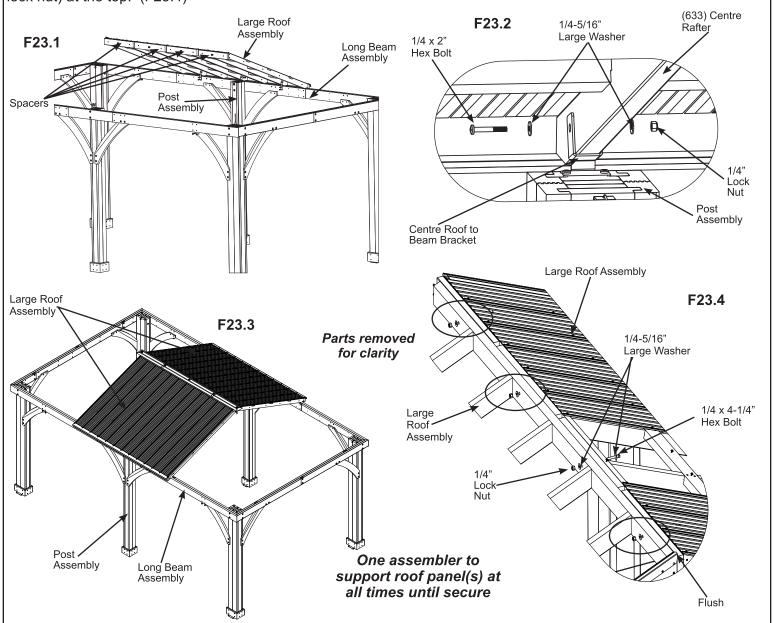
Step 23: Attach Large Roof Assemblies to Frame Part 1



A: With all four assemblers lift Large Roof Assembly with Spacers up so it is centred on the Long Beam Assembly so the middle (633) Centre Rafter fits in Centre Roof to Beam Bracket on middle Post Assembly. Loosely attach Centre Roof to Beam Bracket to (633) Centre Rafter with one 1/4 x 2" Hex Bolt (with two 1/4-5/16" large washers and one 1/4" lock nut). (F23.1 and F23.2)

B: With an assembler holding the first Large Roof Assembly in place lift the second Large Roof Assembly on the opposite Long Beam Assembly. Middle (633) Centre Rafter fits in Centre Roof to Beam Bracket on middle Post Assembly. Loosely attach Centre Roof to Beam Bracket to (633) Centre Rafter with one 1/4 x 2" Hex Bolt (with two 1/4-5/16" large washers and one 1/4" lock nut). (F23.2 and F23.3)

C: Attach Large Roof Assemblies with four 1/4 x 4-1/4" Hex Bolts (with two 1/4-5/16" large washers and one1/4" lock nut) at the top. (F23.4)



<u>Hardware</u>

2 x 1/4 x 2" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

4 x 1/4 x 4-1/4" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

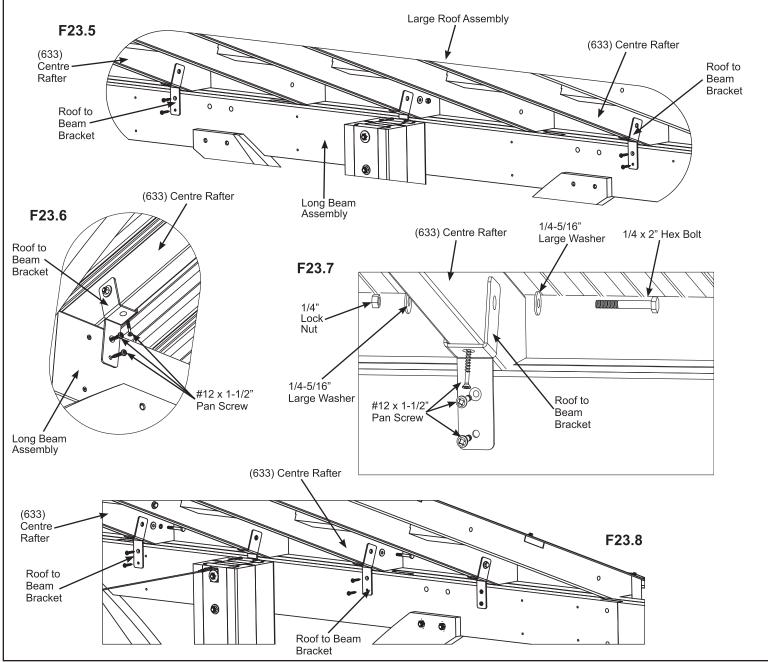
Step 23: Attach Large Roof Assemblies to Frame Part 2



D: From the outside of the assembly have one person push one Large Roof Assembly in so (689) Soffit fits tight to the Long Beam Assembly and two people pushing up at the peak. One person fastens each Roof to Beam Bracket to beam and then rafters with three $\#12 \times 1-1/2$ " Pan Screws. Install top screw into (633) Centre Rafter first then other two into the beam. Repeat this process for the second Large Roof Assembly. (F23.5 and F23.6)

E: Attach one Roof to Beam Bracket to the remaining (633) Centre Rafters on each Large Roof Assembly with one 1/4 x 2" Hex Bolt (with two 1/4-5/16" large washers and one 1/4" lock nut) and three #12 x 1-1/2" Pan Screws, per bracket. (F23.7 and F23.8)

F: Tighten all Bracket bolts in the Large Roof Assemblies.



