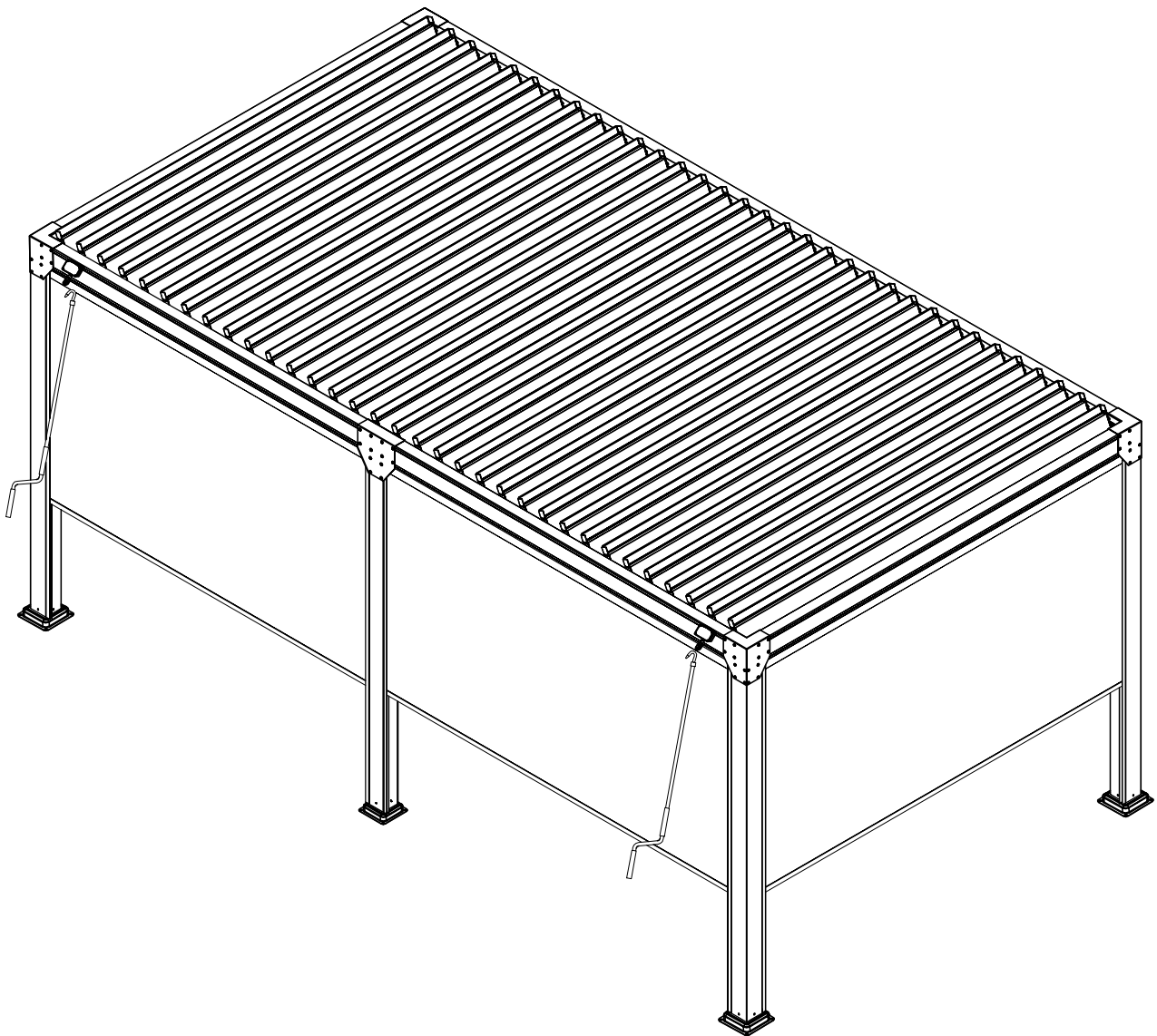


10 x 20 FT

||||| XWG-274-1 |||||

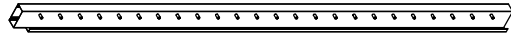




A1 1x



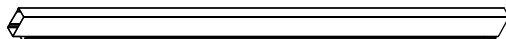
A2 1x



A3 1x



A4 1x



A5 2x



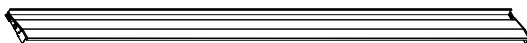
A6 1x



B1 4x



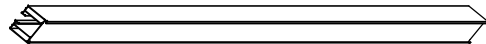
B2 2x



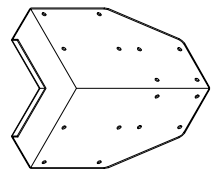
C 36x



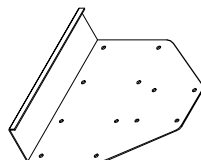
D 6x



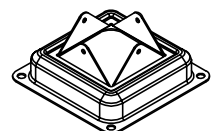
E 12x



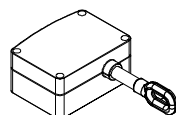
F1 4x



F2 2x



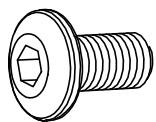
G 6x



H 2x

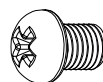


J 2x



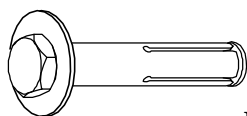
M6x15

① 132x + 2x



M5*8

② 72x + 2x



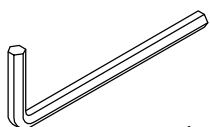
M8*50

③ 24x



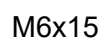
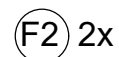
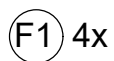
ST4. 2*50

