

## Strong-Bolt® 2 Wedge Anchor — Stainless Steel

Code listed for cracked and uncracked concrete, and masonry applications, the Strong-Bolt 2 wedge-type expansion anchor is an optimal choice for high-performance even in seismic and high-wind conditions. Dual undercutting embossments on each clip segment enable secondary expansion should a crack form and intersect the anchor location; this feature significantly increases the ability of Strong-Bolt 2 to carry load if the hole expands.

### Features

- Chamfered top designed to prevent mushrooming during installation
- Qualified for static and seismic loading conditions (seismic design categories A through F)
- Suitable for horizontal, vertical and overhead applications
- Qualified for minimum concrete thickness of 3¼", and lightweight concrete-over-steel deck
- Standard (ANSI) fractional sizes: fits standard fixtures and installs with common drill bit and tool sizes
- Tested per ACI355.2 and AC193

**Material:** Stainless steel (Type 304; Type 316).  
See pp. 235–236 or visit [strongtie.com/info](http://strongtie.com/info) for more corrosion information.

**Codes:** ICC-ES ESR-3037 (concrete);  
City of LA Supplement within ESR-3037 (concrete);  
Florida FL15730 (concrete);  
UL File Ex3605;  
FM 3043342 and 3047639;  
Multiple DOT listings

### Installation

 Do not use an impact wrench to set or tighten the Strong-Bolt 2 anchor.

 **Caution:** Oversized holes in the base material will make it difficult to set the anchor and will reduce the anchor's load capacity.

1. Drill a hole in the base material using a carbide drill bit the same diameter as the nominal diameter of the anchor to be installed. Drill the hole to the specified minimum hole depth, and blow it clean using compressed air. (Overhead installations need not be blown clean.) Alternatively, drill the hole deep enough to accommodate embedment depth and dust from drilling.
2. Assemble the anchor with nut and washer so the top of the nut is flush with the top of the anchor. Place the anchor in the fixture, and drive it into the hole until the washer and nut are tight against the fixture.
3. Tighten to the required installation torque.



**Strong-Bolt 2  
Wedge Anchor —  
Stainless Steel**

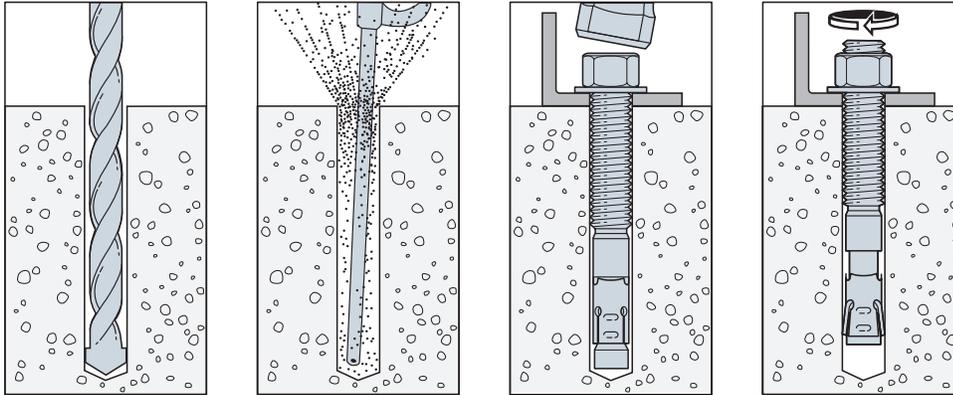


### Head Stamp

The head is stamped with the length identification letter, bracketed top and bottom by horizontal lines.