Hardware 24 x #12 x 1-1/2" Pan Screw

4 x 1/4 x 2" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

4 x Roof to Beam Bracket

Step 24: Place Peak Cap Assembly on Roof Panels Part 1

A: Slide one Peak Cap Detail in each end of Peak Cap Centre and attach with three 1/4 x 1/2" Pan Bolts (with 1/4" lock nut) per side. (F24.1 and F24.2) Peak Cap Centre F24.1 Peak Cap Detail 1/4 x 1/2" Pan Bolt F24.2 Peak Cap Detail Peak Cap Detail: Peak Cap Centre 1/4" Lock Nut

Components:

2 x Peak Cap Detail

1 x Peak Cap Centre

<u>Hardware</u>

6 x 1/4 x 1/2" Pan Bolt (1/4" lock nut)

Step 24: Place Peak Cap Assembly on Roof Panels Part 2

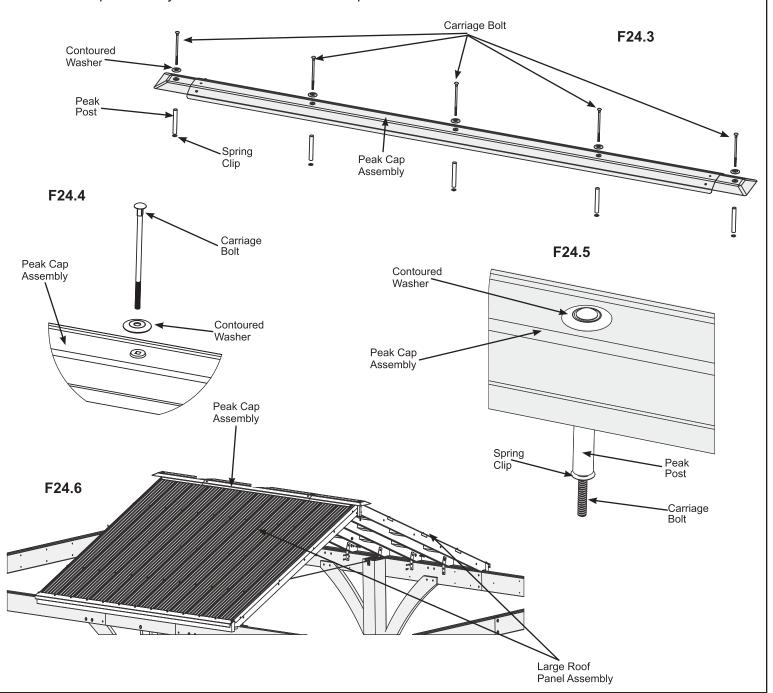




B: Insert five Carriage Bolts with Contoured Washers through the top of Peak Cap Assembly. Place one Peak Post over each Carriage Bolt and secure with Spring Clips. The Spring Clip holds the assembly together. (F24.3, F24.4 and F24.5)

C: With one person on each end of the roof place Peak Cap Assembly on top of Large Roof Assemblies so Carriage bolts with Peak Post fit through gaps between the roof assemblies. (F24.6)

The Peak Cap Assembly will not be secured until Step 31.



Hardware

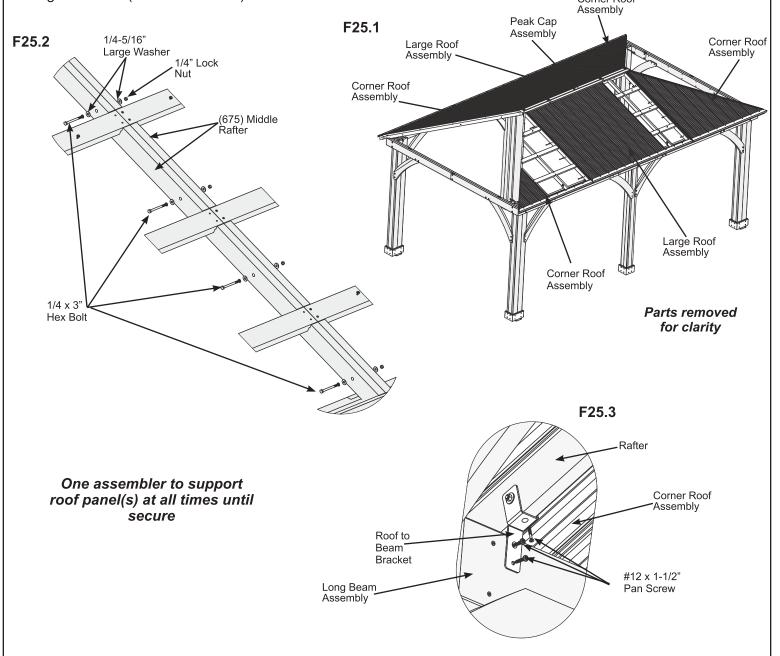
- 5 x Carriage Bolt
- 5 x Contoured Washer
- 5 x Peak Post
- 5 x Spring Clip

Step 25: Attach Corner Roof Assemblies to Frame Part 1



A: Place Left Corner Roof Asssemblies on the left side of each Large Roof Assembly and the Right Corner Roof Assemblies on the right sides. You will need to lift Peak Cap Assembly to get the top under it. Make sure fascia on each panel are flush then attach (675) Middle Rafters from each connecting assembly with four 1/4 x 3" Hex Bolts (with two 1/4-5/16" large washers and one 1/4" lock nut) per Corner Roof Assembly. (F25.1 and F25.2)

B: Push panels up from the outside and inside top to make sure each Soffit End on the Corner Roof Assemblies are tight to the Long Beam Assembly then fasten each Roof to Beam Bracket with three #12 x 1-1/2" Pan Screws per bracket. Install top screw into the rafter first then install the other two into the beam. Make sure Soffit End does not pull away from the Long Beam Assembly. Slight gaps are normal. Complete one Corner Roof Assembly before starting the next. (F25.1 and F25.3)



