



SKU 65 Vauxhall Corsa C Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil
- 40mm Hole Saw

In your fitting kit you will have:

- M10 x 45 Bolt (2)
- M10 x 19 Aluminium Rivet Nut (2)
- M8 x 45 Caphead (x2)
- M8 x 25 Buttonhead Bolt (x2)
- M8 Hex Flanged Nut (x2)
- M8 Rivet Nut Tool
- M10 Rivet Nut Tool
- X2 M8 Riv Nuts

1. Remove the rear seats from the car.
2. On each side of the Corsa there is two bolts that hold the trim on just above the shock absorber. This uses a perfect guide. With the trim still in place drill this hole out to

11mm to allow the rivet nuts to be installed. Now this has been drilled out use a 40mm hole saw to cut the trim in that area.

3. Install m8 Riv-Nuts using tool provided. Video Link:

https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

4. Now you can fix the top brackets into place and bolt the K-Brace In you can then use your brace as a template to align your bottom fixing locations. Use a Centre Punch to pot the centres of each hole. Start by using a 5mm HSS Drill Bit and gradually work your way up to the required size, 13mm.

5. Install the M10 Rivets using the tool provided.

Video Link: https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title

6. Align the K-Brace and use the M10 x 20 Bolts provided to fix it into place.

Now that the K-Brace is in its final position, measure and cut the areas of carpet and trim that need to be removed.

7. Finally, refit the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks from everyone here at BAF Motorsport.