# Strong-Bolt® 2 Wedge Anchor — Stainless Steel

## Installation Sequence



## Material Specifications

Anchor Body	Nut	Washer	Clip
Type 304 Stainless Steel	Type 304 Stainless Steel	Type 304 Stainless Steel	Type 304 or 316 Stainless Steel
Type 316 Stainless Steel	Type 316 Stainless Steel	Type 316 Stainless Steel	Type 316 Stainless Steel

## Strong-Bolt 2 Anchor Installation Data

Strong-Bolt 2 Diameter (in.)	¼	⅜	½	⅝	¾
Drill Bit Size (in.)	¼	⅜	½	⅝	¾
Min. Fixture Hole (in.)	5/16	7/16	9/16	11/16	7/8
Wrench Size (in.)	7/16	9/16	¾	15/16	1 1/8
Concrete Installation Torque (ft.-lbf) Stainless Steel	4	30	65	80	150

## Length Identification Head Marks on Strong-Bolt 2 Wedge Anchors (corresponds to length of anchor — inches)

Mark	Units	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
From	in.	1 ½	2	2 ½	3	3 ½	4	4 ½	5	5 ½	6	6 ½	7	7 ½	8	8 ½	9	9 ½	10	11	12	13	14	15	16	17	18
Up To But Not Including	in.	2	2 ½	3	3 ½	4	4 ½	5	5 ½	6	6 ½	7	7 ½	8	8 ½	9	9 ½	10	11	12	13	14	15	16	17	18	19

# Strong-Bolt® 2 Wedge Anchor — Stainless Steel

## Strong-Bolt 2 Anchor Product Data — Stainless Steel

Mechanical Anchors

Size (in.)	Type 304 Stainless Steel Model No.	Type 316 Stainless Steel Model No.	Drill Bit Diameter (in.)	Thread Length (in.)	Quantity	
					Box	Carton
¼ x 1¾	STB2-251344SS†	STB2-251346SS†	¼	1½ <sub>16</sub>	100	500
¼ x 2¼	STB2-252144SS	STB2-252146SS	¼	1¾ <sub>16</sub>	100	500
¼ x 3¼	STB2-253144SS	STB2-253146SS	¼	2¾ <sub>16</sub>	100	500
⅜ x 2¼	STB2-372144SSR50	STB2-372146SSR50	⅜	1	50	250
⅜ x 2¾	STB2-372344SS	STB2-372346SS	⅜	1½ <sub>16</sub>	50	250
⅜ x 3	STB2-373004SS	STB2-373006SS	⅜	1¾ <sub>16</sub>	50	250
⅜ x 3½	STB2-373124SS	STB2-373126SS	⅜	2¼ <sub>16</sub>	50	250
⅜ x 3¾	STB2-373344SS	STB2-373346SS	⅜	2½ <sub>16</sub>	50	250
⅜ x 5	STB2-375004SS	STB2-375006SS	⅜	3¾ <sub>16</sub>	50	200
⅜ x 7	STB2-377004SS	STB2-377006SS	⅜	5¾ <sub>16</sub>	50	200
½ x 2¾	STB2-502344SSR25†	STB2-502346SSR25†	½	1¼	25	125
½ x 3¾	STB2-503344SS	STB2-503346SS	½	2¼ <sub>16</sub>	25	125
½ x 4¼	STB2-504144SS	STB2-504146SS	½	2¾ <sub>16</sub>	25	100
½ x 4¾	STB2-504344SS	STB2-504346SS	½	3¼ <sub>16</sub>	25	100
½ x 5½	STB2-505124SS	STB2-505126SS	½	3¾ <sub>16</sub>	25	100
½ x 7	STB2-507004SS	STB2-507006SS	½	5¾ <sub>16</sub>	25	100
½ x 8½	STB2-508124SS	STB2-508126SS	½	6	25	50
½ x 10	STB2-501004SS	STB2-501006SS	½	6	25	50
⅝ x 3½	STB2-623124SSR20†	STB2-623126SSR20†	⅝	1¾	20	80
⅝ x 4½	STB2-624124SS	STB2-624126SS	⅝	2¾ <sub>16</sub>	20	80
⅝ x 5	STB2-625004SS	STB2-625006SS	⅝	2¾ <sub>16</sub>	20	80
⅝ x 6	STB2-626004SS	STB2-626006SS	⅝	3¾ <sub>16</sub>	20	80
⅝ x 7	STB2-627004SS	STB2-627006SS	⅝	4¾ <sub>16</sub>	20	80
⅝ x 8½	STB2-628124SS	STB2-628126SS	⅝	6	20	40
⅝ x 10	STB2-621004SS	STB2-621006SS	⅝	6	10	20
¾ x 4¾	STB2-754344SSR10†	STB2-754346SSR10†	¾	2½	10	40
¾ x 5½	STB2-755124SS	STB2-755126SS	¾	3¾ <sub>16</sub>	10	40
¾ x 6¼	STB2-756144SS	STB2-756146SS	¾	3¾ <sub>16</sub>	10	40
¾ x 7	STB2-757004SS	STB2-757006SS	¾	4¾ <sub>16</sub>	10	40
¾ x 8½	STB2-758124SS	STB2-758126SS	¾	6	10	20

† Does not meet minimum embedment in code report.

