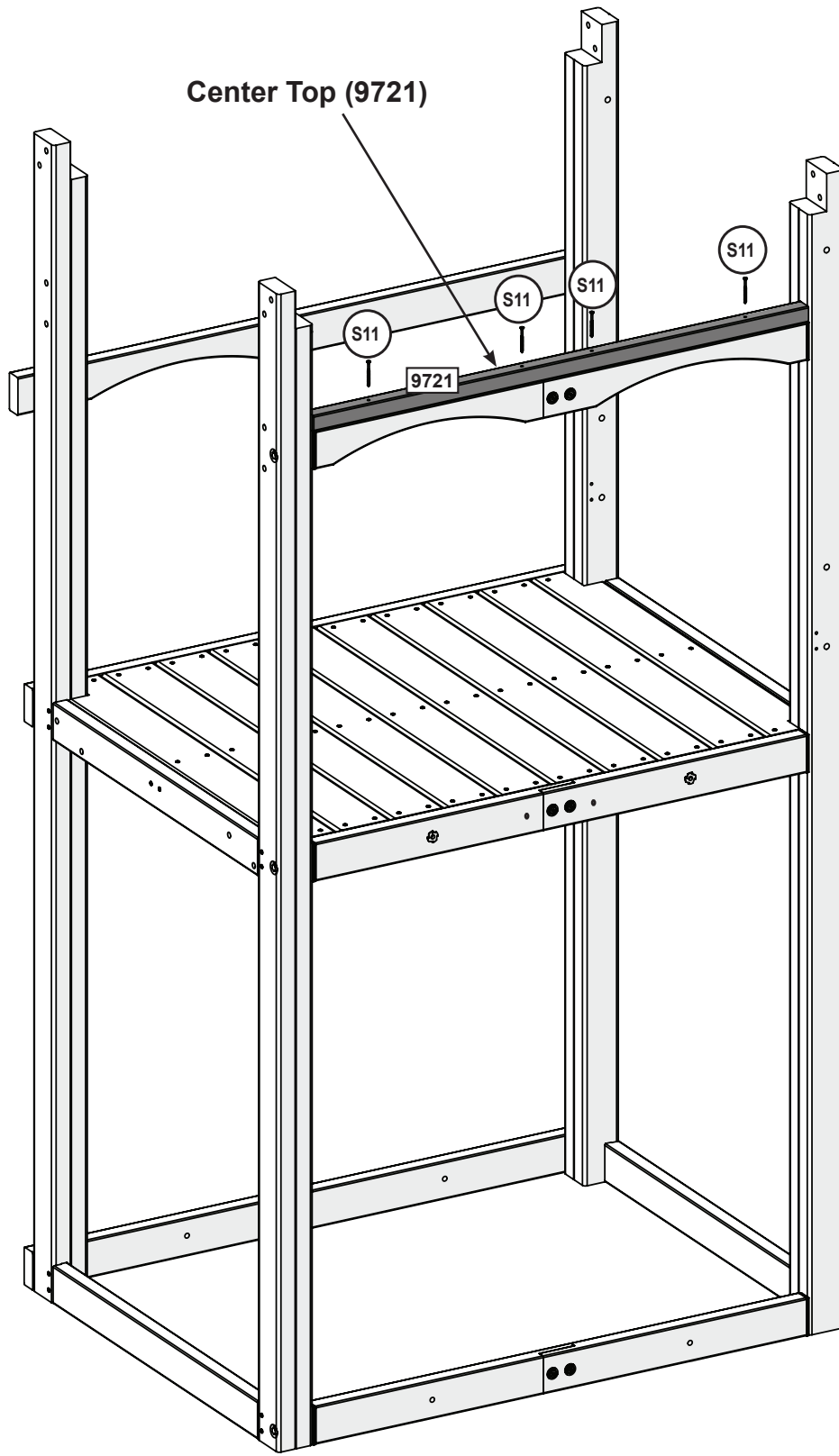


Step 13



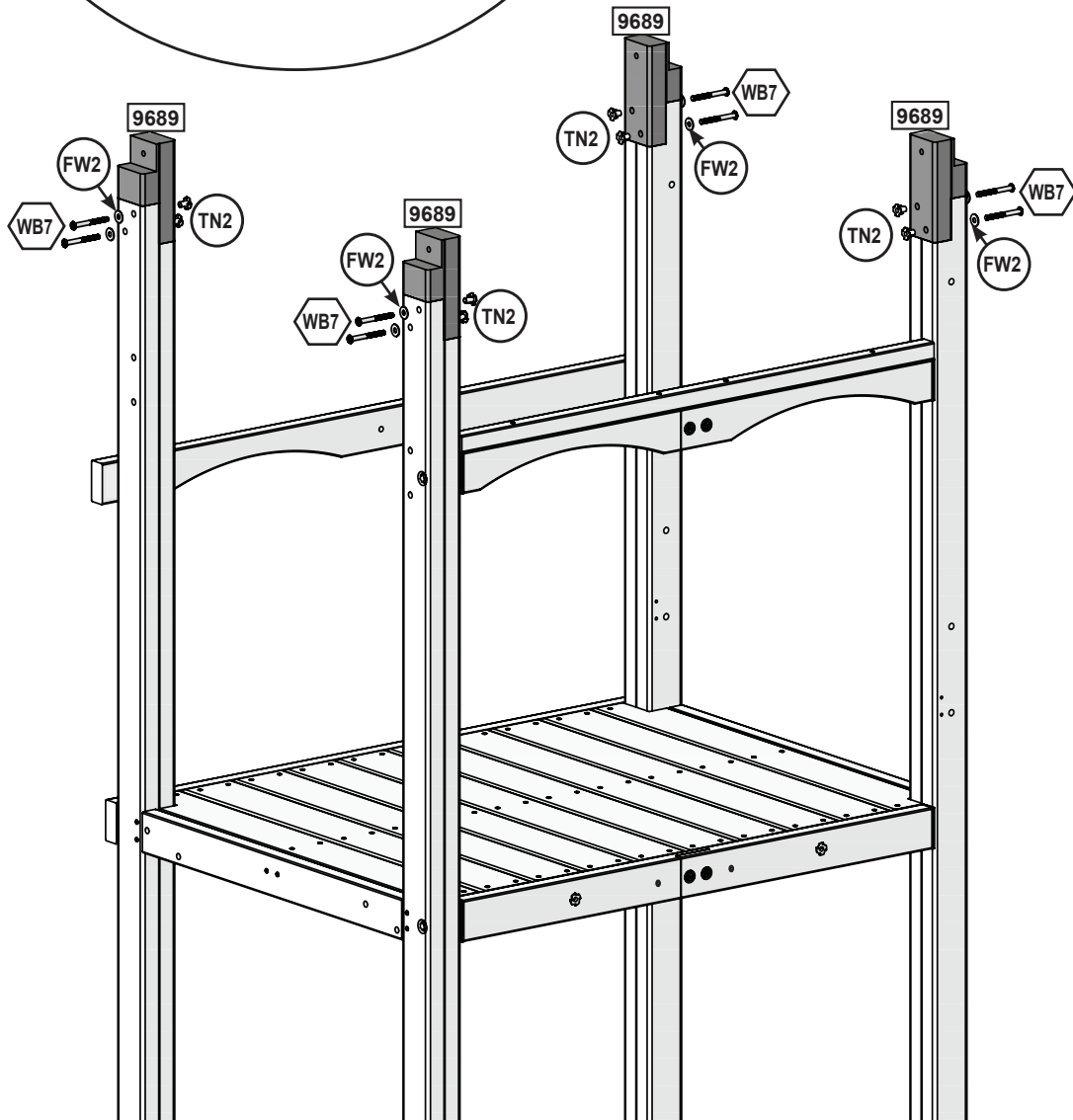
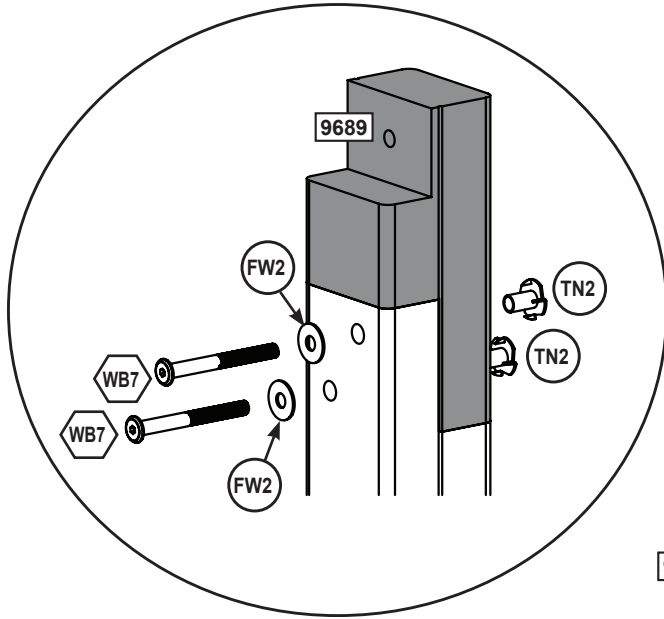
Wood Parts

1 x **9721** 31.8 x 31.8 x 1064.8 mm (1-1/4" x 1-1/4" x 41-15/16")

Hardware

4 x **S11** #8 x 50.8mm (#8 x 2")

Step 14



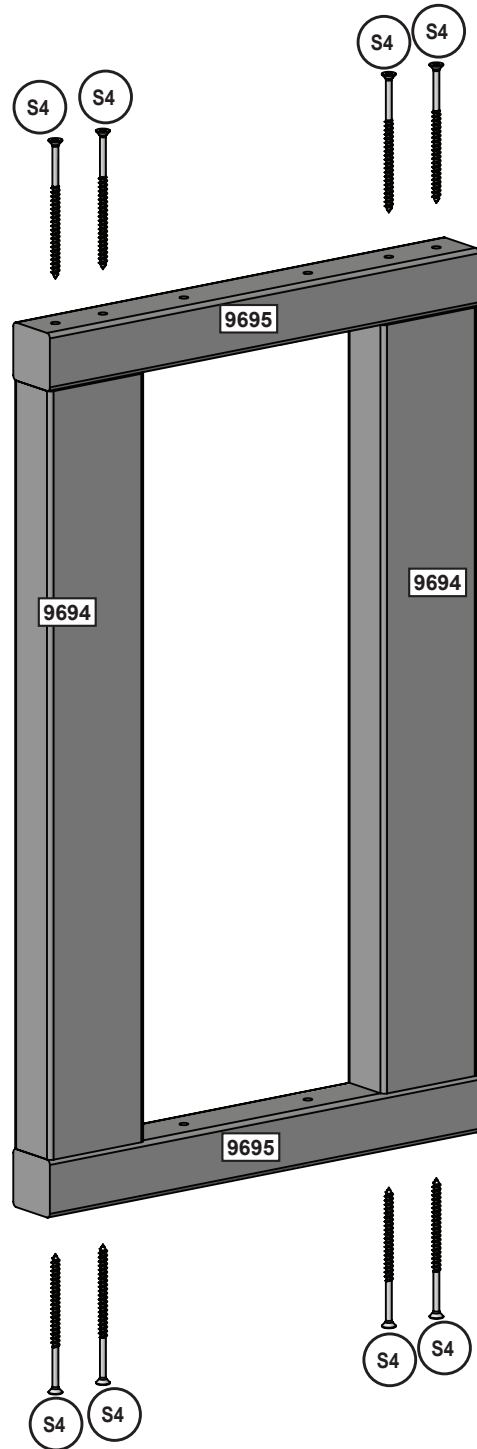
Wood Parts

4 x **9689** 76.2 x 76.2 x 186.6 mm (3" x 3" x 7-3/8")

Hardware

8 x **WB7** 7.9mm x 76.2mm (5/16 x 3") (FW2, TN2)

Step 15 x 2



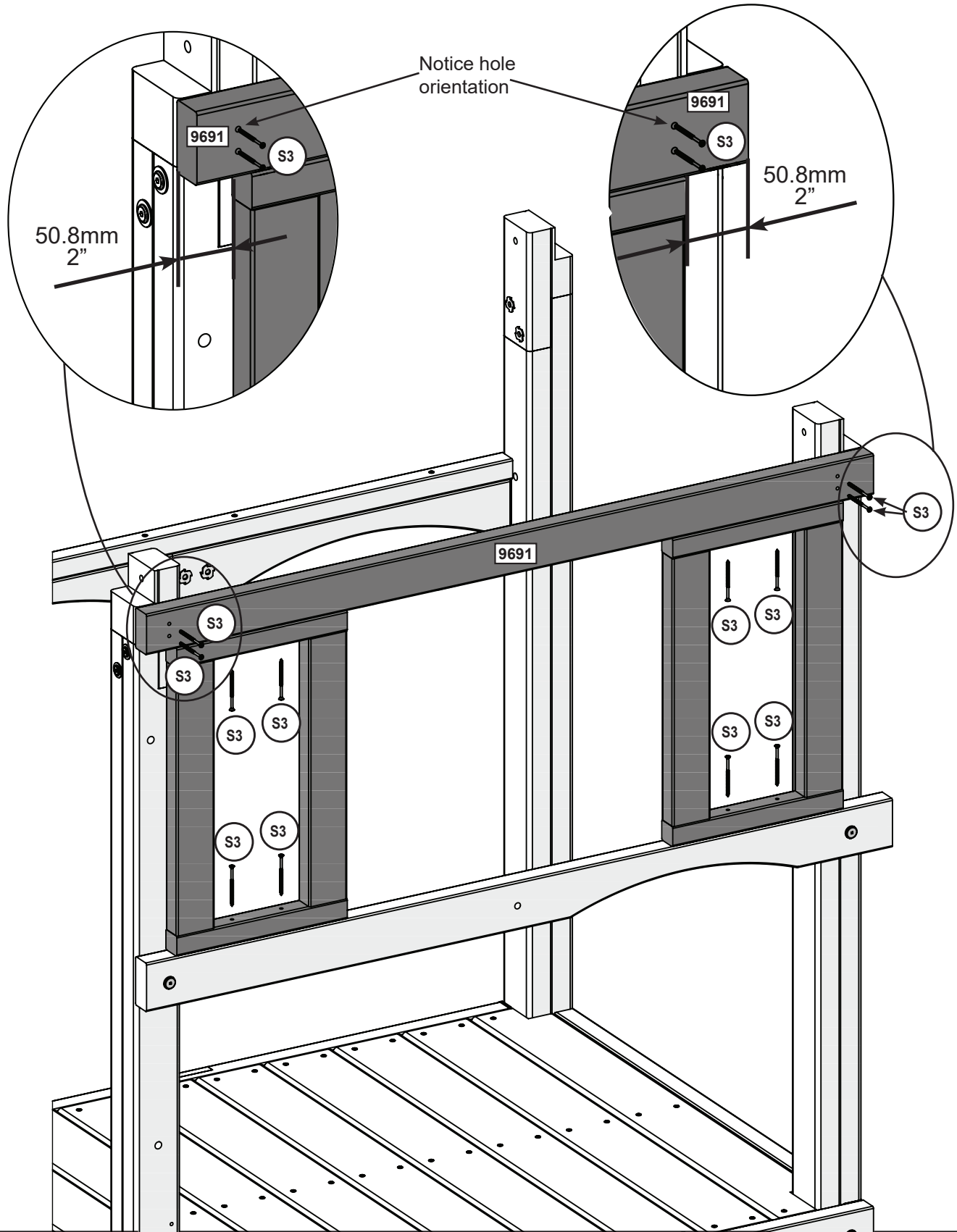
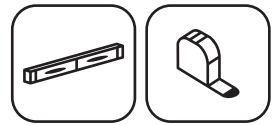
Wood Parts

- 4 x **9694** 31.8 x 63.5 x 421.0 mm (1-1/4" x 2-1/2" x 16-9/16")
- 4 x **9695** 31.8 x 31.8 x 285.9 mm (1-1/4" x 1-1/4" x 11-1/4")

Hardware

- 16 x **(S4)** #8 x 76.2mm (#8 x 3")

