



SKU 49/SKU 50 Mini Cooper R56/R53

Fitting Instructions

Tools you will need:

- Combi Drill
- 5mm-13mm HSS Drill Bits
- 17mm and 19mm Spanner or Sockets
- Hammer
- Centre Punch
- Stanley Knife (Optional)
- Tape Measure
- Marker Pen or Pencil

In your fitting kit you will have:

- M10 x 45 Caphead Bolt (4)
- M8 Hex Flanged Nut (4)
- M10 x 20 Buttonhead Bolt (2)
- M8 x 15 Buttonhead Bolt (2)
- M10 Aluminium Rivet Nut (2)
- M8 Aluminium Rivet Nut (2)
- M8 Rivet Tool
- M10 Rivet Tool
- M10 Brackets (2)
- M8 Brackets (2)

1. Remove the side carpets from the boot space of the car.

2. Once these have been removed it will expose your lower mounting points - this is an existing hole that requires drilling to a 13mm do this on each side.
3. The upper mounts also make use of an existing hole. These requiring drilling to 11mm.
4. Once these holes have been drilled out, use your M8 Rivet Tool for the upper mountings and your M10 Rivet Tool for the lower mountings
Video Link -https://www.youtube.com/watch?v=3Og-tHIR_0I&feature=emb_title
5. Once the rivet nuts are installed fit the brackets for the K-Brace, keep them level. Remember, M8 Brackets and M8 x 15 Buttonhead Bolts for the top, M10 Brackets and M10 x 20 Buttonhead bolts for the bottom.
6. Measure and cut carpet adequately for the K-Brace to be installed.
7. Finally install the K-Brace.

Any questions or additional information about the installation of your K-Brace please do not hesitate to contact us through our website.

Thanks, from everyone here at BAF Motorsport.