<u>Hardware</u>

16 x 1/4 x 3" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

24 x #12 x 1-1/2" Pan Screw

Step 25: Attach Corner Roof Assemblies to Frame Part 2



C: On each connecting (675) Middle Rafter on the Large Roof Assembly attach one Beam to Rafter Bracket per rafter using four #12 x 1-1/2" Pan Screws per bracket. (F25.4, F25.5 and F25.6) D: Tighten all Bracket bolts in the Corner Roof Assemblies. F25.4 (675) Middle Rafter Large Roof Assembly Long Beam Assembly Corner Roof Assembly (675) Middle Raftér F25.6 Long Beam Assembly Beam to Rafter Bracket (675) Middle Rafter Corner Roof F25.5 Assembly Large Roof Assembly #12 x 1-1/2" Pan Screw Beam to Rafter Bracket 8 8 Long Beam Assembly

Hardware

16 x #12 x 1-1/2" Pan Screw 4 x Beam to Rafter Bracket

Step 26: Attach Small Roof Assemblies to Frame

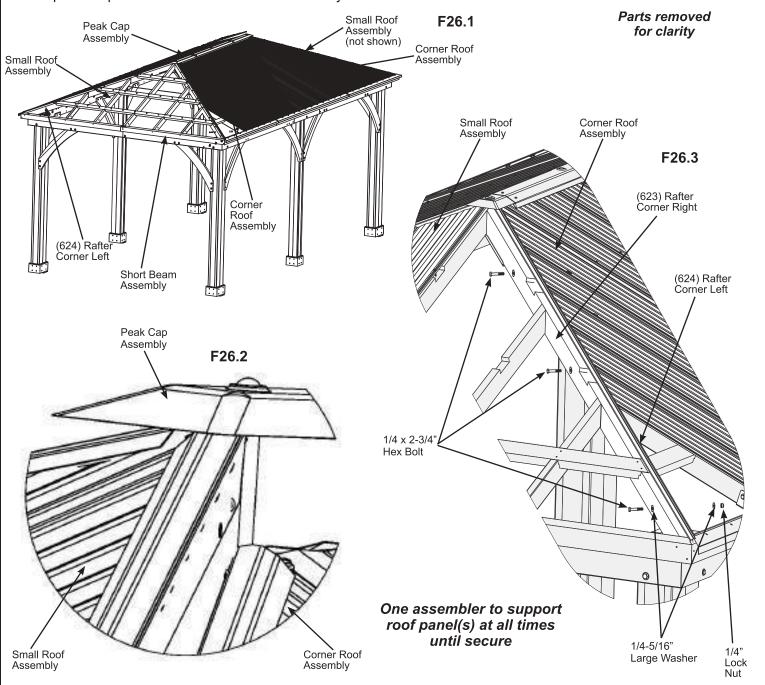






A: With all four assemblers lift one Small Roof Assembly up and over the Short Beam Assembly. You will need to lift the Peak Cap Assembly to get the top under it. Loosely attach each (623) Rafter Corner Right to each (624) Rafter Corner Left with three 1/4 x 2-3/4" Hex Bolts (with two 1/4-5/16" large washers and one 1/4" lock nut) per side. To align bolt holes helper in the centre may have to push up the centre of the panels and others make sure corners are aligned. Make sure all bolts are tight. Joining rafters must be flush at the top. (F26.1, F26.2 and F26.3)

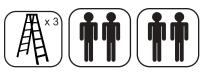
B: Repeat Step A for second Small Roof Assembly.



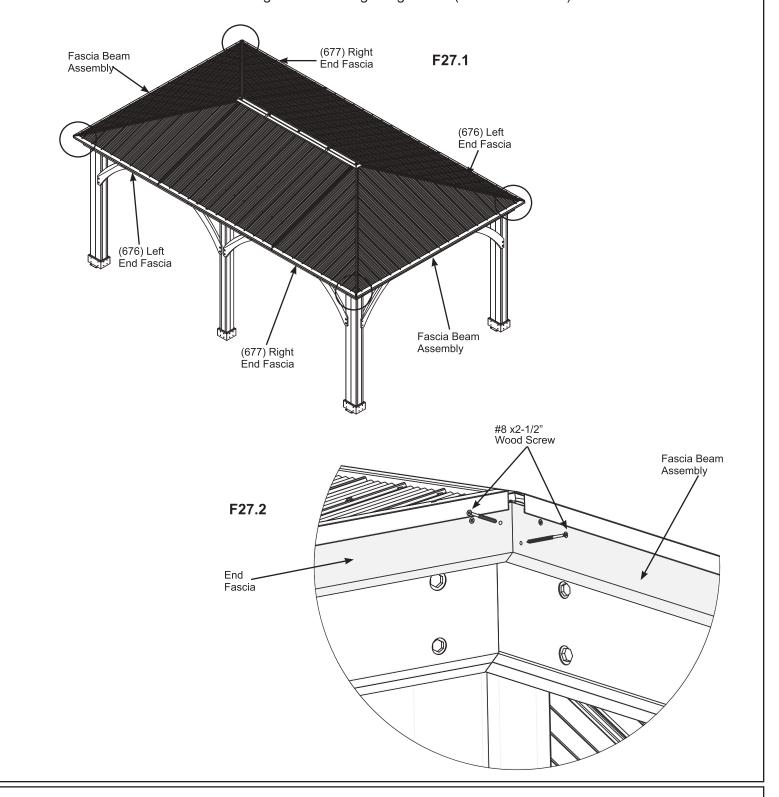
<u>Hardware</u>

12 x 1/4 x 2-3/4" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

Step 27: Secure Roof Corners



A: From outside the assembly attach Small Roof Assemblies and Corner Roof Assemblies together at the Fascia Beam Assembly and Left and Right End Fascias with two #8 x 2-1/2" Wood Screws per corner. A helper may need to lift the centre of the roof to bring the corners tight together. (F27.1 and F27.2)