Step 16



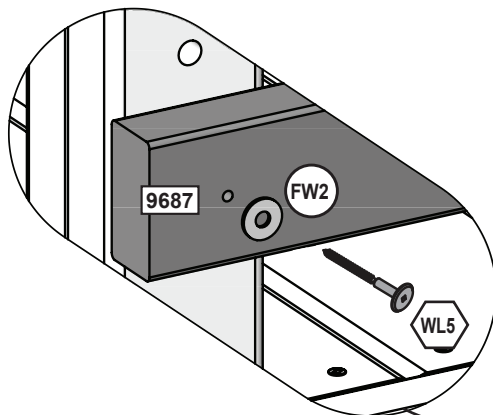
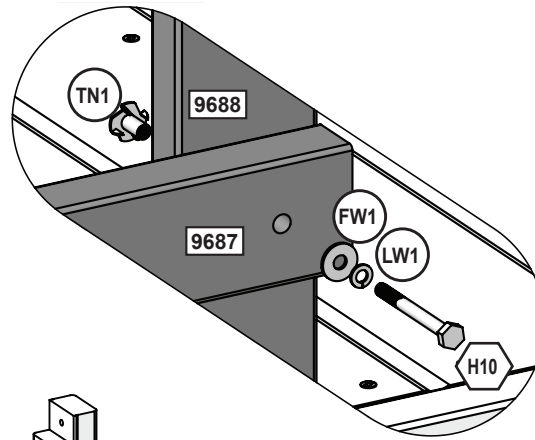
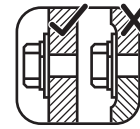
Wood Parts

1 x 9691 31.8 x 63.5 x 1219.2 mm (1-1/4" x 2-1/2" x 48")

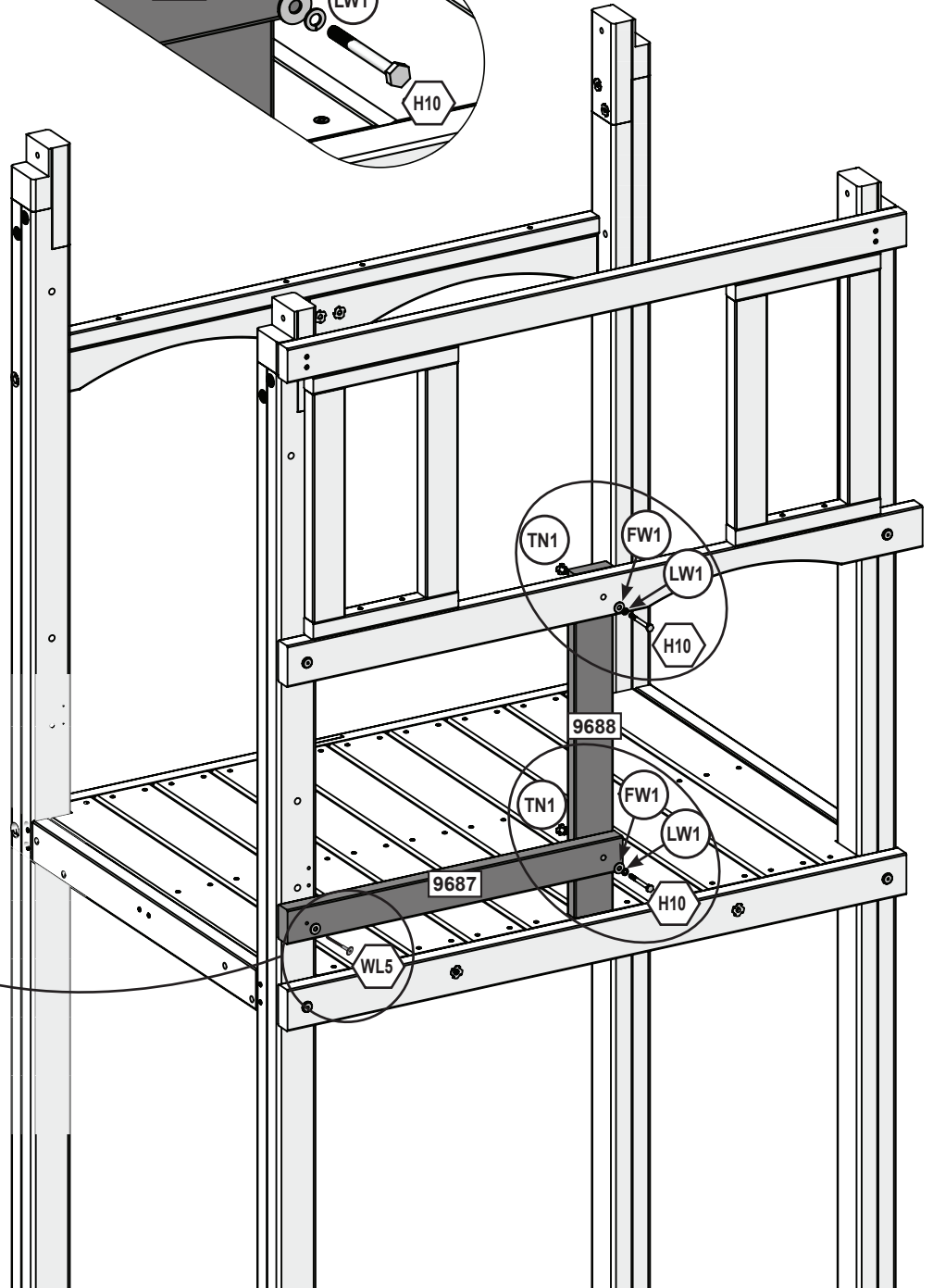
Hardware

12 x S3 #8 x 64mm (#8 x 2-1/2")

Step 17



Pre-drill each hole using a 3/16" drill bit.



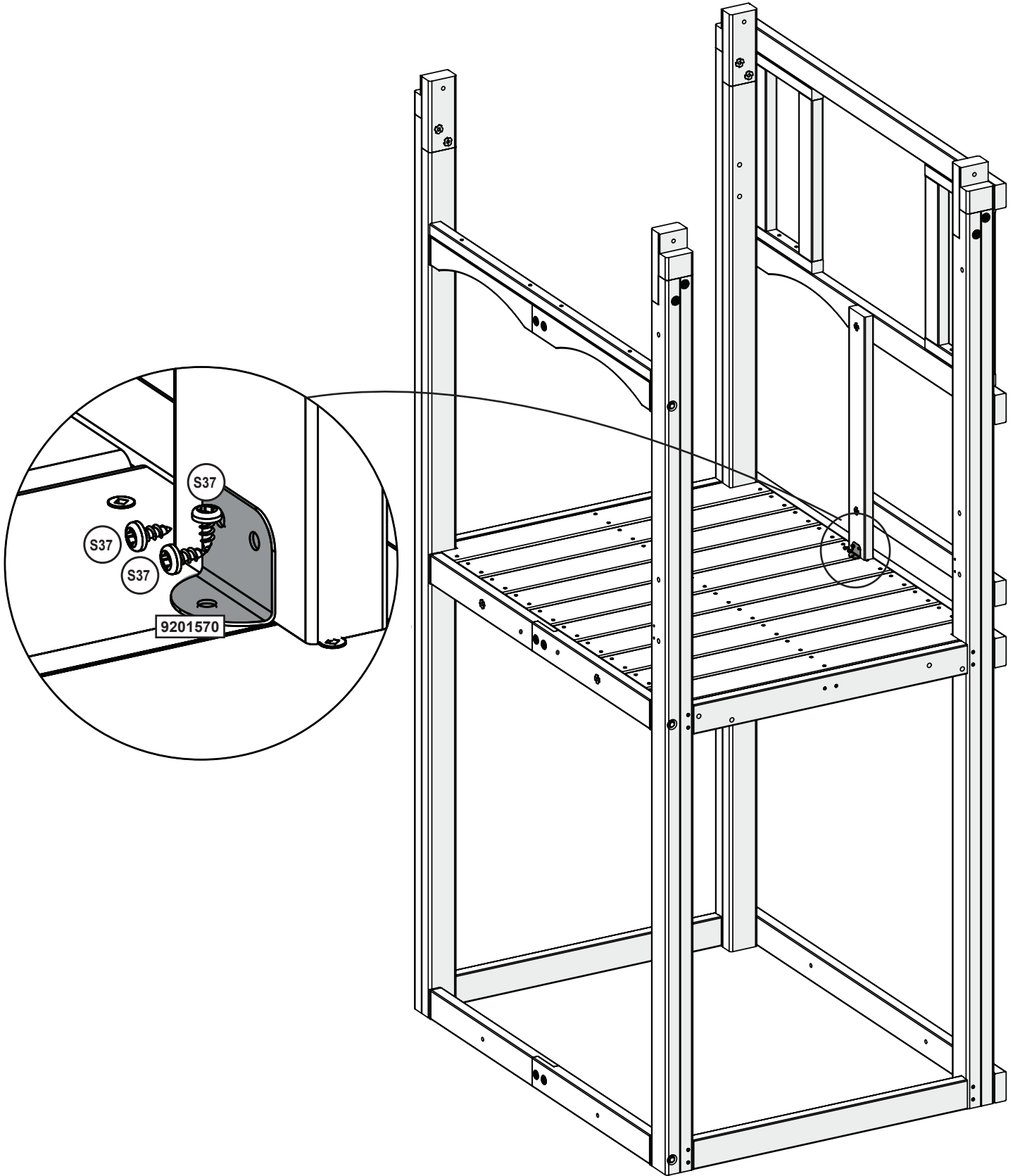
Wood Parts

- 1 x **9688** 25.4 x 76.2 x 635.0 mm (1" x 3" x 25")
- 1 x **9687** 31.8 x 63.5 x 660.4 mm (1-1/4" x 2-1/2" x 26")


Hardware

- 1 x **WL5** 6.4mm x 63.5 mm (1/4 x 2-1/2")(FW2)
- 2 x **H10** 6.4mm x 57.2 mm (1/4 x 2-1/4")(FW1, LW1, TN1)


Step 18



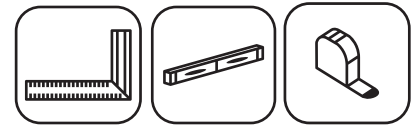
Hardware

3 x  #7 x 15.87mm (#7 x 5/8")

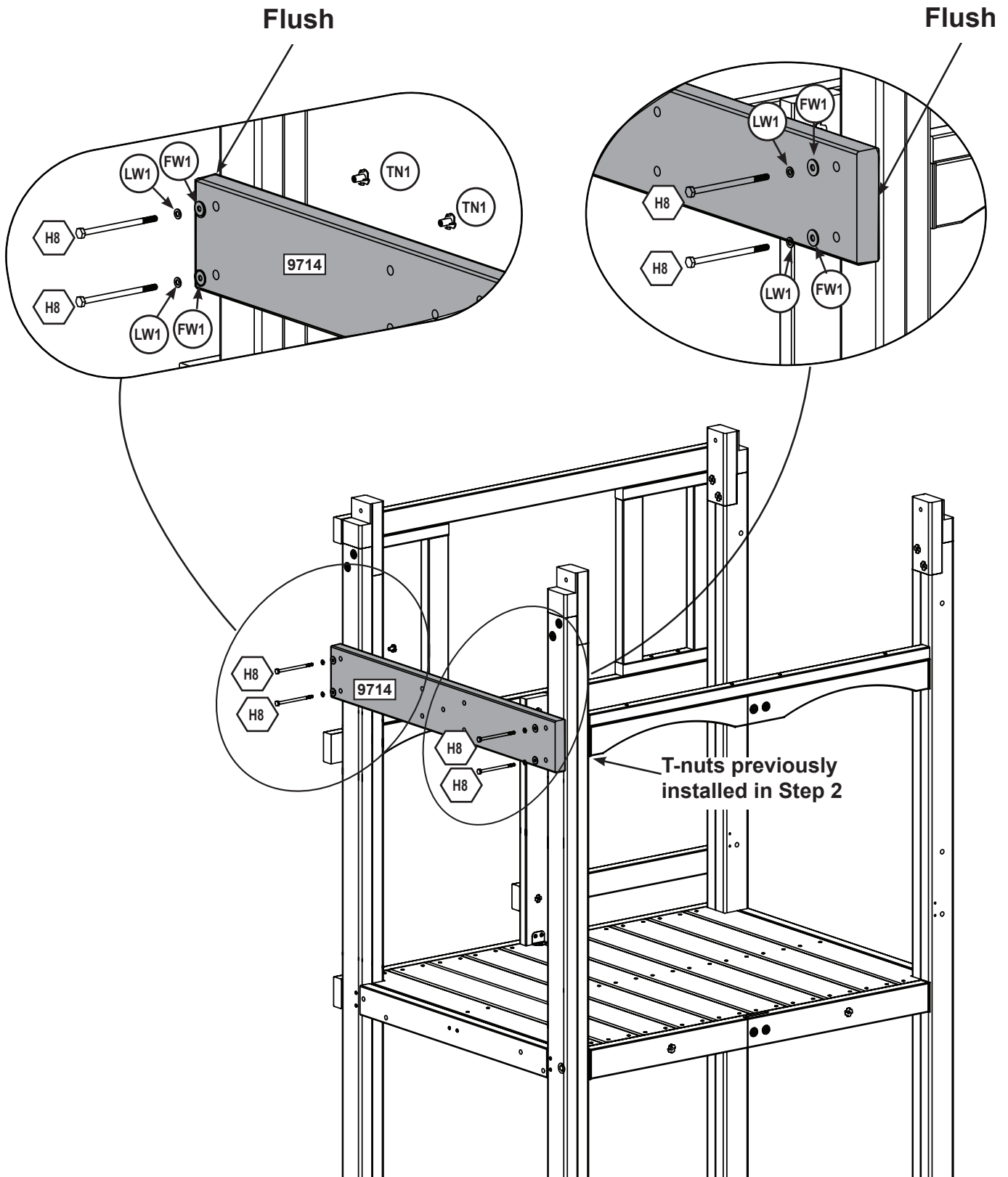
Other Parts

1 x 

Step 19



Making sure that they are square



Wood Parts

1 x 31.8 x 133.4 x 914.4 mm (1-1/4" x 5-1/4" x 36")

Hardware

2 x 6.4mm x 108mm (1/4 x 4-1/4")(FW1, LW1, TN1)

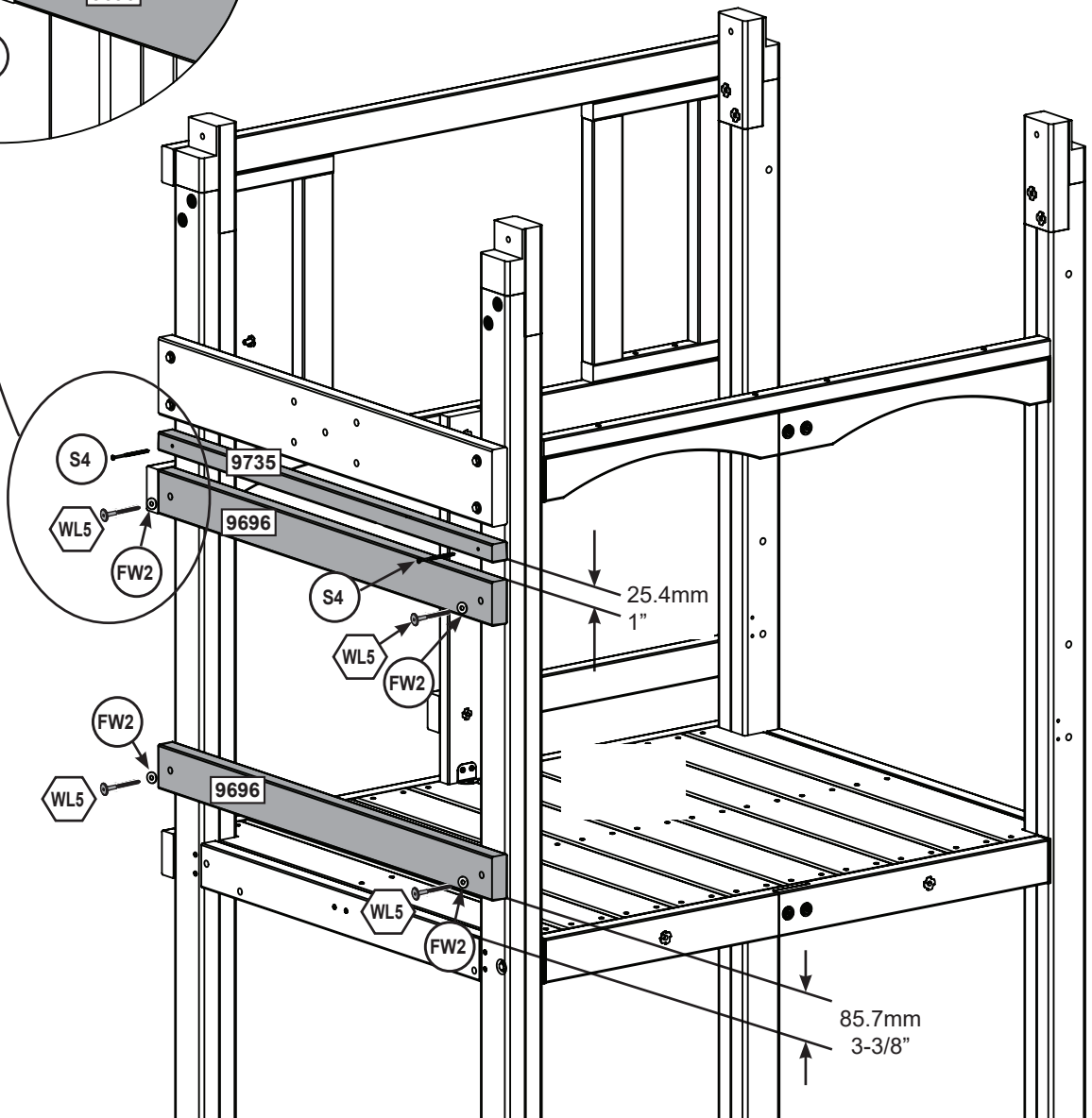
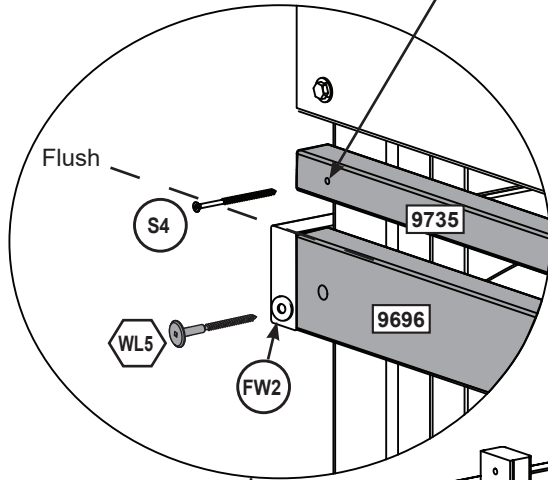
2 x 6.4mm x 108mm (1/4 x 4-1/4")(FW1, LW1)

Step 20



Pre-drill each hole using a 3/16" drill bit for WL5.

