



SKU 101 BMW E60 Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil

In your fitting kit you will have:

- M10 x 20 Hex Head Bolt (2)
- M10 Rivet Nut (2)
- M10 Hex Head Flanged Nut (2)

PLEASE NOTE: THIS CAR USES OEM MOUNTING POINTS.

1. Remove the rear trim the car.
2. The K-Brace's top mount points are OEM and use OEM Bolts.
3. Insert the K-Brace in the car and align with the top mounting points.

4. Use a pen/pencil to mark the holes on the bottom mounting points.
5. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 13mm.
6. Install the M10 Rivets using the tool provided.
Video Link: https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title
7. Align the K-Brace and use the M10 x 20 Bolts provided to fix it into place.
8. Finally, refit the K-Brace.
9. Refit Carpet/Plastics. The plastic trim fits over the top mounting points without any need of trimming.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.