



SKU 41 Vauxhall Astra J GTC Fitting Instructions

Tools you will need:

- Allen Key Set
- Combi Drill
- HSS Drill Bits 5mm – 11mm
- 13mm & 15mm Spanners or Socket
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen

In your fitting kit you will have:

- M8 x 45 Caphead Bolts (4)
- M8 x 15 Buttonhead Bolts (4)
- M8 Hex Flanged Nuts (4)
- M8 Rivet Nuts
- Rivet Nut Tool

1. Remove all carpet from the boot space of the car, remove rear seats.
2. The bottom fixings for this K-Brace are OEM and no drilling is required, the top brackets requires an 11mm hole to be drilled for the M8 Rivet Nuts. Sit the K-Brace in the bottom mounts this will help locate the mounts for the top brackets.
3. Use a pen/pencil to mark the location of the M8 Rivet Nuts.

4. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 11mm.
5. Follow this video on how to use the Rivet Nut Tool.

https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

6. Install the brackets to your car, leave these loose.
7. Rest the K-Brace in the car ensuring the fixture holes on the brackets are aligned with holes on the K-Brace. Then remove the K-Brace.
8. If they align, tighten the brackets.
9. Now that the brackets are in position, measure and cut the areas of carpet and trim that need to be removed.
10. Install the carpet, trim and seats ensuring your points of installation are adequately exposed.
11. Finally, refit the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.