Pre-drill hole using the 1/8" drill bit (2)



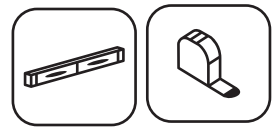
Wood Parts

- 1 x **9735** 31.8 x 31.8 x 914.4 mm (1-1/4" x 1-1/4" x 36")
- 2 x **9696** 31.8 x 76.2 x 914.4 mm (1-1/4" x 3" x 36")

Hardware

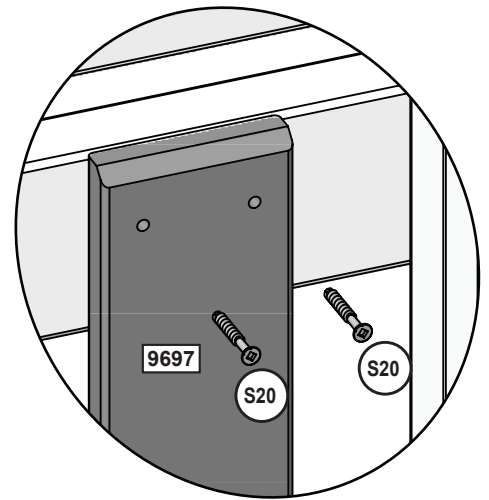
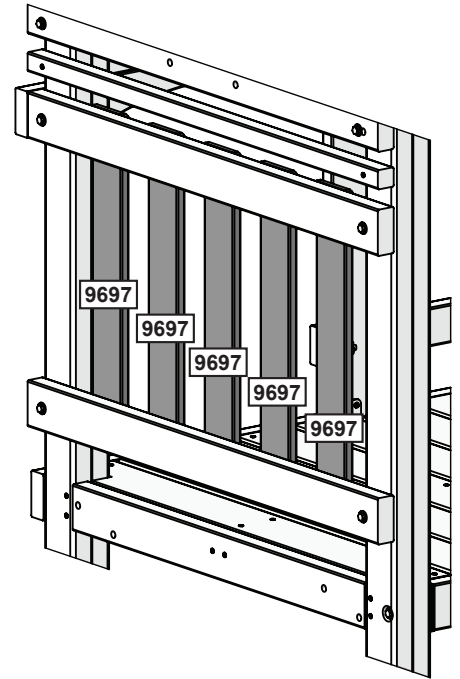
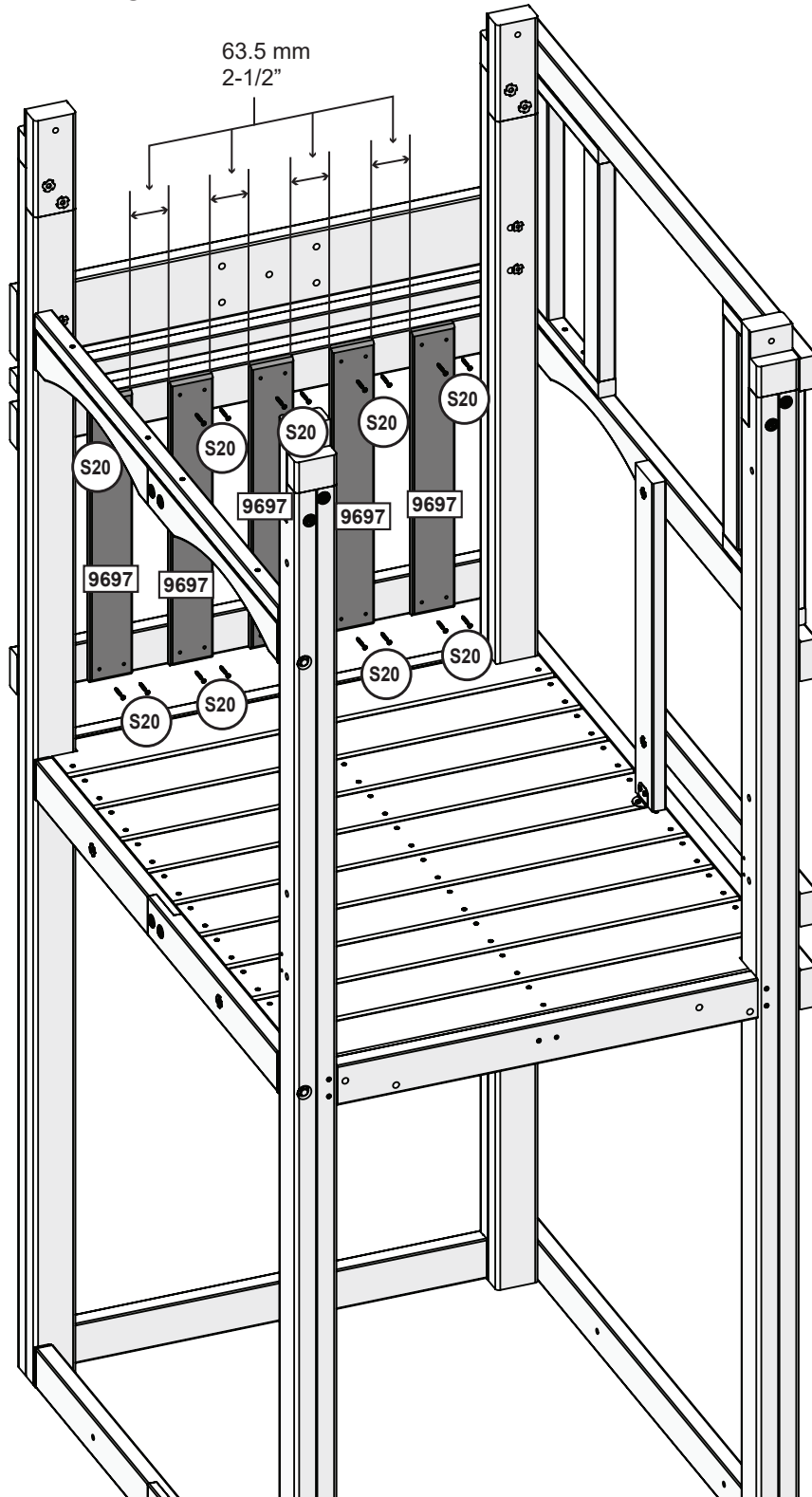
- 4 x **WL5** 6.4mm x 63.5 mm (1/4 x 2-1/2")(FW2)
- 2 x **S4** #8 x 76.2mm (#8 x 3")

Step 21



Center the first board

63.5 mm
2-1/2"



beveled edge faces out

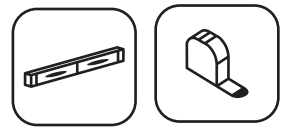
Wood Parts

5 x 15.9 x 76.2 x 549.0 mm (5/8" x 3" x 21-5/8")

Hardware

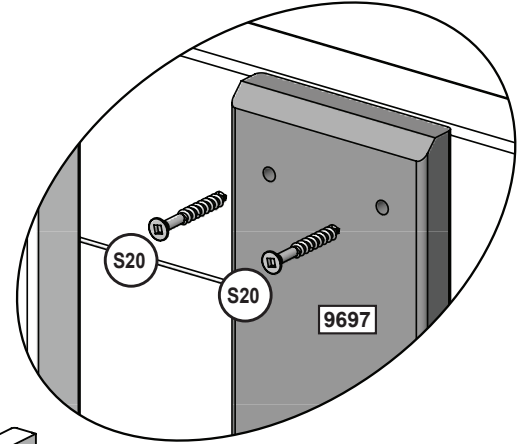
20 x #8 x 35mm (#8 x 1-3/8")

Step 22

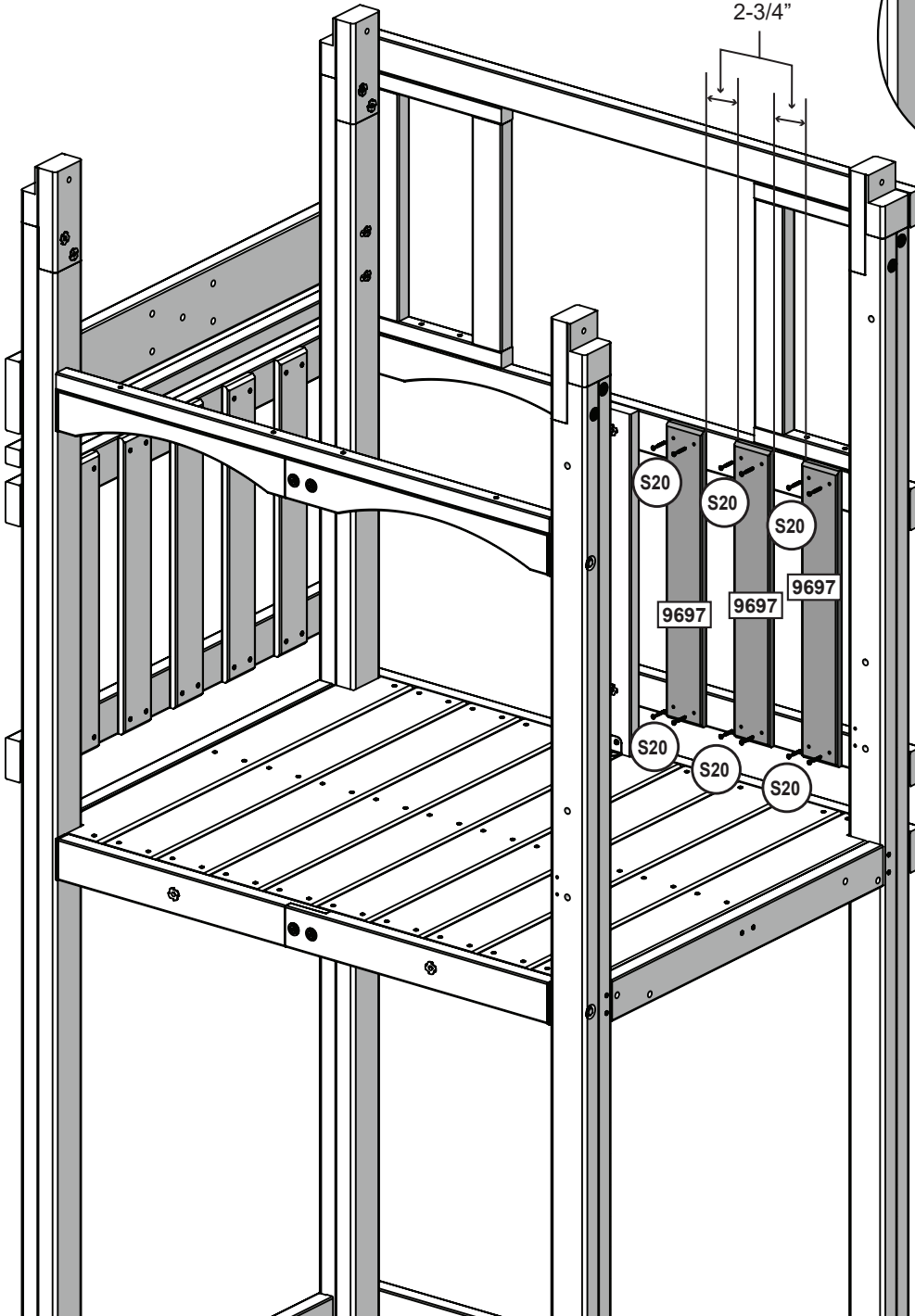


Center the first board

70 mm
2-3/4"



beveled edge faces out



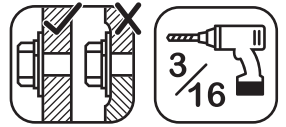
Wood Parts

3 x 15.9 x 76.2 x 549.0 mm (5/8" x 3" x 21-5/8")

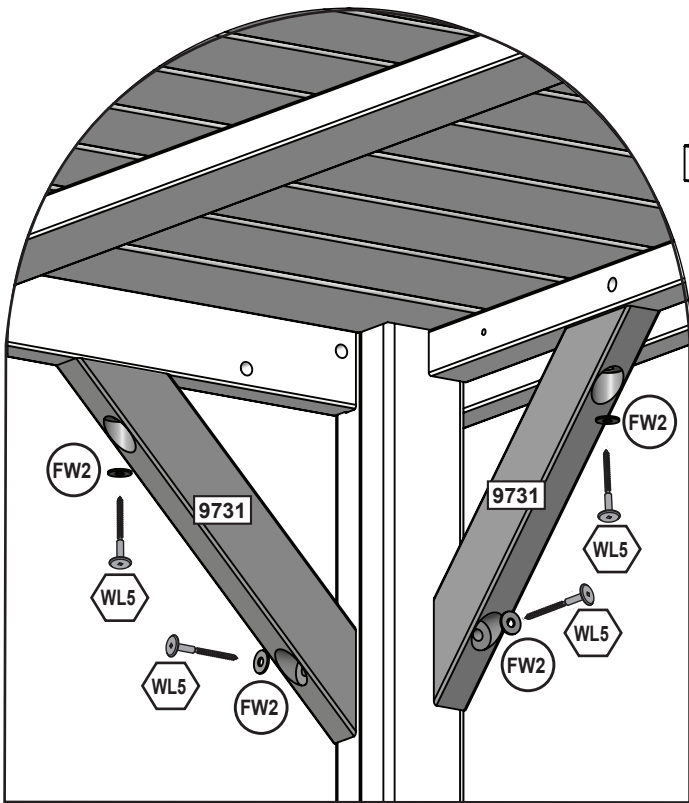
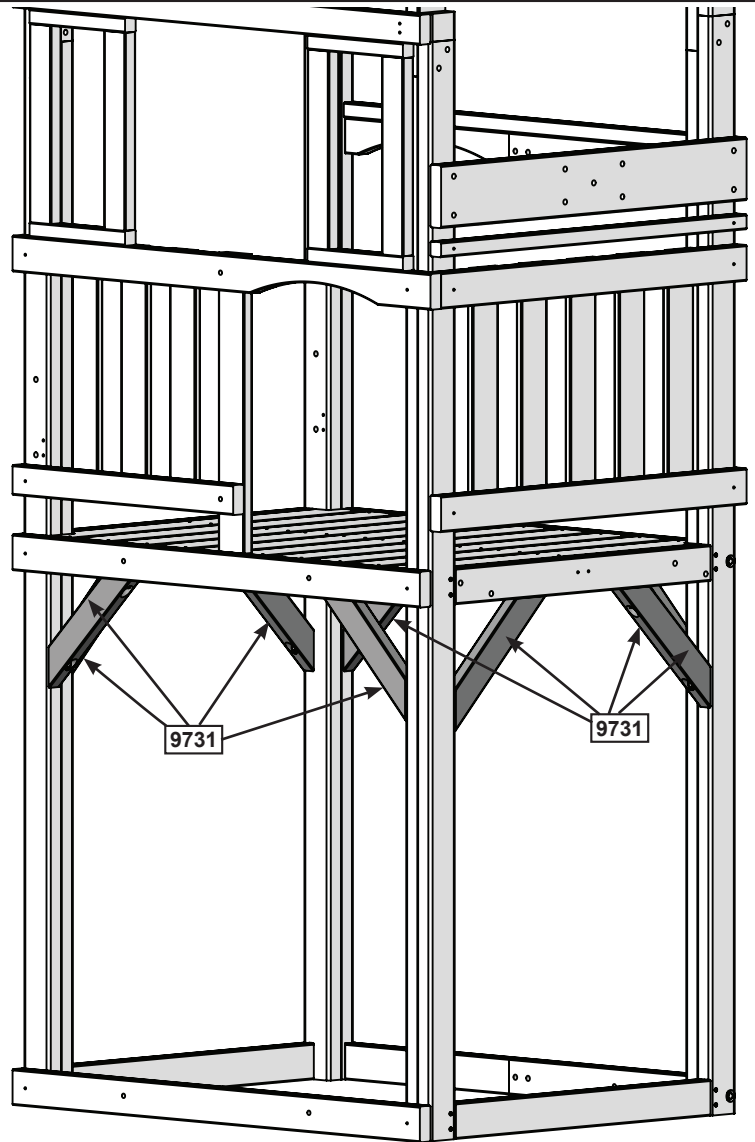
Hardware

12 x #8 x 35mm (#8 x 1-3/8")

Step 23



Pre-drill each hole using a 3/16" drill bit.



