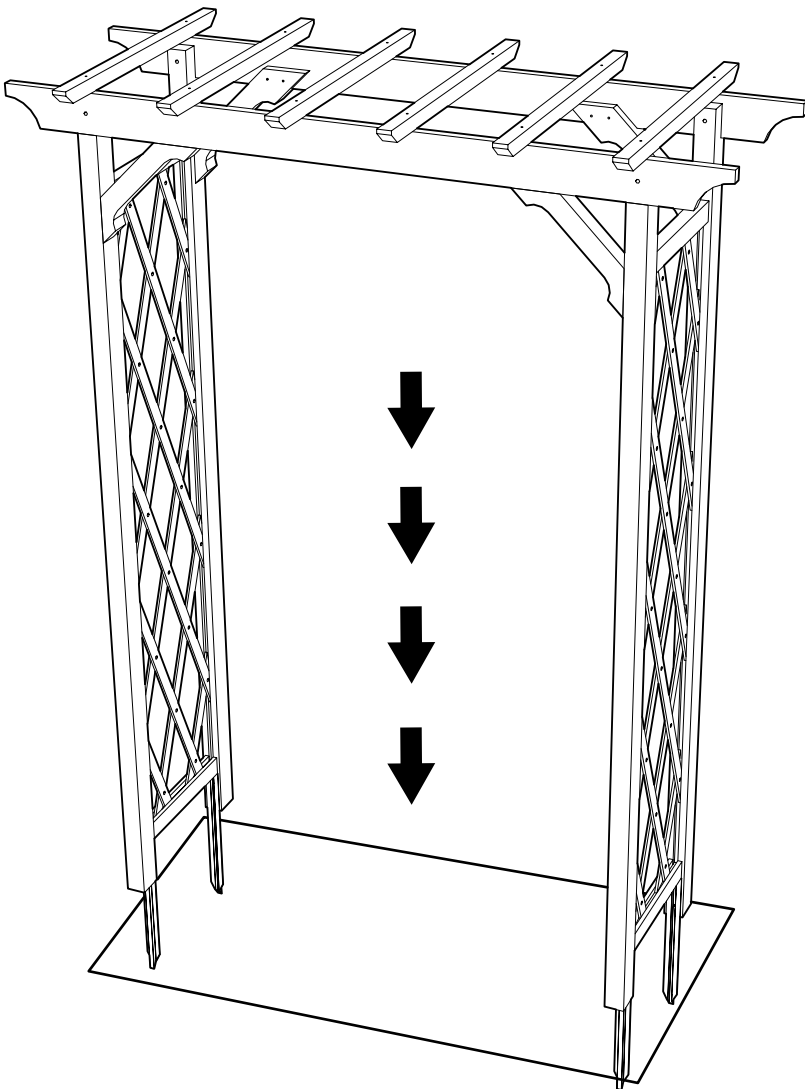
13 1 1/4" (3.18 CM) (X8)



Step 8

SECURING ARBOR INTO GROUND

With a helper and yourself placed on either side, raise the arbor over desired area and press stakes into ground. This will keep your Arbor from tipping over.



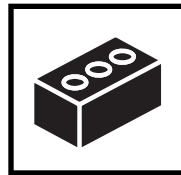
Depending on how hard your ground soil is, you may use a mallet to hammer down each top corner of your arbor. Make sure to place a piece of wood over the area where you will hammer to avoid damage.

Option 2

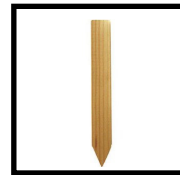
STEP 1: DISTANCE BETWEEN WOOD POSTS

Determine the area you want to start building your arbor. At one end of the desired area, hammer one wooden stake into the ground, tie a piece of string around it and measure to a length of 55 (139.7cm). This is where your second wood stake needs to be hammered into the ground. You have now set up your wood stakes and ready to dig your holes.

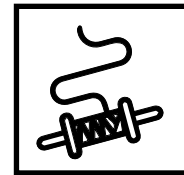
MATERIALS NEEDED:



Bricks x8



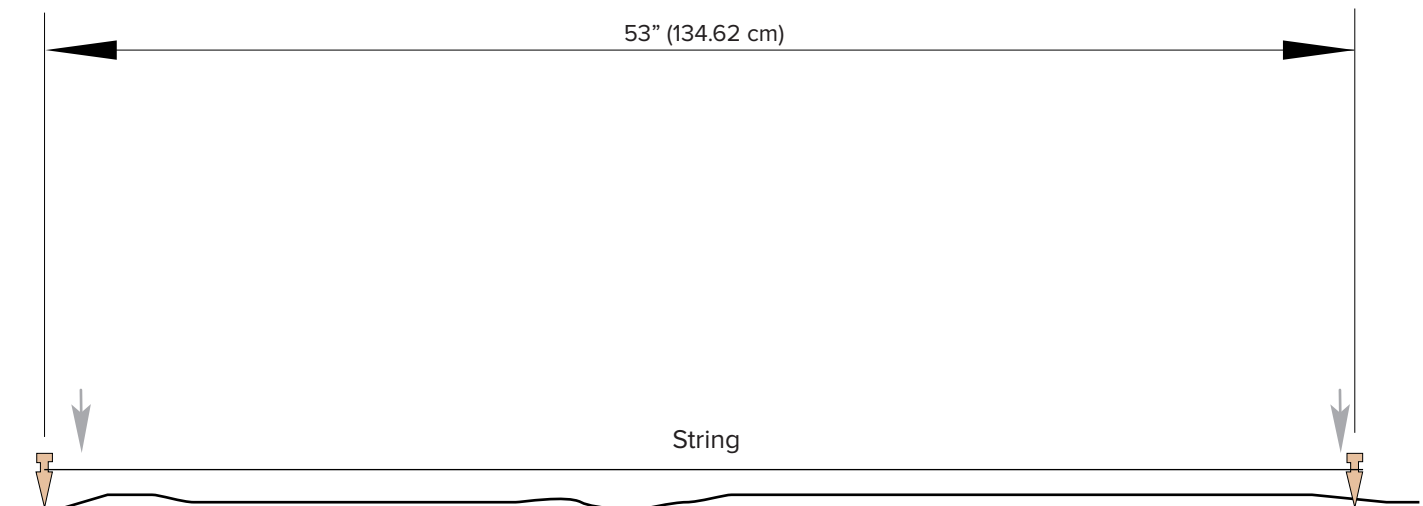
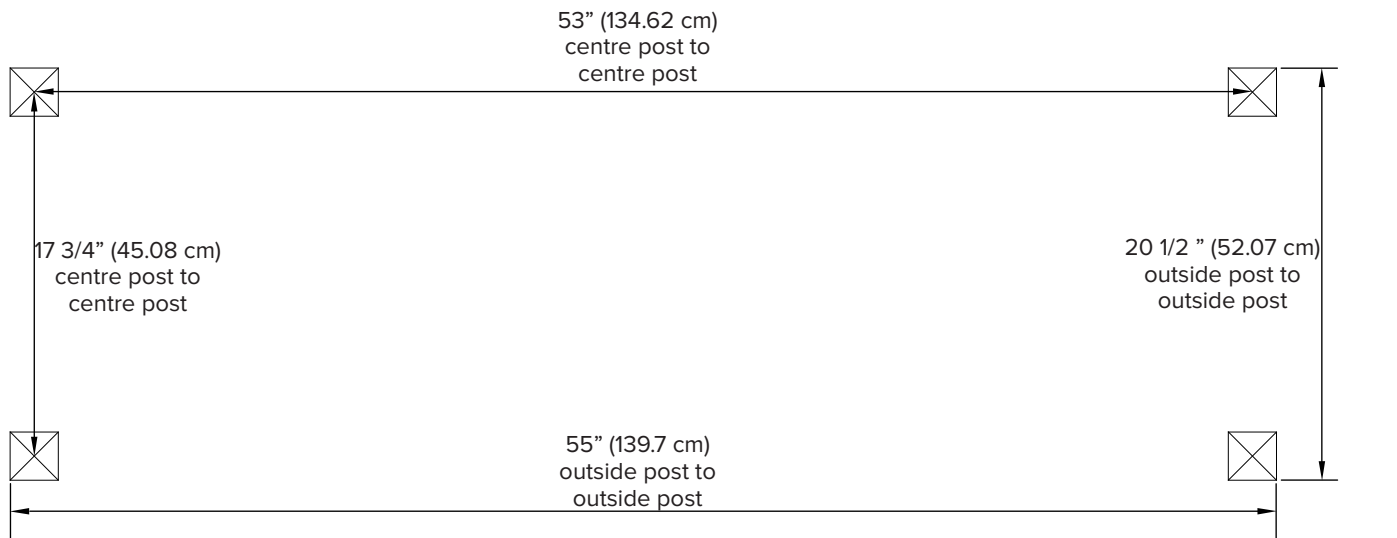
Wood Stakes x4