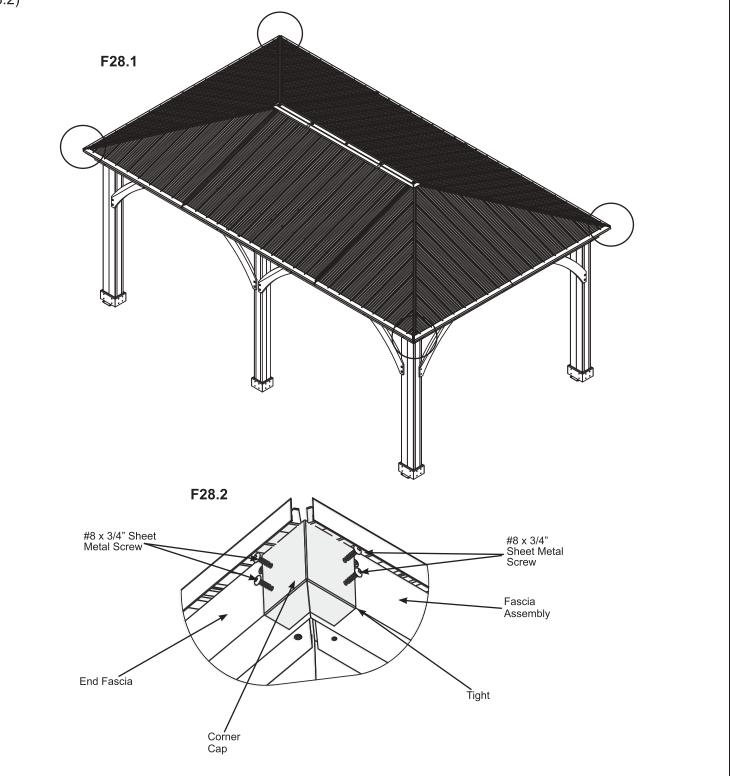
Hardware

8 x #8 x 2-1/2" Wood Screw

Step 28: Attach Corner Caps



A: At each corner place one Corner Cap tight to Fascia Assemblies and End Fascias, push up so the bottom is tight to the bottom of the fascia then attach with four #8 x 3/4" Sheet Metal Screws per Corner Cap. (F28.1 and F28.2)



Components:

Hardware

4 x Corner Cap

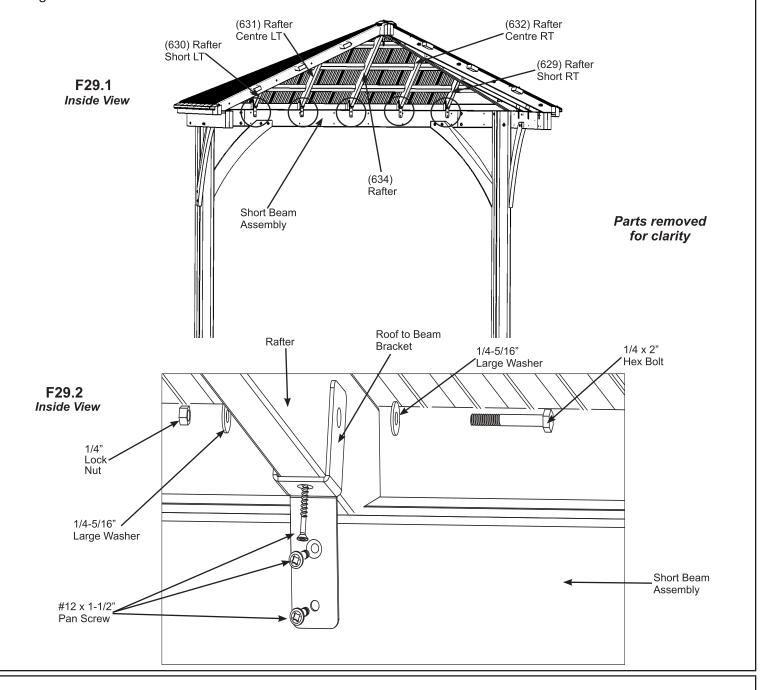
16 x #8 x 3/4" Sheet Metal Screw

Step 29: Attach Roof to Beam Brackets - Small Roof Assembly

A: On each Small Roof Assembly, through the bolt hole at the bottom of the board, loosely attach one Roof to Beam Bracket to each rafter with one 1/4 x 2" Hex Bolt (with two 1/4-5/16" large washers and one1/4" lock nut) per bracket. (F29.1 and F29.2)

B: Push panels up from the outside and inside top to make sure each (648) Soffit is tight to the Short Beam Assemblies then fasten each Roof to Beam Bracket with three #12 x 1-1/2" Pan Screws per bracket. Install top screw into the rafter first then install the other two into the beam. Slight gaps are normal. (F29.1 and F29.2)

C: Tighten all Roof to Beam Bracket bolts in both Small Roof Assemblies.



