



South Bend® 6" x 108" Variable-Speed Oscillating Edge Sander



- Sanding surfaces tilt vertically and horizontally
- T-slot table and miter gauge
- · Quick-release belt lever
- · Graphite-coated platen
- Oscillating sanding surfaces
- Sanding belt oscillates at 52 cycles per minute
- Includes 3 sanding drums: 1½" x 4½", 2" x 4½", and 3" x 4½"
- Platen tilts 0 to 90°
- Variable-speed motor with touch screen controls
- US based customer service and technical support

SPECIFICATIONS

- Motor: 3 HP, 220V, 3-phase, 9.5A
- Sanding belt size: 6" x 108"
- · Sanding belt speed: 3150 FPM
- Oscillations: 1/4"
- Platen size & type: 6³/₄" x 39³/₄", graphite coated
- Sanding head tilt: 90°-180°
- Main table size: 12" x 35½" x 1½" thick
- Main table vertical travel: 4"
- Auxiliary table size: 10" x 11½" x ¾" thick
- Auxiliary table vertical travel: 10"
- Number of dust ports: 2
- Dust port size: 4"
- Footprint: 32" x 19½"
- Overall dimensions: 60" W x 28" D x 43" H
- · Approximate shipping weight: 597 lbs.

Made in an ISO 9001 factory

POWER PLUS PRECISION—THE ULTIMATE SANDER FOR SERIOUS WOODWORKERS

Industrial strength plus ultimate convenience right at your fingertips—that was our approach to designing this world-class edge sander with auxiliary spindle sanding table.

The 3 HP motor and variable-speed digital control will take your edge and contour sanding to a whole new level of power and precision.

The sanding head tilts from 0–90° allowing you to edge sand at any angle you need on the heaviest of workpieces with full support of the large precision-ground cast-iron table.

The table raises and lowers via handwheel, making table height adjustments easy and fast, even with a workpiece mounted to it.

The addition of an integrated oscillating spindle sander with $1\frac{1}{2}$ ", 2", and 3" interchangeable drums and auxiliary table makes this two incredible machines in one.

BUILT TO TRUE SOUTH BEND HIGH-PRECISION INDUSTRIAL STANDARDS

The manual was written by our U.S. based Technical Documentation Department and is packed with useful information. The complete and easy to read manual provides full instructions on how to assemble and maintain your bandsaw.

The South Bend Customer Service and Technical Support Teams are U.S. based. Parts and accessories for the bandsaw are available on-line and shipped from the South Bend parts warehouse in Springfield, MO.

WARRANTY INFORMATION

South Bend Tool Company warrants every product it sells for a period of 2 years to the original purchaser from the date of purchase. We make every effort to ensure that our products meet high quality and durability standards so that you never need to use the warranty. Please feel free to write or call us if you have any questions about the machine or the manual.

for more information visit southbendtools.com/pages/warranty