# Strong-Bolt® 2 Design Information — Concrete



## Stainless-Steel Strong-Bolt 2 Installation Information and Additional Data<sup>1</sup>

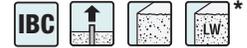
Characteristic	Symbol	Units	Nominal Anchor Diameter, $d_a$ (in.)											
			$\frac{1}{4}$ <sup>4</sup>	$\frac{3}{8}$ <sup>5</sup>		$\frac{1}{2}$ <sup>5</sup>			$\frac{5}{8}$ <sup>5</sup>			$\frac{3}{4}$ <sup>5</sup>		
<b>Installation Information</b>														
Nominal Diameter	$d_a$	in.	$\frac{1}{4}$	$\frac{3}{8}$		$\frac{1}{2}$			$\frac{5}{8}$			$\frac{3}{4}$		
Drill Bit Diameter	$d$	in.	$\frac{1}{4}$	$\frac{3}{8}$		$\frac{1}{2}$			$\frac{5}{8}$			$\frac{3}{4}$		
Baseplate Clearance Hole Diameter <sup>2</sup>	$d_c$	in.	$\frac{5}{16}$	$\frac{7}{16}$		$\frac{9}{16}$			$\frac{11}{16}$			$\frac{7}{8}$		
Installation Torque	$T_{inst}$	ft-lbf	4	30		65			80			150		
Nominal Embedment Depth	$h_{nom}$	in.	$1\frac{3}{4}$	$1\frac{7}{8}$	$2\frac{7}{8}$	$2\frac{1}{4}$ <sup>6</sup>	$2\frac{3}{4}$	$3\frac{7}{8}$	$2\frac{3}{4}$ <sup>6</sup>	$3\frac{3}{8}$	$5\frac{1}{8}$	$3\frac{3}{8}$ <sup>6</sup>	$4\frac{1}{8}$	$5\frac{3}{4}$
Effective Embedment Depth	$h_{ef}$	in.	$1\frac{1}{2}$	$1\frac{1}{2}$	$2\frac{1}{2}$	$1\frac{3}{4}$	$2\frac{1}{4}$	$3\frac{3}{8}$	$2\frac{1}{8}$	$2\frac{3}{4}$	$4\frac{1}{2}$	$2\frac{5}{8}$	$3\frac{3}{8}$	5
Minimum Hole Depth	$h_{hole}$	in.	$1\frac{7}{8}$	2	3	$2\frac{1}{2}$	3	$4\frac{1}{8}$	3	$3\frac{5}{8}$	$5\frac{3}{8}$	$3\frac{5}{8}$	$4\frac{3}{8}$	6
Minimum Overall Anchor Length	$\ell_{anch}$	in.	$2\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	$2\frac{3}{4}$	$3\frac{3}{4}$	$5\frac{1}{2}$	$3\frac{1}{2}$	$4\frac{1}{2}$	6	$4\frac{3}{4}$	$5\frac{1}{2}$	7
Critical Edge Distance	$c_{ac}$	in.	$2\frac{1}{2}$	$6\frac{1}{2}$	$8\frac{1}{2}$	$4\frac{1}{2}$	$4\frac{1}{2}$	7	$7\frac{1}{2}$	$7\frac{1}{2}$	9	8	8	8
Minimum Edge Distance	$c_{min}$	in.	$1\frac{3}{4}$	6		$6\frac{1}{2}$	$6\frac{1}{2}$	5	4	4	4	6	6	
	for $s \geq$	in.	—	10		—	—	—	8	8	8	—	—	
Minimum Spacing	$s_{min}$	in.	$2\frac{1}{4}$	3		8	8	$5\frac{1}{2}$	4	$6\frac{1}{4}$	$6\frac{1}{4}$	$6\frac{1}{2}$	$6\frac{1}{2}$	
	for $c \geq$	in.	—	10		—	—	—	8	$5\frac{1}{2}$	$5\frac{1}{2}$	—	—	
Minimum Concrete Thickness	$h_{min}$	in.	$3\frac{1}{4}$	$3\frac{1}{4}$	$4\frac{1}{2}$	$4\frac{1}{2}$	$4\frac{1}{2}$	6	$5\frac{1}{2}$	$5\frac{1}{2}$	$7\frac{7}{8}$	$6\frac{3}{4}$	$6\frac{3}{4}$	$8\frac{3}{4}$
<b>Additional Data</b>														
Yield Strength	$f_{ya}$	psi	96,000	80,000		92,000			82,000			68,000		
Tensile Strength	$f_{uta}$	psi	120,000	100,000		115,000			108,000			95,000		
Minimum Tensile and Shear Stress Area	$A_{se}$	in. <sup>2</sup>	0.0255	0.0514		0.105			0.166			0.270		
Axial Stiffness in Service Load Range — Cracked and Uncracked Concrete	$\beta$	lb./in.	54,430 <sup>3</sup>	29,150		54,900 <sup>3</sup>	54,900			61,270 <sup>3</sup>	61,270	154,290 <sup>3</sup>	154,290	

