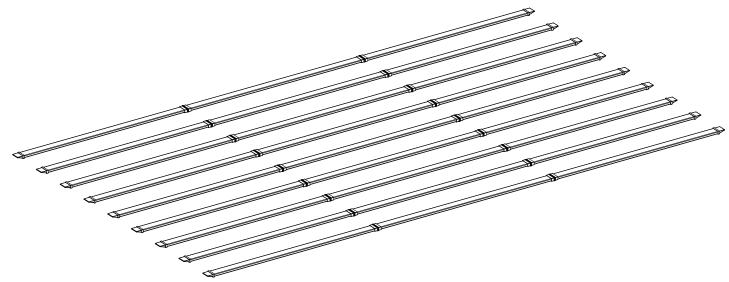
ASSEMBLY INSTRUCTIONS



12 x 16 Pergola Shade Kit



The 12 x 16 Pergola Shade Kit is designed to compliment our 12'x 16' Valencia Pergola. This kit can be added retroactively or during the pergola installation.

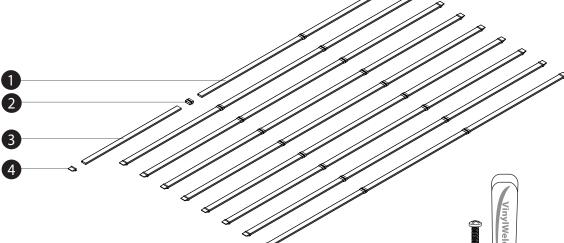
Please read through before starting assembly.

IMPORTANT: CHECK THE INSIDE OF YOUR EXTRUSIONS FOR ALL MATERIALS.

Check Box for These Contents

In the event of missing or defective parts please call our customer service department 1 800 282 9346 (Mon. to Fri. 8:00 AM to 5:00 PM EST).

- **1.** Shade Slat Inner (9) 7/8" x 3" x 70" 11063
- **2.** Shade Slat Joiner (18) 7/8" x 3" 11049
- **3.** Shade Slat Outer (18) 7/8" x 3" x 65 1/4" 11071
- **4.** Shade Slat Decorative End Caps (18) 7/8" x 3" 10998
- 5. 2 1/2" Self-Auguring Stainless Steel Screw (81) 20009-1
- **6.** Tube of vinyl glue (2) 20000



Tools You Will Need

- Cordless Drill
- Tape Measure

General Information

- · Read Instructions through carefully before beginning assembly.
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 5'x 8' for unobstructed assembling.
- You should not need to use excessive force when assembling component.

Not to Scale

STEP ONE

Shade Slat Assembly

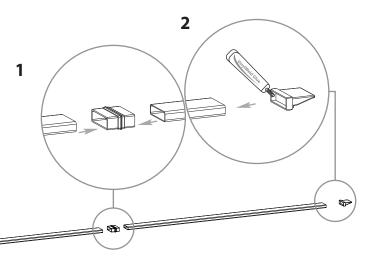
1

Assemble shade slats by inserting the two joiners into the inner shade slat followed by the two outer shade slats. Push firmly until extrusion bottoms out inside joiner.

No screws are necessary.

2

Complete the assembly by gluing a decorative end cap at each end as shown.



STEP TWO - A

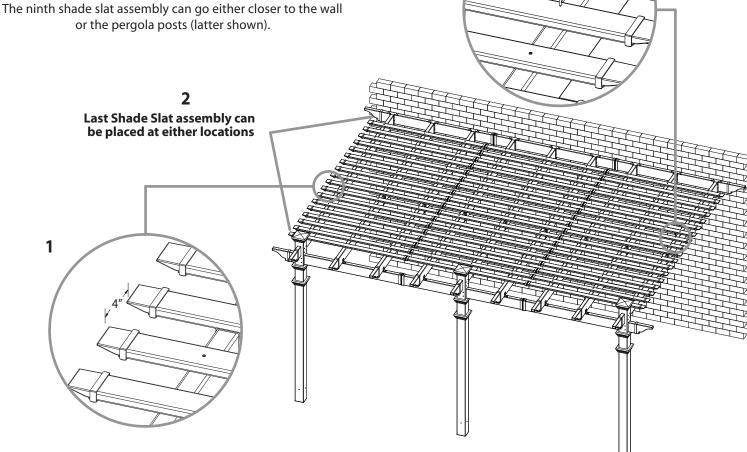
Retroactive Shade Slats Installation

If this kit is added afterwards, simply place EIGHT of the new shade slat assemblies in between the existing shade slats as shown. The new spacing between the shade slats is now 4 inches.

Install one 2 1/2" screw at each intersection of rafter and shade slat.

3

3



STEP TWO - B

Shade Slats Installation during the Pergola Installation

1

If this kit is installed simultaneously as the pergola installation, follow the pergola instructions until STEP TEN on the last page; Instead of installing the first shade slat away from the vinyl column, install the first shade slat against the vinyl column.

Install the rest of the shade slats at 4 3/4" spacing (instead of 11").

3

Proceed with the remainder of the steps.