Hardware

10 x 1/4 x 2" Hex Bolt (1/4-5/16" large washer x 2, 1/4" lock nut)

10 x Roof to Beam Bracket

30 x #12 x 1-1/2" Pan Screw

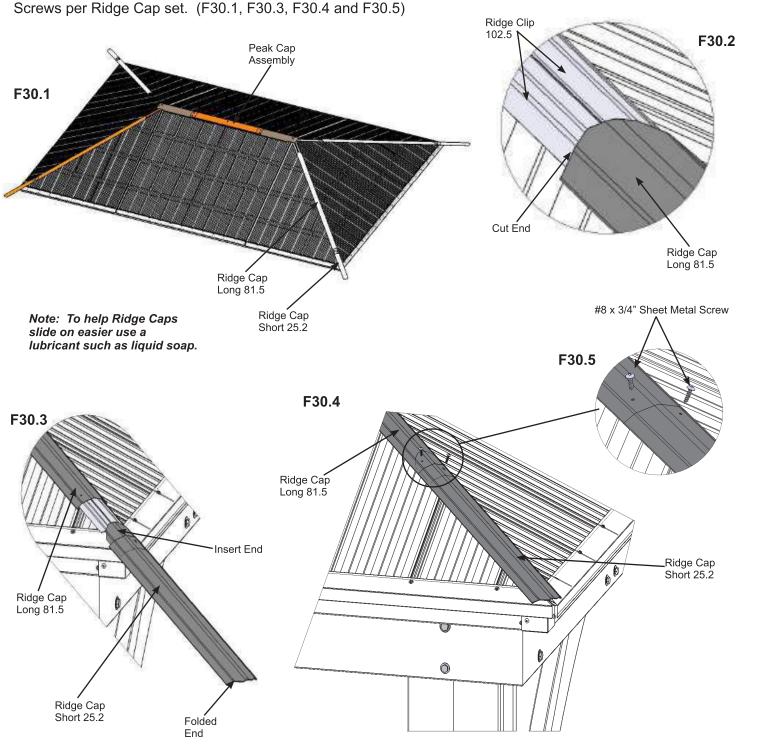
Step 30: Attach Ridge Caps to Roof Panels Part 1





A: At each corner, slide one Ridge Cap Long 81.5 over the Ridge Clips, from the bottom up with cut end leading. (F30.1 and F30.2)

B: Slide Ridge Cap Short 25.2 over the Ridge Clips leading with the insert end to push the Ridge Cap Long 81.5 to the top, lifting Peak Cap Assembly so Ridge Cap Long 81.5s fit under. Attach with two #8 x 3/4" Sheet Metal Screws per Ridge Cap set. (F30.1, F30.3, F30.4 and F30.5)



Components:

4 x Ridge Cap Long 81.5

4 x Ridge Cap Short 25.2

Hardware

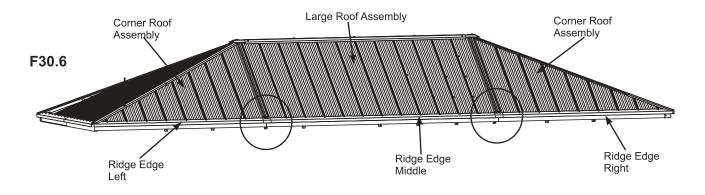
8 x #8 x 3/4" Sheet Metal Screw

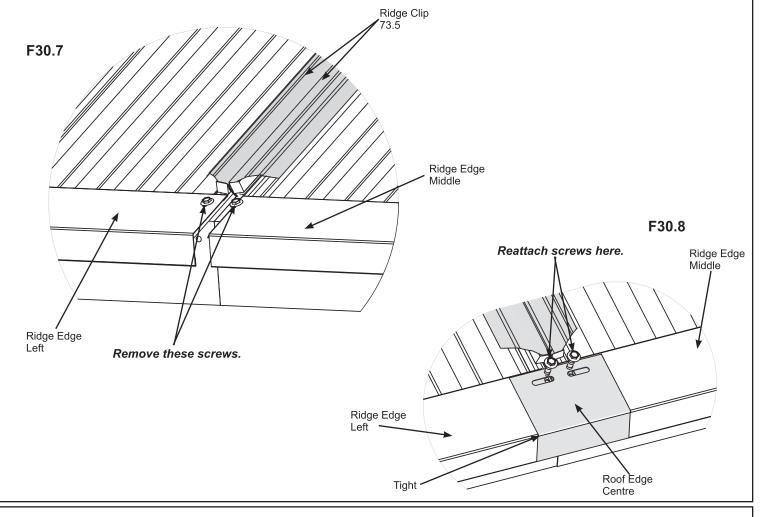
Step 30: Attach Ridge Caps to Roof Panels Part 2



C: Remove the #8 x 1" Roofing Screws from each Ridge Edge Left, Ridge Edge Middle and Ridge Edge Right where each Corner Roof Assembly and each Large Roof Assembly connect. Two screws per location. (F30.6 and F30.7)

D: Place one Roof Edge Centre over each connecting seam, tight to Ridge Edges and attach with previously removed screws. (F30.6 and F30.8)





