



South Bend® 6" x 48" Belt / 12" Disc Combination Sander

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FEATURES

- Two precision-ground cast-iron tables
- · Heavy-duty cabinet stand
- · Heavy-duty miter gauge
- Belt sander table tilts 0-45°
- Disc sander table tilts down 45° and up 15°
- US based customer service and technical support

SPECIFICATIONS

- Motor: 1.5 HP, 115V/230V (prewired 115V), single-phase, 14A/7A
- Sanding belt size: 6" x 48"
- · Sanding belt speed: 2690 FPM
- Platen size: 6" x 141/2"
- Belt sanding head tilt: 0-90°
- Belt sanding table size: 10" x 14"
- Belt sanding table tilt: 0-45°
- · Sanding disc diameter: 12"
- · Sanding disc speed: 2630 RPM
- Sanding disc type: PSA
- Disc sanding table size: 9" x 173/8"
- Disc sanding table tilt: -15°-45°
- Number of dust ports: 1
- Dust port size: 4"
- Footprint: 19" W x 21" L
- Overall size: 28" W x 30" D x 54½" H
- Approximate shipping weight: 326 lbs.

Made in an ISO 9001 factory



The belt sanding fence with heavy-duty miter gauge

SAND RIGHT TO THE LINE WITH PRECISION AND CONFIDENCE

The South Bend $6" \times 48"$ Belt / 12" Disc Combination Sander is the last word on belt/disc sanders.

As you approach the layout lines on your custom project, you want the confidence of strong, reliable machinery and precision components supporting your every move.

The precision-ground cast-iron belt and disc sanding tables each tilt from 0–45° and feature a slot for the included miter gauge. Additionally, the entire belt assembly pivots for vertical, horizontal, or angled sanding—with machined detents for locking at 0°, 45° and 90°.

The large-footprint, heavy-duty one-piece cabinet steel base makes for vibration-free operation and houses the 1.5 HP TEFC motor and 4" dust port.

Prewired for 115V, the Disc Combination Sander can be converted to operate on a 230V power supply. If you prefer 230V, refer to the Voltage Conversion instructions in the manual. The voltage conversion MUST be performed by an electrician or qualified service personnel.

A reliable, precision-made belt/disc sander that runs smooth and is a must for any serious woodworking shop. From fairing complex curves to squaring the ends of custom-turned bowls or vases, and everything between, this machine is the perfect combination sander for the job.

BUILT TO TRUE SOUTH BEND HIGH-PRECISION INDUSTRIAL STANDARDS

The manual was written by our U.S. based Technical Documentation Department and is packed with useful information. The complete and easy to read manual provides full instructions on how to assemble and maintain your bandsaw

The South Bend Customer Service and Technical Support Teams are U.S. based. Parts and accessories for the bandsaw are available on-line and shipped from the South Bend parts warehouse in Springfield, MO.

WARRANTY INFORMATION

South Bend Tool Company warrants every product it sells for a period of 2 years to the original purchaser from the date of purchase. We make every effort to ensure that our products meet high quality and durability standards so that you never need to use the warranty. Please feel free to write or call us if you have any questions about the machine or the manual.

for more information visit www.southbendtools.com/pages/warranty