

ARB: Anti Roll Bar / Sway Bar / Stabiliser Bar

1. Remove metal bracket of original rubber bushing.
2. Remove old rubber bushing and clean bar.
3. Find slit on new poly bushing and slide over the bar.
4. Refit metal bracket.
5. The installation is complete.



ME: Metelastic Bushing

1. Remove worn OE bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges.
4. Use mechanical press to install new bushing, making sure that it is in the same position as the original bushing that has just been removed.
5. The installation is complete.



ML-MS: Mechanical Lock (with Metal Sleeve)

1. Remove worn OE bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Remove metal sleeve from new poly bushing.
5. Lubricate inside and outside of new poly bushing with multi-purpose grease.
6. Press new bushing into the arm, ensure the most tapered flang faces the arm when pressing in the new poly bushing.
7. Bench vice or mechanical press can be used.
8. Once the bushing is inserted, tap the metal sleeve into the bushing using a rubber mallet.
9. The new bushing installation is now complete.



ML-PS: Mechanical Lock (with Poly Inner Bush)

1. Remove worn OE bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Lubricate inside and outside of new poly bushing with multi-purpose grease.
5. Press new bushing into the arm, ensure the most tapered flange faces the arm when pressing in the new poly bushing.
6. Bench vice or mechanical press can be used.
7. The new bushing installation is now complete.



MT-H: Mousetrap - Horizontal

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges so as not to damage new bushing.
4. Lubricate the inside of the outer bushing.
5. Tap outer bushing into the housing.
6. Tap inner bushing into outer bushing.
7. The installation is complete.



MT-V: Mousetrap - Vertical

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Lubricate the inside of the outer bushing
5. Tap outer bushing into the housing from the top of the arm with a rubber mallet.
6. Tap inner bushing inside the outer bushing from the underside of the arm. (Do not attempt to remove the metal sleeve from the inner bushing).
7. The installation is complete.



PS: Power Steering Rack

1. Match bushings in the new poly power steering kit to corresponding bushings on the power steering.
2. Remove the corresponding original worn bushings off the power steering.
3. Replace the worn bushings with the corresponding poly bushings.
4. The Installation is complete.



R-MS: Rotational (Metal Sleeve)

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges so as not to damage new bushing.
4. Remove metal sleeve from the new poly bushing.
5. Lubricate inner part of the bushing with multi-purpose grease.
6. Tap poly bushing into housing with a rubber mallet.
7. Tap metal sleeve into poly bushing.
8. Installation is complete.



R-PS: Rotational (Poly Sleeve)

1. Remove original bush by knocking out with a rubber mallet.
2. Clean housing with sand paper to remove sharp edges so as not to damage new bushing.
3. Tap new bushing into housing with rubber mallet. (Do not attempt to remove the centre bushing as it rotates inside the outer bushing).
4. The installation is complete.



SB: Spring Shackle Bush

1. Take the weight of the vehicle off the leaf spring.
2. Unbolt the shackle hangar.
3. Remove the old bushing off the bolt.
4. Replace with new poly bushings.
5. Bolt up the spring shackle to the chassis.
6. The installation is complete.



SBS: Spring Bush Style

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel.
3. Clean housing with sand paper to remove sharp edges so not to damage new bushing.
4. Remove metal sleeve from new poly bushing.
5. Lubricate inside and outside of poly bushing with multi-purpose grease.
6. Press two bushing valves into housing. (Rubber hammer or by hand).
7. Insert metal sleeve into bushings.
8. The installation is complete.



PART NUMBER	CATEGORY	PART NUMBER	CATEGORY	PART NUMBER	CATEGORY
PSB 001	SB	PSB 057	ARB	PSB 192	ARB
PSB 001-19	SB	PSB 058	SB	PSB 197	R-MS
PSB 002	SB	PSB 060	SB	PSB 198	PS
PSB 003	SB	PSB 064	ARB	PSB 199	ML-MS
PSB 004	SB	PSB 077	SB	PSB 206	SBS
PSB 005	SB	PSB 078	SB	PSB 206a	SBS
PSB 006	SB	PSB 081	ARB	PSB 207	PS
PSB 007	SB	PSB 082	SB	PSB 213	ARB
PSB 008	SB	PSB 112	SB	PSB 216	ML-MS
PSB 009	SB	PSB 121A	SBS	PSB 217	ML-MS
PSB 010	SB	PSB 121B	SBS	PSB 221a	ML-MS
PSB 011	SB	PSB 135F	SBS	PSB 221b	R-MS
PSB 012	SB	PSB 135R	SBS	PSB 221c	ML-MS
PSB 013	SB	PSB 147P	MT-V	PSB 222	R-MS
PSB 014	SB	PSB 148	SBS	PSB 226	ML-MS
PSB 015	SB	PSB 150	ML-MS	PSB 227	R-MS
PSB 016	SB	PSB 151	R-MS	PSB 228	R-MS
PSB 017	SB	PSB 153	ME	PSB 230	PS
PSB 018	SB	PSB 154	ARB	PSB 249	ML-MS
PSB 020	SB	PSB 155A	ML-MS	PSB 250	ML-MS
PSB 022	ML-MS	PSB 155B	ML-MS	PSB 251	ML-MS
PSB 023	ML-MS	PSB 156	ARB	PSB 259	ML-MS
PSB 024	ML-MS	PSB 157	ML-MS	PSB 260	ML-MS
PSB 030	SB	PSB 160	R-PS	PSB 261	ML-MS
PSB 031	SB	PSB 160f	SBS	PSB 401	PS
PSB 032	SB	PSB 160XL	R-PS	PSB 402	PS
PSB 033	SB	PSB 163A	ML-MS	PSB 403	ARB
PSB 036	SB	PSB 163B	SBS	PSB 404	ARB
PSB 040	SB	PSB 164	SB	PSB 405	ARB
PSB 046	ME	PSB 167	SB	PSB 407	R-MS
PSB 047	SB	PSB 169	ARB	PSB 408	R-MS
PSB 052	SB	PSB 181	SB	PSB 409	R-MS
PSB 056	ARB	PSB 190	ARB	PSB 410	ARB