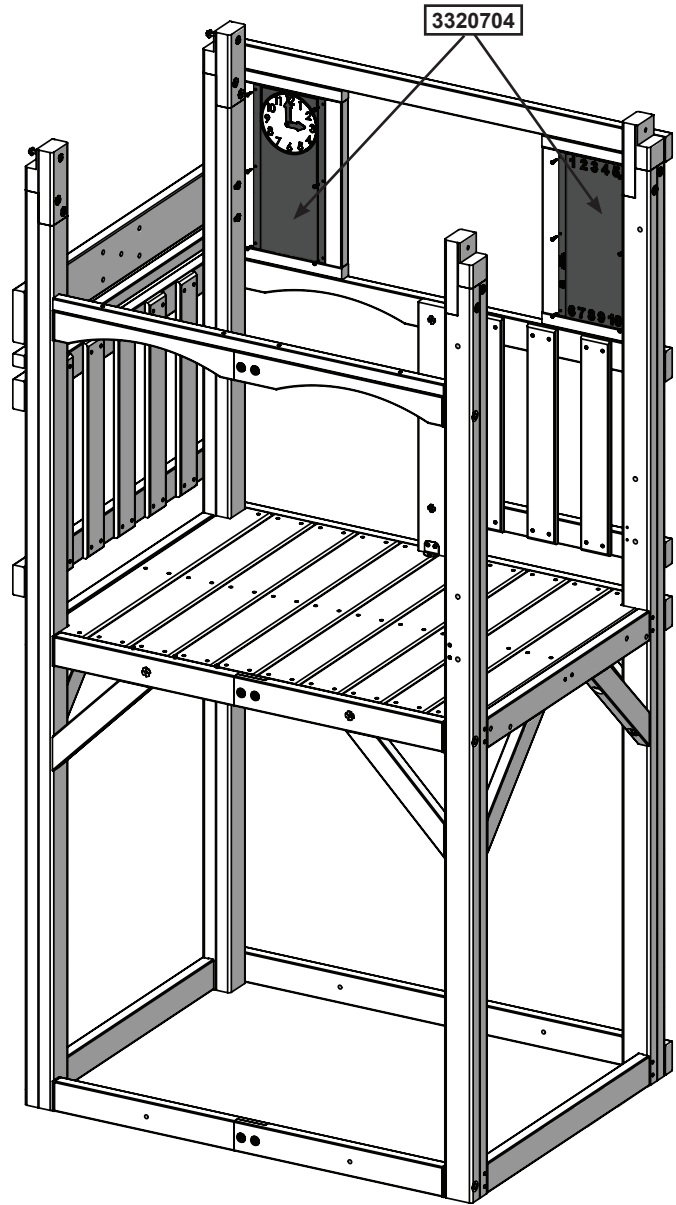
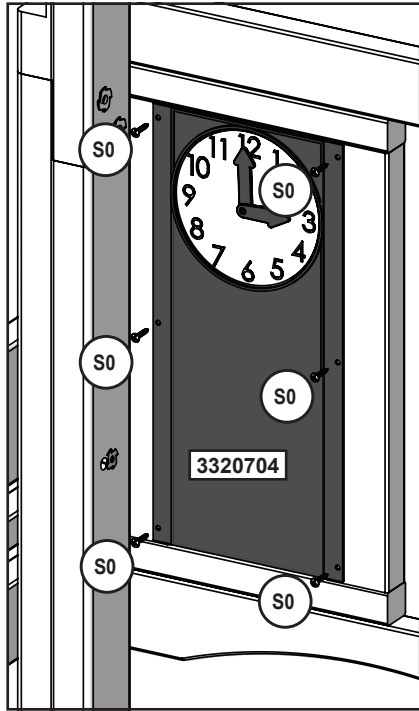
Wood Parts

8 x 9731 31.8 x 63.5 x 381.0 mm (1-1/4" x 2-1/2" x 15")

Hardware

16 x WL5 6.4mm x 63.5 mm (1/4 x 2-1/2")(FW2)


Step 24



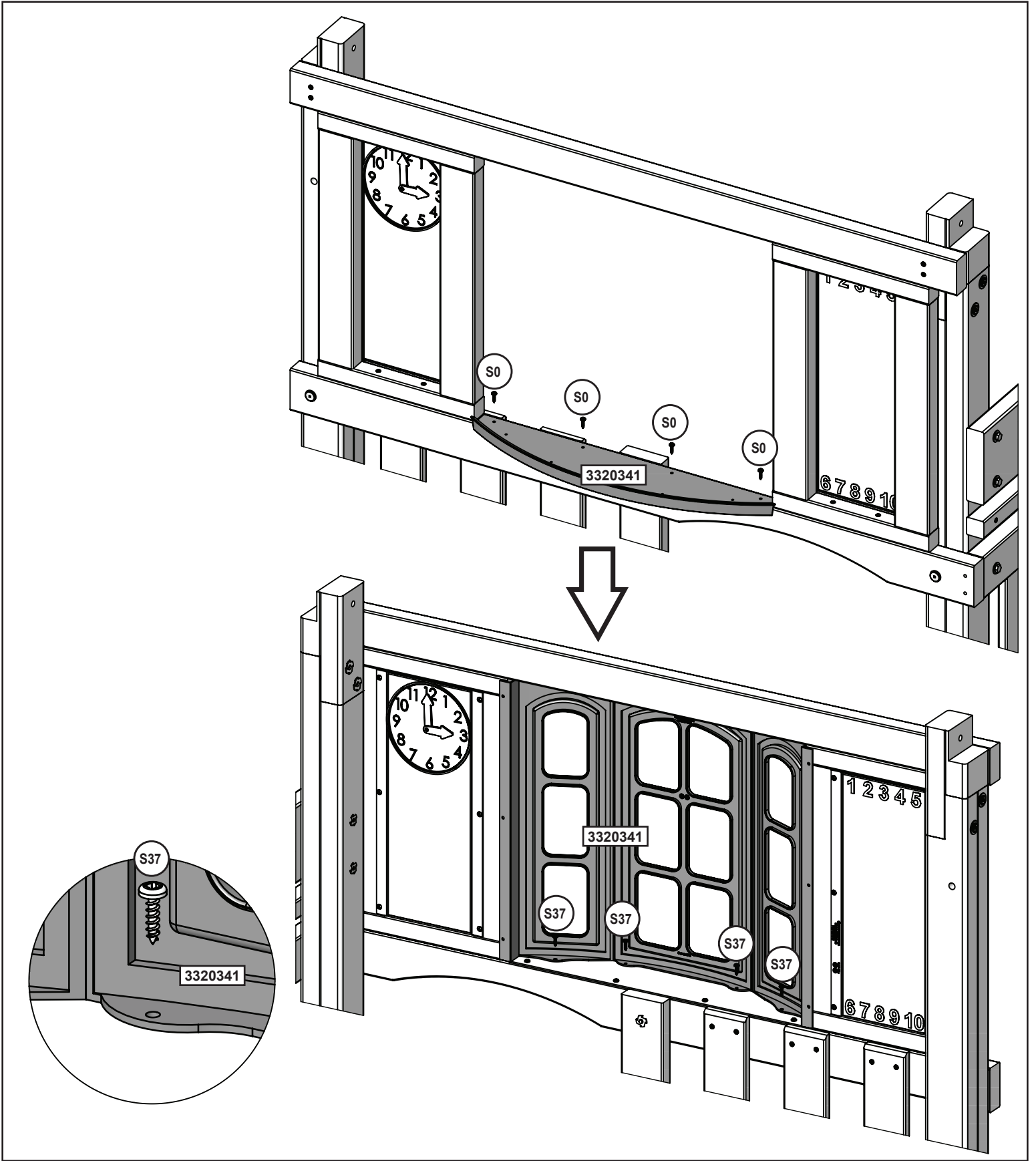
Hardware

12 x  #8 x 22.2mm (#8 x 7/8")

Other Parts

2 x 

Step 25



Hardware

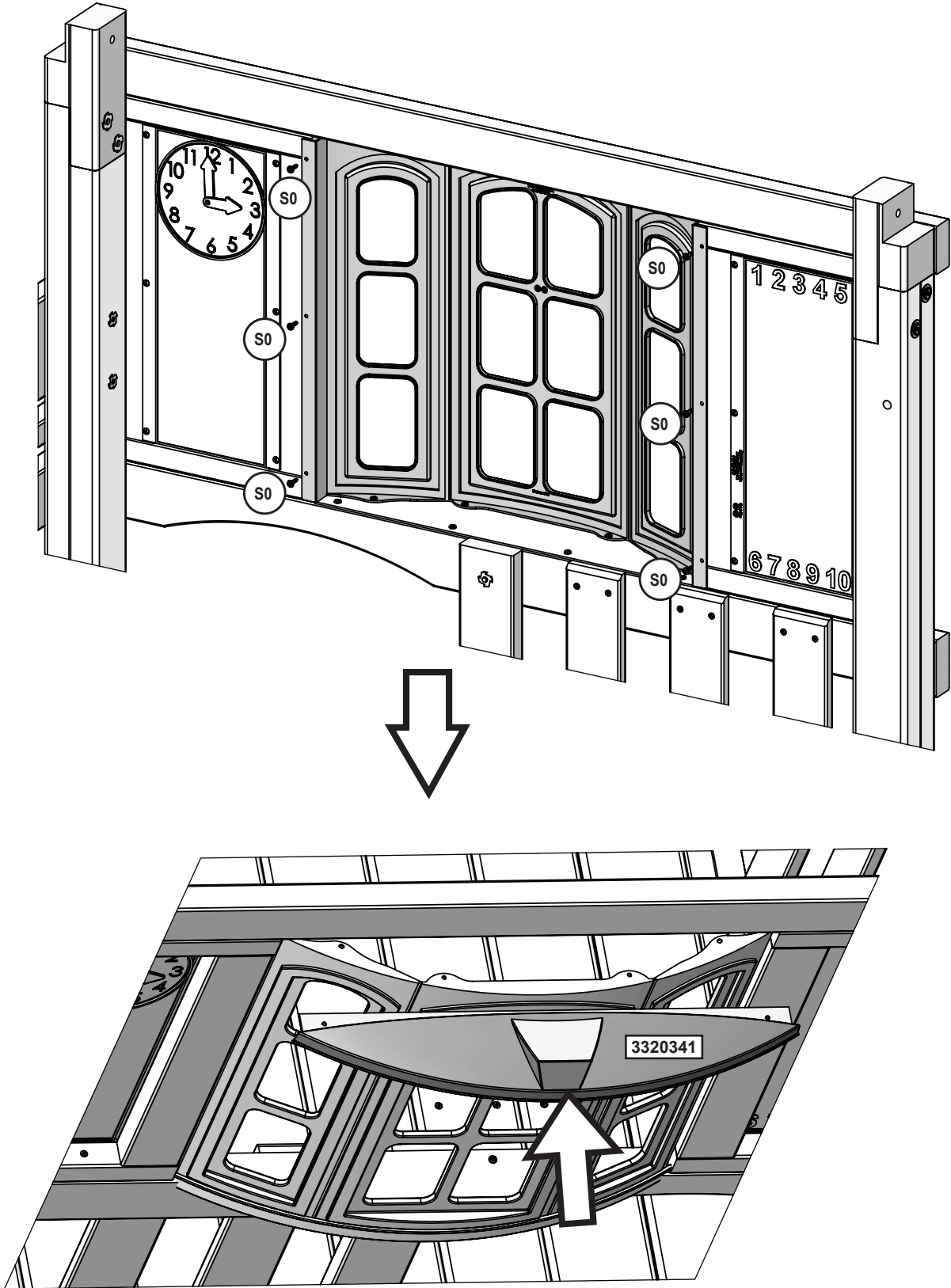
4 x (S37) #7 x 15.87mm (#7 x 5/8")

4 x (S0) #8 x 22.2mm (#8 x 7/8")

Other Parts

1 x 3320341

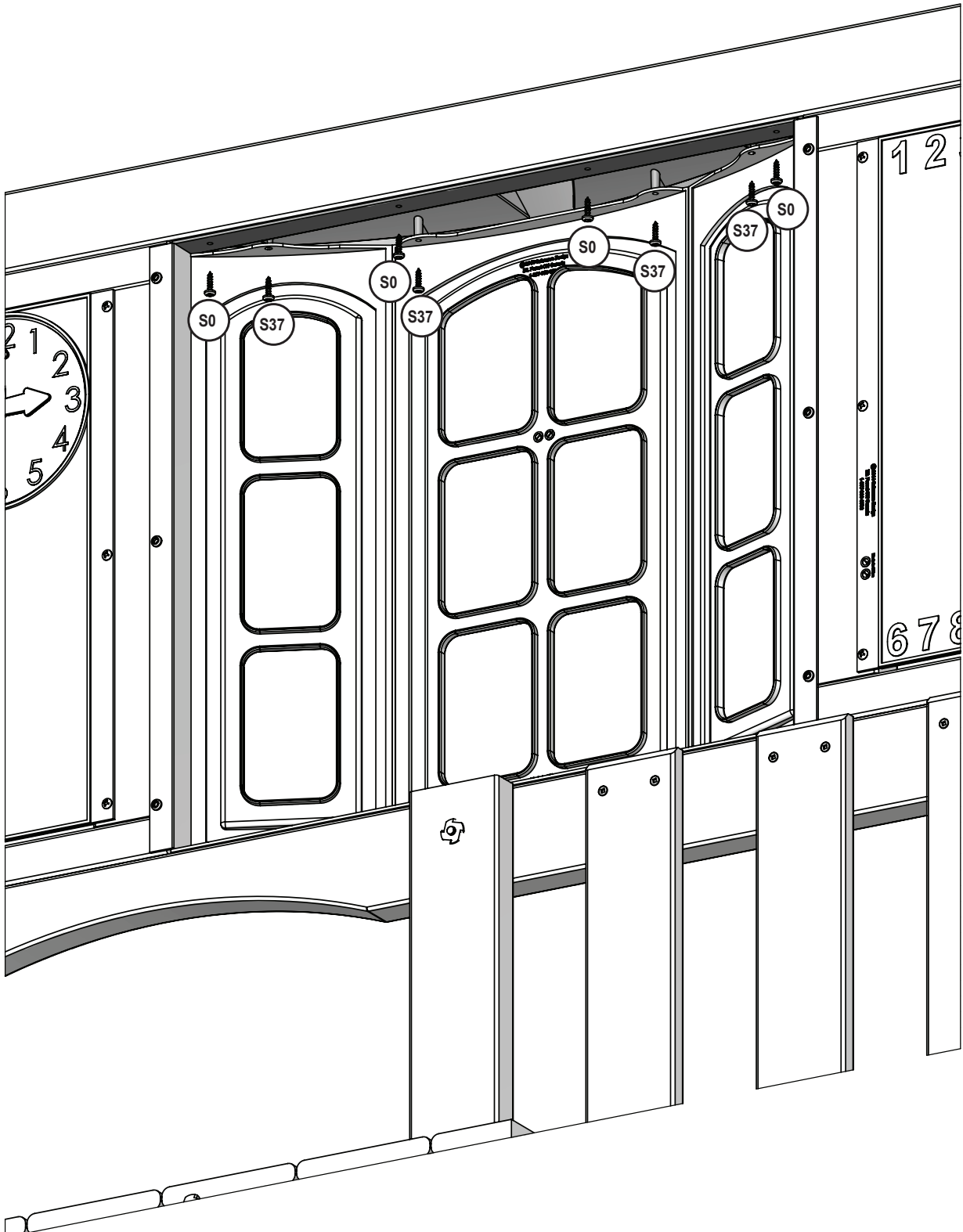
Step 26




Hardware

6 x (S0) #8 x 22.2mm (#8 x 7/8")

