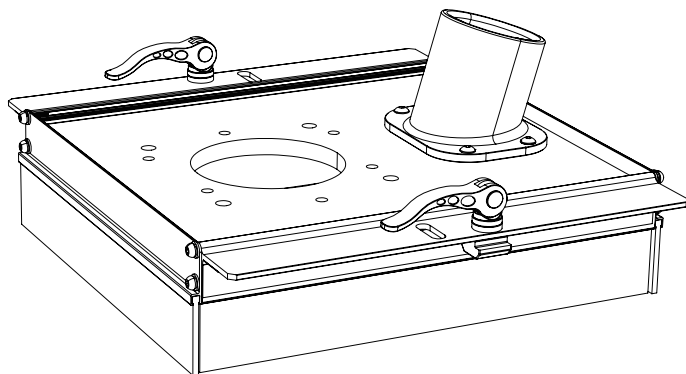




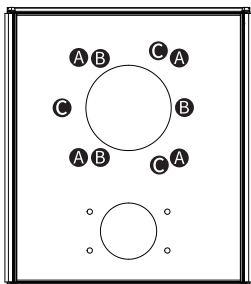
Router Sled Dust Collection



Step1. Router Plate Attachment

Remove the plastic plate from the bottom of your router, Attach your router to the Mounting Plate using the screws & per-drill holes provided

Note: If the holes do not fit, you can easily drill a new hole. Be cautious of any interference between the router components and the dust collection port. Place the router on the router plate to confirm there is no interference before drilling.



Hole	A	B	C
Compatible Router	Porter Cable 7518/7519/7538/7539 Triton TRA001/MOF001 Milwaukee 5625/5625-20	Porter Cable 690/890/7529/8529/97529 Ridgid 2930 Bosch 1617/1618/GKF1600CE DeWalt 616/618/621/625 Hiachi M12VC Makita 1100/1101 Milwaukee 5616/5624	Craftsman 315.175040 315.175050 315.175060 315.175070

Step2. Connecting the Dust Collection Pipe

Attach the dust collection pipe to the dust collection port.

Note: The dust collection port has a 2-1/2" outside diameter and a 2" inside diameter.

Step3. Assembling the Rail System

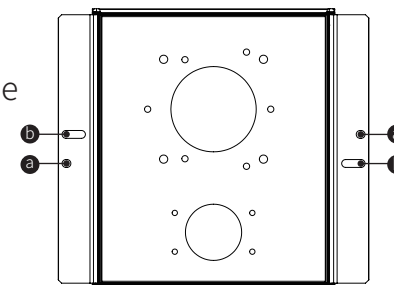
A. Using SpeTool Router Sled:

Utilize the Cam Levers to secure the rail to the sled via hole **a**.

B. Using Other Brand Sleds:

Ensure the rail top is level with the track.

The track should accommodate an M8 slide nut (include) , with a rail width of 273-304mm. Use the Cam Levers and M8 slide nuts to secure the rail to the sled through the waist-shaped hole (**hole b**).



Step4. Setting the Bit Cutting Depth

Identify the highest point on the slab surface.

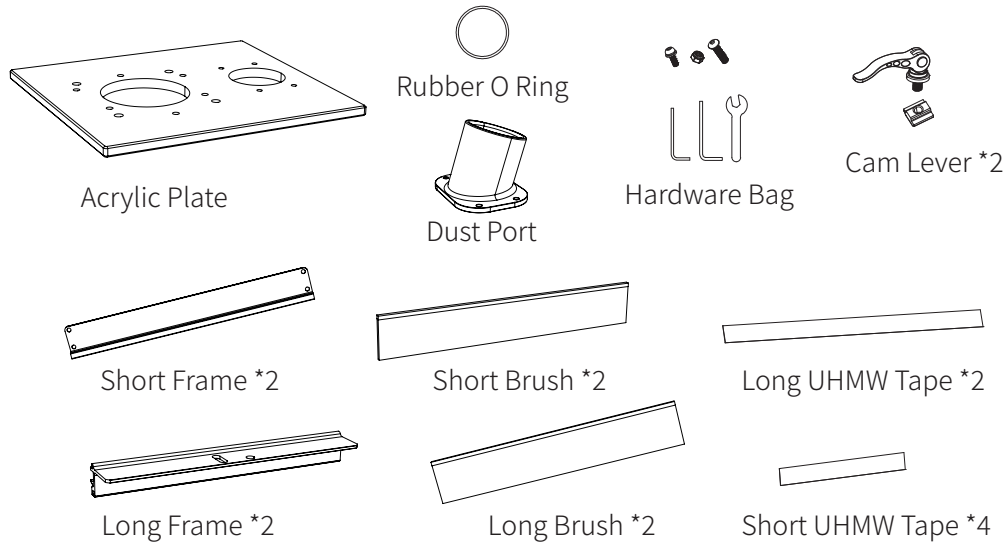
Adjust the bit cutting depth to remove no more than 1/8" from the highest point to ensure a smooth and even surface.

Step5. Starting Your Work

Turn on the vacuum cleaner and router.

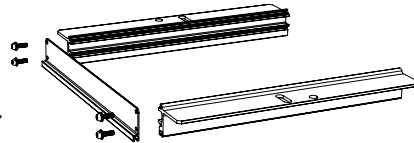
Begin your clean and efficient work process.

SpeTool Router Sled Dust Collection



Step 1. Assembling the frame

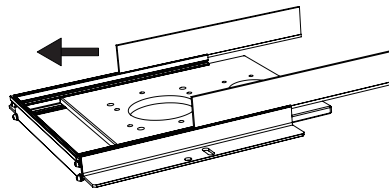
Attach two **long frame** to the **short frame** using four M4 screws. Ensure a secure fit.



Step 2. Installing the Router Plate

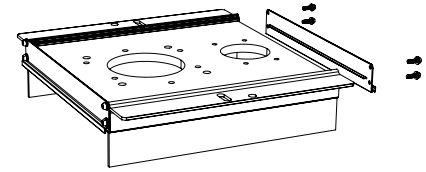
Carefully slide the **Acrylic plate** into the track at the top of the long frame.

Position two **long brushes** into the track at the bottom of the long frame, making sure they are properly aligned.



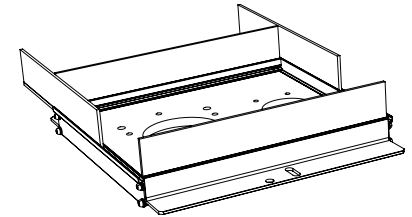
Step 3. Completing frame Attachment

Attach the remaining **short frame** to the **long frame** using four M4 screws. This step ensures the stability of the assembly.



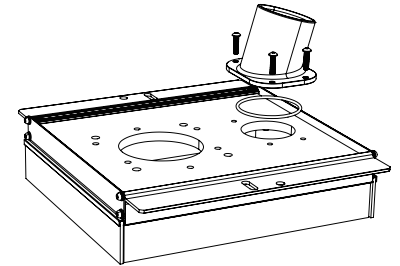
Step 4. Installing Short Brushes

Slide two **short brushes** into the track at the bottom of the short frame to maintain cleanliness and reduce friction.



Step 5. Securing the Dust Port

Fasten the **dust port** to the Acrylic plate with four M4 screw bolts and the **rubber ring** for a tight and secure connection.



Step 6. Applying UHMW Tape

Adhere six pieces of **UHMW** tape to the long plate hanger and rail to enhance durability and reduce wear.