- The information presented in this table is to be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.
- The clearance must comply with applicable code requirements for the connected element.
- The tabulated value of  $\beta$  is for installations in uncracked concrete only.
- The  $\frac{1}{4}$ "-diameter (6.4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.
- The  $\frac{3}{8}$ "- through  $\frac{3}{4}$ "-diameter (9.5 mm through 19.1 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table and in the table on p. 116 for the  $\frac{3}{8}$ "- and  $\frac{1}{2}$ "-diameter anchors.
- Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.

\*See p. 14 for an explanation of the load table icons.

# Strong-Bolt® 2 Design Information — Concrete

## Stainless-Steel Strong-Bolt 2 Tension Strength Design Data<sup>1</sup>



Characteristic	Symbol	Units	Nominal Anchor Diameter, $d_a$ (in.)											
			$\frac{1}{4}^9$	$\frac{3}{8}^{10}$	$\frac{1}{2}^{10}$		$\frac{5}{8}^{10}$			$\frac{3}{4}^{10}$				
Anchor Category	1, 2 or 3	—	1											
Nominal Embedment Depth	$h_{nom}$	in.	1¾	1⅞	2⅞	2¼ <sup>11</sup>	2¾	3⅞	2¾ <sup>11</sup>	3¾	5⅞	3¾ <sup>11</sup>	4⅞	5¾
<b>Steel Strength in Tension (ACI 318-19 17.6.1, ACI 318-14 17.4.1 or ACI 318-11 Section D5.1)</b>														
Steel Strength in Tension	$N_{sa}$	lb.	3,060	5,140	12,075		17,930			25,650				
Strength Reduction Factor — Steel Failure <sup>2,3</sup>	$\phi_{sa}$	—	0.75											
<b>Concrete Breakout Strength in Tension (ACI 318-19 17.6.2, ACI 318-14 17.4.2 or ACI 318-11 Section D5.2)</b>														
Effective Embedment Depth	$h_{ef}$	in.	1½	1½	2½	1¾	2¼	3¾	2½	2¾	4½	2½	3¾	5
Critical Edge Distance	$c_{ac}$	in.	2½	6½	8½	4½	4½	7	7½	7½	9	8	8	8
Effectiveness Factor — Uncracked Concrete	$k_{uncr}$	—	24											
Effectiveness Factor — Cracked Concrete	$k_{cr}$	—	— <sup>8</sup>	17	— <sup>12</sup>	17	— <sup>12</sup>	17	— <sup>12</sup>	17	— <sup>12</sup>	17	— <sup>12</sup>	17
Modification Factor	$\psi_{c,N}$	—	— <sup>8</sup>	1.00	— <sup>12</sup>	1.00	— <sup>12</sup>	1.00	— <sup>12</sup>	1.00	— <sup>12</sup>	1.00	— <sup>12</sup>	1.00
Strength Reduction Factor — Concrete Breakout Failure <sup>3</sup>	$\phi_{cb}$	—	0.65											
<b>Pullout Strength in Tension (ACI 318-19 17.6.3, ACI 318-14 17.4.3 or ACI 318-11 Section D5.3)</b>														
