





- 1. Mounting Tube
- 2. Spider
- 3. Gear Shaft & Fork End
- 4. Bottom Tube
- 5. Mounting Tube Bolts
- 6. Fork End Bolts & Washers
- 7.Rose Joint locking nut

1. Screw Rose Joint & Gear Shaft onto the mounting tube.



2. Fit bottom tube to fork end with bolt and washers - 1 each side and put the nut on hand tight.



3. Fit one end of the spider to the gear box. Then mounting tube to gear box using longer bolt to the front, just fitting them hand tight at this stage.

4. Fit bottom tube to spider. The angle of 90 degrees should be on mounting tube and gear shaft when out of gear. If this is not, remove from gearbox and screw rose joint in or out to get the correct angle.



5. When this is correct, tighten the 4 gearbox bolts up and the rose joint locking nut up.

Tighten the Fork end nut and bolt up, not too tight as to lock the fork end to stop it moving.

Also make sure that the clips are in the spider correctly.

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