

CRAFT RESIN DEEP POUR

Craft Resin™ is a high transparency, low viscosity, 2 parts epoxy resin system designed for creative applications. Craft Resin™ contains no BPA, no VOCs, no fumes, no solvents, is non-flammable and nonhazardous, and provides effective anti-yellowing protection.

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|--|--|---------------------|------------------|
| Mixing Ratio | By Volume - Resin/Hardener 1:2 | | |
| Viscosity at 25°C / 77°F | Resin - 1100 CPS | Hardener - 1000 CPS | Mixed - 1100 CPS |
| Coverage | 1 L covers 1 sq m | | |
| Ideal room temperature | 24-30°C / 75-85°F (room temperature should not fluctuate) | | |
| Working Time / Pot Life | 90-100 min at 23-25°C / 72-77°F | | |
| Curing Times | Hard Cure: 48 h | Full Cure: 72 h | |
| | Curing is accelerated in a warm environment | | |
| Heat resistance once cured | Suitable for applications up to 80°C / 170°F | | |
| Chemical Resistance | Impervious to alcohol and most other chemicals. | | |
| Storage | Store containers tightly sealed at room temperature. | | |
| Shelf Life | 1 year unopened / 6 months opened (approx.) | | |
| Compressive Strength | 11800 psi | 80 MPa | |
| Flexural Strength | 19,600 psi | 135 MPa | |
| Health and Safety | Refer to SDS available at Craft-Resin.com | | |
| Hardness, shore D <85 | | | |
| Conforms to ASTM D-4236 | | | |
| Surface resistance, Ohmm ² . 5x10 | | | |
| No VOCs (No fumes) – Non-flammable – Non-hazmat – No BPA | | | |

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