Pullout Strength, Cracked Concrete ( $f'_c = 2,500$ psi)	$N_{p,cr}$	lb.	— <sup>8</sup>	1,720 <sup>6</sup>	3,145 <sup>6</sup>	— <sup>12</sup>	2,560 <sup>5</sup>	4,305 <sup>5</sup>	— <sup>12</sup>	N/A <sup>4</sup>	6,545 <sup>7</sup>	— <sup>12</sup>	N/A <sup>4</sup>	8,230 <sup>5</sup>
Pullout Strength, Uncracked Concrete ( $f'_c = 2,500$ psi)	$N_{p,uncr}$	lb.	1,925 <sup>7</sup>	N/A <sup>4</sup>	4,770 <sup>6</sup>	2,180 <sup>5</sup>	3,230 <sup>5</sup>	4,495 <sup>5</sup>	2,380 <sup>5</sup>	N/A <sup>4</sup>	7,615 <sup>5</sup>	6,770 <sup>13</sup>	7,725 <sup>7</sup>	9,625 <sup>7</sup>
Strength Reduction Factor — Pullout Failure <sup>3</sup>	$\phi_p$	—	0.65											
<b>Tensile Strength for Seismic Applications (ACI 318-19 17.10.3, ACI 318-14 17.2.3.3 or ACI 318-11 Section D.3.3.3)</b>														
Nominal Pullout Strength for Seismic Loads ( $f'_c = 2,500$ psi)	$N_{p,eq}$	lb.	— <sup>8</sup>	1,720 <sup>6</sup>	2,830 <sup>6</sup>	— <sup>12</sup>	2,560 <sup>5</sup>	4,305 <sup>5</sup>	— <sup>12</sup>	N/A <sup>4</sup>	6,545 <sup>7</sup>	— <sup>12</sup>	N/A <sup>4</sup>	8,230 <sup>5</sup>
Strength Reduction Factor — Pullout Failure <sup>3</sup>	$\phi_{eq}$	—	0.65											

- The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable, except as modified below.
- The stainless-steel Strong-Bolt 2 anchors are ductile steel elements as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.
- The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
- N/A (not applicable) denotes that pullout resistance does not need to be considered.
- The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c/2,500 \text{ psi})^{0.5}$ .
- The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c/2,500 \text{ psi})^{0.3}$ .
- The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c/2,500 \text{ psi})^{0.4}$ .
- The ¼"-diameter stainless-steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
- The ¼"-diameter (6.4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 113.
- The ⅜"- through ¾"-diameter (9.5 mm through 19.1 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 113 and in the table on p. 116 for the ⅜"- and ½"-diameter anchors.
- Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.
- Anchor installation in cracked concrete is beyond the scope of this table for this embedment depth.
- The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c/2,500 \text{ psi})^{0.15}$ .

<sup>1</sup>See p. 14 for an explanation of the load table icons.