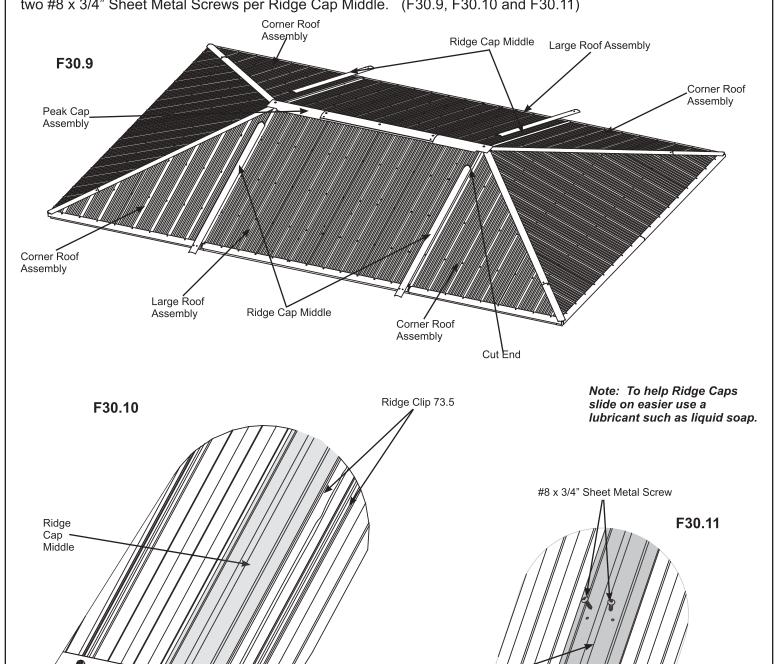
Components:

4 x Roof Edge Centre

Step 30: Attach Ridge Caps to Roof Panels Part 3



E: At each Corner Roof Assembly and Large Roof Assembly connection, slide one Ridge Cap Middle over the Ridge Clips, from the bottom up to the top, with cut end leading. Slide under Peak Cap Assembly. Attach with two #8 x 3/4" Sheet Metal Screws per Ridge Cap Middle. (F30.9, F30.10 and F30.11)





4 x Ridge Cap Middle

<u>Hardware</u>

8 x #8 x 3/4" Sheet Metal Screw

Ridge Cap / Middle

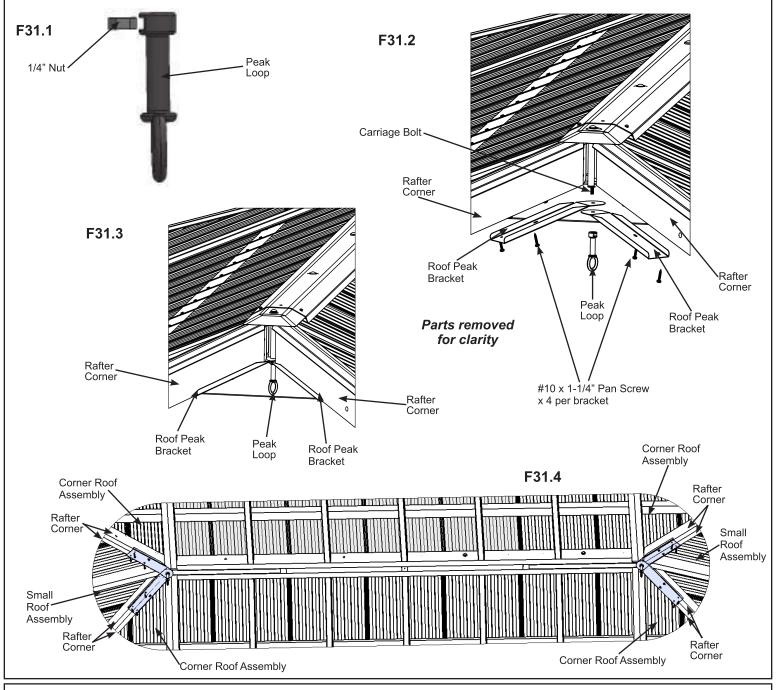
Step 31: Secure Roof Peak Detail Part 1



A: Insert one 1/4" Nut into each Peak Loop. Be careful nut is loose and will fall out until attached to Carriage Bolt. Only 2 are used in Part 1, the remaining 3 will be used in Part 2. (F31.1)

B: Insert two Roof Peak Brackets through each end Carriage Bolt, so they fit over the Rafter Corners, and attach Peak Loop to Carriage Bolts then twist to tighten. (F31.2, F31.3 and F31.4)

C: Attach each set of Roof Peak Brackets to the Rafter Corners of the connected Corner and Small Roof Assemblies in the slotted holes with four #10 x 1-1/4" Pan Screws per bracket. (F31.2, F31.3 and F31.4)



Components:

- 5 x Peak Loop
- 5 x 1/4" Nut
- 4 x Roof Peak Bracket

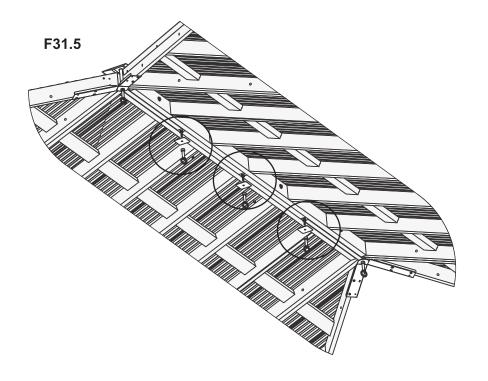
<u>Hardware</u>

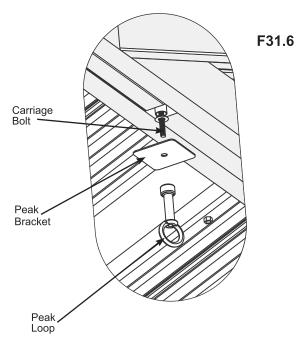
16 x #10 x 1-1/4" Pan Screw

Step 31: Secure Roof Peak Detail Part 2



D: Place one Peak Bracket over each of the remaining Carriage Bolts then attach Peak Loop to Carriage Bolts and twist to tighten. (F31.5 and F31.6)