Step 27

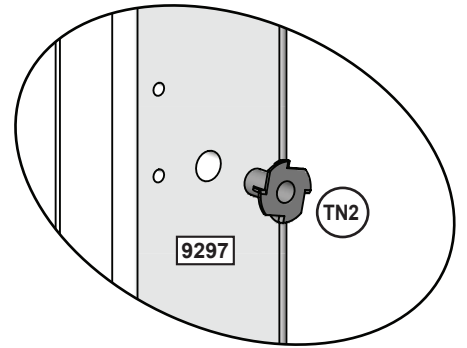
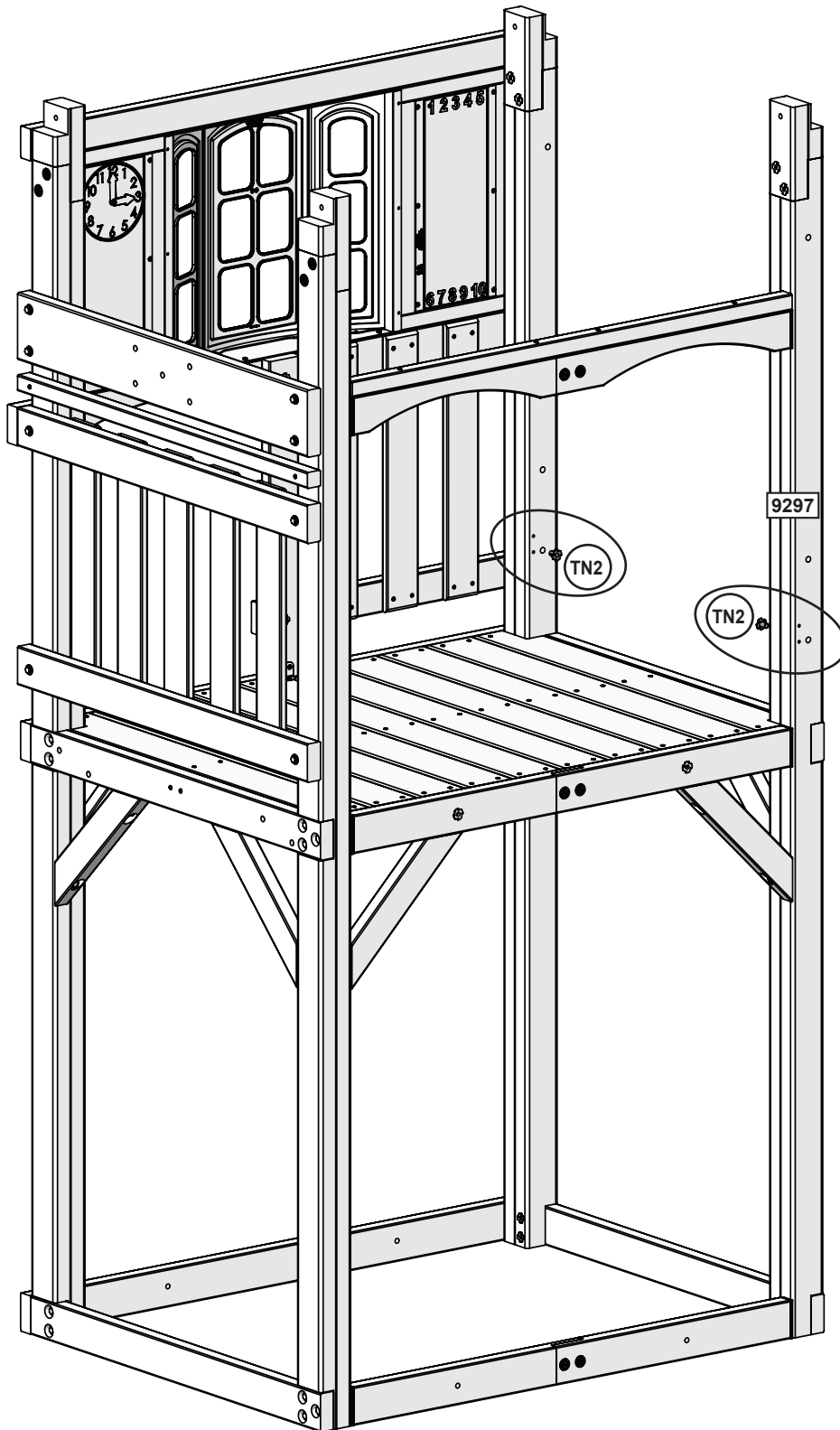


Hardware

4 x  #7 x 15.87mm (#7 x 5/8")

4 x  #8 x 22.2mm (#8 x 7/8")

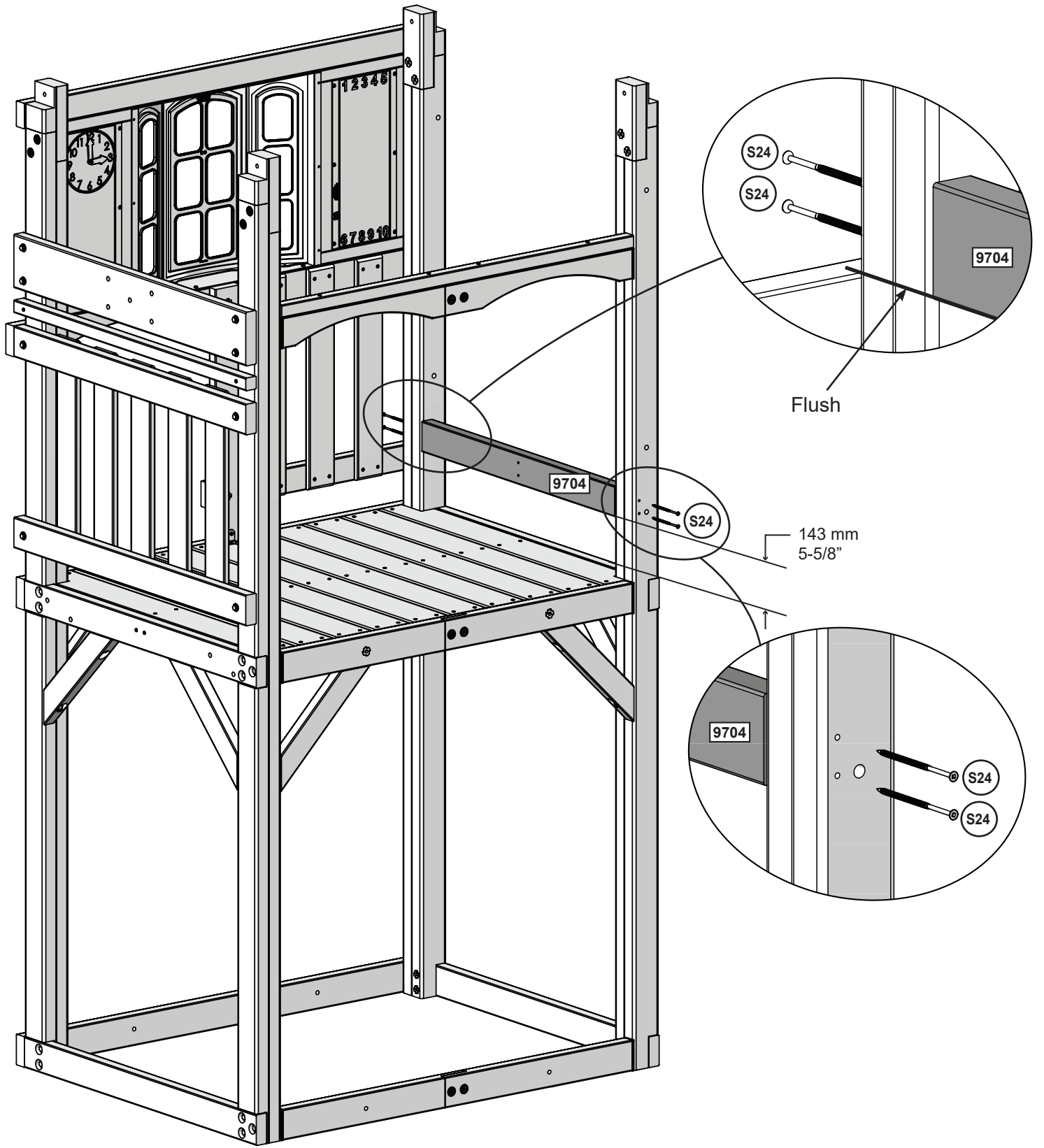
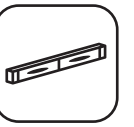
Step 28



Hardware

2 x 

Step 29



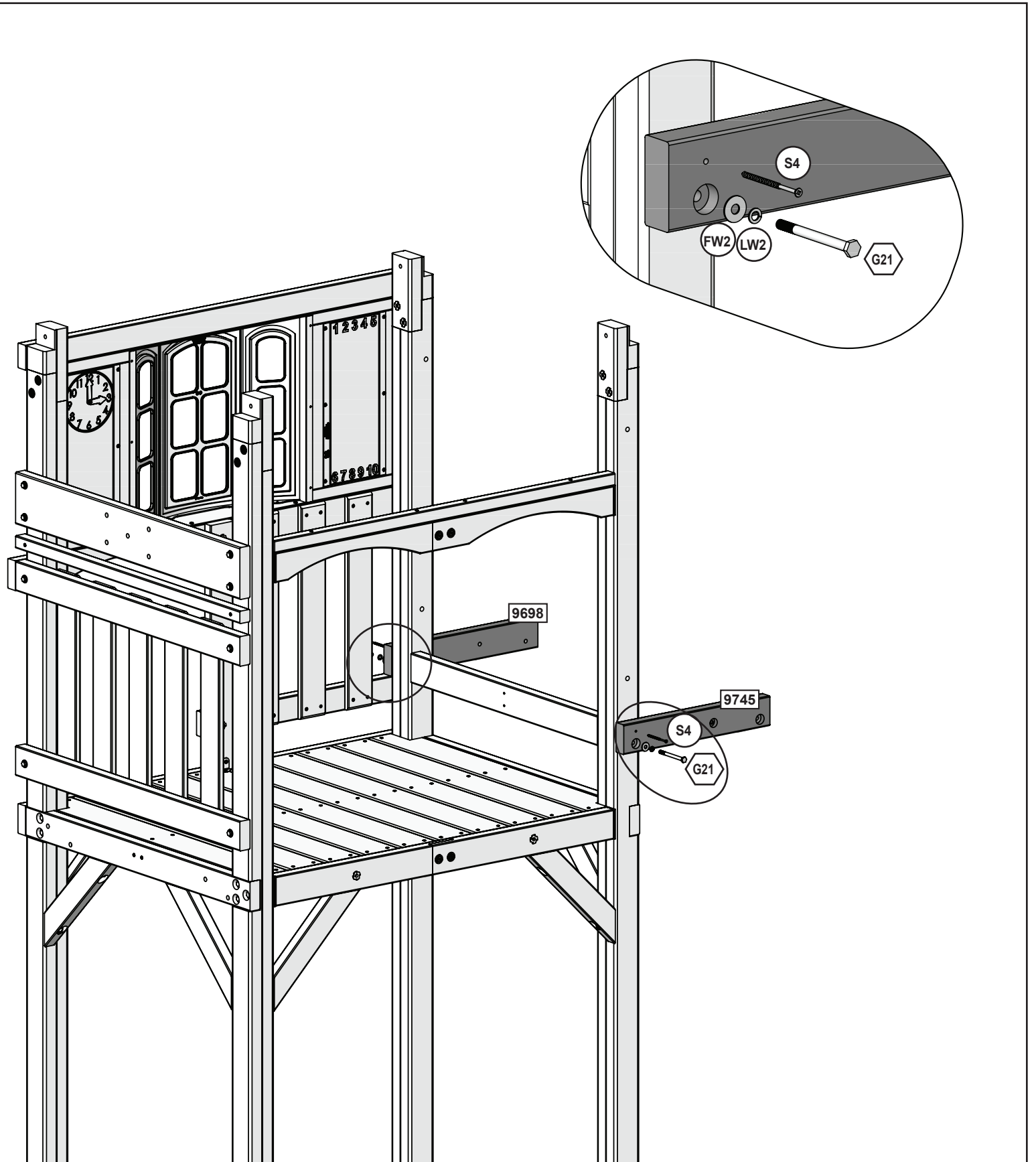
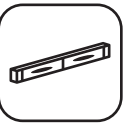
Wood Parts

1 x **9704** 31.8 x 76.2 x 759.9 mm (1-1/4" x 3" x 29-15/16")

Hardware

4 x **S24** #10 x 101.6mm (#10 x 4")

Step 30



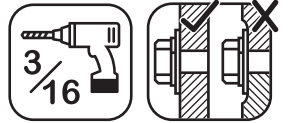
Wood Parts

- 1 x 9698 31.8 x 76.2 x 457.2 mm (1-1/4" x 3" x 18")
- 1 x 9745 31.8 x 76.2 x 457.2 mm (1-1/4" x 3" x 18")

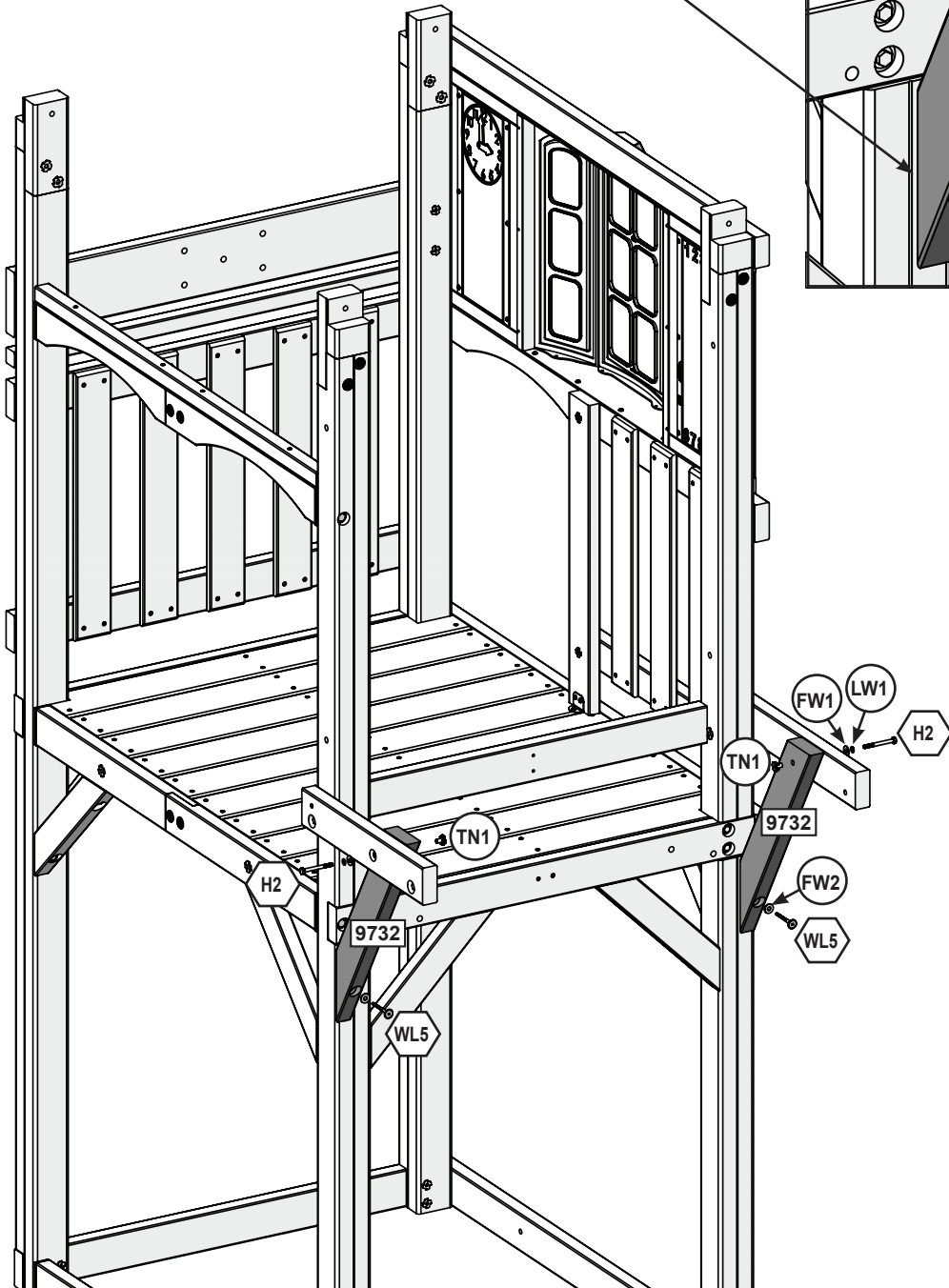
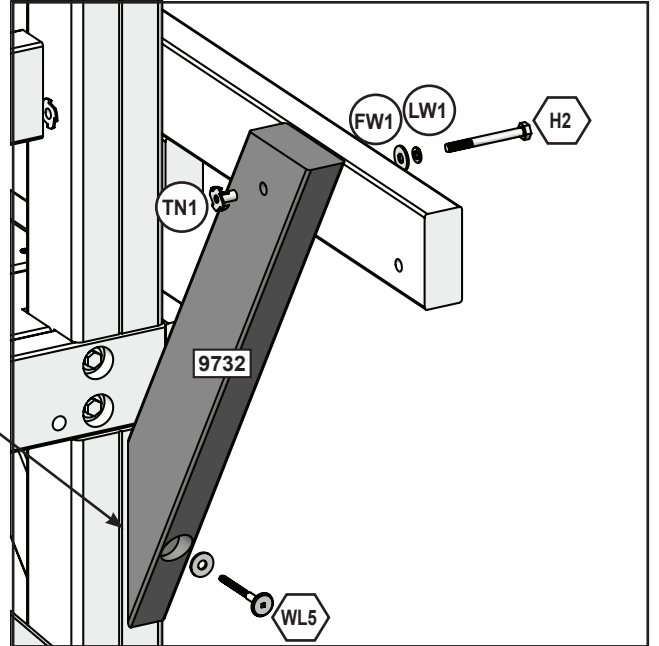
Hardware