④ 48x

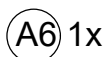


4mm

⑤ 1x

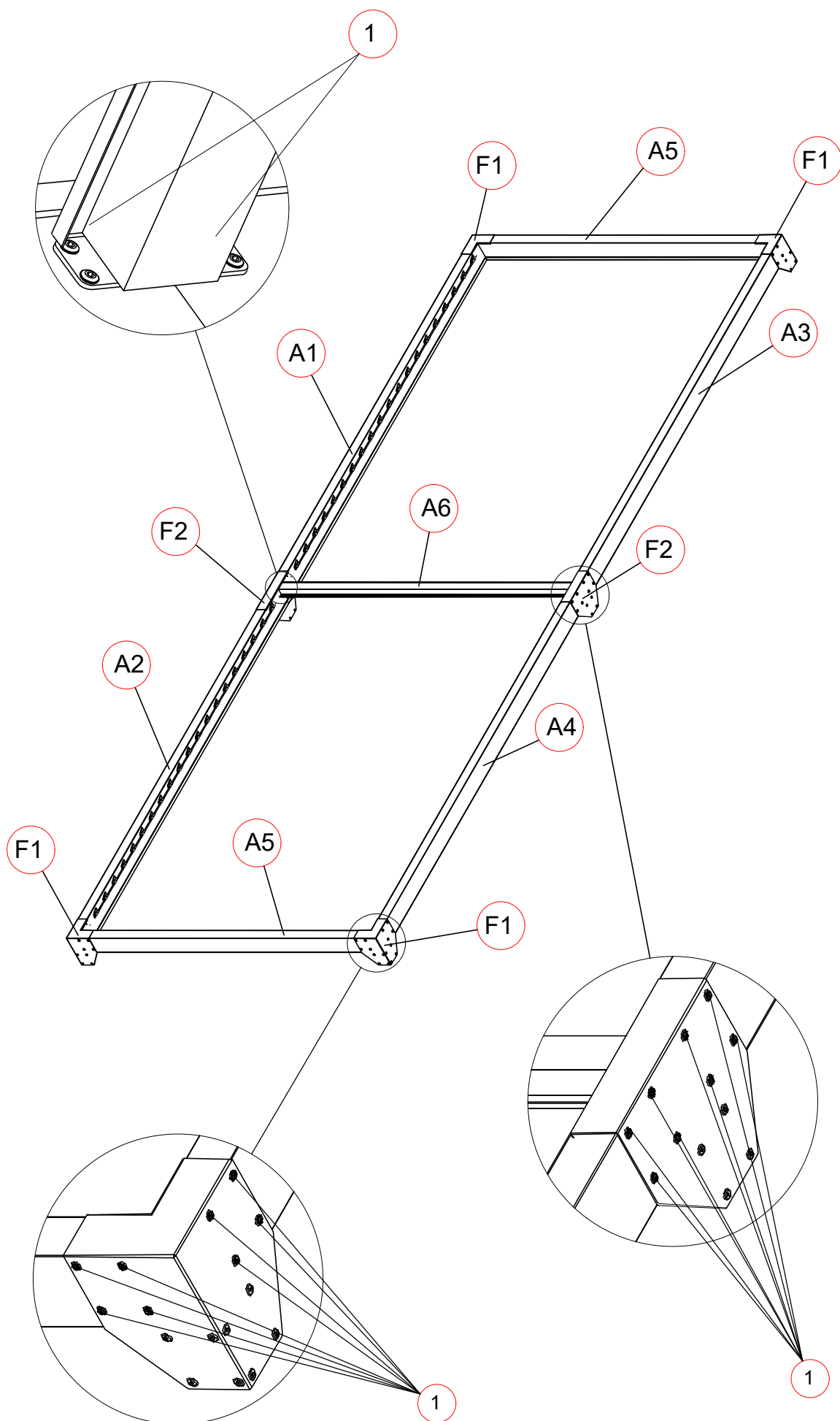


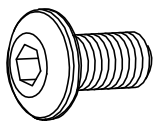
① 56x



4

<1>





M6x15

1 20x



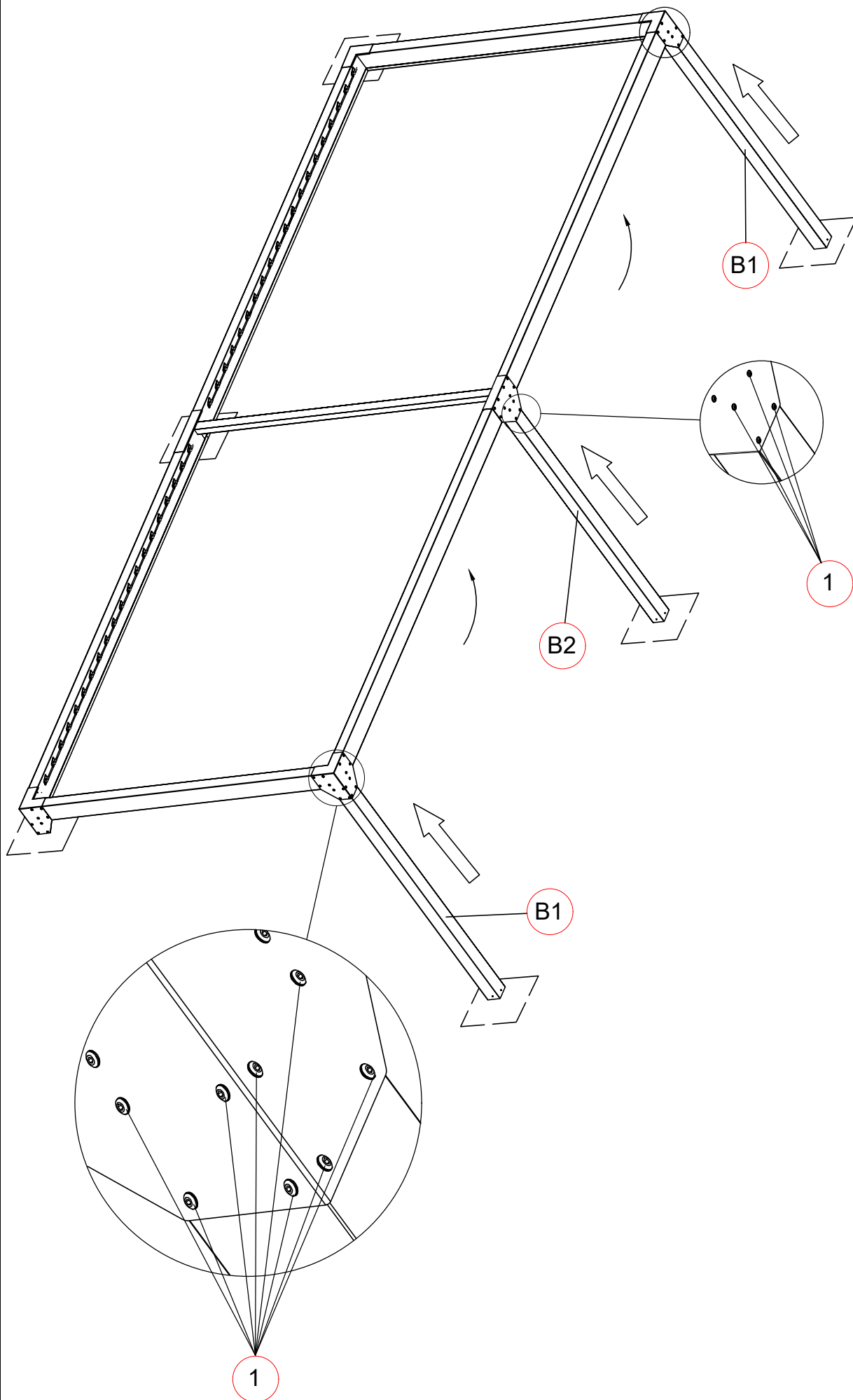
B1 2x

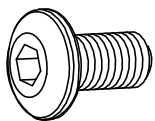


B2 1x

5

<2>





M6x15

① 20x

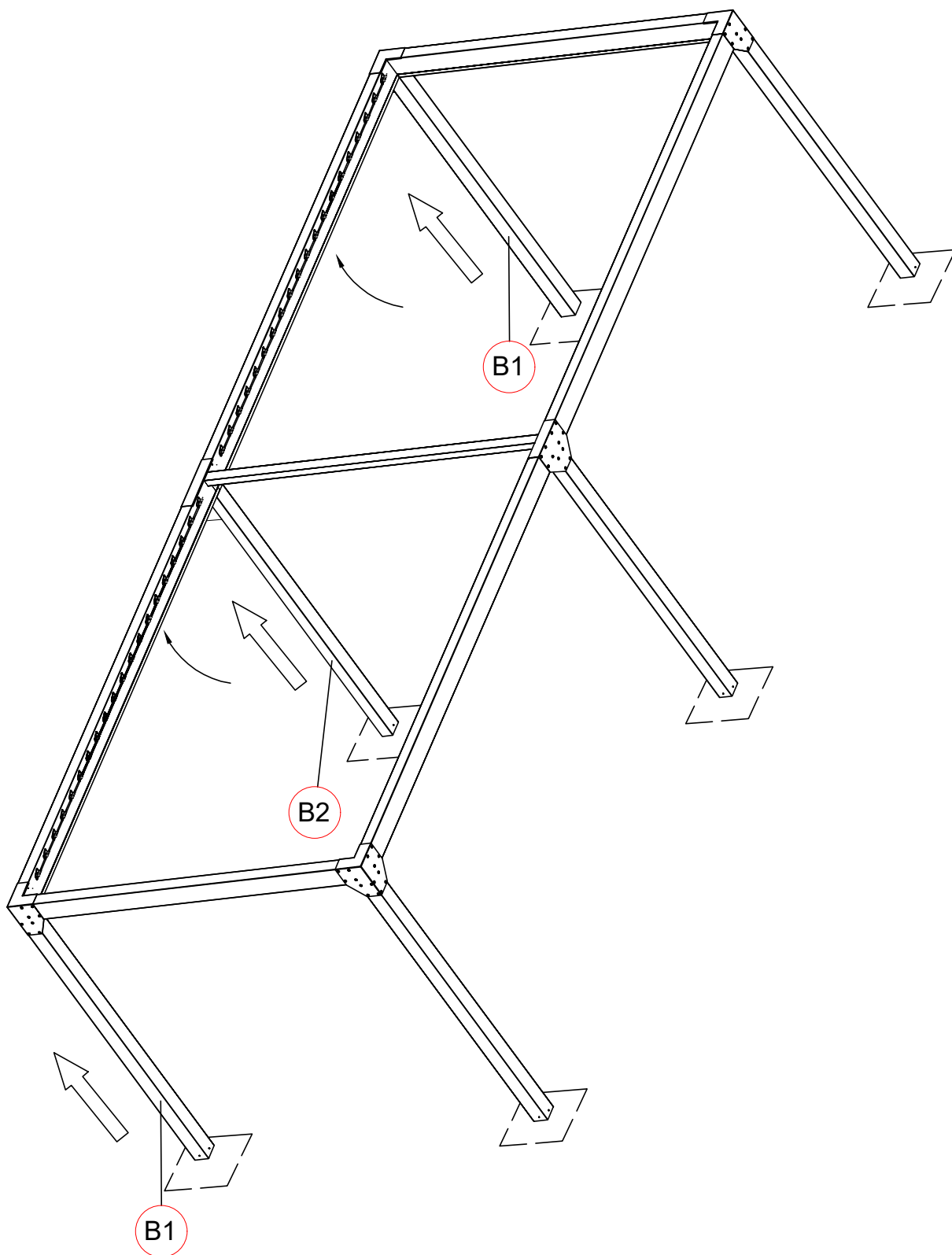