# Strong-Bolt® 2 Design Information — Concrete



Stainless-Steel Strong-Bolt 2 Shear Strength Design Data<sup>1</sup>

Characteristic	Symbol	Units	Nominal Anchor Diameter, $d_a$ (in.)											
			$\frac{1}{4}$ <sup>5</sup>	$\frac{3}{8}$ <sup>6</sup>	$\frac{1}{2}$ <sup>6</sup>			$\frac{5}{8}$ <sup>6</sup>		$\frac{3}{4}$ <sup>6</sup>				
Anchor Category	1, 2 or 3	—	1											
Nominal Embedment Depth	$h_{nom}$	in.	1 $\frac{3}{4}$	1 $\frac{7}{8}$	2 $\frac{1}{8}$	2 $\frac{1}{4}$ <sup>7</sup>	2 $\frac{3}{4}$	3 $\frac{1}{8}$	2 $\frac{3}{4}$ <sup>7</sup>	3 $\frac{1}{2}$	5 $\frac{1}{8}$	3 $\frac{3}{8}$ <sup>7</sup>	4 $\frac{1}{8}$	5 $\frac{1}{4}$
<b>Steel Strength in Shear (ACI 318-19 17.7.1, ACI 318-14 17.5.1 or ACI 318-11 Section D.6.1)</b>														
Steel Strength in Shear	$V_{sa}$	lb.	1,605	3,085	3,665	7,245		6,745		10,760	12,765	15,045		
Strength Reduction Factor — Steel Failure <sup>2,3</sup>	$\phi_{sa}$	—	0.65											
<b>Concrete Breakout Strength in Shear (ACI 318-19 17.7.2, ACI 318-14 17.5.2 or ACI 318-11 Section D.6.2)</b>														
Outside Diameter	$d_a$	in.	0.250	0.375		0.500			0.625		0.750			
Load Bearing Length of Anchor in Shear	$\ell_e$	in.	1.500	1.500	2.500	1.75	2.250	3.375	2.125	2.750	4.500	2.625	3.375	5.000
Strength Reduction Factor — Concrete Breakout Failure <sup>3</sup>	$\phi_{cb}$	—	0.70											
<b>Concrete Pryout Strength in Shear (ACI 318-19 17.7.3, ACI 318-14 17.5.3 or ACI 318-11 Section D.6.3)</b>														
Coefficient for Pryout Strength	$k_{cp}$	—	1.0		2.0	1.0		2.0	1.0	2.0				
Effective Embedment Depth	$h_{ef}$	in.	1 $\frac{1}{2}$	1 $\frac{1}{2}$	2 $\frac{1}{2}$	1 $\frac{3}{4}$	2 $\frac{1}{4}$	3 $\frac{3}{8}$	2 $\frac{1}{8}$	2 $\frac{3}{4}$	4 $\frac{1}{2}$	2 $\frac{5}{8}$	3 $\frac{3}{8}$	5
Strength Reduction Factor — Concrete Pryout Failure <sup>3</sup>	$\phi_{cp}$	—	0.70											
<b>Steel Strength in Shear for Seismic Applications (ACI 318-19 17.10.3, ACI 318-14 17.2.3.3 or ACI 318-11 Section D.3.3.3)</b>														
Shear Strength of Single Anchor for Seismic Loads ( $f'_c = 2,500$ psi)	$V_{sa,eq}$	lb.	— <sup>4</sup>	3,085	— <sup>8</sup>	6,100		— <sup>8</sup>	6,745	10,760	— <sup>8</sup>	13,620		
Strength Reduction Factor — Steel Failure <sup>2,3</sup>	$\phi_{sa}$	—	0.65											

- The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
- The stainless steel Strong-Bolt 2 anchors are ductile steel elements as defined in ACI 318-19 2.3, ACI 318-14 2.3 or ACI 318-11 D.1, as applicable.
- The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are met. If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4.
- The  $\frac{1}{4}$ "-diameter stainless-steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
- The  $\frac{1}{4}$ "-diameter (6.4 mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 113.
- The  $\frac{3}{8}$ "- through  $\frac{3}{4}$ "-diameter (9.5 mm through 19.1 mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 116.
- Tabulated values for this embedment depth are based on internal testing and they are not listed in ICC-ES ESR-3037.
- Anchor installation in cracked concrete is beyond the scope of this table for this embedment depth.

\*See p. 14 for an explanation of the load table icons.