- 2 x G21 7.9mm x 95 mm (5/16 x 3-3/4") (LW2,FW2)
- 2 x S4 #8 x 76.2mm (#8 x 3")

Step 31



Pre-drill each hole using a 3/16" drill bit.



Wood Parts

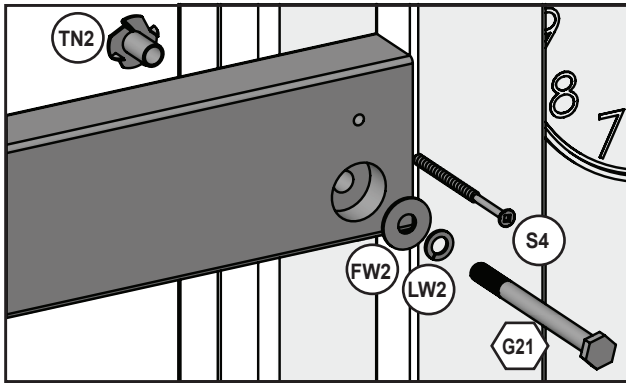
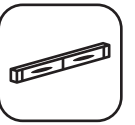
2 x **9732** 31.8 x 76.2 x 530.0 mm (1-1/4" x 3" x 20 7/8")

Hardware

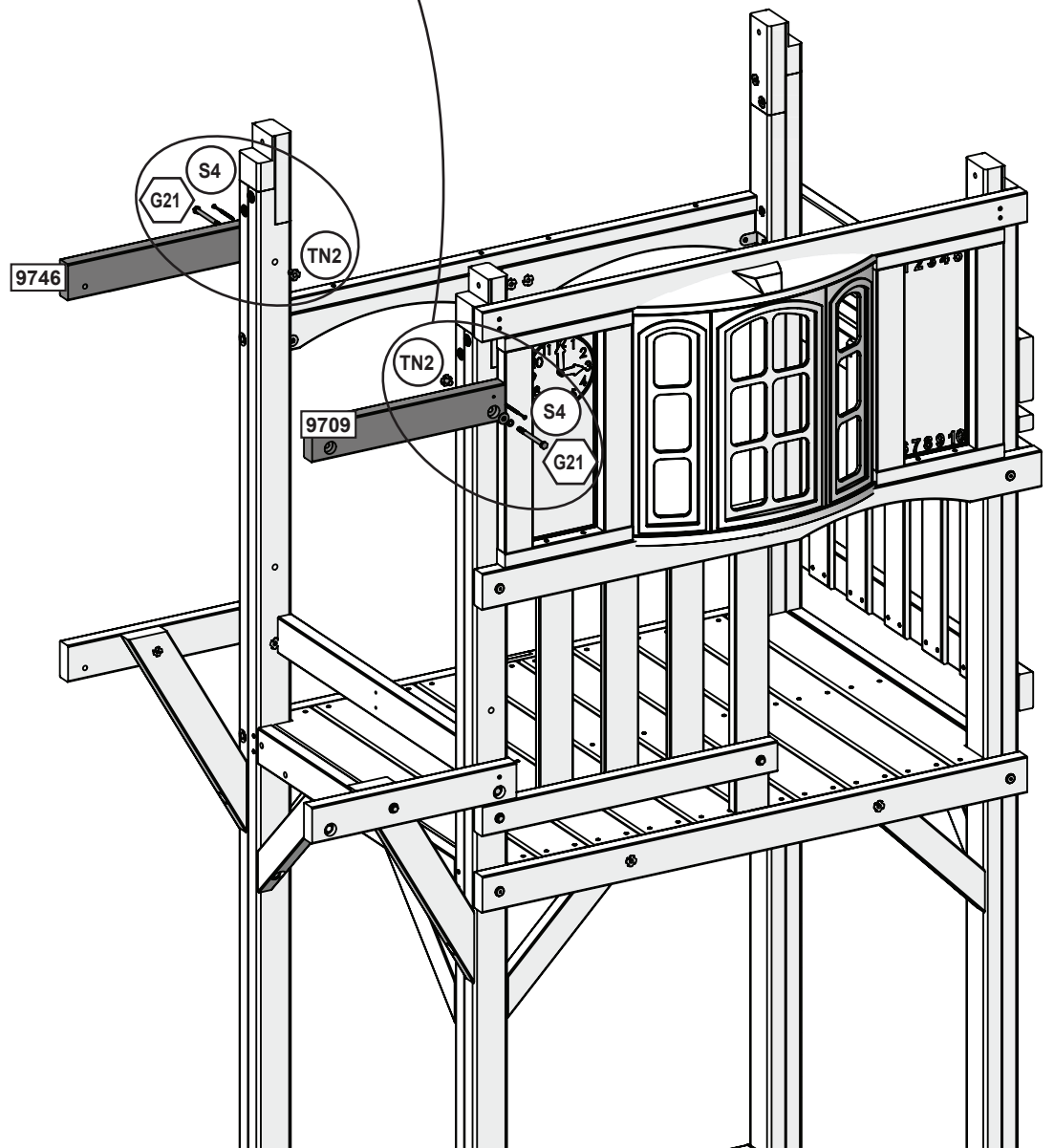
2 x **WL5** 6.4mm x 63.5 mm (1/4 x 2-1/2")(FW2)

2 x **H2** 6.4mm x 50.8mm (1/4 x 2")(FW1, LW1, TN1)

Step 32



Shorter Rail goes against Chalk Clock frame.



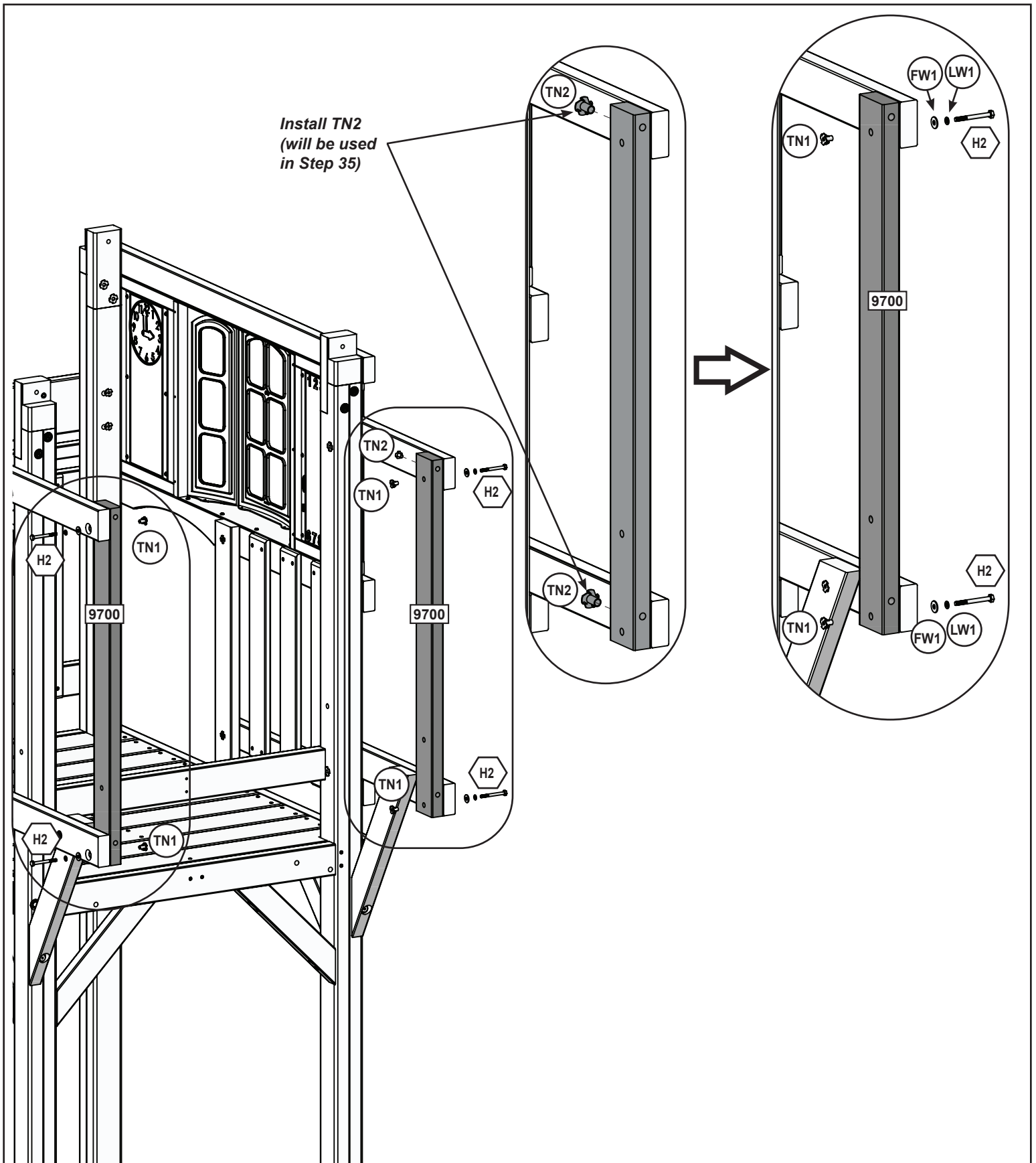
Wood Parts

- 1 x 31.8 x 76.2 x 431.8 mm (1-1/4" x 3" x 17")
- 1 x 31.8 x 76.2 x 457.2 mm (1-1/4" x 3" x 18")

Hardware

- 2 x 7.9mm x 95 mm (5/16 x 3-3/4") (LW2, FW2 , TN2)
- 2 x #8 x 76.2mm (#8 x 3")

Step 33



Wood Parts

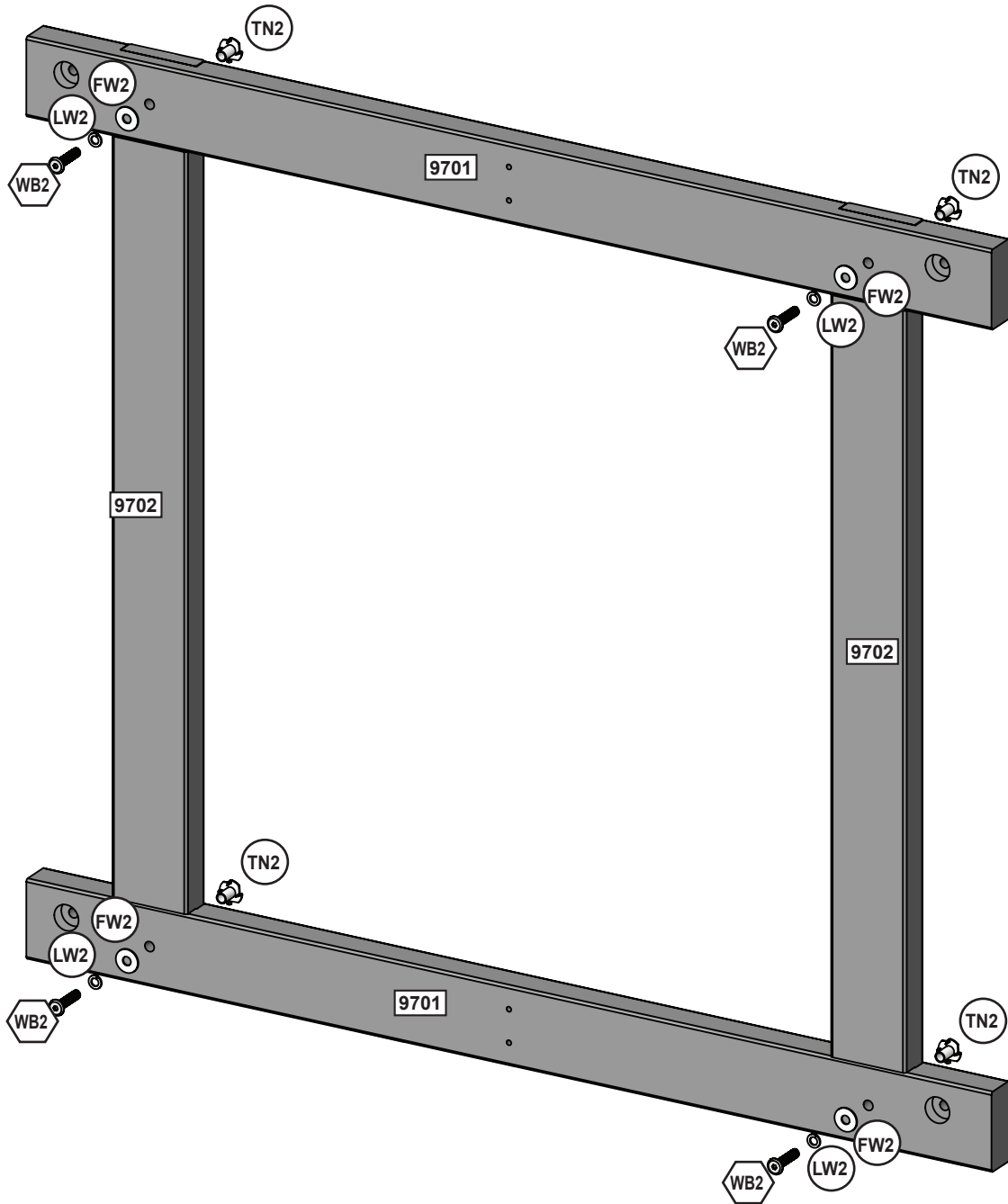
2 x **9700** 31.8 x 76.2 x 876.3 mm (1-1/4" x 3" x 34-1/2")

Hardware

4 x **H2** 6.4mm x 50.8 mm (1/4 x 2") (LW1,FW1,TN1)

4 x **TN2** 7.9 mm (5/16")