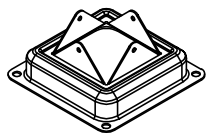
Ⓑ1 2x



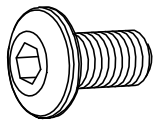
Ⓑ2 1x

<3>





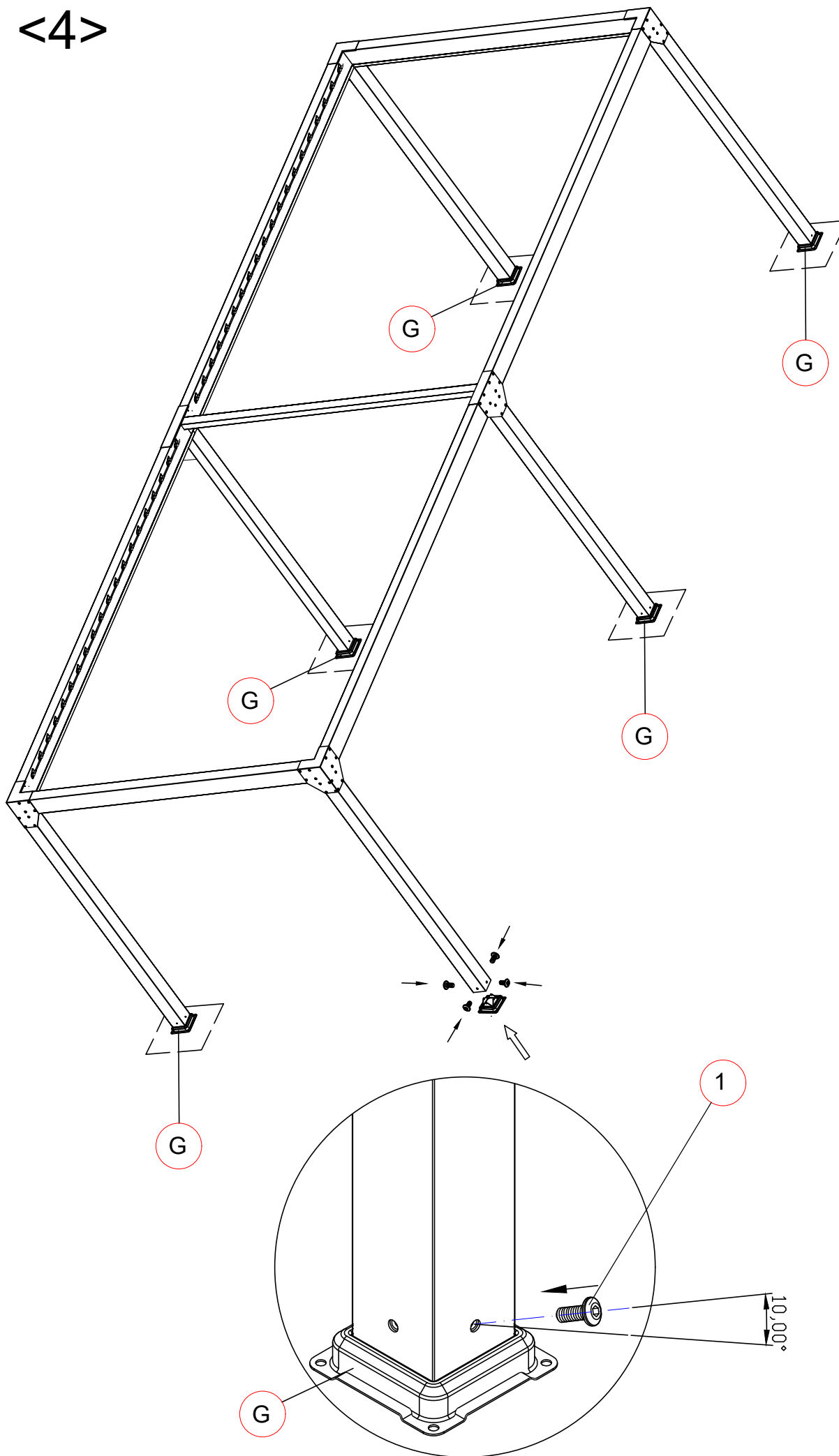
G 6x

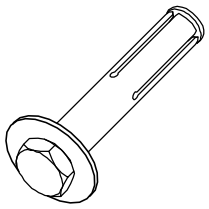


M6x15

1 24x

<4>

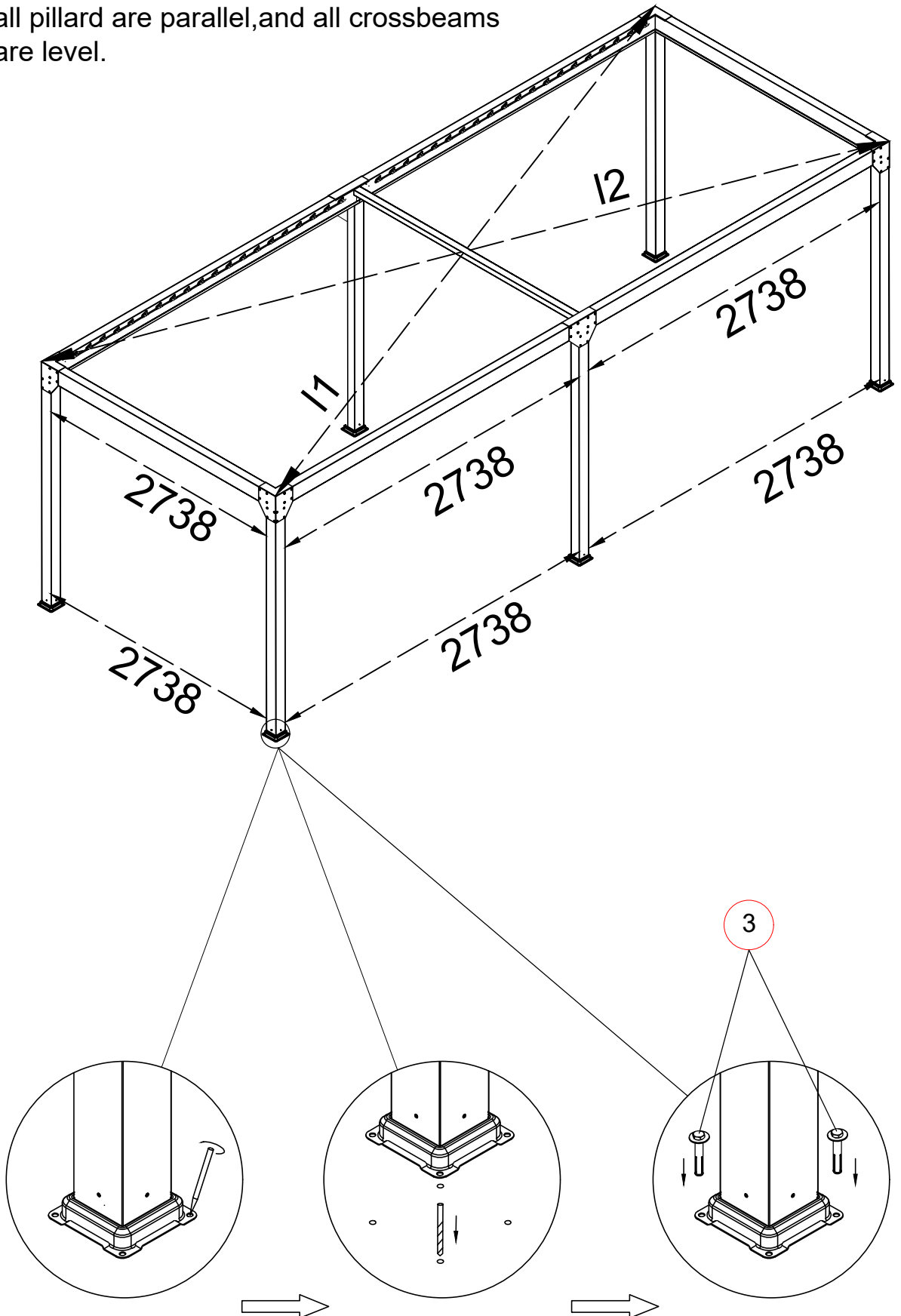


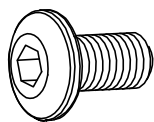
