

Round Leg Frame Assembly Instructions

Parts and Tools List

NO.	Description	Qty
1	Central metal cross link	1
2	Moveable metal cross links	2
3	Metal wings for the ends of the frame	2
4	Legs	2
5	Feet	2
6	Glides for feet	4
7	Control box	1
8	Hand control panel	1
9	Power cord	1
10	Connection cords for motors in legs	2
11	Connection cord for hand control panel	1
12	Adhesive clips for cables	2
13	Alloy key	1
14	Screws for desktop and hand control panel	12
15	Bolts for frame	22
16	Bolts for feet	8
17	Cable tray	1



No 1



No 2



No 3



No 4



No 5



No 6



No 7



No 8



No 9



No 10



No 11



No 12



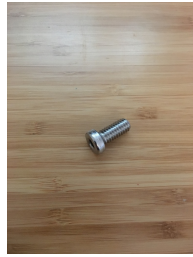
No 13



No 14



No 15



No 16



No 17

NOTE 1: Please ignore 8 x of the No 15 bolts. These have been replaced with the No 16 bolts for the feet.

NOTE 2: Please ignore the No 14 screws for the desktop. Instead, use the screws that have been provided in a separate zip-lock bag.

Step 1

Fix the *central metal cross link (1)* to the *moveable metal cross-links (2)* using four of the *bolts for frame (15)*. Ensure the open end of the moveable metal cross-links is at the end.

Adjust the width of the moveable metal cross-links to suit your desired desktop length.

Once completed, turn the cross-link upside down, so that the bottom is facing upwards.

Step 2

Slide the *legs (4)* into the ends of the cross-links from step 1. The leg should be pointing upwards.

Step 3

Attach the *feet (5)* to the *legs (4)* using four of the *bolts for feet (16)* for each foot.

Make sure you put the feet on upside down, because the frame will be turned over soon.

Screw the *glides for feet (6)* into the bottom of the feet.

Step 4

Carefully turn the frame over so that it is standing upright.

Once the frame is upright, slide the legs back or forwards a little so that the screw holes on the leg motors are aligned to the screw holes of the *moveable metal cross-links*. (do not screw together yet)

Step 5

Slide the *metal wings for the ends of the frame (3)* onto the ends of the frame.

Look under the wing and align the hole with the screw holes on the frame.

Attach with *bolts for frame*.

Step 6

Attach the *cable tray (17)* to the central frame using two of the *bolts for frame*.

Step 7

Place the *control box (7)* into the cable tray and attach the cords.

Step 8

Attach your desktop to the frame using the *screws for desktop and hand control panel (14)*.

Step 9

ENJOY YOUR NEW SIT-STAND DESK!

Using the Hand Control Panel



Key	Action	Function
UP	Press and hold	Desk will rise continuously until you release the UP button.
DOWN	Press and hold	Desk will lower continuously until you release the DOWN button.
1 – 4	Press	Desk will automatically rise or lower to the height you have saved to that corresponding number.

How to use the desk height memory function to save your desk heights?

- Use the UP and DOWN arrows to move the desk to your desired height.
- Press the “M” button once. The screen will flash.
- Press the number between 1 – 4 that you wish to use to save your desired height.
- Repeat the same steps for the other numbers.

TROUBLESHOOTING MANUAL

Desk Model – Round Leg

Problem	Solution
Control panel won't light up	Turn off power point and unplug all cords and cables. Reconnect cords and cables, and turn power point back on.
Control panel lights up, but desk won't move	Turn off power point and unplug all cords and cables. Reconnect cords and cables, and turn power back on.
Control panel shows CAL	Turn power off at power point and wait for 10 seconds. Turn power back on. Press "M" once, and then press and hold "4" for 3 or more seconds. Then use the arrows to move the desk.
Control panel shows LOC	LOC means the desk is locked. To unlock, press and hold the "M" button for 3 or more seconds, until the control panel shows "UNL".
Control panel shows E01	Check connection of cables to leg 1.
Control panel shows E02	Check connection of cables to leg 2.
Control panel shows E04	Excessive load on leg 1. Reduce load from leg 1.
Control panel shows E05	Excessive load on leg 2. Reduce load from leg 2.
Control panel shows E07	Counter-balance protection. Stop desk movement. Check cable connections and reduce some load from the desk.
Control panel shows H01	Over-heating protection. Stop desk movement and turn the power off for 60 seconds.

If you have any issues that are not covered in this manual, or if the instructions above do not work for you, please email us at contact@updowndesk.com.au. Please include photos showing the fault, and a video demonstrating the fault. The video can be sent to us via www.wetransfer.com.