Step 34



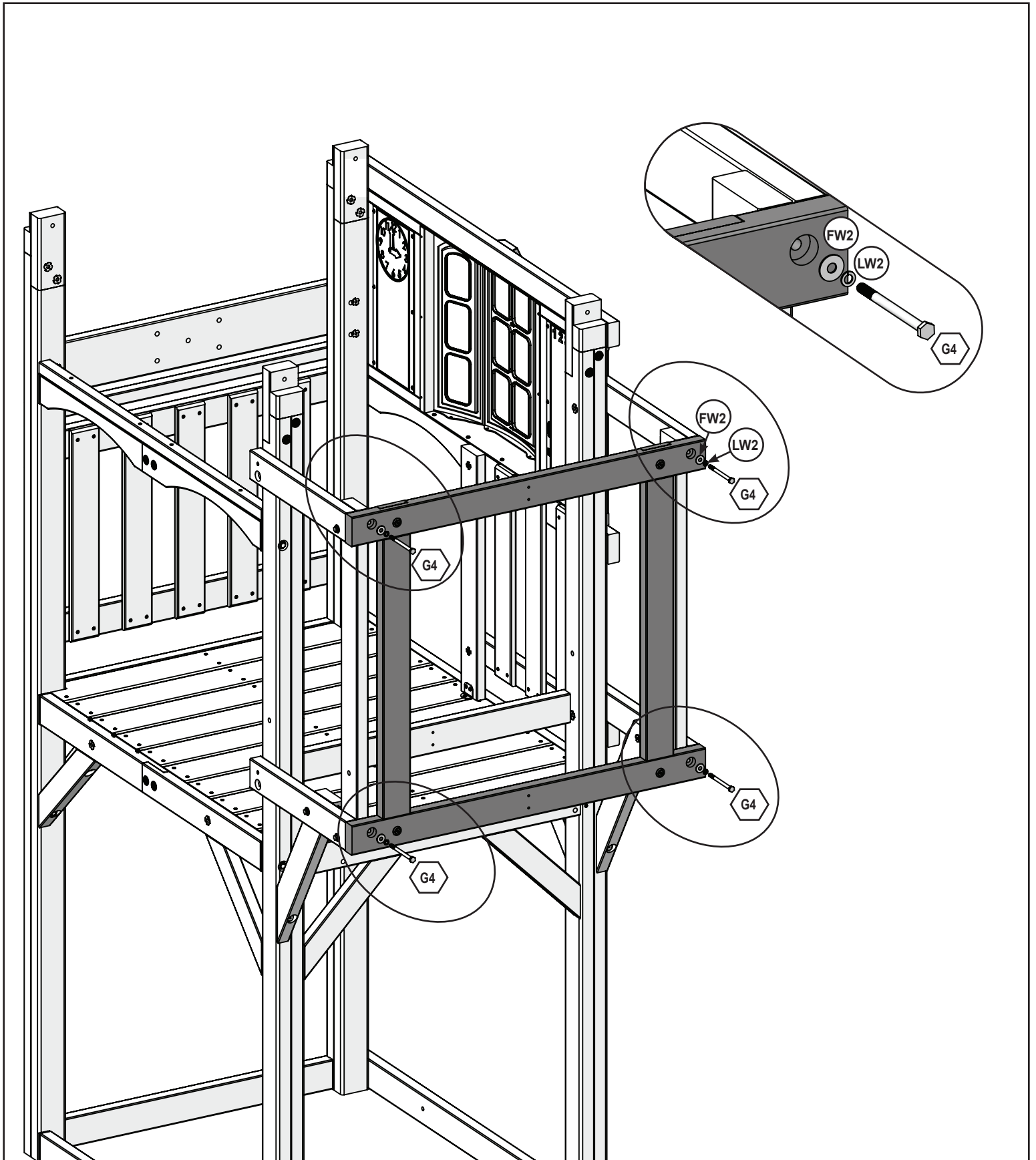
Wood Parts

- 2 x **9701** 31.8 x 76.2 x 977.9 mm (1-1/4" x 3" x 38-1/2")
- 2 x **9702** 31.8 x 76.2 x 876.3 mm (1-1/4" x 3" x 34-1/2")

Hardware

- 4 x **WB2** 7.9mm x 35 mm (5/16 x 1-3/8")(FW2, LW2, TN2)

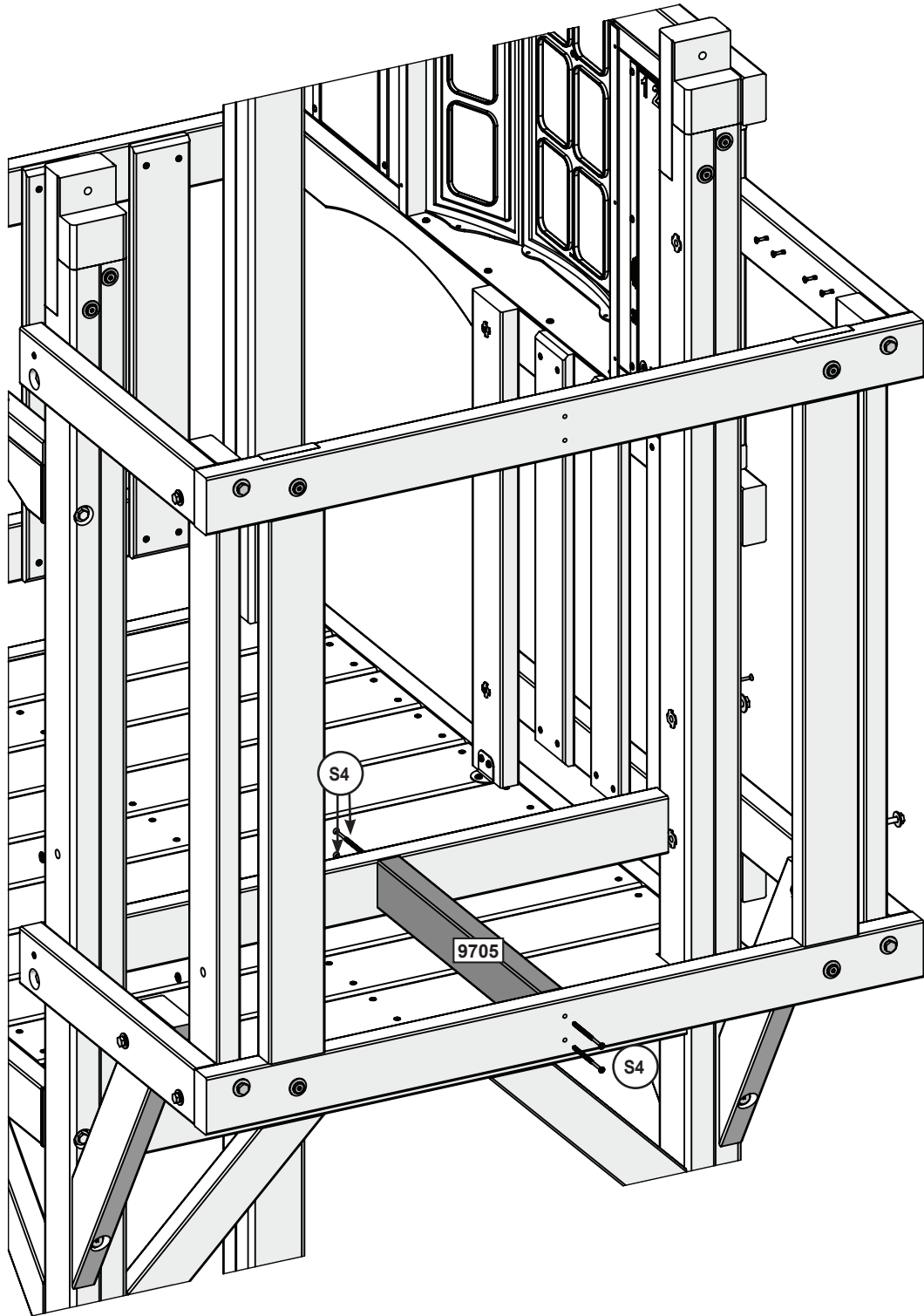
Step 35



Hardware

4 x  7.9mm x 101.6mm (5/16 x 4") (LW2, FW2)

Step 36



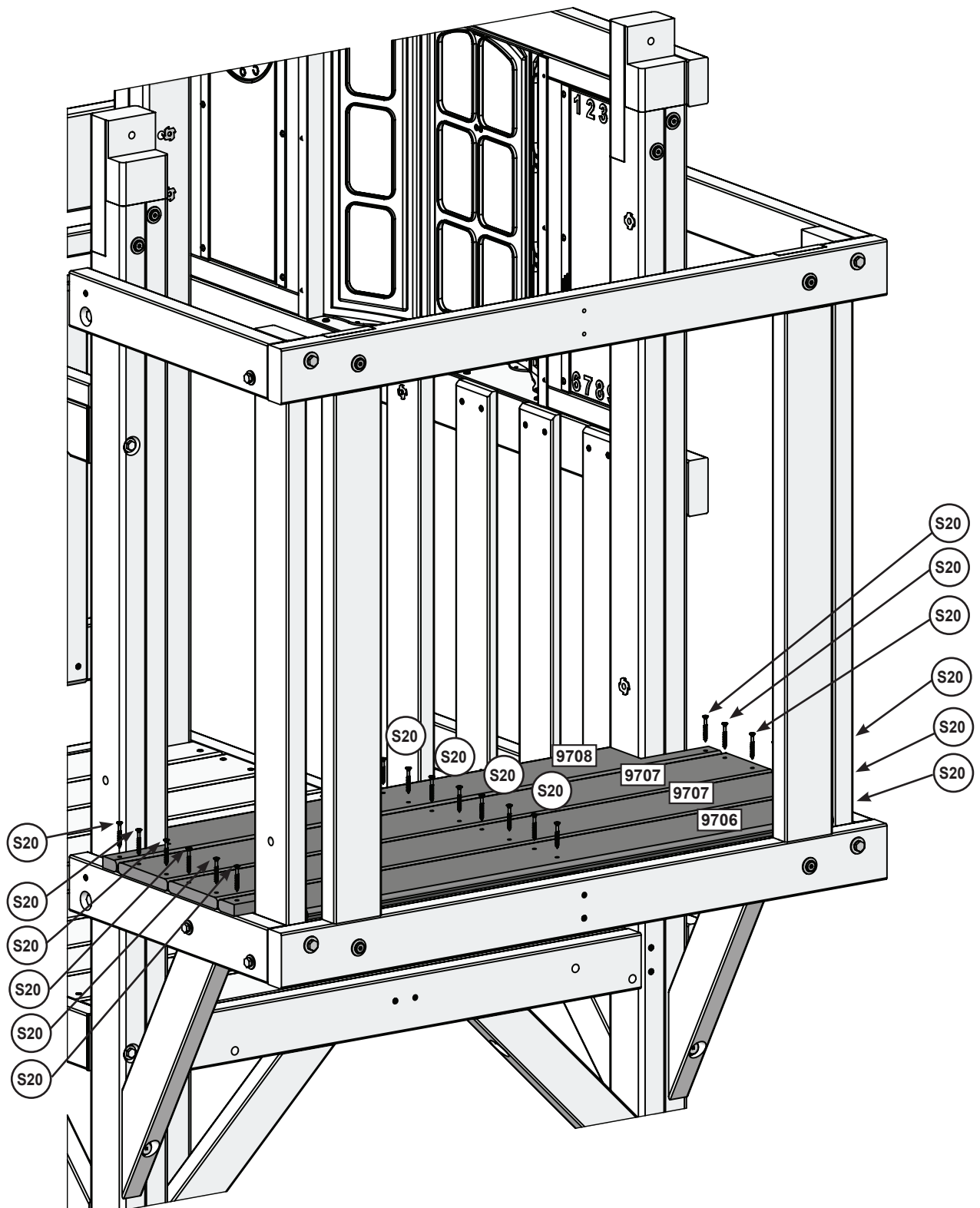
Wood Parts

1 x **9705** 31.8 x 63.5 x 424.4 mm (1-1/4" x 2 1/2" x 16-11/16")

Hardware

4 x **S4** #8 x 76.2mm (#8 x 3")

Step 37



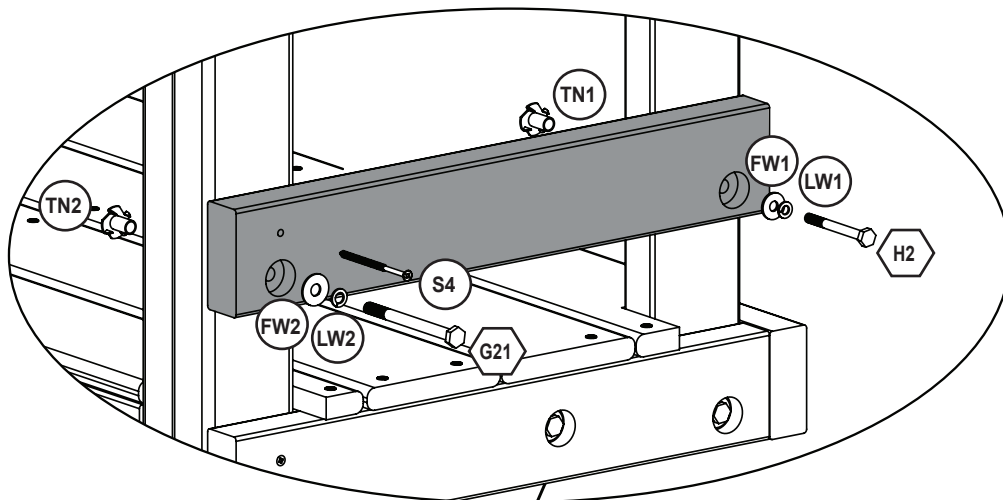
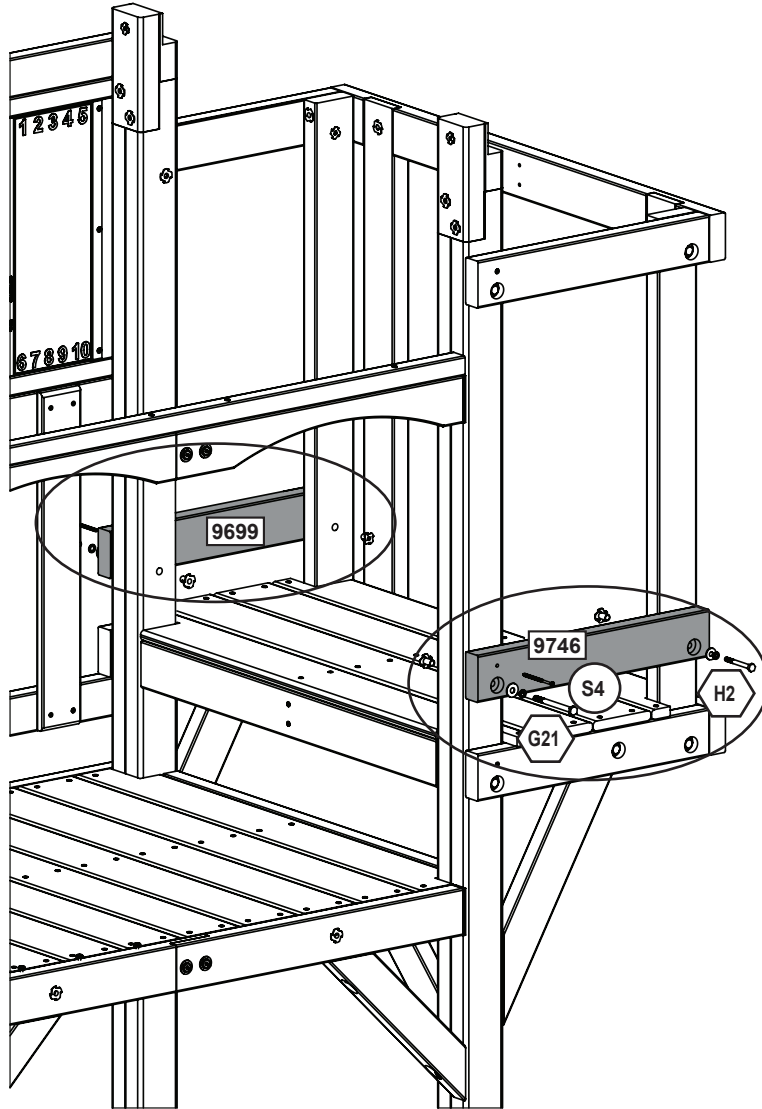
Wood Parts

- 1 x 9706 15.9 x 114.3 x 977.9 mm (5/8" x 4-1/2" x 38-1/2")
- 2 x 9707 15.9 x 114.3 x 977.9 mm (5/8" x 4-1/2" x 38-1/2")
- 1 x 9708 15.9 x 109.0 x 977.9 mm (5/8" x 4-5/16" x 38-1/2")

Hardware

- 24 x S20 #8 x 35mm (#8 x 1-3/8")