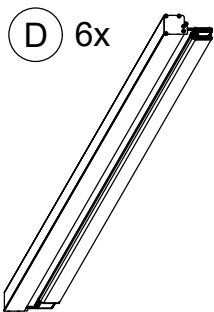


3 24x

<5>

Measure the diagonal distance and horizontal distance between pillars before next step. Make sure l1 is equal to l2. Keep all pillars parallel, and all crossbeams are level.

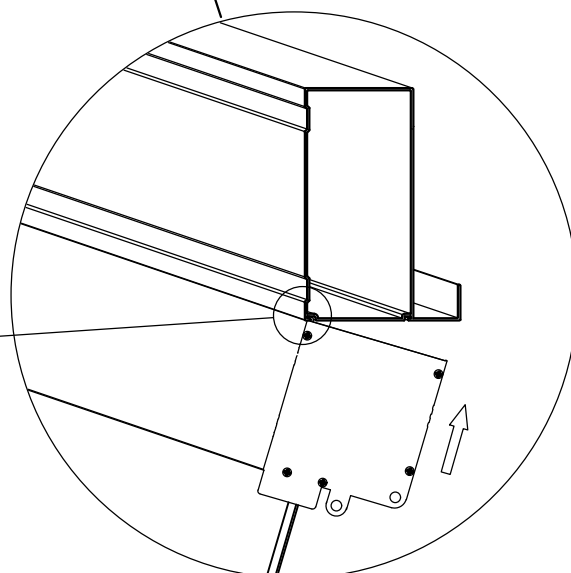
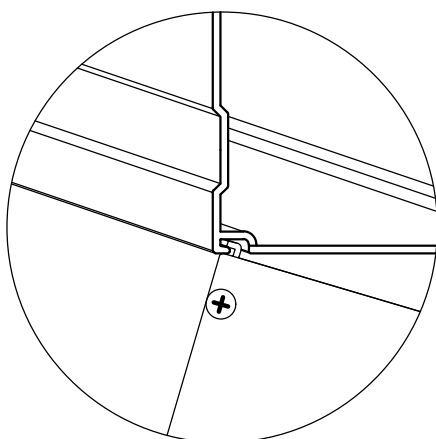
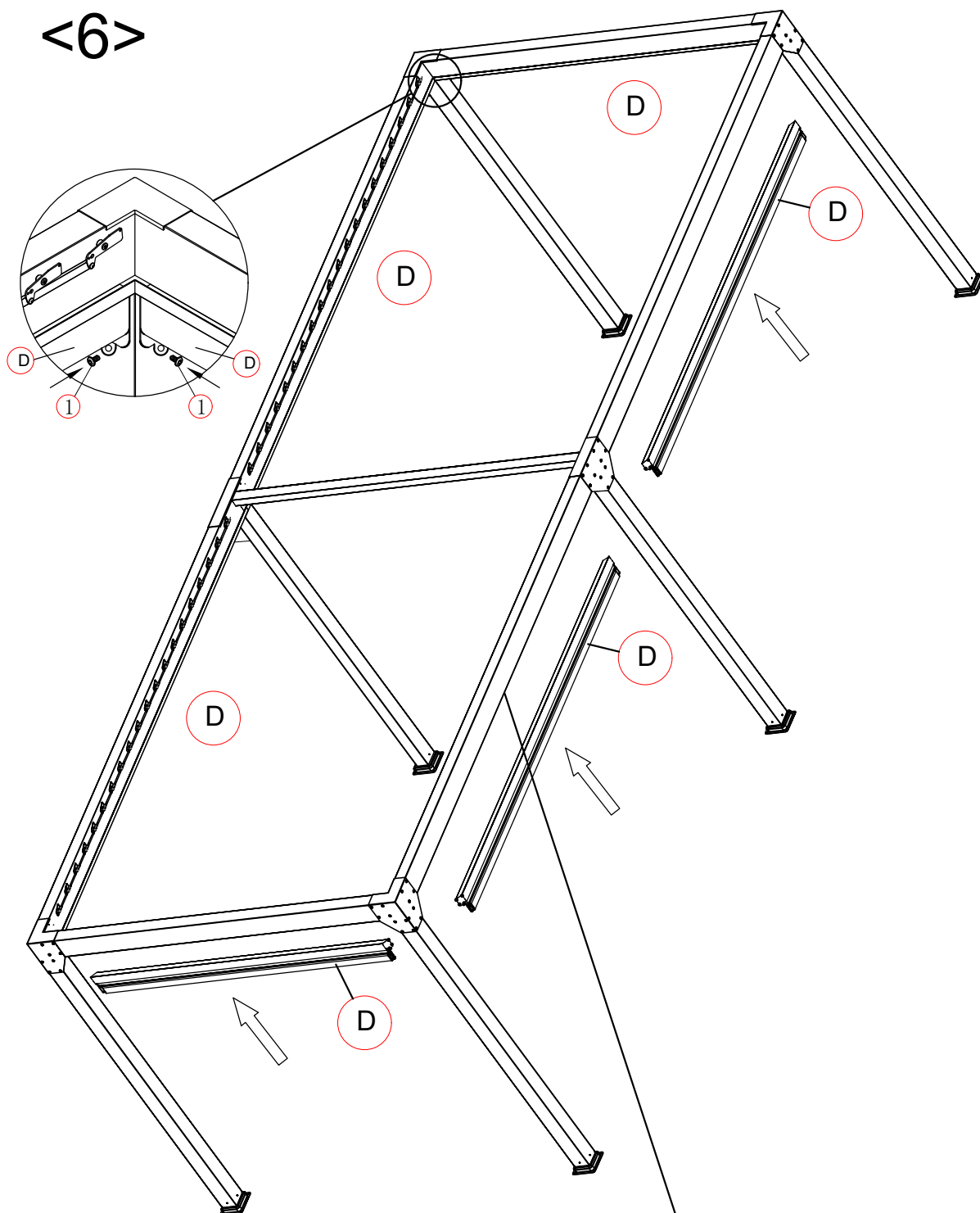


