



SKU 33 Vauxhall Corsa D Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Allen Key Set
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil

In your fitting kit you will have:

- M10 x 20 Hex Head Bolt (2)
- M10 x 19 Aluminium Rivet Nut (2)
- Rivet Nut Tool
- M8 x 45 Caphead Bolt (2)
- M8 x 15 Buttonhead Bolts (2)
- M8 Hex Flanged Nuts (2)

1. Remove plastic covers on the sides of the boot space.
2. The top mountings of the K-Brace use OEM fixing points. The lower mountings of the K-Brace requiring drilling.
3. Fix the top brackets into place using the existing threaded holes.
4. Put K-Brace into position and ensure all the holes for fixtures are aligned. Do not fix in place.

5. Use a pen/pencil to mark the holes on the bottom mountings of the K-Brace.
6. Remove the K-Brace from its resting position.
7. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 13mm.
8. Install the M10 Rivets using the tool provided.

Video Link: https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

9. Now measure the areas of trim that require cutting.
10. Finally, refit the K-Brace and trim.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.