

26" Variable Feed Drum Sander



SB1102



South Bend® 26" Variable Feed Drum Sander

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FEATURES

- Variable-speed conveyor
- Industrial rubber conveyor belt (similar to those on wide belt sanders)
- Control panel with amp load meter
- Dual 6" aluminum drums
- Hinged hood for easy drum access
- External micro-adjustment on outfeed drum
- Four-lead screw table elevation system
- Four 4" dust ports
- US based customer service and technical support

SPECIFICATIONS

- Sanding drum motor: 5 HP, 220V, single-phase, 25A
- Conveyor motor: 1/3 HP
- Maximum board width: 26"
- Maximum board thickness: 4"
- Minimum board length: 9"
- Minimum board thickness: 1/8"
- Surface speed of drums: 2300 FPM
- Conveyor feed rate: Variable, 0–20 FPM
- Number of sanding drums: 2
- Drum diameter: 6"
- Sandpaper: 3" x 176", hook and loop
- Footprint: 23 1/2" x 27"
- Overall Dimensions: 50 1/2" W x 36 1/2" D x 57" H
- Approx. shipping weight: 498 lbs.

BUILT FOR INDUSTRIAL-LEVEL PRODUCTION WORK

Sand workpieces up to 4" thick by 26" wide all day long with this high-precision 5 HP variable feed drum sander from South Bend.

With its dual-drum setup you can fit each sanding drum with a different grit, allowing both rough and finish sanding in one pass.

An external micro-adjustment knob for the outfeed drum provides the ultimate control for that final pass.

The table elevation is easily adjusted with a large handwheel and a four-lead screw lifting system.

The variable-speed, industrial-duty rubber conveyor belt that is similar to those found on large wide belt sanders, feeds your work through the sanding head.

You can monitor your machine's performance with the amp/load meter conveniently located on the pedestal-mounted control panel.

Other features such as hook and loop drums for sandpaper and dual 4" dust ports make this the perfect choice for professionals and serious hobbyists.

BUILT TO TRUE SOUTH BEND HIGH-PRECISION INDUSTRIAL STANDARDS

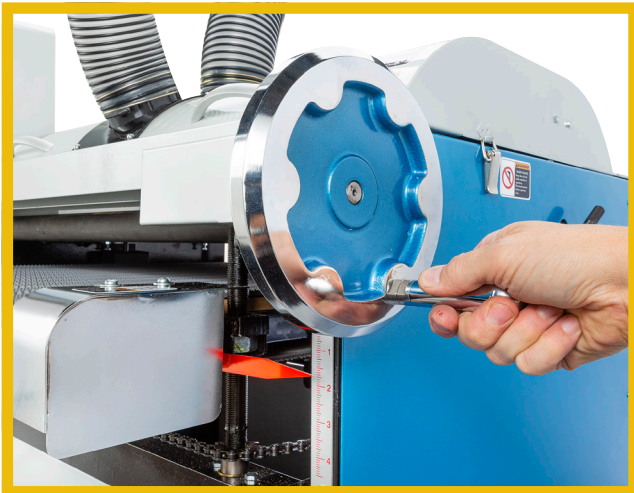
The manual was written by our U.S. based Technical Documentation Department and is packed with useful information. The complete and easy to read manual provides full instructions on how to assemble and maintain your bandsaw.

The South Bend Customer Service and Technical Support Teams are U.S. based. Parts and accessories for the bandsaw are available on-line and shipped from the South Bend parts warehouse in Springfield, MO.

WARRANTY INFORMATION

South Bend Tool Company warrants every product it sells for a period of 2 years to the original purchaser from the date of purchase. We make every effort to ensure that our products meet high quality and durability standards so that you never need to use the warranty. Please feel free to write or call us if you have any questions about the machine or the manual.

for more information visit www.southbendtools.com/pages/warranty



The table height hand wheel



Because quality and precision are timeless.

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