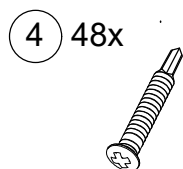
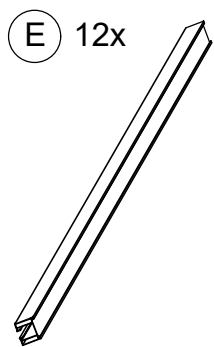


M6x15

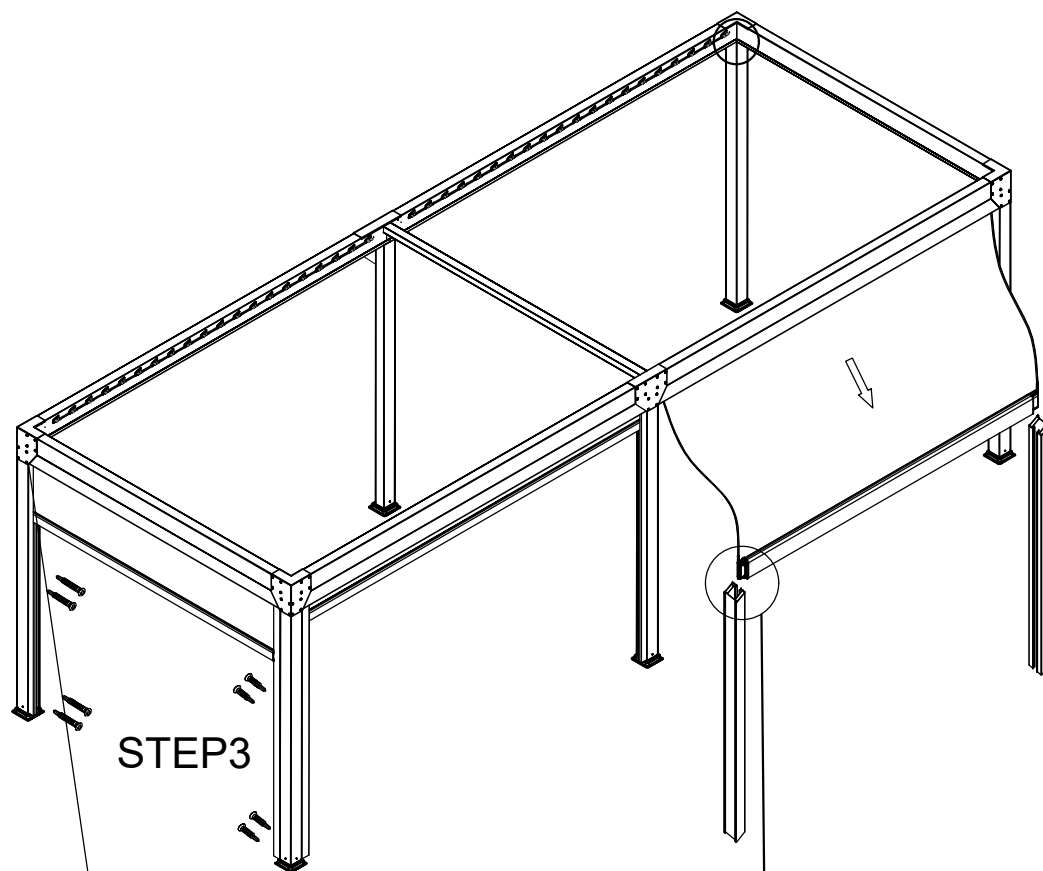
(1) 12x

<6>



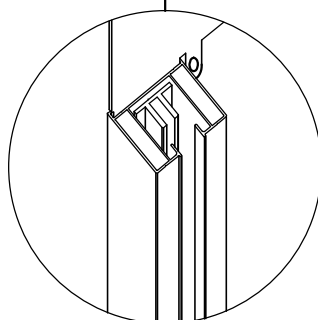
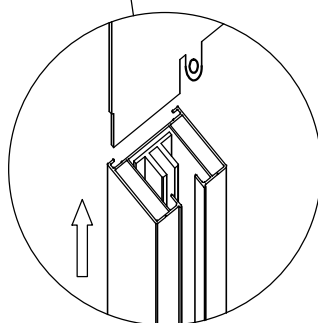


