



SKU 93 Vauxhall ASTRA G Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil
- 40mm Hole Saw

In your fitting kit you will have:

- M10 x 45 Bolt (2)
- M10 x 19 Aluminium Rivet Nut (2)
- M8 x 45 Caphead (x2)
- M8 x 25 Buttonhead Bolt (x2)
- M8 Hex Flanged Nut (x2)
- M8 Rivet Nut Tool
- M10 Rivet Nut Tool
- X2 M8 Riv Nuts

1. Remove the carpets from both sides of the vehicle, this will expose the upper mounting point for the K-Brace. This is a 8mm hole underneath the seat latch that needs widening to 11mm.

2. Install m8 Riv-Nuts using tool provided. Video Link:
https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

3. Now you can fix the top brackets into place and bolt the K-Brace In you can then use your brace as a template to align your bottom fixing locations. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 13mm.

4. Install the M10 Rivets using the tool provided.
Video Link: https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

5. Align the K-Brace and use the M10 x 20 Bolts provided to fix it into place.
Now that the K-Brace is in its final position, measure and cut the areas of carpet and trim that need to be removed.

6. Finally, refit the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks from everyone here at BAF Motorsport.