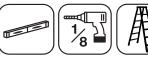




Components:

3 x Peak Bracket

Step 32: Attach Tie Wrap Brackets and Ties Part 1



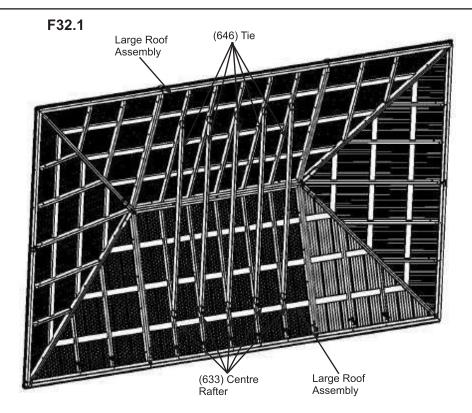


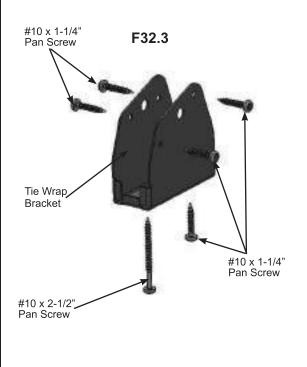


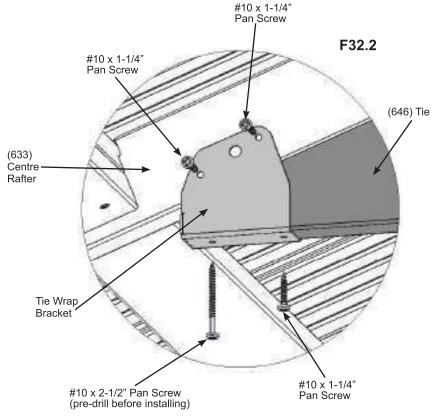
A: Attach one Tie Wrap Bracket tight to each end of five (646) Ties with one #10 x 1-1/4" Pan Screw per bracket using the inside holes. (F32.2 and F32.3)

B: With a helper place one (646) Tie with brackets against each (633) Centre Rafter on Large Roof Assemblies so (646) Tie is tight to the rafters and are level. Attach Tie Wrap Bracket to (633) Centre Rafters with two #10 x 1-1/4" Pan Screws on both sides of each bracket. (F32.1, F32.2 and F32.3)

C: Pre-drill with a 1/8" drill bit and secure Tie Wrap Brackets to (646) Ties and (633) Centre Rafters with one #10 x 2-1/2" Pan Screw per bracket. (F32.1, F32.2 and F32.3)







Wood Parts

5 x (646) Tie

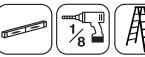
Components:

10 x Tie Wrap Bracket

Hardware

50 x #10 x 1-1/4" Pan Screw 10 x #10 x 2-1/2" Pan Screw

Step 32: Attach Tie Wrap Brackets and Ties Part 2



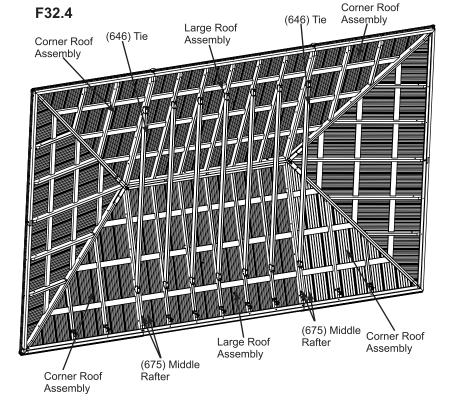


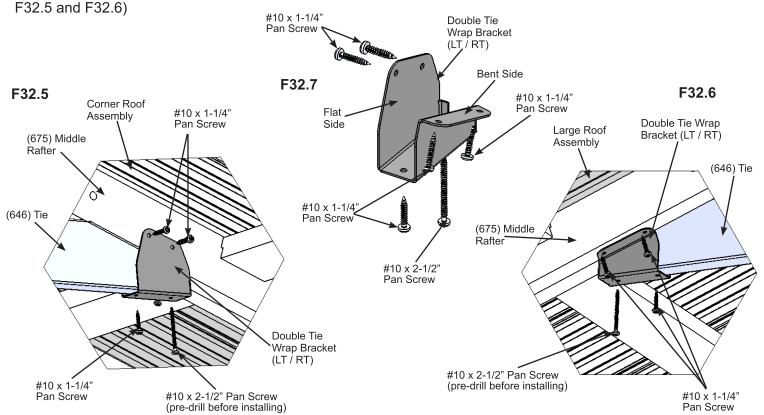


D: Attach one Double Tie Wrap Bracket RT and one Double Tie Wrap Bracket LT tight to each end of two (646) Ties with one #10 x 1-1/4" Pan Screw per bracket using the inside holes. Make sure flat side of each bracket is on the same side of the (646) Ties. (F32.5, F32.6 and F32.7)

E: With a helper place one (646) Tie against each (675) Middle Rafter on Corner Roof Assemblies so (646) Tie is tight to the rafters and are level. Flat side of each bracket must face out, bent side will be tight to (675) Middle Rafter on Large Roof Assemblies. Attach Double Tie Wrap Bracket to (675) Middle Rafters with four #10 x 1-1/4" Pan Screws. (F32.4, F32.5, F32.6 and F32.7)

F: Pre-drill with a 1/8" drill bit and secure Double Tie Wrap Brackets to (646) Ties and (675) Middle Rafters with one #10 x 2-1/2" Pan Screw per bracket. (F32.4,