Roll of String



Hammer



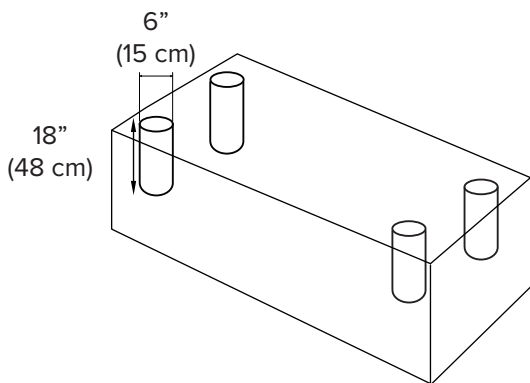
Wood Stakes

Option 2

STEP 2: SECURING ARBOR INTO CONCRETE FOOTINGS

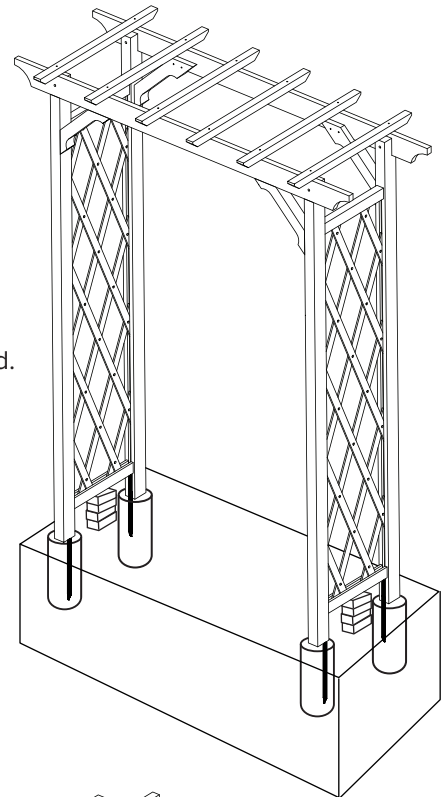
1

Carefully move your arbor to the side. With your desired area chosen, measure and mark the location of posts and dig 4 holes, 18" deep and 6" in diameter.



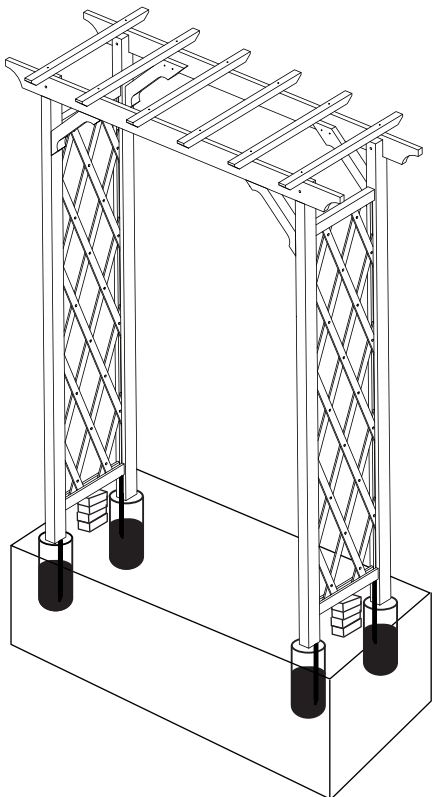
2

Place your arbor now in the excavated holes with a few bricks or wood pieces under the bottom rails to keep it level with the ground. (Only your metal stakes should be submerged into the ground).



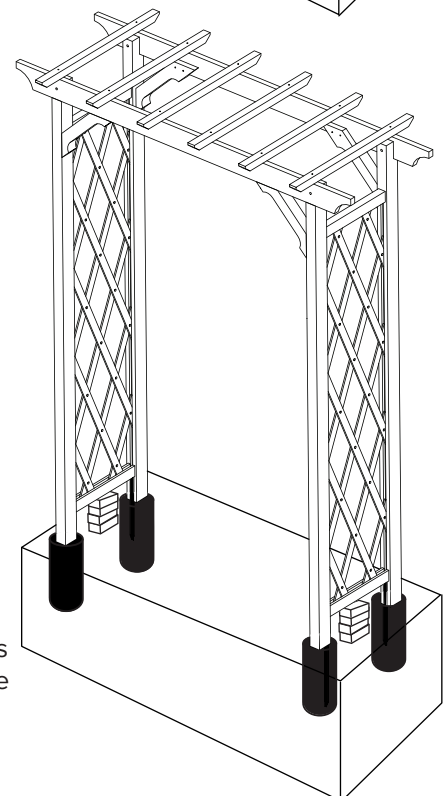
3

With your arbor in place and secure, pour concrete 3/4 of the way up in each hole.



4

As your first pour of concrete is almost set, backfill each of the remaining holes with soil. Let your concrete cure and set.



We're here for you.

If you have any questions at all,
don't hesitate to contact us.

NORTH AMERICA TOLL FREE

1-800-282-9346

Visit our website to chat with a support technician.

wearevita.com

