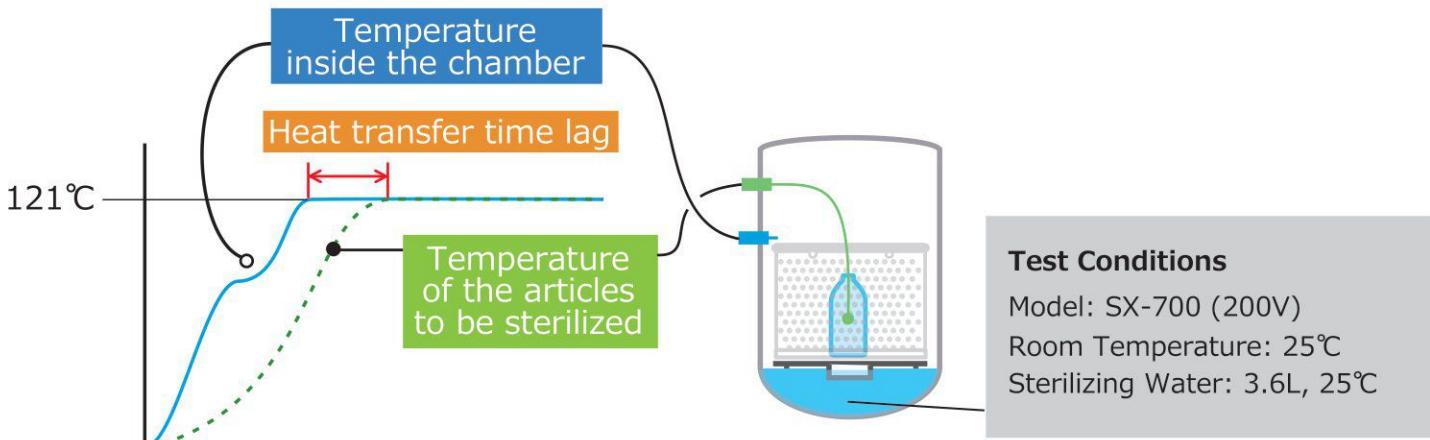


Heat Transfer Time Lag test data* for SX-700 / 700E

TOMY



Bottle capacity (Filled same amount) of water	Quantity	Time to reach 121°C		
		Temperature of the articles to be sterilized	Temperature inside the chamber	Heat transfer time lag
500mL	2pcs		40min.	25min.
	10pcs		51min.	38min.
	30pcs		83min.	70min.
1,000mL	1pc		43min.	26min.
	5pc		52min.	36min.
2,000mL	1pc		56min.	27min.
5,000mL	1pc		72min.	35min.
10,000mL	1pc		104min.	44min.

* The listed data are in-house measurements and not guaranteed values. The values depend on conditions (water temperature, ambient temperature, air conditioning, voltage fluctuations, etc.) and should be used as reference only.

**When loading a lot of the articles in the chamber, it takes a long time to rise the temperature of the articles, but heat transfer time lag will be shorter because the temperature inside the chamber will also gently rise.

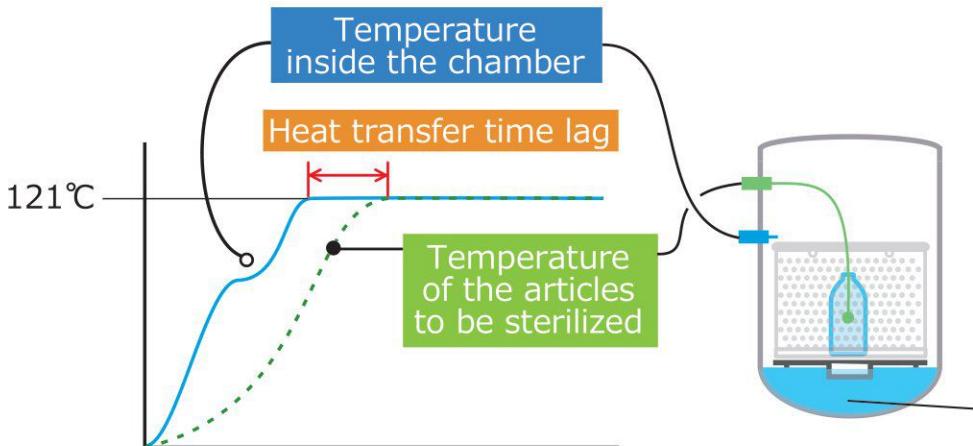
Sterilization setting time = Sterilization time + Heat transfer time lag

e.g. Sterilize 121°C, 20min, 1,000mL bottle (filled 1,000mL water) × 1pc

→Sterilization setting time: 37 min(Sterilization time: 20 min + Heat transfer time lag: 17 min)

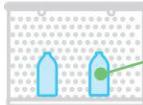
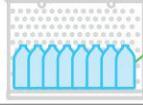
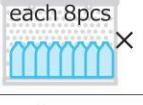
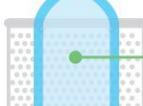
Heat Transfer Time Lag test data* for SX-500 / 500E

TOMY



Test Conditions

Model: SX-500 (100V)
Room Temperature: 25°C
Sterilizing Water: 3L, 25°C

Bottle capacity (Filled same amount) of water	Quantity	Time to reach 121°C	Temperature inside the chamber	Heat transfer time lag
Temperature of the articles to be sterilized				
500mL	2pcs	 46min.	36min.	10min.
	8pcs	 58min. Middle basket only	49min.	9min.
	24pcs	 each 8pcs X Upper Middle Lower 103min.	93min.	10min. **
1,000mL	1pc	 51min.	35min.	16min.
	5pc	 67min.	55min.	12min. **
2,000mL	1pc	 64min.	39min.	25min.
5,000mL	1pc	 86min.	53min.	33min.
10,000mL	1pc	 117min.	71min.	46min.

* The listed data are in-house measurements and not guaranteed values. The values depend on conditions (water temperature, ambient temperature, air conditioning, voltage fluctuations, etc.) and should be used as reference only.

**When loading a lot of the articles in the chamber, it takes a long time to rise the temperature of the articles, but heat transfer time lag will be shorter because the temperature inside the chamber will also gently rise.

Sterilization setting time = Sterilization time + Heat transfer time lag

e.g. Sterilize 121°C, 20min, 1,000mL bottle (filled 1,000mL water) × 1pc

→Sterilization setting time: 36 min (Sterilization time: 20 min + Heat transfer time lag: 16 min)