<7>

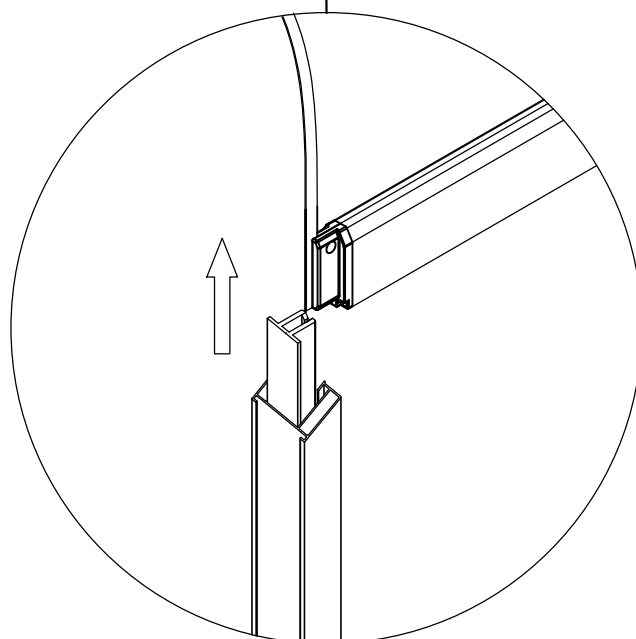


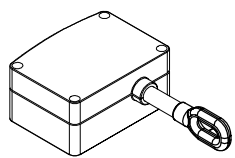
STEP3

STEP2



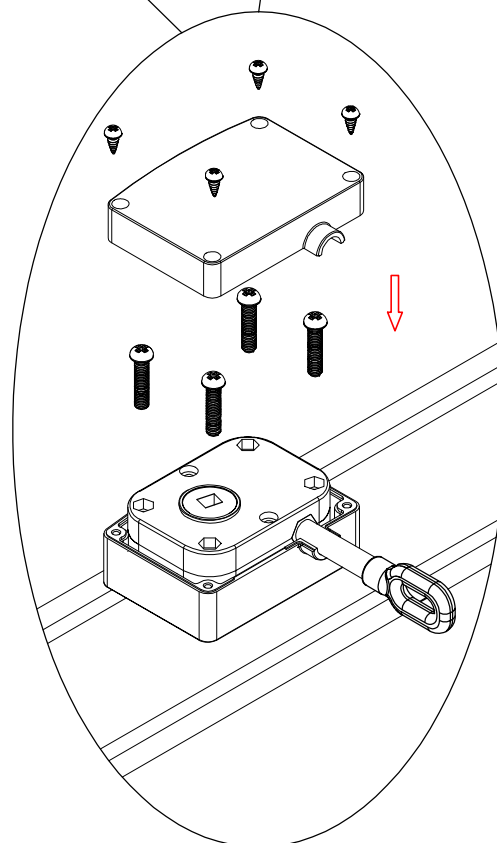
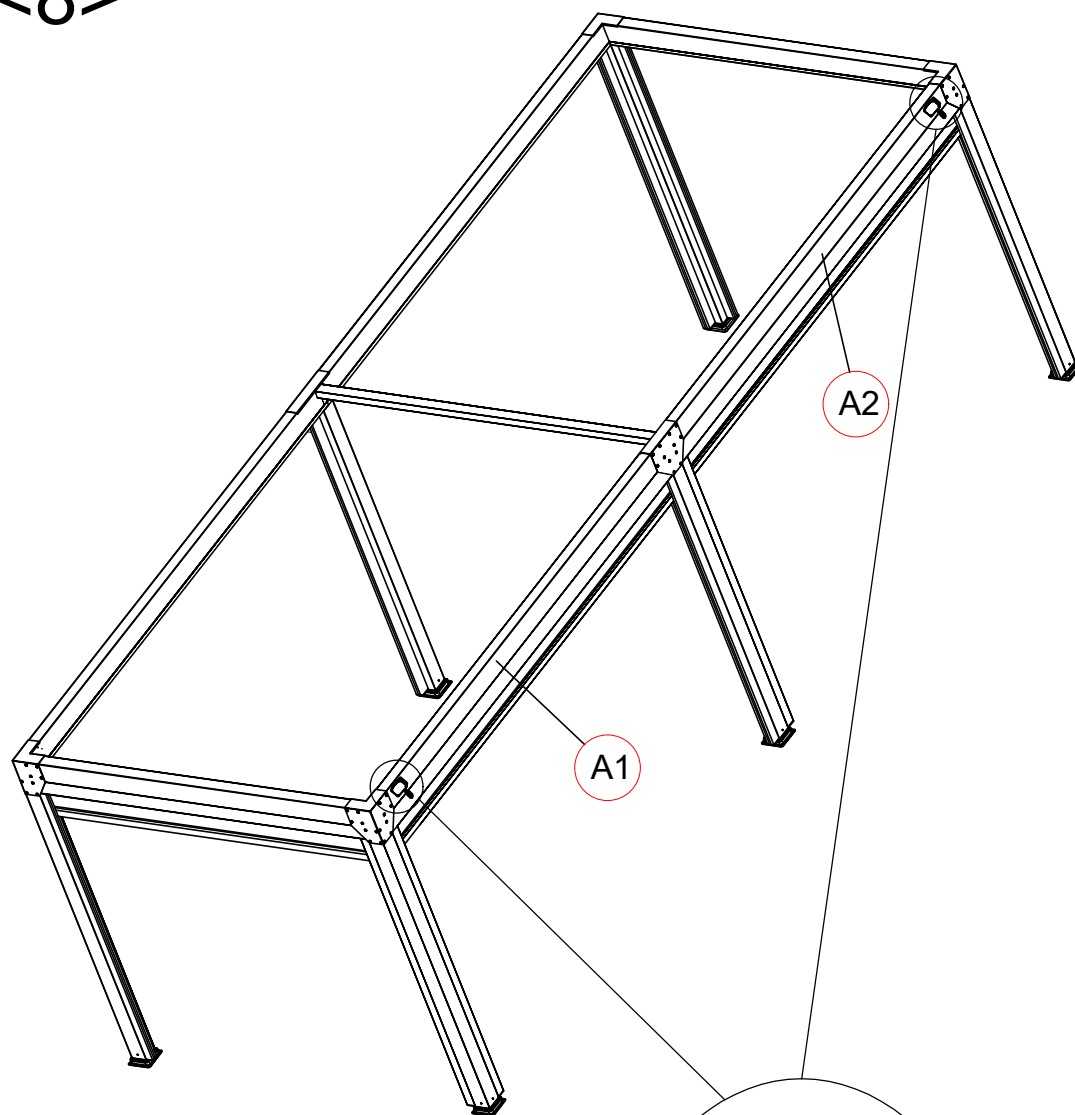
STEP1

