

Craft Resin™ is a high transparency, low viscosity, 2 parts epoxy resin system designed for creative applications. Craft Resin™ contains no BPA, no VOCs, no fumes, no solvents, is non-flammable and nonhazardous, and provides effective anti-yellowing protection.

Mixing Ratio	By Volume - Resin/Hardener 1:1		
Viscosity at 25°C / 77°F	Resin - 1600 CPS	Hardener - 1200 CPS	Mixed - 1400 CPS
Coverage	1 L covers 1 sq m		
Ideal room temperature	24-30°C / 75-85°F (room temperature should not fluctuate)		
Working Time / Pot Life	35-40 min at 23-25°C / 72-77°F		
Curing Times	Hard Cure: 24 h	Full Cure: 72 h	
	Curing is accelerated in a warm environment		
Heat resistance once cured	Suitable for applications up to 93°C / 200°F		
Chemical Resistance	Impervious to alcohol and most other chemicals.		
Storage	Store containers tightly sealed at room temperature.		
Shelf Life	1 year unopened / 6 months opened (approx.)		
Compressive Strength	11800 psi	80 MPa	
Flexural Strength	19,600 psi	135 MPa	
Health and Safety	Refer to SDS available at <a href="http://Craft-Resin.com">Craft-Resin.com</a>		
Hardness, shore D <75			
Conforms to ASTM D-4236			
Surface resistance, Ohmm2. 5x10			
No VOCs (No fumes) – Non-flammable– Non-hazmat – No BPA			

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