# Strong-Bolt® 2 Design Information — Concrete

Stainless-Steel Strong-Bolt 2 Information for Installation in the Topside of Concrete-Filled Profile Steel Deck Floor and Roof Assemblies<sup>1,2,3,4</sup>



Design Information	Symbol	Units	Nominal Anchor Diameter (in.)	
			3/8	1/2
Nominal Embedment Depth	$h_{nom}$	in.	1 7/8	2 3/4
Effective Embedment Depth	$h_{ef}$	in.	1 1/2	2 1/4
Minimum Concrete Thickness <sup>5</sup>	$h_{min,deck}$	in.	2 1/2	3 1/4
Critical Edge Distance	$c_{ac,deck,top}$	in.	4 3/4	4
Minimum Edge Distance	$c_{min,deck,top}$	in.	4 3/4	6
Minimum Spacing	$s_{min,deck,top}$	in.	6 1/2	8

For SI: 1 inch = 25.4 mm; 1 lbf = 4.45N

1. Installation must comply with the table on p. 113 and Figure 1 below.
2. Design capacity shall be based on calculations according to values in the tables on pp. 114 and 115.
3. Minimum flute depth (distance from top of flute to bottom of flute) is 1 1/2".
4. Steel deck thickness shall be a minimum 20 gauge.
5. Minimum concrete thickness ( $h_{min,deck}$ ) refers to concrete thickness above upper flute.

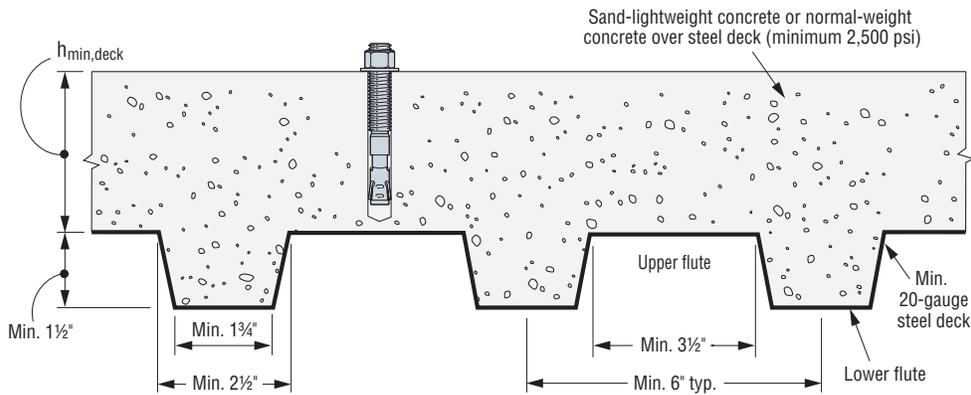
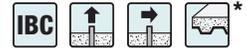


Figure 1

# Strong-Bolt® 2 Design Information — Concrete

Stainless-Steel Strong-Bolt 2 Tension and Shear Strength Design Data for the Soffit of Concrete over Steel Deck Floor and Roof Assemblies<sup>1,2,6,10,11</sup>



Characteristic	Symbol	Units	Stainless Steel									
			Lower Flute						Upper Flute			
			3/8	1/2	5/8	3/4	3/8	1/2				
Nominal Embedment Depth	$h_{nom}$	in.	2	3 3/8	2 3/4	4 1/2	3 3/8	5 3/8	4 1/8	2	2 3/4	
Effective Embedment Depth	$h_{ef}$	in.	1 5/8	3	2 1/4	4	2 3/4	5	3 3/8	1 5/8	2 1/4	
Installation Torque	$T_{inst}$	ft.-lbf	30			65		80		150	30	65
Pullout Strength, concrete on steel deck (cracked) <sup>3</sup>	$N_{p,deck,cr}$	lb.	1,230 <sup>8</sup>	2,605 <sup>8</sup>	1,990 <sup>7</sup>	2,550 <sup>7</sup>	1,750 <sup>9</sup>	4,020 <sup>9</sup>	3,030 <sup>7</sup>	1,550 <sup>8</sup>	2,055 <sup>7</sup>	
Pullout Strength, concrete on steel deck (uncracked) <sup>3</sup>	$N_{p,deck,uncr}$	lb.	1,580 <sup>8</sup>	3,950 <sup>8</sup>	2,475 <sup>7</sup>	2,660 <sup>7</sup>	2,470 <sup>7</sup>	5,000 <sup>7</sup>	4,275 <sup>9</sup>	1,990 <sup>8</sup>	2,560 <sup>7</sup>	
Pullout Strength, concrete on steel deck (seismic) <sup>5</sup>	$N_{p,deck,eq}$	lb.	1,230 <sup>8</sup>	2,345 <sup>8</sup>	1,990 <sup>7</sup>	2,550 <sup>7</sup>	1,750 <sup>9</sup>	4,020 <sup>9</sup>	3,030 <sup>7</sup>	1,550 <sup>8</sup>	2,055 <sup>7</sup>	
Steel Strength in Shear, concrete on steel deck <sup>4</sup>	$V_{sa,deck}$	lb.	2,285	3,085	3,430	4,680	3,235	5,430	6,135	3,085	5,955	
Steel Strength in Shear, concrete on steel deck (seismic) <sup>5</sup>	$V_{sa,deck,eq}$	lb.	2,285	3,085	2,400	3,275	3,235	5,430	5,520	3,085	4,170	