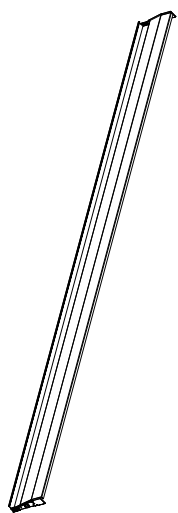




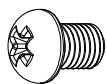
<8>

H 2x





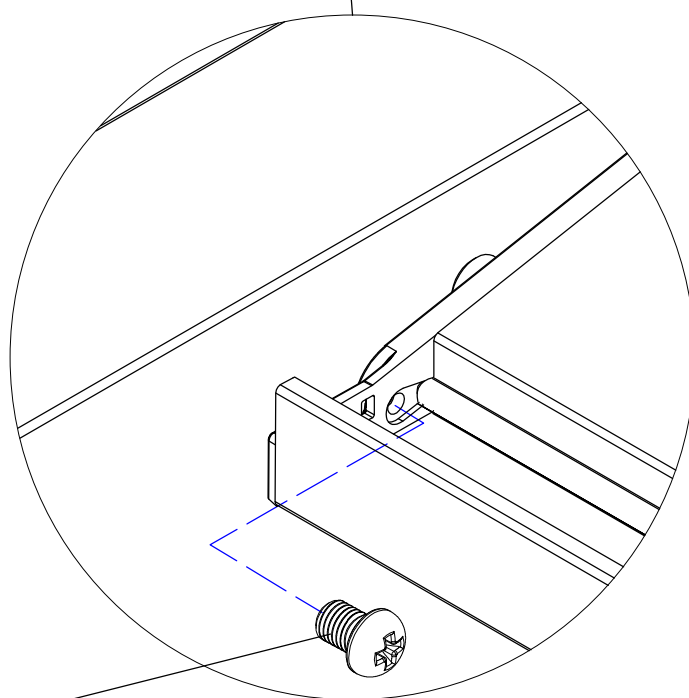
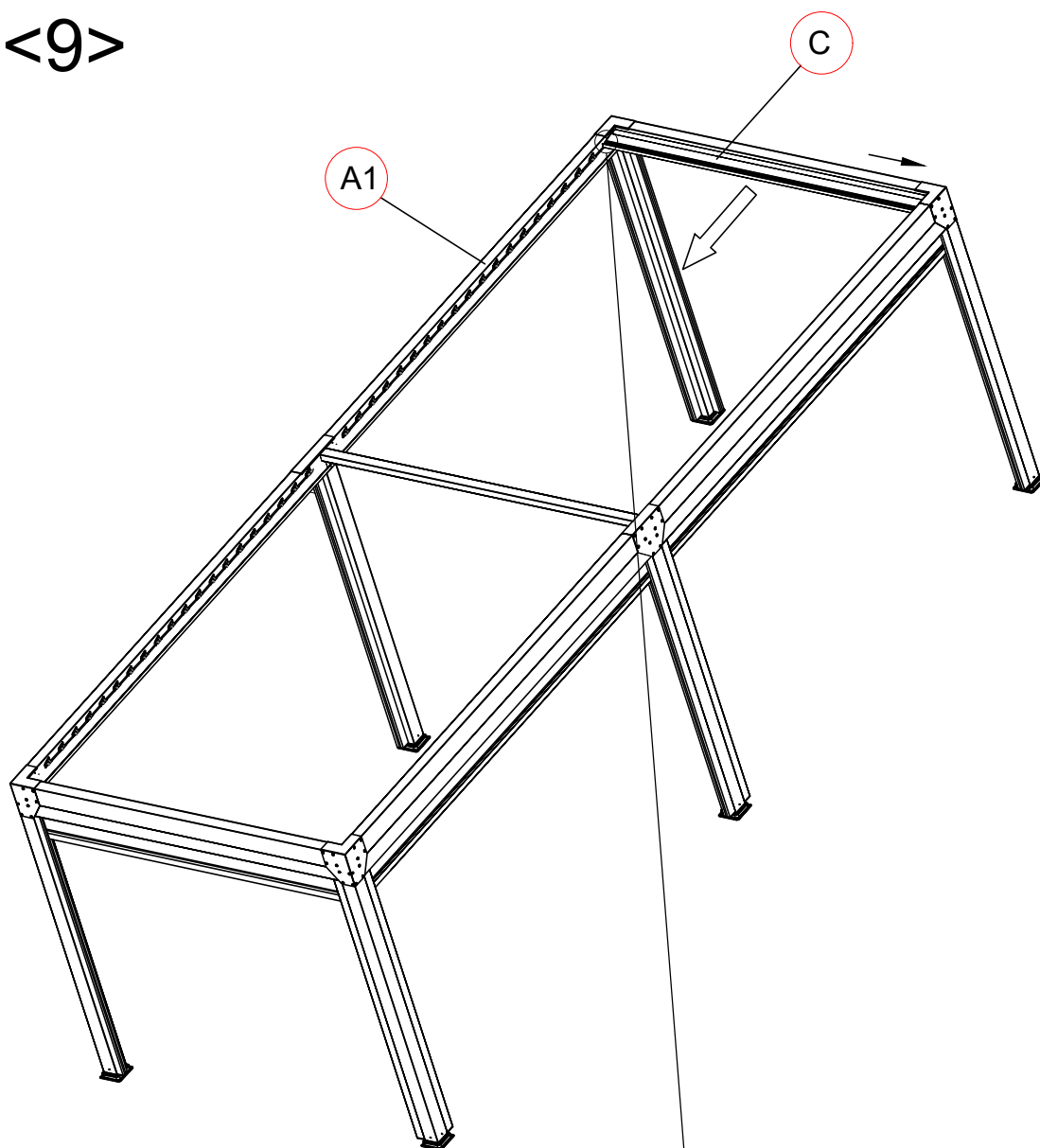
C 36x