PART NUMBER	CATEGORY	PART NUMBER	CATEGORY	PART NUMBER	CATEGORY
PSB 411	ML-MS	PSB 509	ARB	PSB 558	SBS
PSB 412	ML-MS	PSB 510	ML-MS	PSB 559	SBS
PSB 413	ARB	PSB 510F	SBS	PSB 561	SBS
PSB 414	ARB	PSB 511	ML-MS	PSB 562	SBS
PSB 415	ARB	PSB 516	SB	PSB 563	SBS
PSB 416	ARB	PSB 516-4	SB	PSB 564	ML-PS
PSB 417	ML-MS	PSB 519	SBS	PSB 566	SBS
PSB 418	ARB	PSB 523	SB	PSB 567	SBS
PSB 422	ML-MS	PSB 526	ML-MS	PSB 568	SBS
PSB 431	ARB	PSB 527	ML-MS	PSB 570	ARB
PSB 435 (AD169)	ARB	PSB 528	ML-MS & R-PS	PSB 573	ML-MS
PSB 435	ARB	PSB 528	ML-MS & R-PS	PSB 577	ML-MS
PSB 439	PS	PSB 530	ML-MS	PSB 578	ML-MS
PSB 450	ARB	PSB 530	ML-MS	PSB 580	ML-MS
PSB 451	ARB	PSB 531	ML-MS	PSB 580R	ML-MS
PSB 452	ARB	PSB 532	ML-MS	PSB 581	ML-MS
PSB 453	ARB	PSB 533	ML-MS	PSB 583	SBS
PSB 460	MT-H	PSB 534	ML-MS	PSB 583	ML-MS & SBS
PSB 461	ML-MS	PSB 535	ML-MS	PSB 585	ML-MS
PSB 463	ML-MS	PSB 536	ML-MS	PSB 587	ML-MS
PSB 465	ML-MS	PSB 537	ML-MS	PSB 589	ML-MS
PSB 466	SBS	PSB 538	PS	PSB 590	ML-MS
PSB 467	SBS	PSB 540	ARB	PSB 591	ML-MS
PSB 468	SBS	PSB 541	ARB	PSB 592	ML-MS
PSB 490	ARB	PSB 542	ARB	PSB 594	SBS
PSB 491	ARB	PSB 543	ARB	PSB 595	ML-MS
PSB 500	PS	PSB 545	ARB	PSB 596	ML-MS
PSB 501	SBS	PSB 546	ARB	PSB 597	ML-MS
PSB 502	ML-MS	PSB 547	ML-MS	PSB 597B	ML-MS
PSB 504	SBS	PSB 548	ML-MS	PSB 597C	ML-MS
PSB 505	SBS	PSB 549	ML-MS	PSB 598	ML-MS
PSB 507	ML-MS	PSB 555	SB	PSB 598B	ML-MS
PSB 508	ARB	PSB 556	SB	PSB 598C	ML-MS

PART NUMBER	CATEGORY	PART NUMBER	CATEGORY	PART NUMBER	CATEGORY
PSB 599	ML-MS	PSB 623	ARB	PSB 646	ARB
PSB 599B	ML-MS	PSB 624	ARB	PSB 647	ML-MS
PSB 599C	ML-MS	PSB 625	ML-MS	PSB 649	ML-MS
PSB 601	ML-MS	PSB 626	PS	PSB 649	ML-MS
PSB 602	ML-PS	PSB 627	SBS	PSB 653	ML-MS
PSB 603	ML-PS	PSB 628	SBS	PSB 654	SBS
PSB 604P	ML-PS	PSB 629	SBS	PSB 673	ML-MS
PSB 605	SBS	PSB 630	ML-MS	PSB 673F	SBS
PSB 606	ML-MS	PSB 631	ARB	PSB 680	SBS
PSB 607	ARB	PSB 632	ARB	PSB 689	ML-MS
PSB 610	ME	PSB 633	ARB	PSB 690	ML-MS
PSB 611	ARB	PSB 634	ARB	PSB 700-19/21/23	ARB
PSB 612	ARB	PSB 635	ARB	PSB 730	ML-MS
PSB 613	ARB	PSB 636	ARB	PSB 732	SBS
PSB 614	ARB	PSB 637	ARB	PSB733	MT-V
PSB 615	ARB	PSB 638	ARB	PSB 734	MT-V
PSB 616	ARB	PSB 639	ARB	PSB 739	ML-MS
PSB 617	ARB	PSB 640	ML-PS	PSB 750	SBS
PSB 618	ARB	PSB 641	ARB	PSB 780	ARB
PSB 619	ARB	PSB 642	ARB	PSB 5056	SBS
PSB 620	ARB	PSB 643	ARB		
PSB 621	ARB	PSB 644	ARB		
PSB 622	ARB	PSB 645	ARB		