

SKU 35 Volkswagen Scirocco Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 13mm and 15mm Spanner or sockets
- 17mm and 19mm Spanner or Sockets
- Allen Key Set
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil

In your fitting kit you will have:

- M10 Rivet Tool
- M8 Rivet Tool
- M10 Rivet Nut (2)
- M10 x 20 Hex Head Bolt (2)
- M8 x 45 Caphead Bolt (2)
- M8 x 15 Buttonhead Bolt (2)
- M8 Hex Flanged Nut (2)
- M8 Rivet Nut (2)
- 1. Remove the rear seats from the car.
- 2. Remove all plastic and carpet from the boot.
- 3. Remove the rear door cards.
- 4. Place your K-Brace in the rear of the vehicle.

- 5. Once the K-Brace is loosely sat in the car the mounting points will easily visible.
 - Mark the top holes with a pen/pencil, use a centre punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 13mm.
- 6. Mark the bottom holes with pen/pencil, pot the centres with a centre punch then drill an 11mm hole. The M8 Rivet Nuts will be used to fix the lower section of the K-Brace here.

For more information how to use the Rivet Tool follow the link below:

https://www.youtube.com/watch?v=3Og-tHIR 0I&feature=emb title

- 7. Install the brackets in the car, ensure to keep these loose for the time being.
- 8. Fit the K-Brace into the brackets to make sure the holes on the brackets are aligned with the holes on the K-Brace.
- 9. If the alignment is correct remove the K-Brace and proceed to tighten the brackets into their final position.
- 10. Now that the brackets are in position, measure and cut the areas of carpet and trim that need to be removed.
- 11. Install the carpet, trim and seats ensuring your points of installation are adequately exposed.
- 12. Finally, refit the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.