



SKU 36 Vauxhall Astra H Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil

In your fitting kit you will have:

- Rivet Tool
- M10 x 20 Hex Head Bolt (6)
- M10 Hex Flanged Nut (4)
- M10 Rivet Nut (2)

1. Remove the carpet from the boot space.
2. Remove the boot false floor.
3. Using the K-Brace as a template, locate the two holes on the upper mounting points either side of the K-Brace that require drilling.

4. Mark these holes with a pen/pencil.
5. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 10mm.
6. Use the M10 x 20 Hex Head Bolts and M10 Hex Flanged Nuts for the upper mounting points of the K-Brace.
7. Mark the singular holes located on the lower mounting points of the K-Brace. Again, pot the centres and drill these to 13mm.
8. Install the M10 Rivets using the tool provided.
Video Link:
https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title
9. Now the K-Brace is in place, measure and mark and carpet on trim that requires cutting. Then remove the K-brace.
10. Cut the carpet and trim adequately then refit it to the car, ensuring the mounting points are easily accessible.
11. Finally, refit the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.