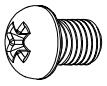
M5*8

2 36x

<9>



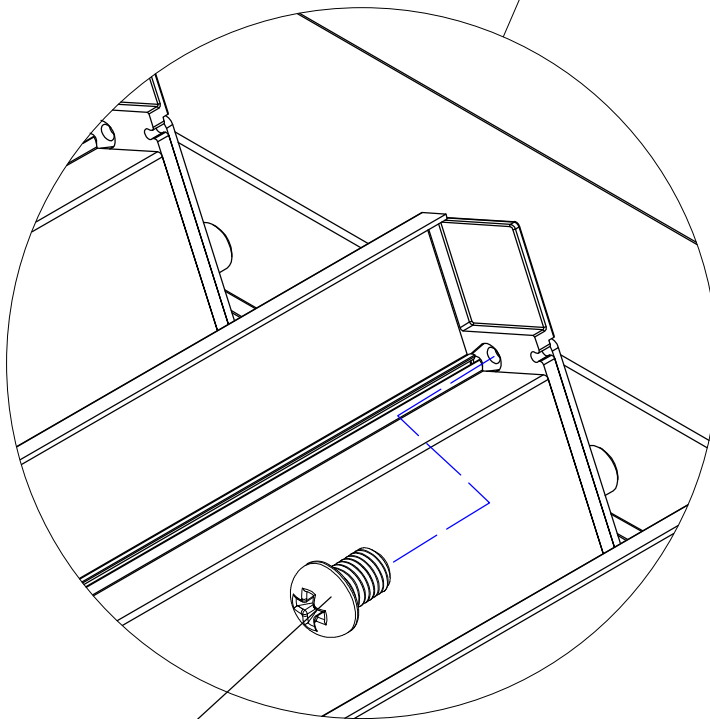
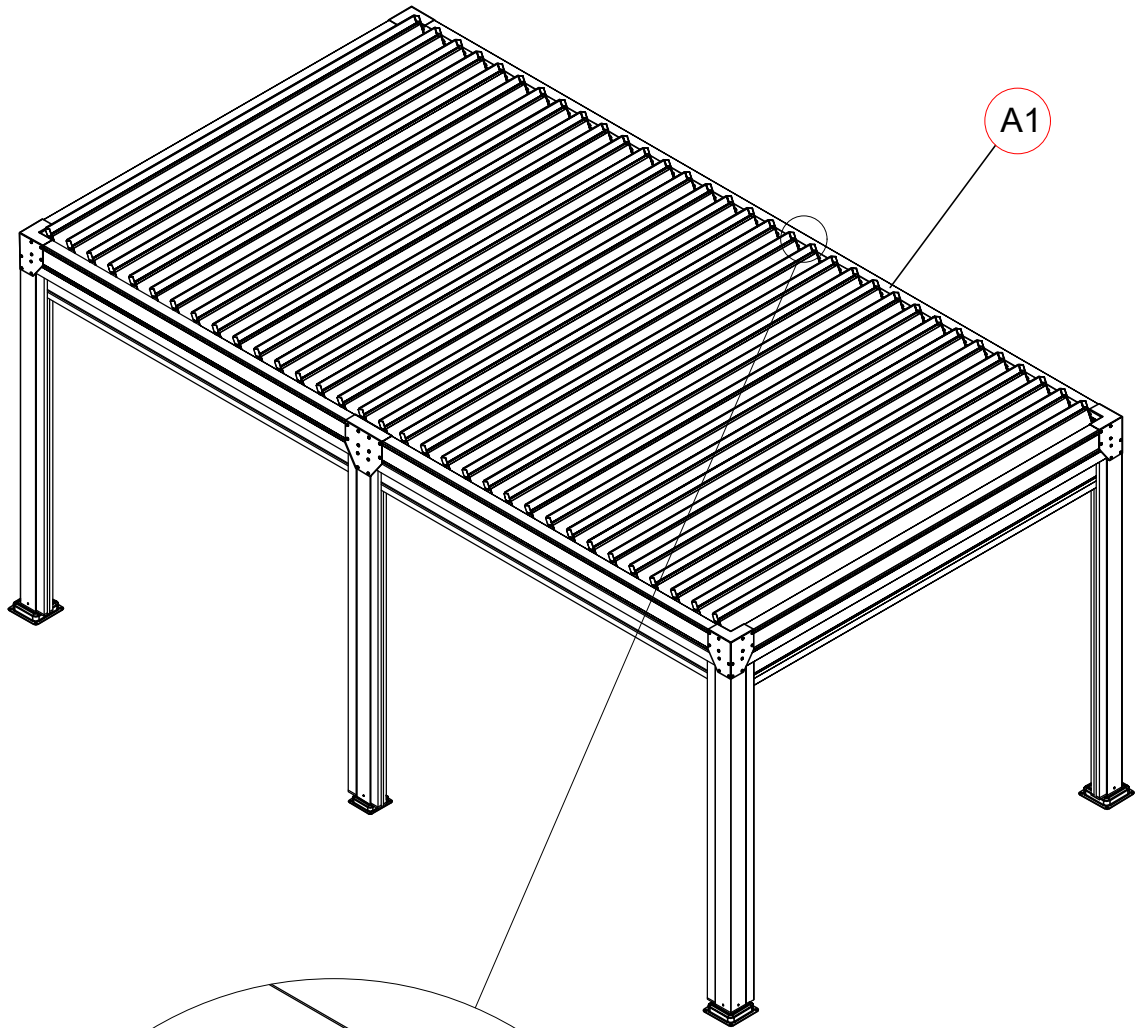
2

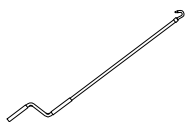


M5*8

2 36x

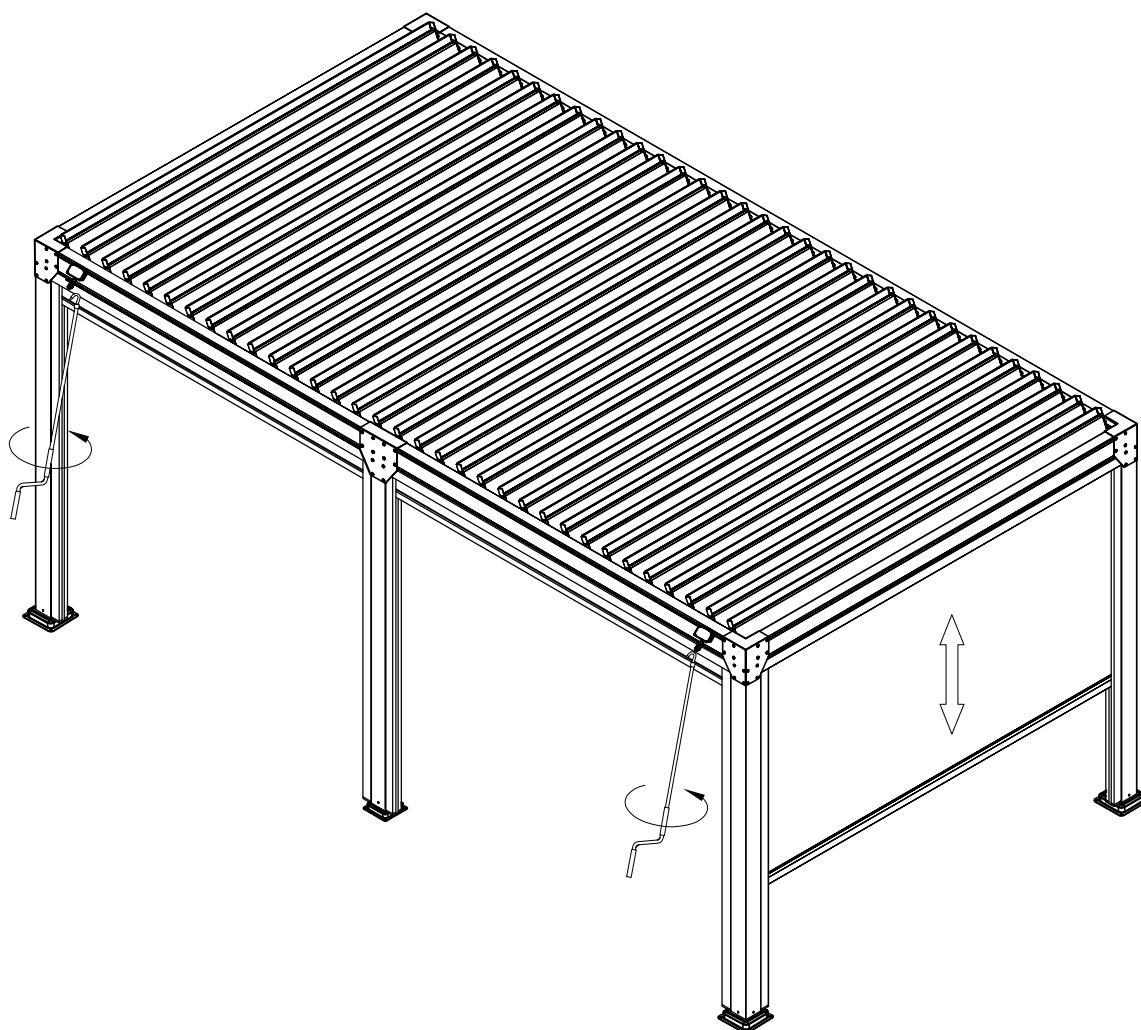
<10>





<11>

J 2x



Carton-1/7		Carton-3/7		Carton-6/7	
Part	Qty	Part	Qty	Part	Qty
B1	4	C	12	A5	2
B2	2			A6	1
E	12			D	2
Carton-2/7		Carton-4/7		Carton-7/7	
Part	Qty	Part	Qty	Part	Qty
A1	1	C	12	D	4
A2	1				
A3	1				
A4	1				
F1	4				
F2	2				
G	6				
H	2				
J	2				
1	132+2				
2	72+2	Carton-5/7			
3	24	Part	Qty		
4	48	C	12		
5	1				