

Dual-Station HC-60T/24T Hydraulic Press



SB1112



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GENERAL SPECIFICATIONS

- Hydraulic motor: 5½ HP, 220V, 3-phase, 15.2A
- Required power supply: 220V, 3-phase, min. 20A
- Footprint: 35½" x 63"
- Overall dimensions: 83" W x 35½" D x 82" H
- Approximate shipping weight: 3241 lbs.

H-FRAME MAIN STATION RAM

- Max. applied force: 60 tons
- Max. stroke: 11¹³/₁₆"
- Ram diameter: 3⁷/₈"
- Max. distance to table: 36"
- Min. distance to table: 6⁷/₈"
- Max. workpiece width: 39³/₈"
- Number of bed adjustment positions: 4
- Bed adjustment hole spacing: 9¹³/₁₆"

C-FRAME MAIN STATION RAM

- Max. applied force: 24 tons
- Max. stroke: 9¹³/₁₆"
- Ram diameter: 2"
- Max. distance to table: 39⁹/₁₆"
- Min. distance to table: 10¹/₁₆"
- Number of bed adjustment positions: 4
- Bed adjustment hole spacing: 9¹³/₁₆"

FEATURES

- Two work stations
- Welded steel frame
- Sliding head press for off-center workpieces on H-frame main station
- Motor-driven hydraulic operation
- Built-in pressure gauge
- Protective rear shielding
- Four table height positions for main and side presses
- US based customer service and technical support

Made in an ISO 9001 Factory

INDUSTRIAL-SIZE POWER AND VERSATILITY FOR YOUR PRESSING NEEDS.

If you're in industrial manufacturing, you know how important a high-quality, high-powered hydraulic press is for your operation.

Our dual-station hydraulic press delivers 60 tons of power at the H-frame main station and 24 tons at the C-frame side station.

This ability to have multiple setups can open up new possibilities for your operation—with the dependability and precision craftsmanship of the South Bend name backing it up.

The Dual-Station HC-60T/24T Hydraulic Press is perfect for pressing gears on and off of shafts, transfer molding, packing and compressing, straightening, punching, metal forming, and much more.

Your business is worth it—invest in the best!

BUILT TO TRUE SOUTH BEND HIGH-PRECISION INDUSTRIAL STANDARDS

The manual was written by our U.S. based Technical Documentation Department and is packed with useful information. The complete and easy to read manual provides full instructions on how to assemble and maintain your bandsaw.

The South Bend Customer Service and Technical Support Teams are U.S. based. Parts and accessories for the bandsaw are available on-line and shipped from the South Bend parts warehouse in Springfield, MO.

WARRANTY INFORMATION

South Bend Tool Company warrants every product it sells for a period of 2 years to the original purchaser from the date of purchase. We make every effort to ensure that our products meet high quality and durability standards so that you never need to use the warranty. Please feel free to write or call us if you have any questions about the machine or the manual.

for more information visit www.southbendtools.com/warranty-information



Because quality and precision are timeless.

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