Step 38



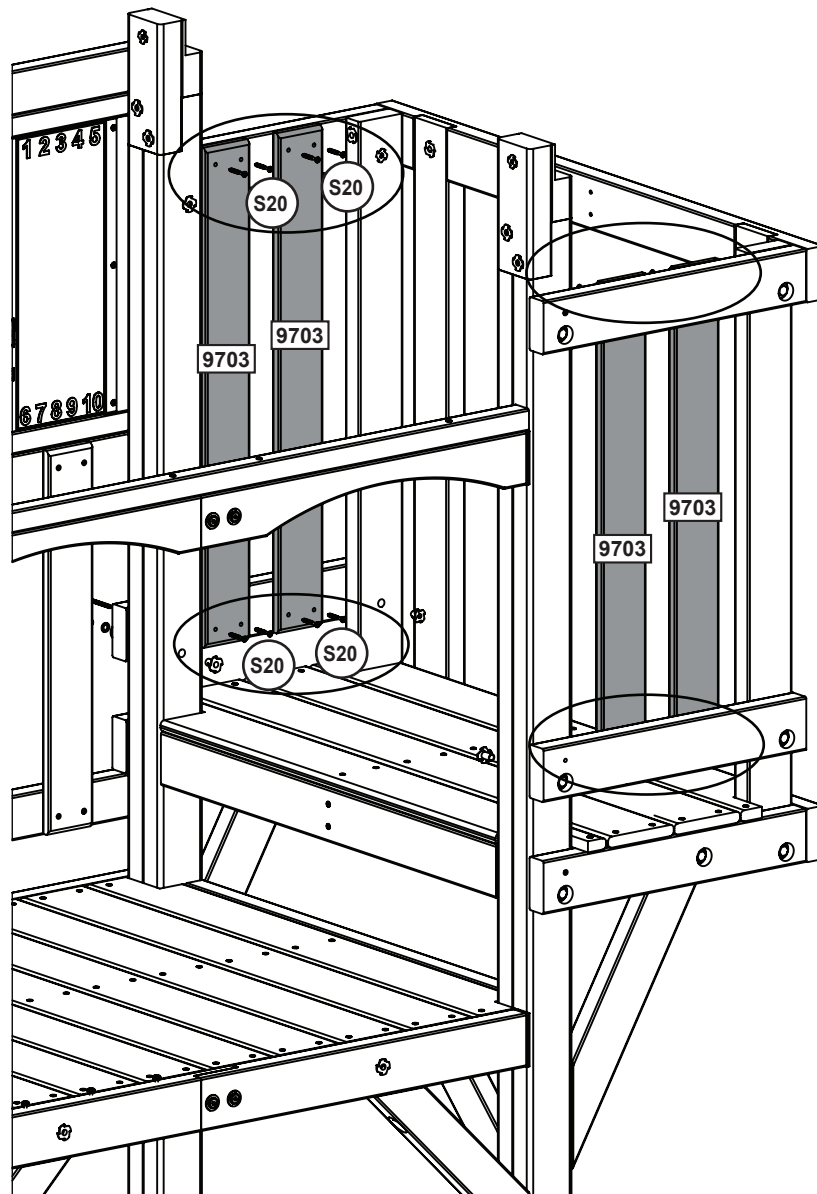
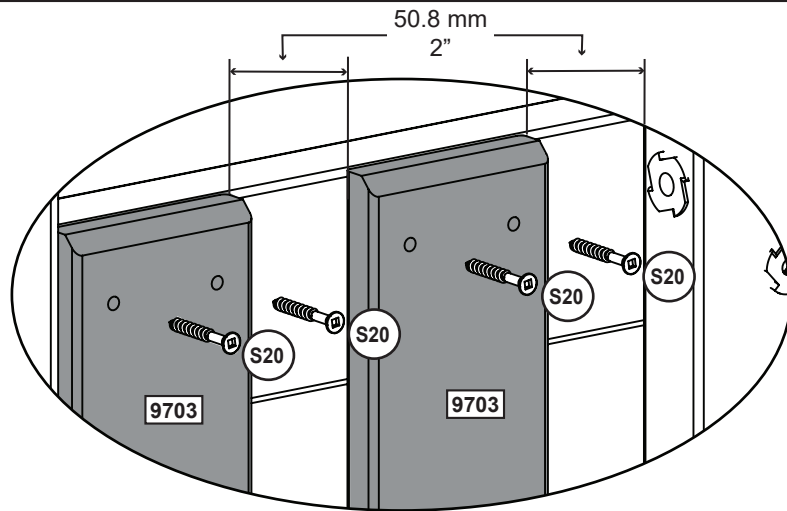
Wood Parts

- 1 x 9746 31.8 x 76.2 x 457.2 mm (1-1/4" x 3" x 18")
- 1 x 9699 31.8 x 76.2 x 457.2 mm (1-1/4" x 3" x 18")

Hardware

- 2 x H2 6.4mm x 50.8 mm (1/4 x 2") (LW1,FW1,TN1)
- 2 x G21 7.9mm x 95 mm (5/16 x 3-3/4") (LW2, FW2, TN2)
- 2 x S4 #8 x 76.2mm (#8 x 3")

Step 39



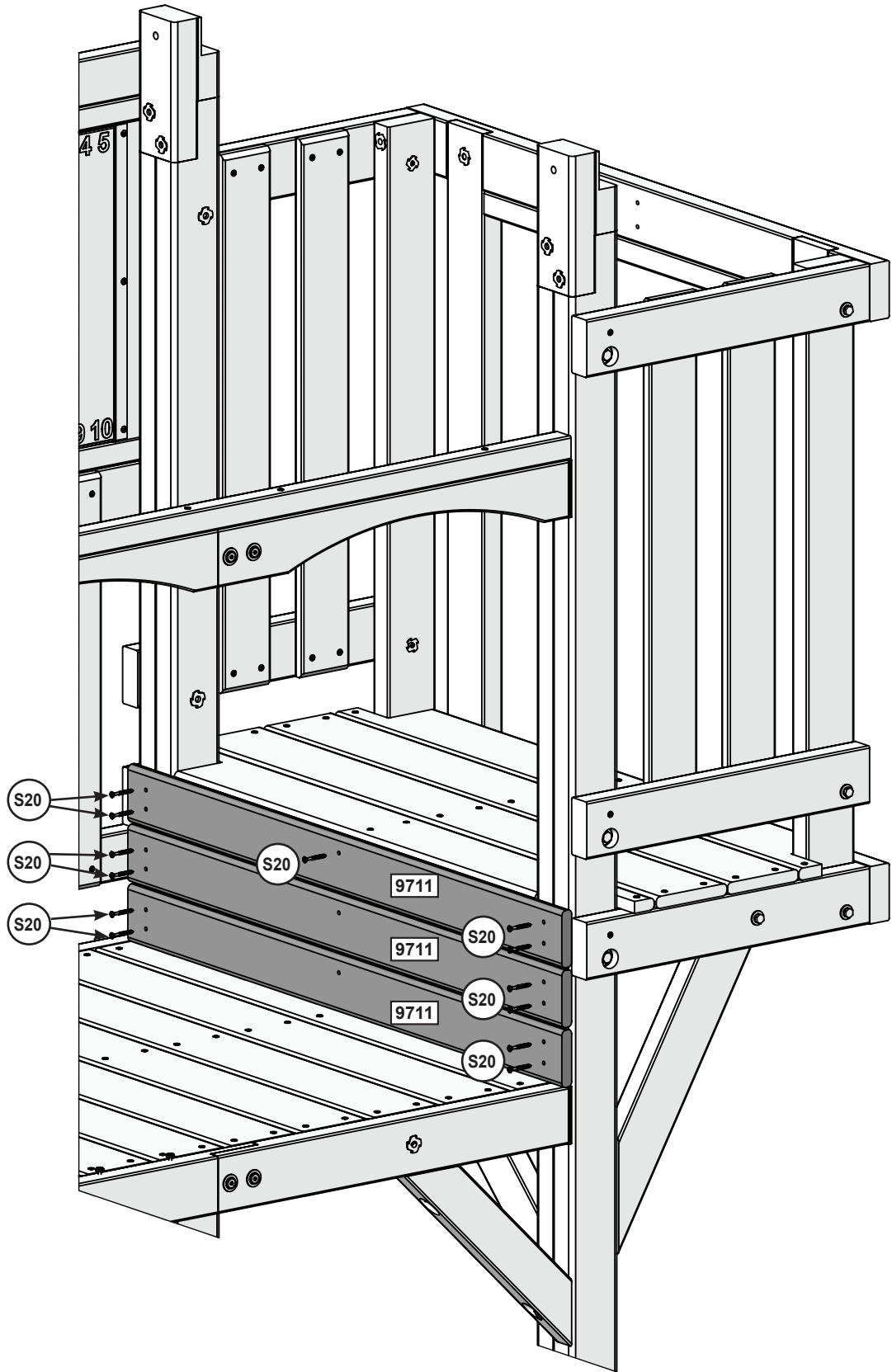
Wood Parts

4 x **9703** 15.9 x 76.2 x 715.1 mm (5/8" x 3" x 28-1/8")

Hardware

16 x **S20** #8 x 35mm (#8 x 1-3/8")

Step 40



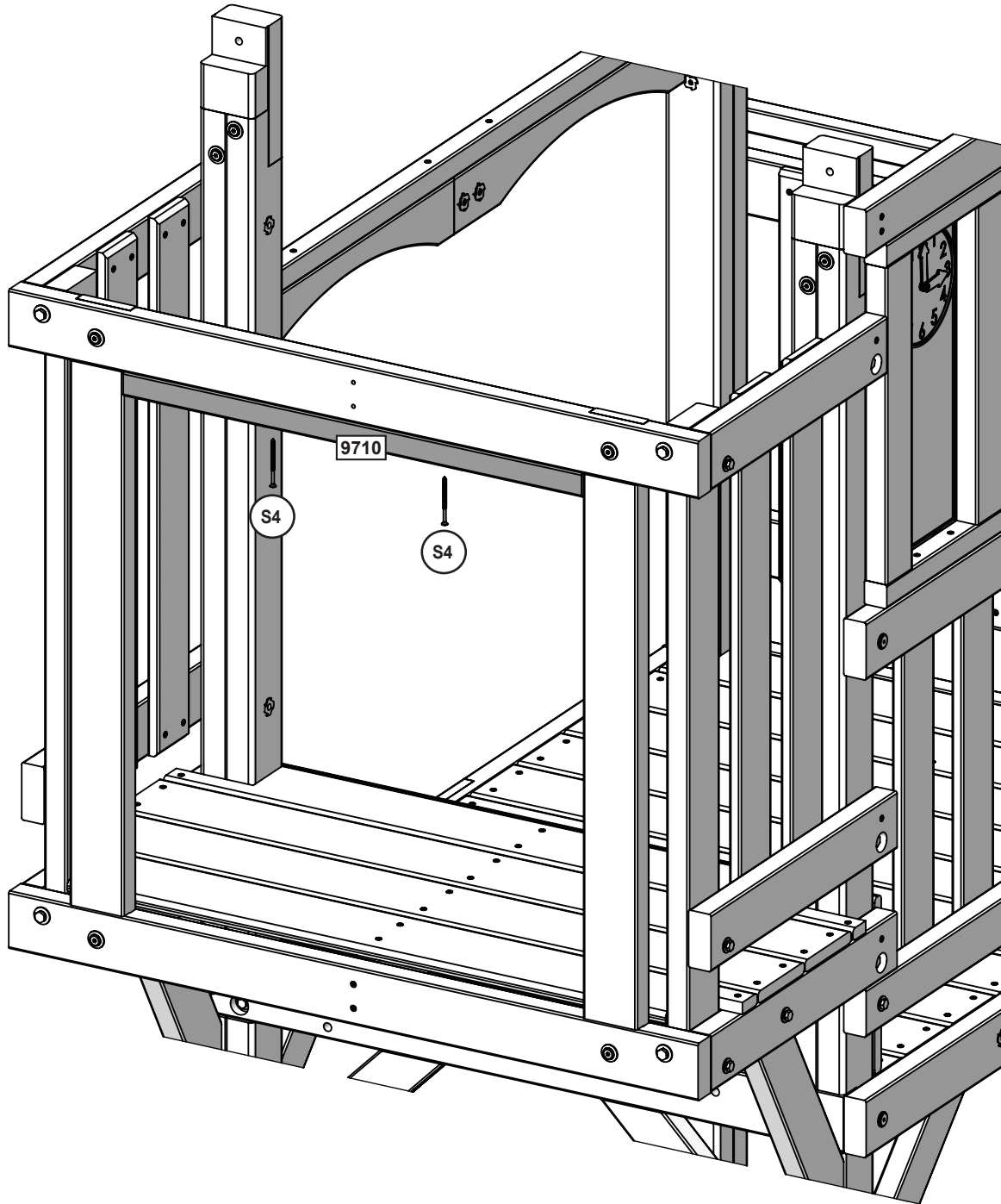
Wood Parts

3 x 9711 15.9 x 76.2 x 914.4 mm (5/8" x 3" x 36")

Hardware

13 x S20 #8 x 35mm (#8 x 1-3/8")

Step 41



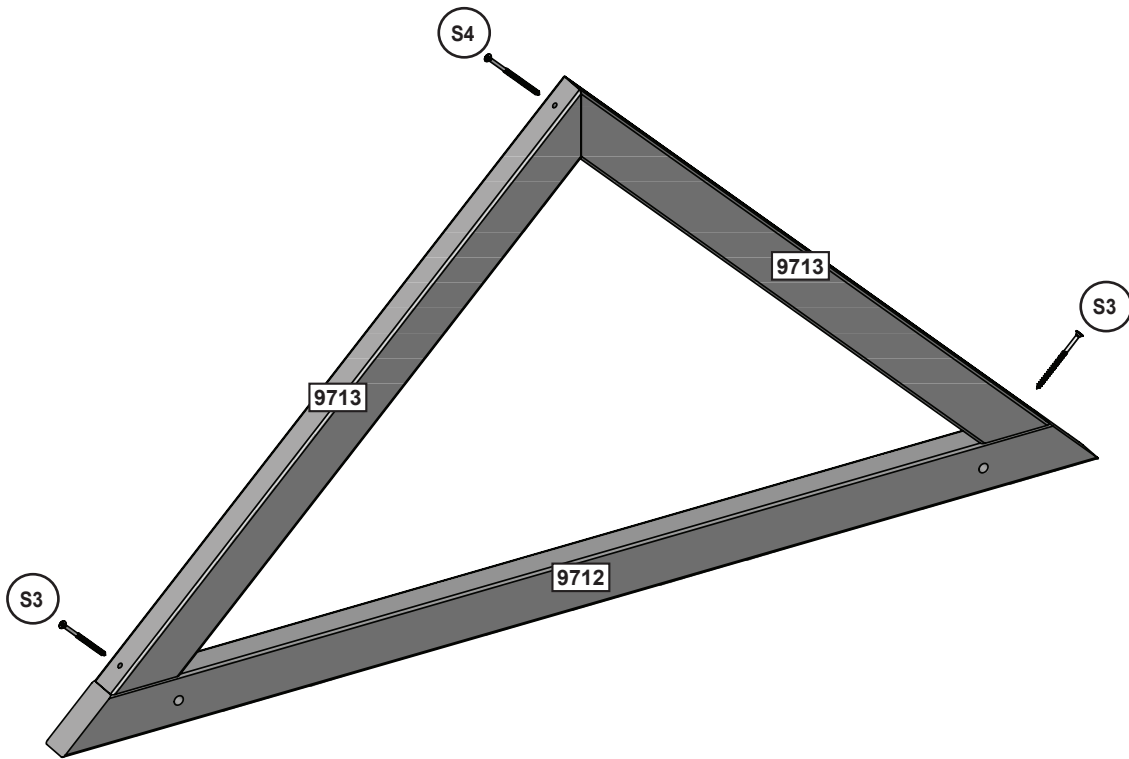
Wood Parts

1 x  9710 31.8 x 31.8 x 650.0 mm (1-1/4" X 1 1/4" X 25-9/16")

Hardware

2 x  S4 #8 x 76.2mm (#8 x 3")

Step 42 x 2



Wood Parts

2 x 9712 31.8 x 50.8 x 1079.5 mm (1-1/4" x 2" x 42-1/2")

4 x 9713 31.8 x 50.8 x 691.1 mm (1-1/4" x 2" x 27-3/16")

Hardware

4 x S3 #8 x 64mm (#8 x 2-1/2")

2 x S4 #8 x 76.2mm (#8 x 3")