- The information presented in this table must be used in conjunction with the design criteria of ACI 318-19 Chapter 17, ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
- The steel deck profile must comply with the configuration in Figure 2 below, and have a minimum base-steel thickness of 0.035 inch (20 gauge). Steel must comply with ASTM A 653/A 653M SS Grade 33 with minimum yield strength of 33,000 psi. Concrete compressive strength shall be 3,000 psi minimum.
- For anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies, calculation of the concrete breakout strength may be omitted.
- In accordance with ACI 318-19 Section 17.6.3.2.1, ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies  $N_{p,deck,cr}$  shall be substituted for  $N_{p,cr}$ . Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete  $N_{p,deck,uncr}$  shall be substituted for  $N_{p,uncr}$ . For seismic loads,  $N_{p,deck,eq}$  shall be substituted for  $N_{p}$ .
- In accordance with ACI 318-19 Section 17.7.1.2(c), ACI 318-14 Section 17.5.1.2(c) or ACI 318-11 Section D.6.1.2(c), the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over steel deck floor and roof assemblies  $V_{sa,deck}$  shall be substituted for  $V_{sa}$ . For seismic loads,  $V_{sa,deck,eq}$  shall be substituted for  $V_{sa}$ .
- The minimum anchor spacing along the flute must be the greater of  $3.0h_{ef}$  or 1.5 times the flute width.
- The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c / 3,000 \text{ psi})^{0.5}$ .
- The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c / 3,000 \text{ psi})^{0.3}$ .
- The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by  $(f'_c / 3,000 \text{ psi})^{0.4}$ .
- Concrete shall be normal-weight or structural sand-lightweight concrete having a minimum specified compressive strength,  $f'_c$ , of 3,000 psi.
- Minimum distance to edge of panel is  $2h_{ef}$ .

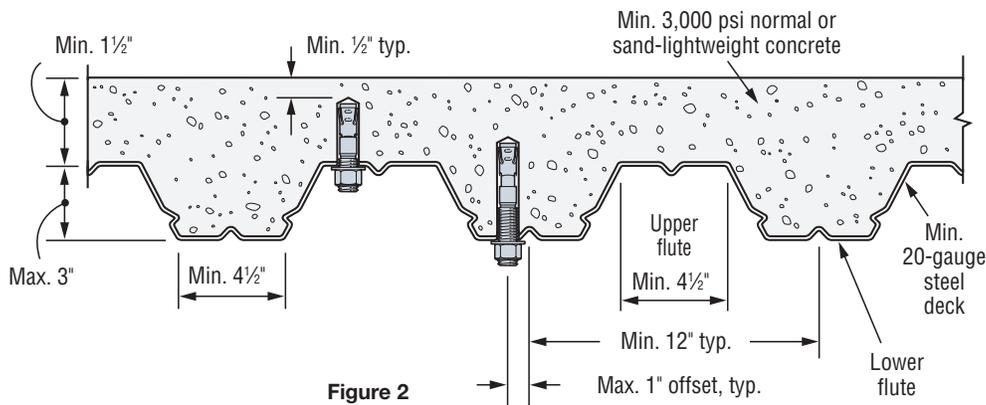


Figure 2

\*See p. 14 for an explanation of the load table icons.