Wood Parts Components: Hardware

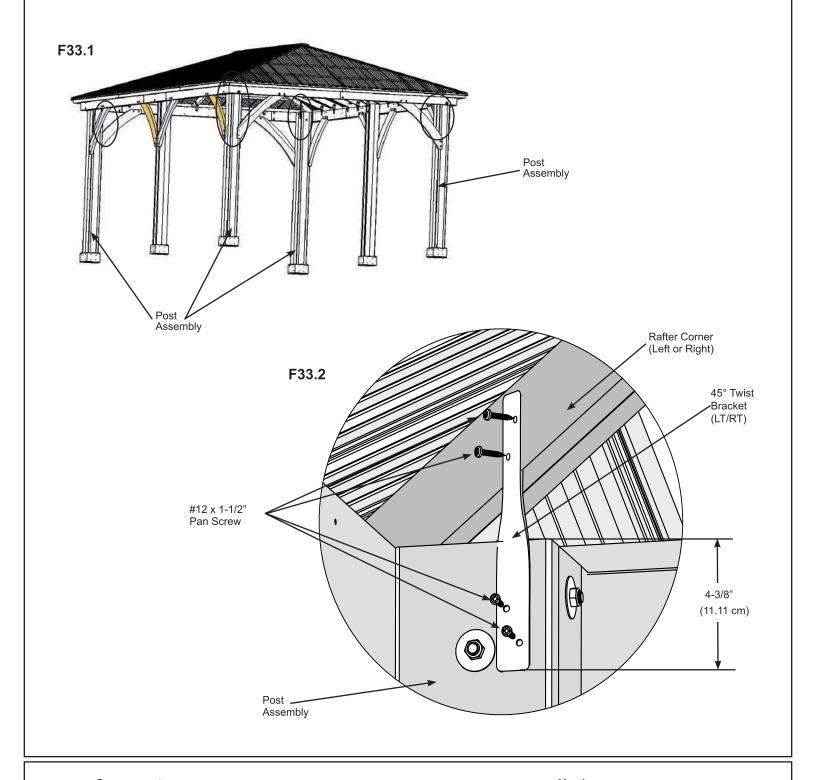
2 x (646) Tie 2 x Double Tie Wrap Bracket RT 2 x Double Tie Wrap Bracket LT

20 x #10 x 1-1/4" Pan Screw 4 x #10 x 2-1/2" Pan Screw

Step 33: Attach Twist Brackets



A: Measure 4-3/8" (11.11 cm) down from the inside of each Post Assembly on the long side of the unit, place bottom of either 45° Twist Bracket LT or 45° Twist Bracket RT at measured location then attach to Post Assembly and Corner Rafter (Left or Right) with four #12 x 1-1/2" Pan Screws per bracket. (F33.1 and F33.2)



Components:

2 x 45° Twist Bracket LT 2 x 45° Twist Bracket RT

<u>Hardware</u>

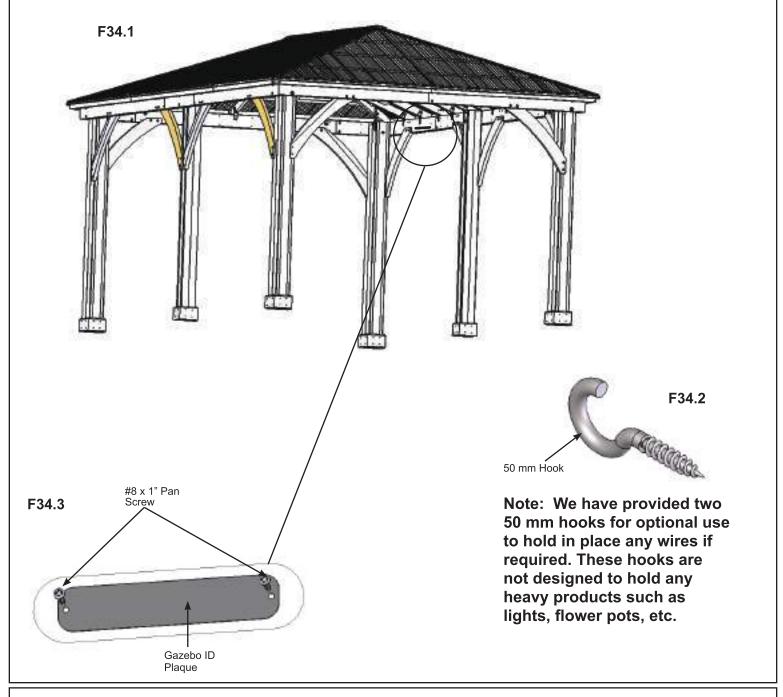
16 x #12 x 1-1/2" Pan Screw

Step 34: Metal Hooks and Plaque



A: Two 50 mm Hooks are included with this unit for attaching wiring. They can be placed anywhere along the Rafters as needed. Pre-drill with a 1/8" drill bit before installing. (F34.1 and F34.2)

B: Attach Gazebo ID Plaque to a prominent location on your gazebo with two #8 x 1" Pan Screws. This provides warnings concerning safety and important contact information. A tracking number is provided to allow you to get critical information or order replacement parts for this specific model. (F34.1 and F34.3)



Hardware

2 x 50 mm Hooks 2 x #8 x 1" Pan Screw 1 x Gazebo ID Plaque

NOTES

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Customer Registration Card - Tarjeta de Registro del Cliente - Carte d'inscription du client

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Date of Purchase - Fecha de Compra (mm/dd/yyyy) (mm/dd/aaaa)	Place of Purchase - Comprado a - Lieu d'achat						
Comments - Commentarios - Commentaires:							

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